

WHEN ASSEMBLING **EX PO MultiQuad**[®]

REMEMBER YOUR **ABC**'s...

ASSEMBLE EACH COMPONENT SEPARATELY

BUILD THE DESIRED LAYOUT

COVER YOUR MULTIQUAD LAYOUT WITH QUADS



EX PO MultiQuad[®]
An **ExpoDisplays** Product

20'x20' Custom MultiQuad

EX PO

Expo EX PO Displays[®]
A Division of Diamond Displays International

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Project Title

20x20 MULTIQUAD

Sheet Title

ASSEMBLY
INSTRUCTIONS

COVER SHEET

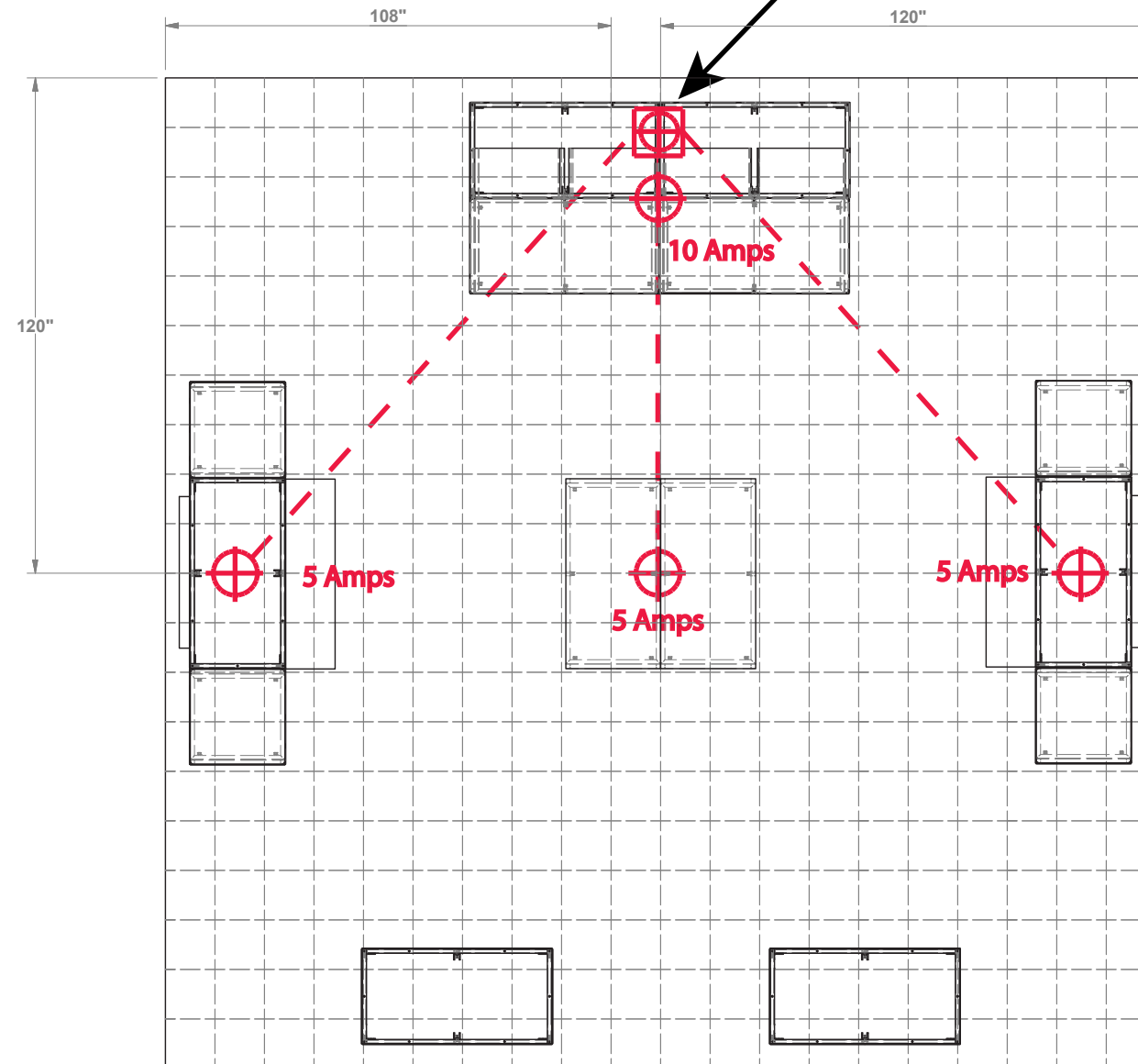
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Sheet Title

**ASSEMBLY INSTRUCTIONS
ELECTRICAL PLAN**

BOOTH # _____
ELECTRICAL DROP
25 amps



BOOTH # _____

BOOTH # _____

BOOTH # _____
FRONT OF DISPLAY

1 Square = 1'-0"

SHOW: _____
BOOTH: #2327

	MAIN ELECTRICAL DROP
	ELECTRICAL OUTLET
	POWER CORDS RUN UNDER CARPET



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ASSEMBLY
INSTRUCTIONS
EXPLODED LAYOUT

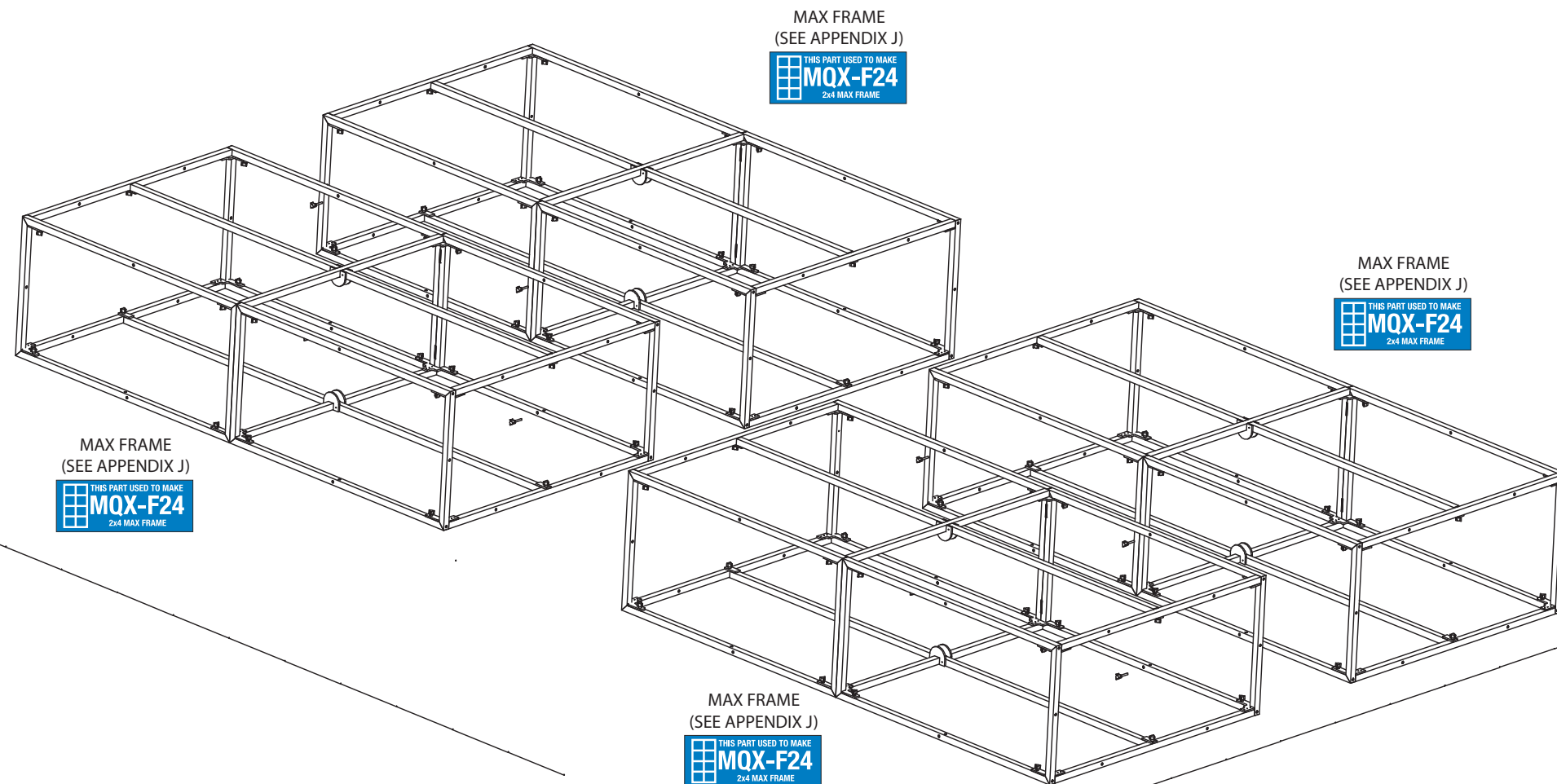


STEP 1:

**ASSEMBLE ALL LISTED FRAMES AS SHOWN
USING APPENDIX PAGES PROVIDED IN BACK**

STEP 2:

BEGIN WITH (4) MQX-F24 FRAMES ON FLOOR



STEP 3:

JOIN FRAMES SIDE TO SIDE
USING RED THUMBSCREWS
(SEE APPENDIX A FOR DETAILS)



