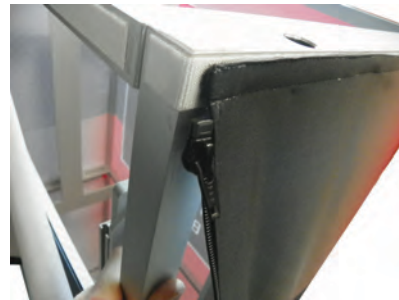


PARTS LIST		
QNTY	LABEL	NAME
4	THX-B2VF	THX - BOTTOM 2 VERTICAL FRAME
2	THX-T1VF	THX - TOP 1 VERTICAL FRAME
1	THX-B1HF	THX - BOTTOM 1 HORIZONTAL FRAME
1	THX-T1HF	THX - TOP 1 HORIZONTAL FRAME
2	23-MHF	23 - MIDDLE HORIZONTAL FRAME

FABRIC GRAPHIC APPLICATION

1st Step)

APPLY TOP CORNER WITH VELCRO AND ZIPPER TO TOP CORNER OF FRAME



2nd Step)

USING EVEN PRESSURE, CONTINUE CONNECTING TOP OF GRAPHIC WITH VELCRO ALONG TOP OF FRAME CONTAINING VELCRO



3rd Step)

AFTER GRAPHIC VELCRO IS APPLIED AROUND ENTIRE TOP OF FRAME, CONNECT ZIPPER AND ZIPPER GRAPHIC DOWN CORNER



4th Step)

PULL BOTTOM OF GRAPHIC DOWN ON EACH CORNER TO EVEN OUT SURFACE, AND REDUCE ANY WRINKLES

1st Step)

START WITH CONNECTING BOTTOM HORIZONTAL FRAME WITH BOTTOM VERTICAL FRAMES. CONTINUE BUILDING UP WITH BOTTOM VERTICAL FRAMES AND CONNECTING MIDDLE HORIZONTAL FRAMES

2nd Step)

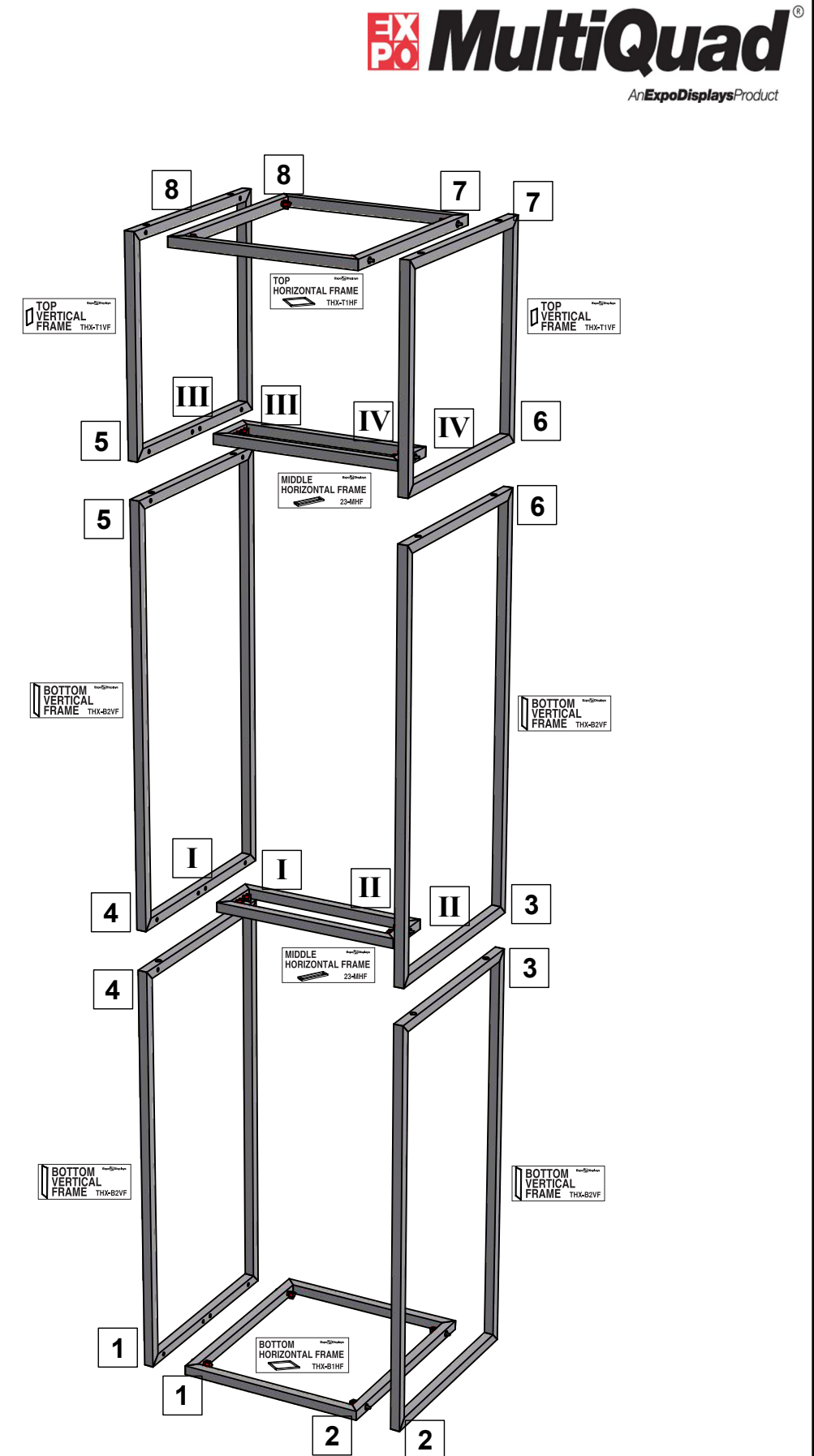
ATTACH THE TOP VERTICAL FRAMES TO TOP OF PREVIOUSLY CONSTRUCTED BOTTOM VERTICAL FRAMES

3rd Step)

ATTACH THE TOP HORIZONTAL FRAME TO SIDES OF PREVIOUSLY CONSTRUCTED TOP VERTICAL FRAMES

4th Step)

ATTACH THE MIDDLE HORIZONTAL FRAME (23-MHF) TO BOTTOM OF (2) TOP VERTICAL FRAMES



*MATCH NUMBERS TO CONSTRUCT

EXPO MultiQuad
An ExpoDisplays Product

EXPO

ExpoDisplays

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Drawn By: JW

THIS PART USED TO MAKE
THX-F15
1x5 MAX THREADS

ASSEMBLY
INSTRUCTIONS
EXPO DISPLAYS - THREADS
THX-F15 ASSEMBLY

APNDX THX15