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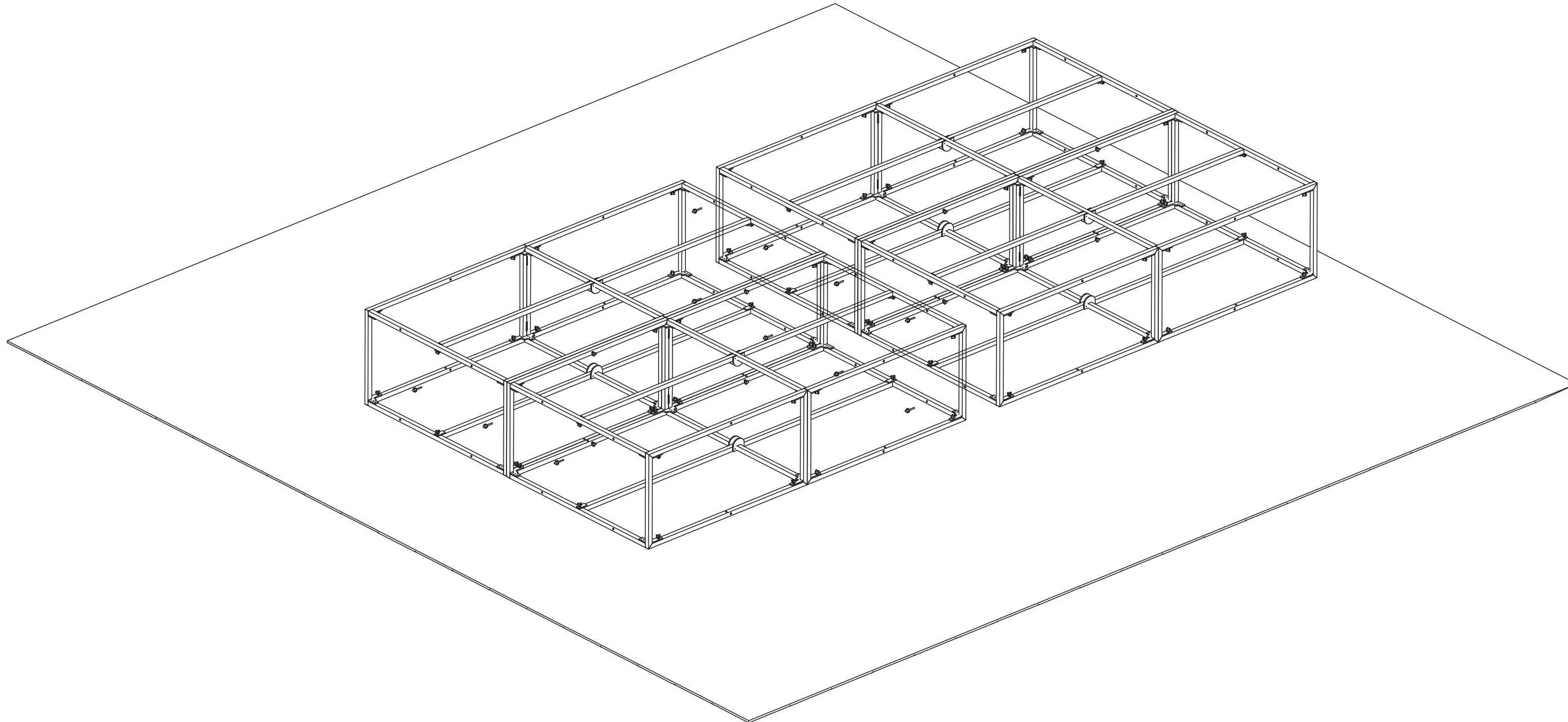
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ASSEMBLY
INSTRUCTIONS



STEP 4:

**JOIN FRAMES TOP AND BOTTOM
USING RED THUMBSCREWS
(SEE APPENDIX A FOR DETAILS)**

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**ASSEMBLY
INSTRUCTIONS**



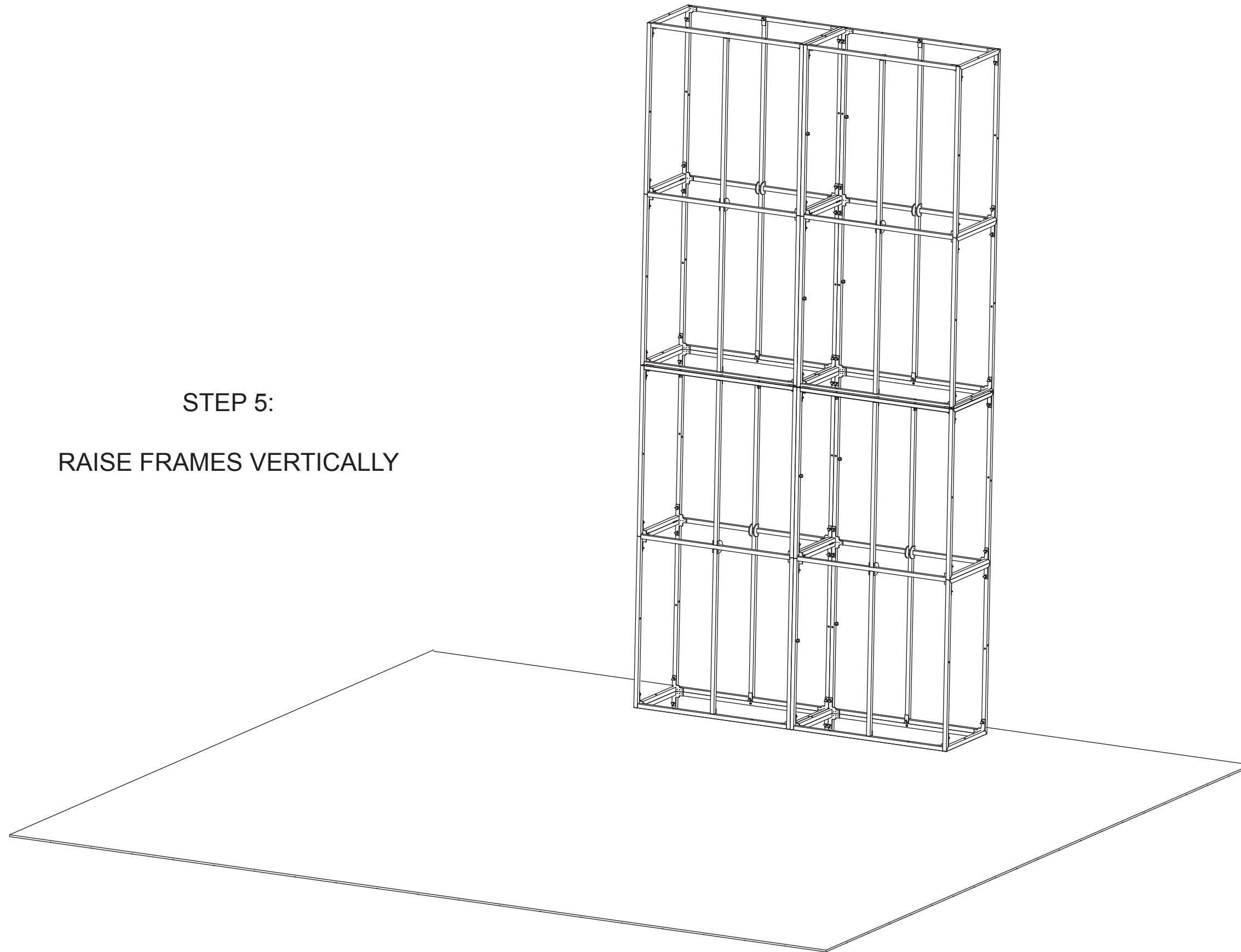
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**ASSEMBLY
INSTRUCTIONS**

STEP 5:
RAISE FRAMES VERTICALLY





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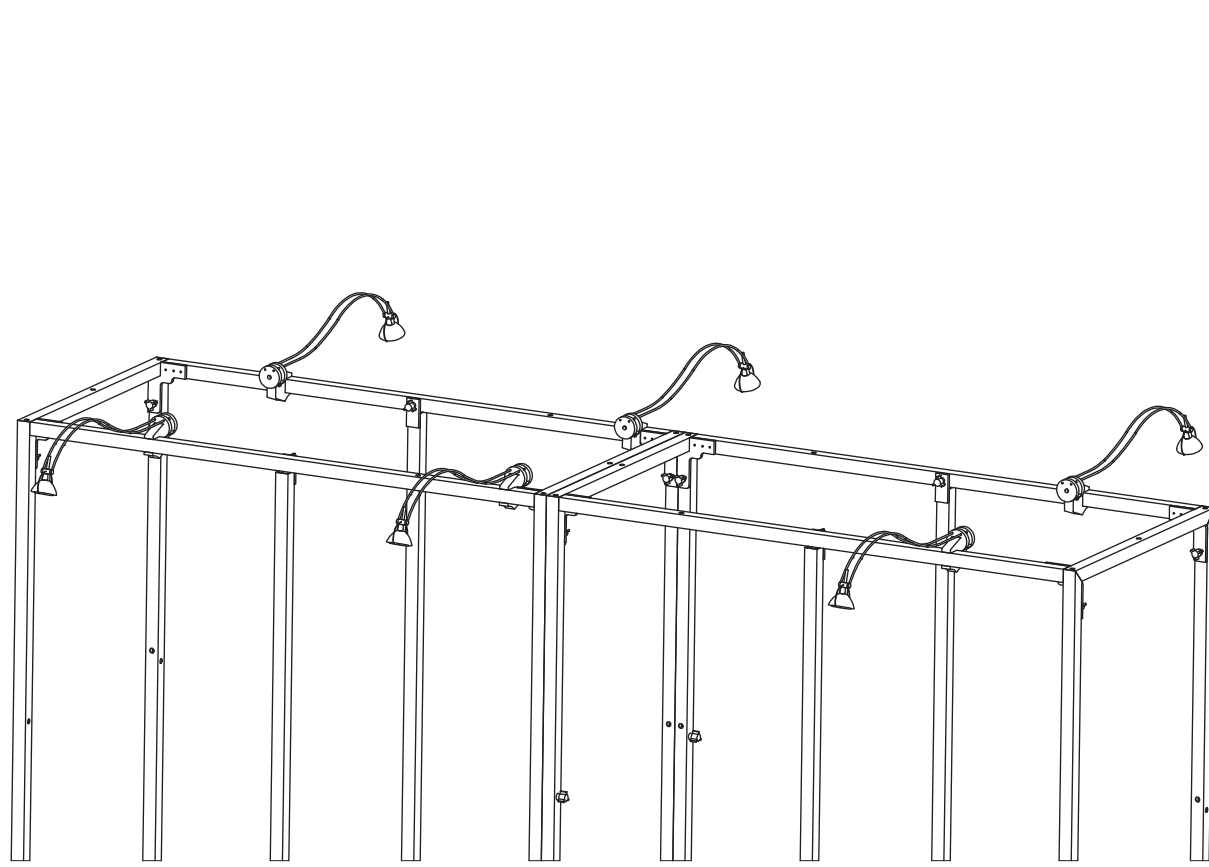
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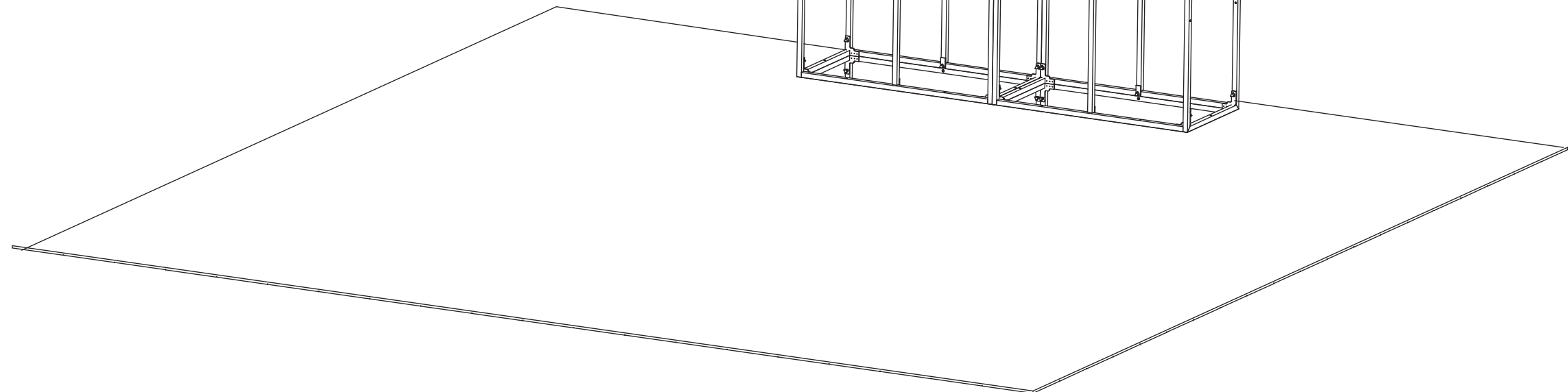
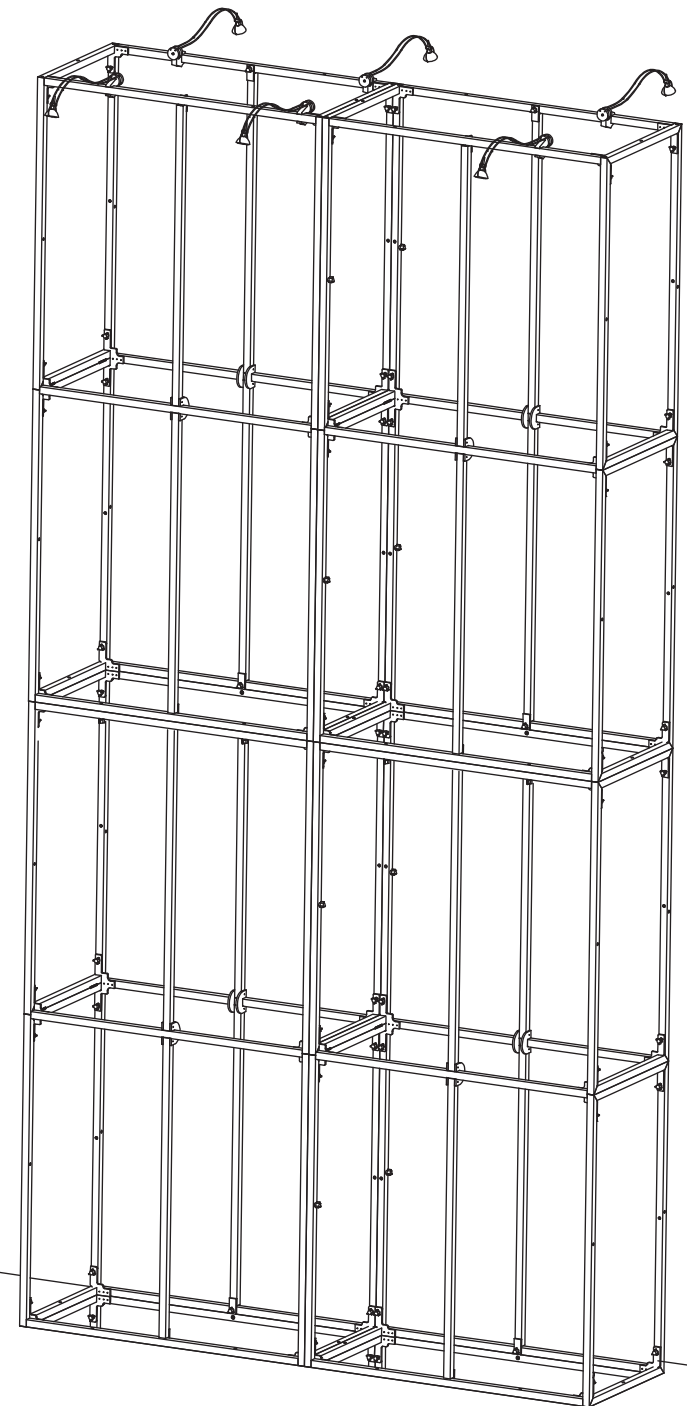
Sheet Title

**ASSEMBLY
INSTRUCTIONS**



STEP 6:

**INSTALL (6) OVERHEAD STEMLIGHTS
(SEE APPENDIX P2 FOR DETAILS)**



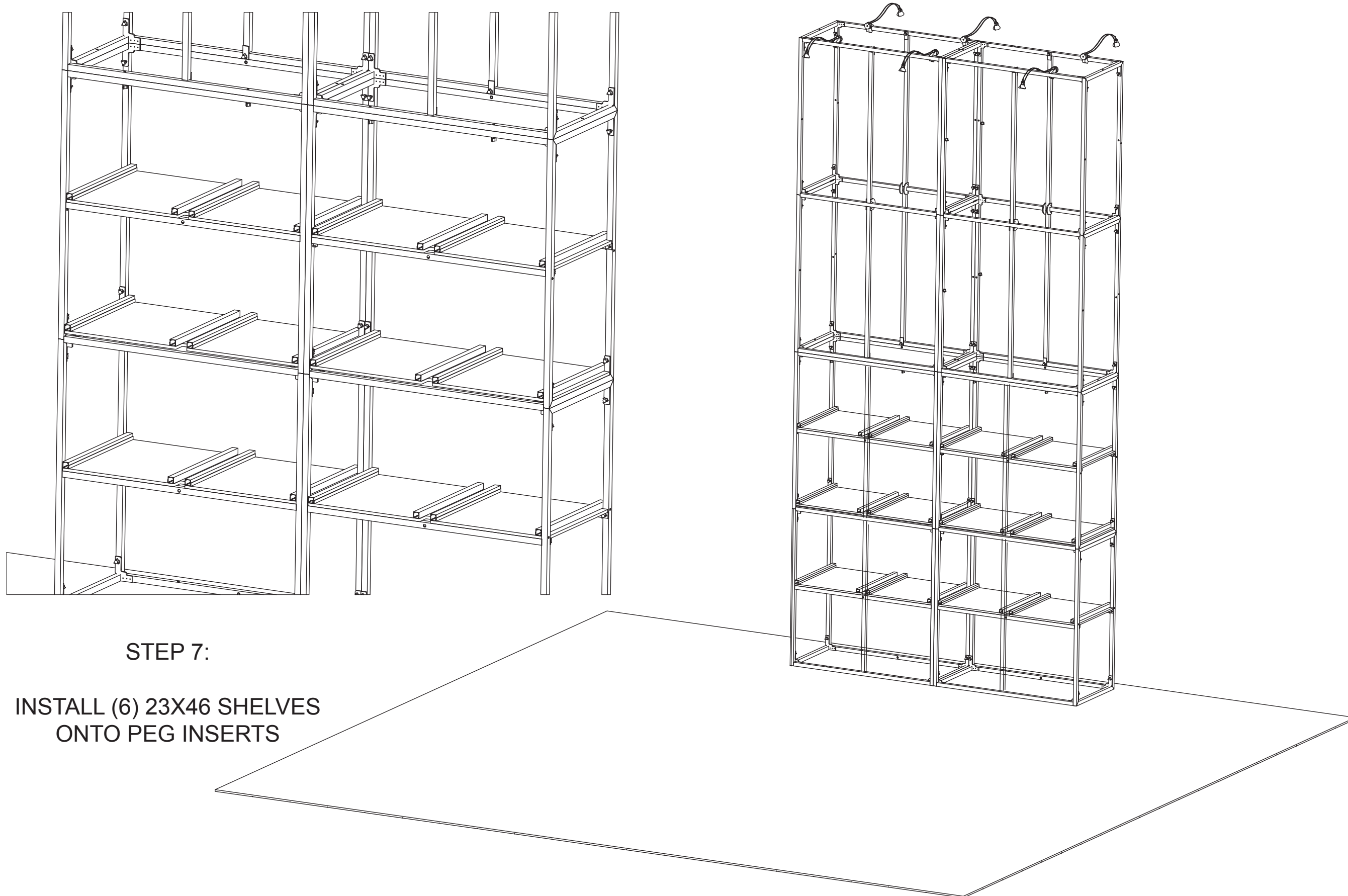


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**ASSEMBLY
INSTRUCTIONS**



STEP 7:

**INSTALL (6) 23X46 SHELVES
ONTO PEG INSERTS**

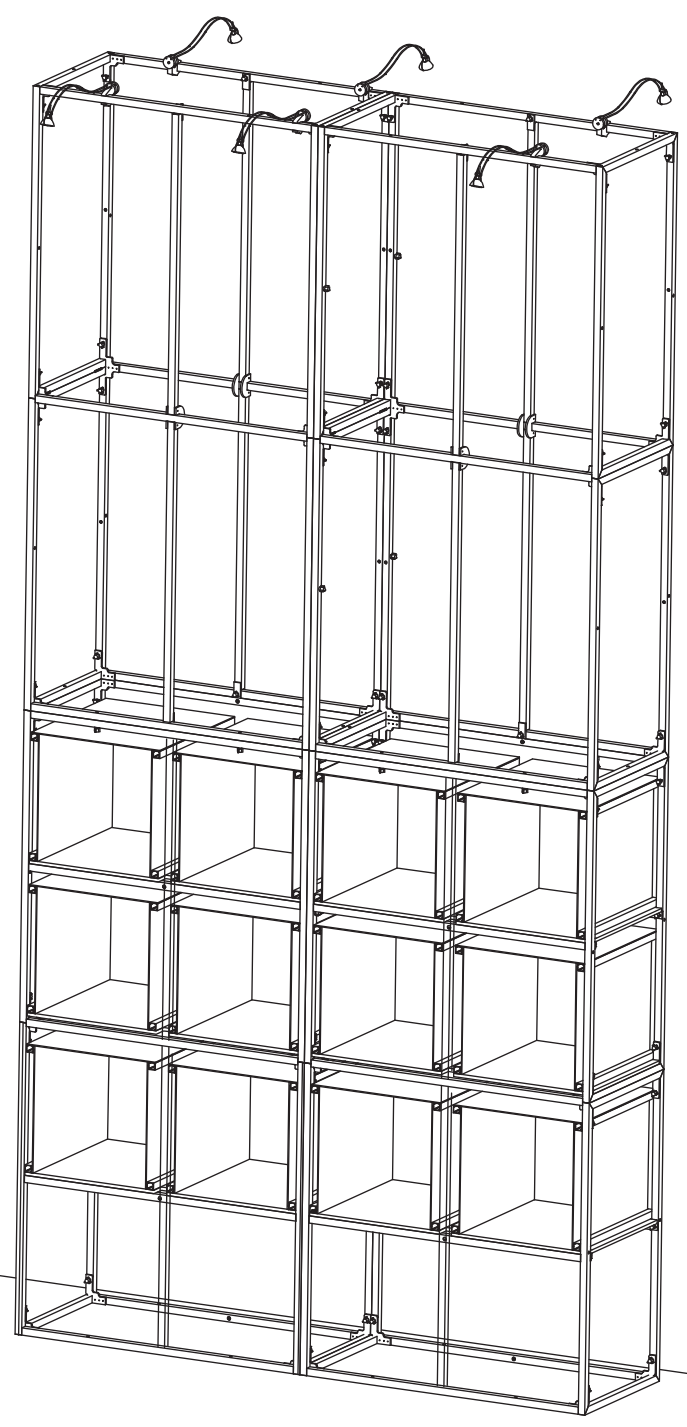
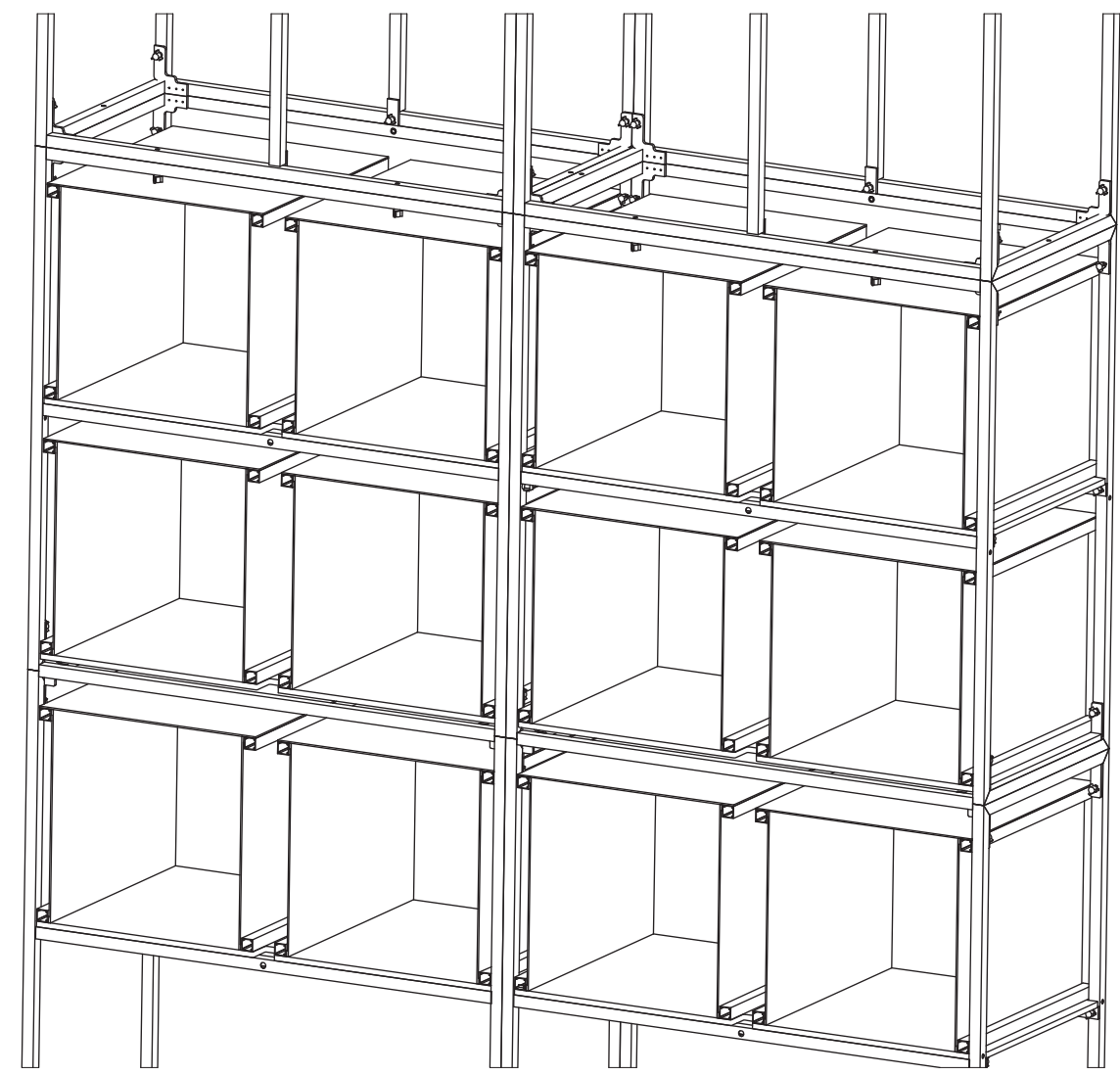


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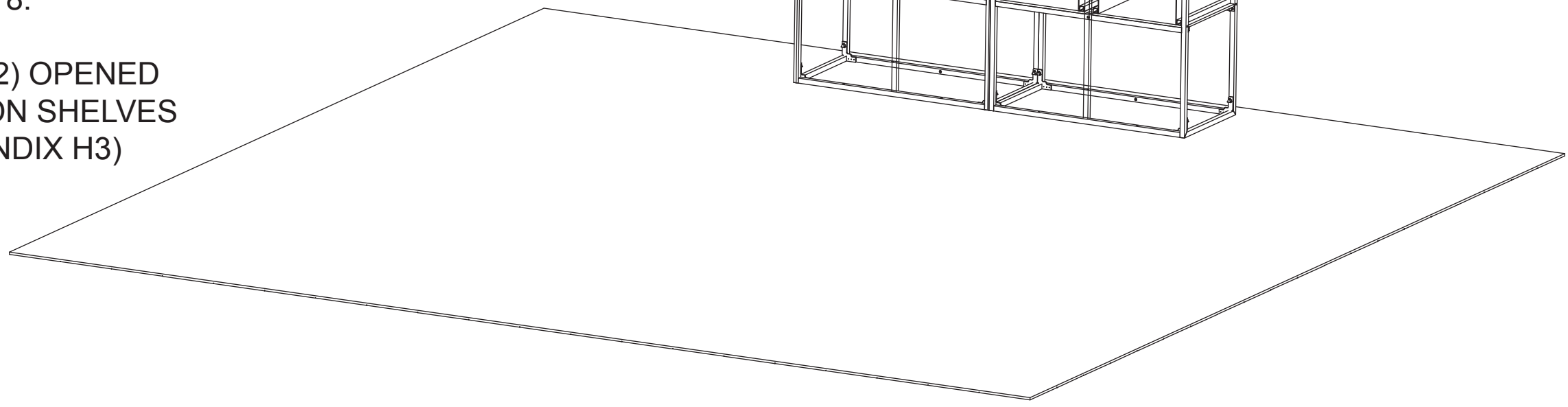
Sheet Title

ASSEMBLY INSTRUCTIONS



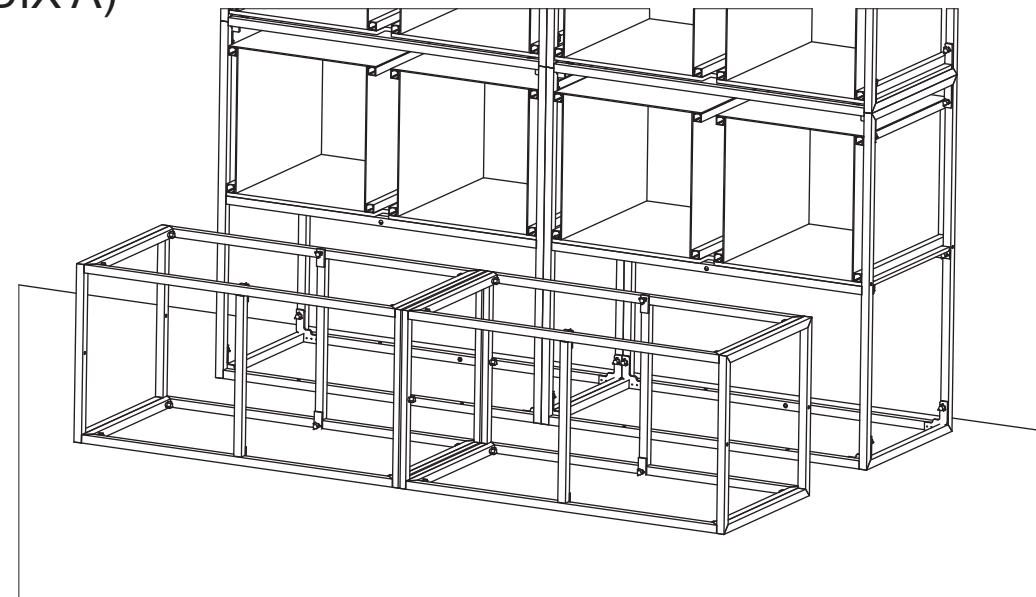
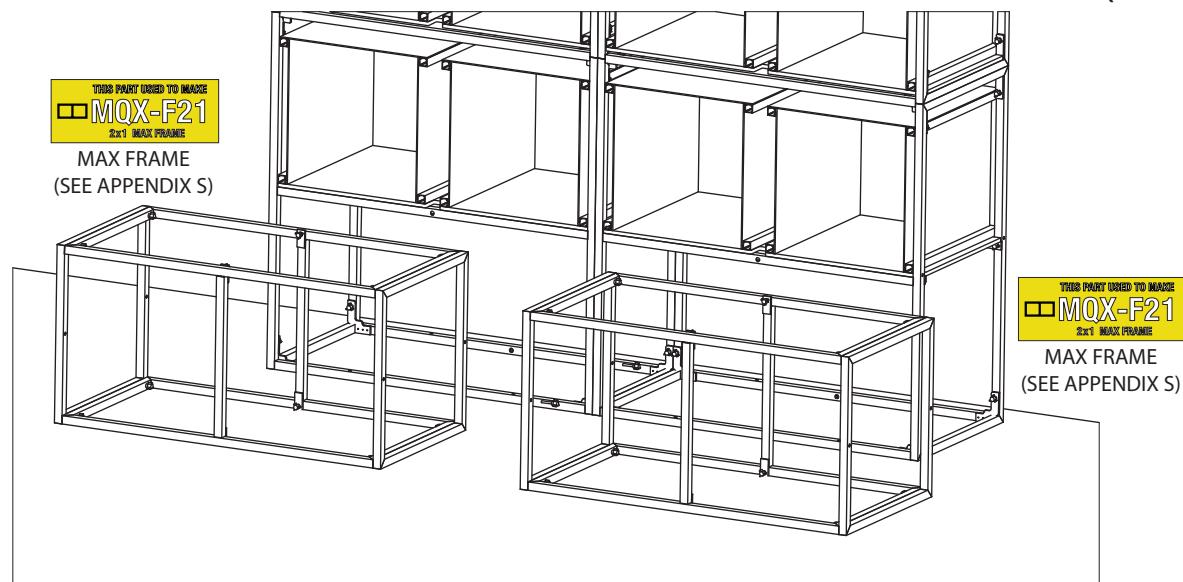
STEP 8:

**ASSEMBLE (12) OPENED SHOWCASES ON SHELVES
(SEE APPENDIX H3)**



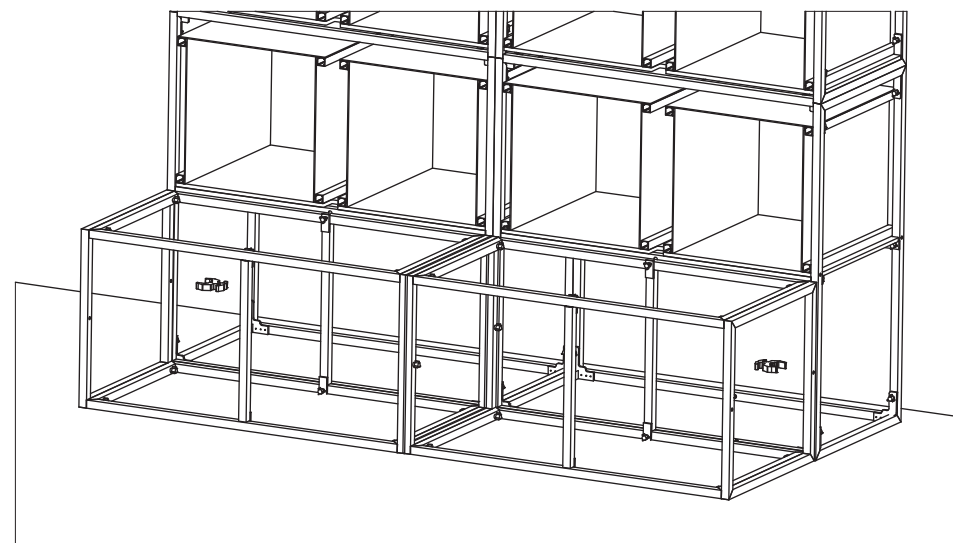
STEP 9A:

JOIN (2) MQX-F21 FRAMES
USING RED THUMBSCREWS
(SEE APPENDIX A)



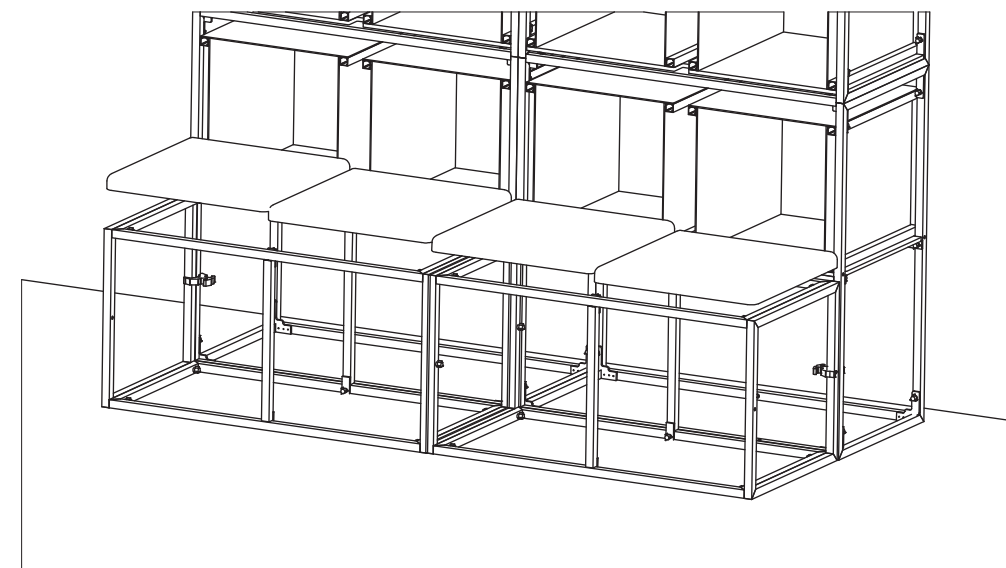
STEP 9B:

MOVE INTO POSITION AT FRONT OF
DISPLAY AND SECURE WITH PRESSURE
CLAMPS AS SHOWN
(SEE APPENDIX A)



STEP 9C:

PLACE (4) CUSHION TOPS
ON FRAMES AS SHOWN
(SEE APPENDIX A)



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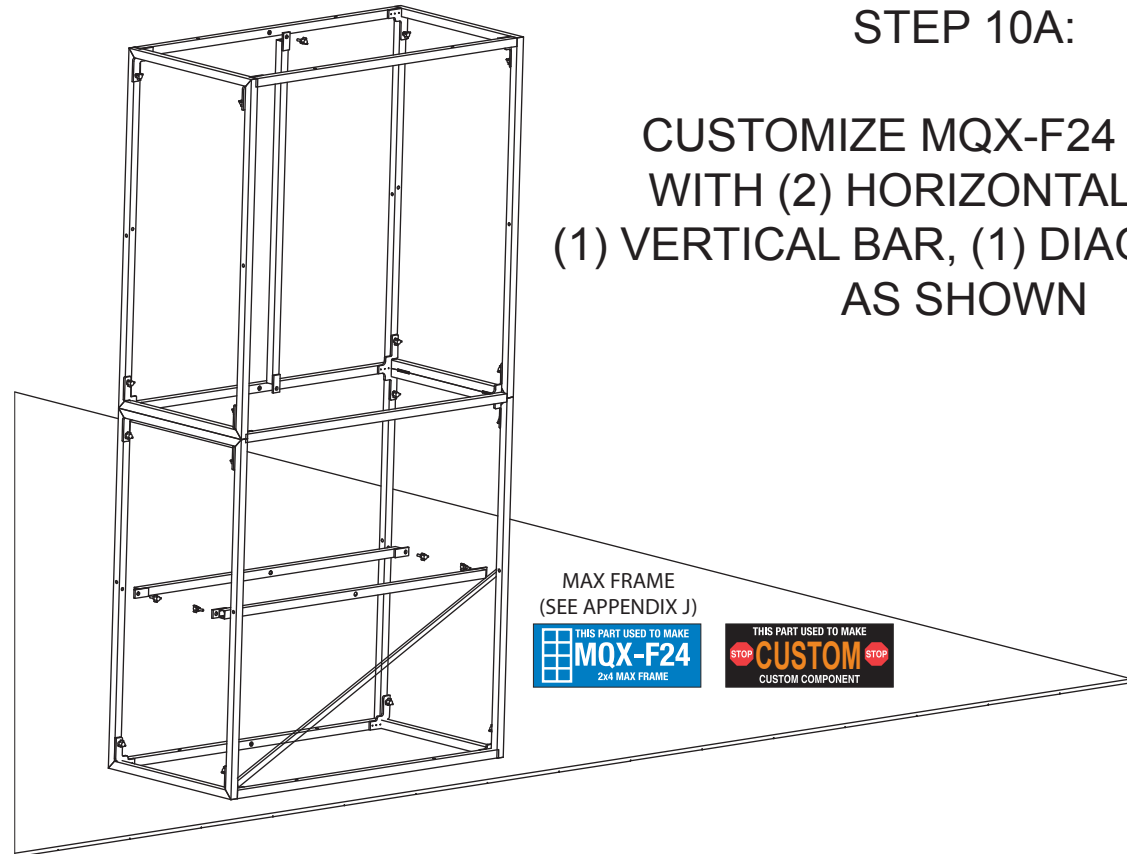
20x20 MULTIQUAD

Sheet Title

ASSEMBLY
INSTRUCTIONS

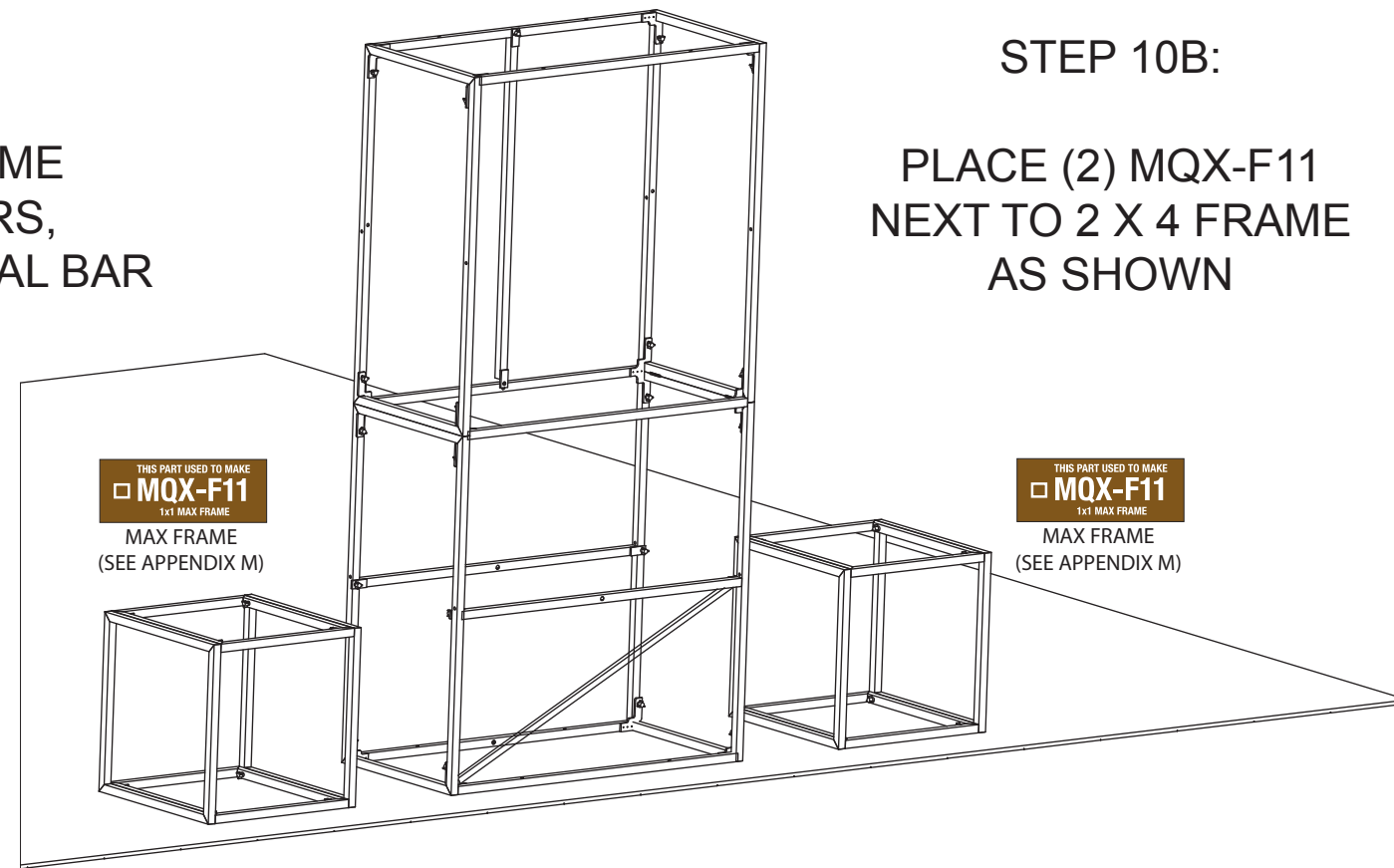
STEP 10A:

CUSTOMIZE MQX-F24 FRAME WITH (2) HORIZONTAL BARS, (1) VERTICAL BAR, (1) DIAGONAL BAR AS SHOWN



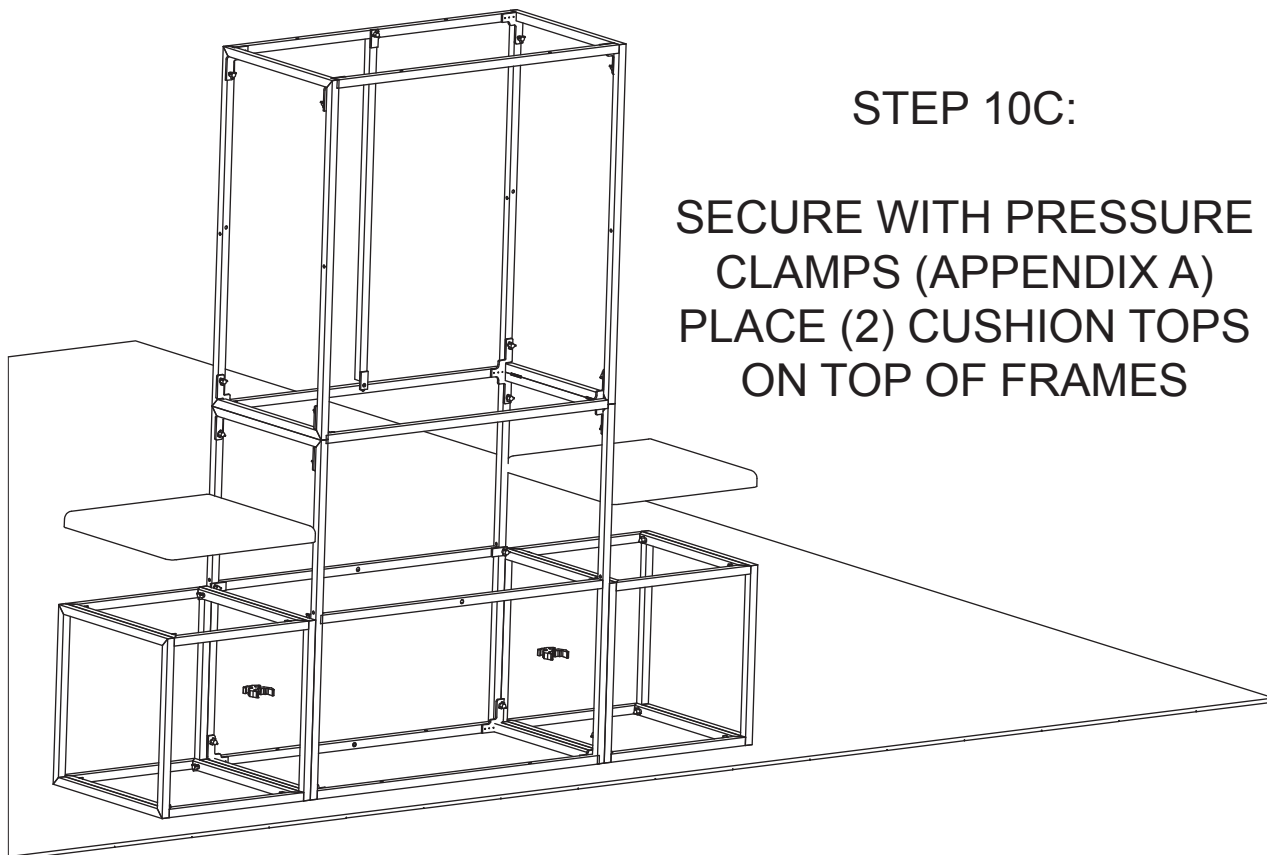
STEP 10B:

PLACE (2) MQX-F11 NEXT TO 2 X 4 FRAME AS SHOWN



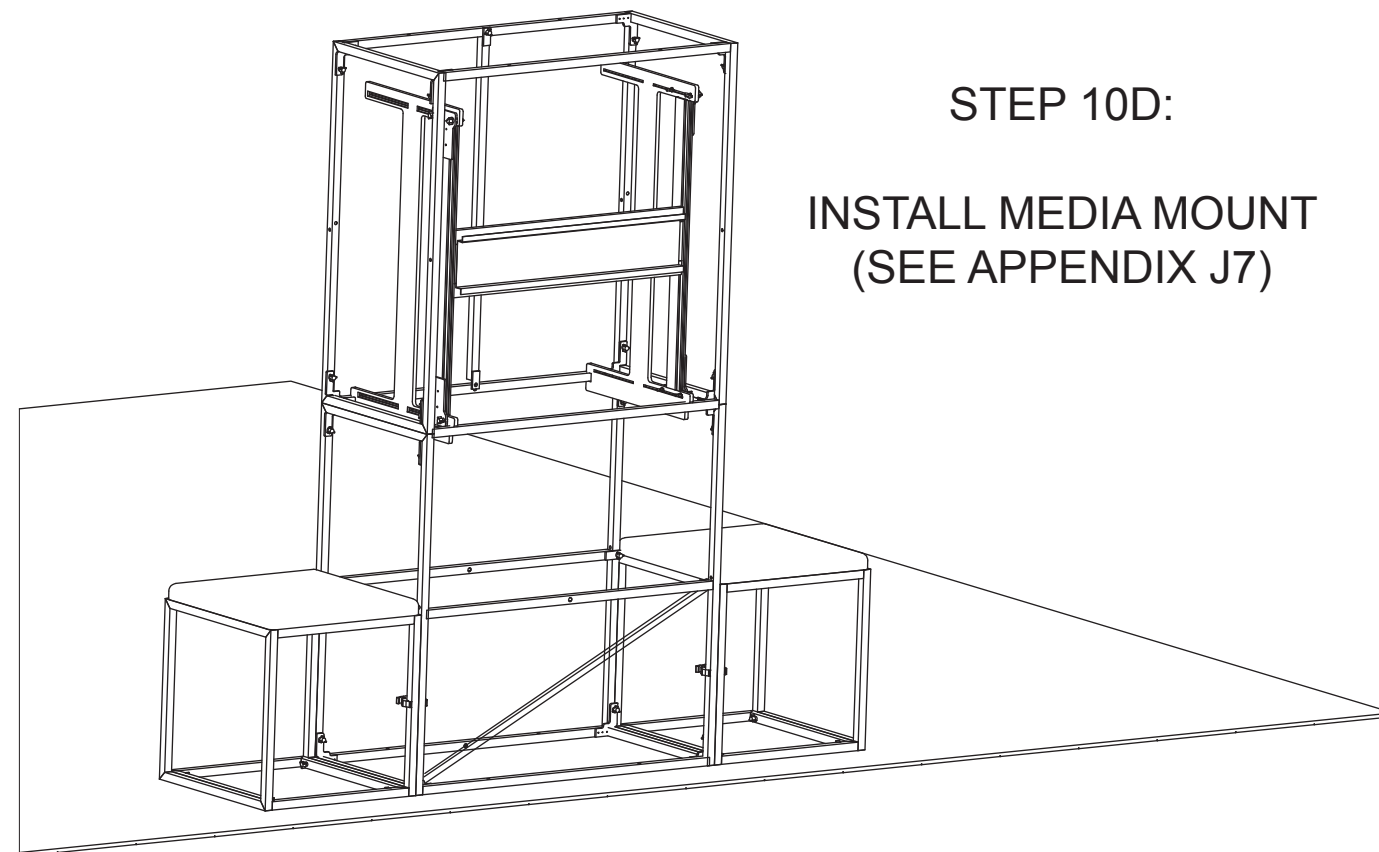
STEP 10C:

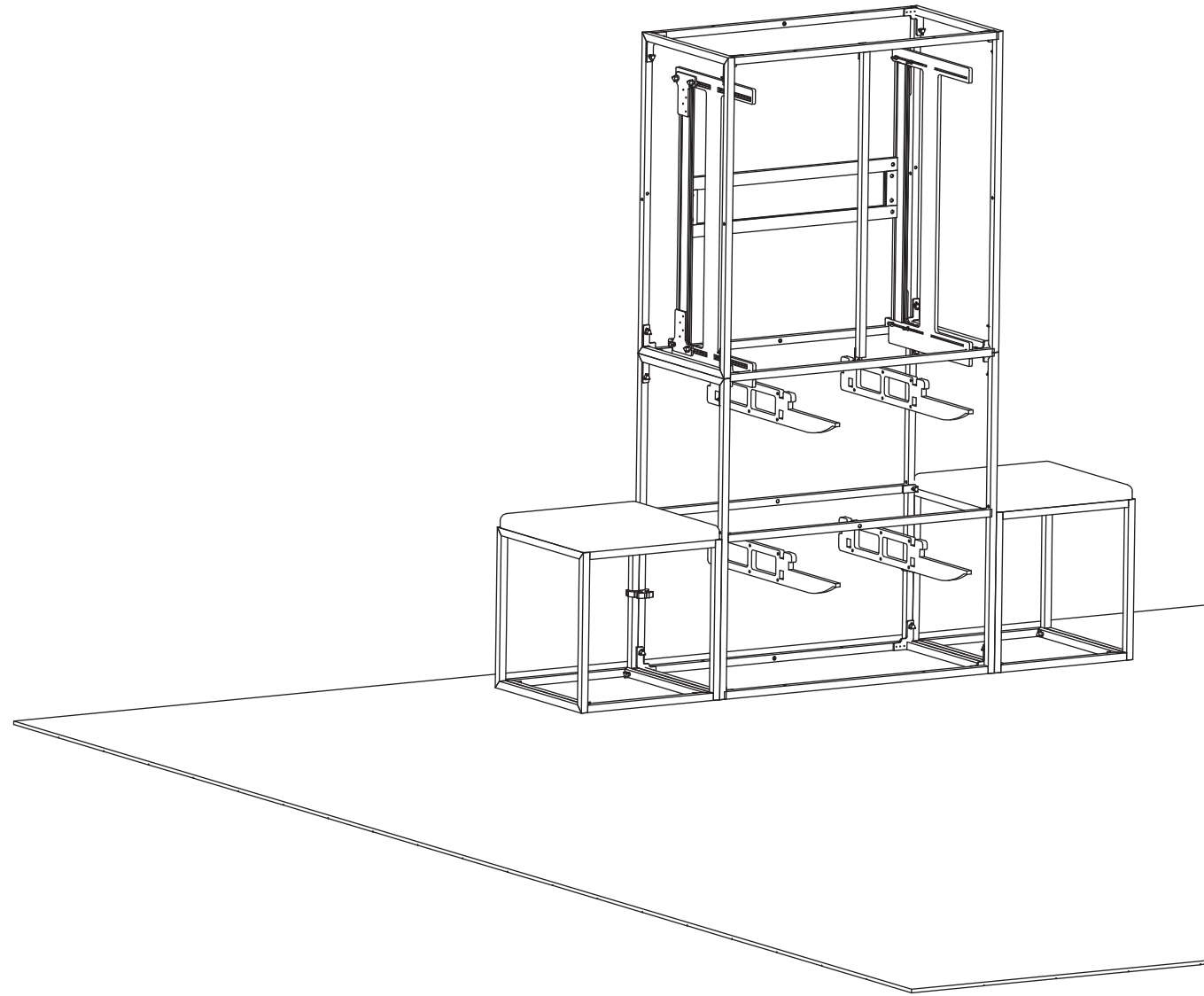
SECURE WITH PRESSURE CLAMPS (APPENDIX A) PLACE (2) CUSHION TOPS ON TOP OF FRAMES



STEP 10D:

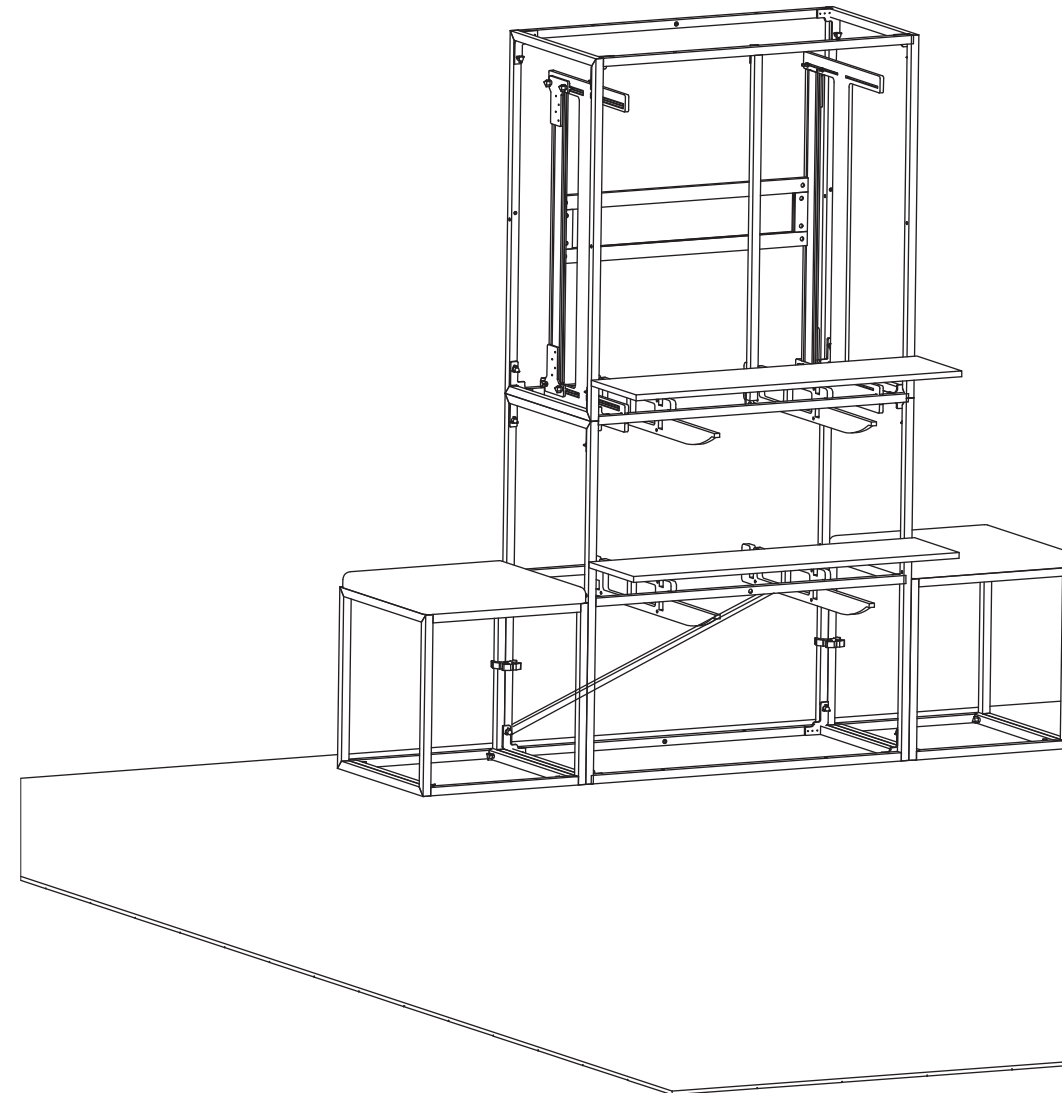
INSTALL MEDIA MOUNT (SEE APPENDIX J7)





STEP 11:

INSTALL SHELF BRACKETS
AND PLACE SHELVES ONTO BRACKETS;
SHELVES ATTACH WITH PRE-INSTALLED VELCRO
(SEE APPENDIX J2)



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ASSEMBLY
INSTRUCTIONS

Project Title

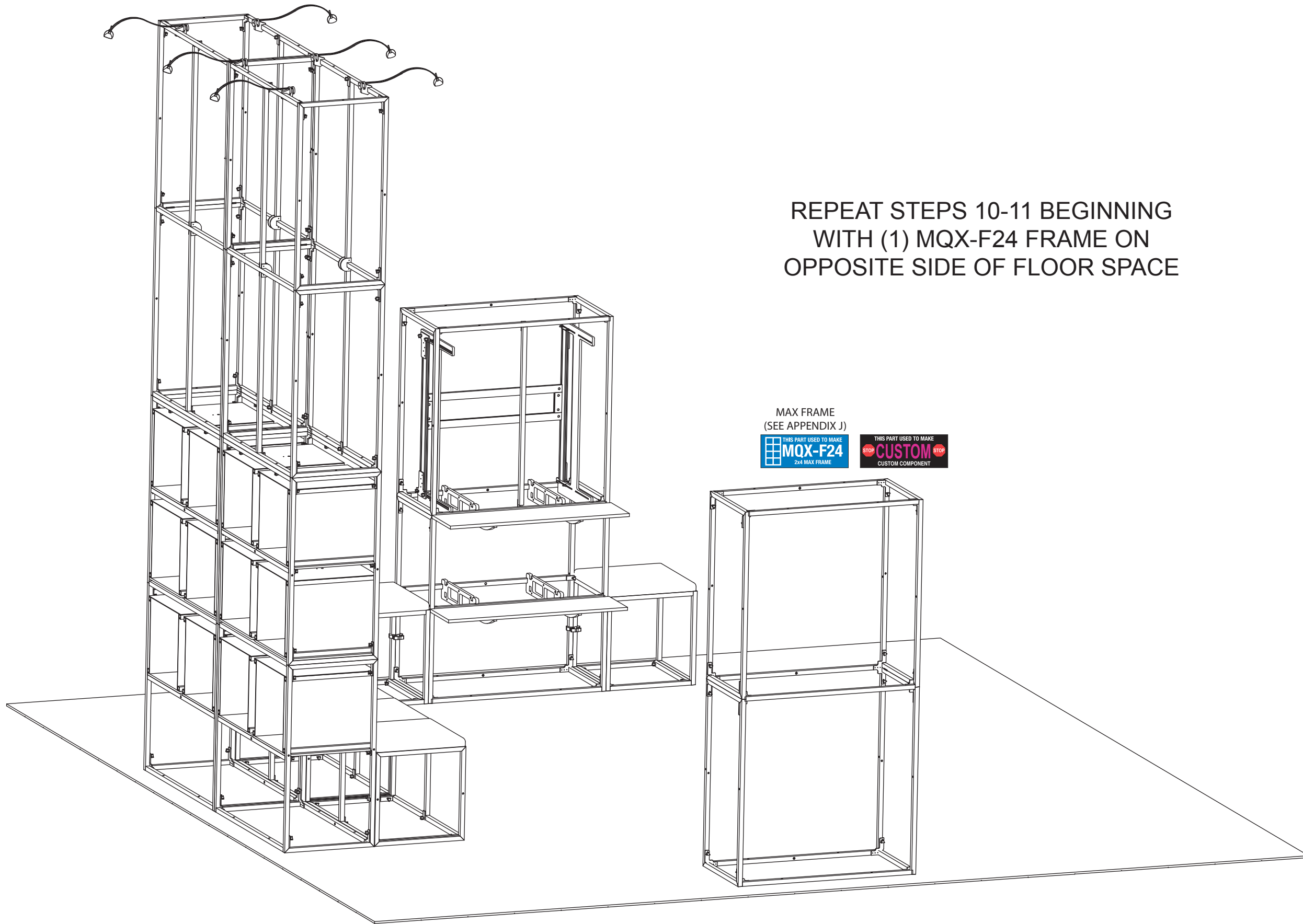
20x20 MULTIQAD

Sheet Title

ASSEMBLY
INSTRUCTIONS

REPEAT STEPS 10-11 BEGINNING
WITH (1) MQX-F24 FRAME ON
OPPOSITE SIDE OF FLOOR SPACE

MAX FRAME
(SEE APPENDIX J)

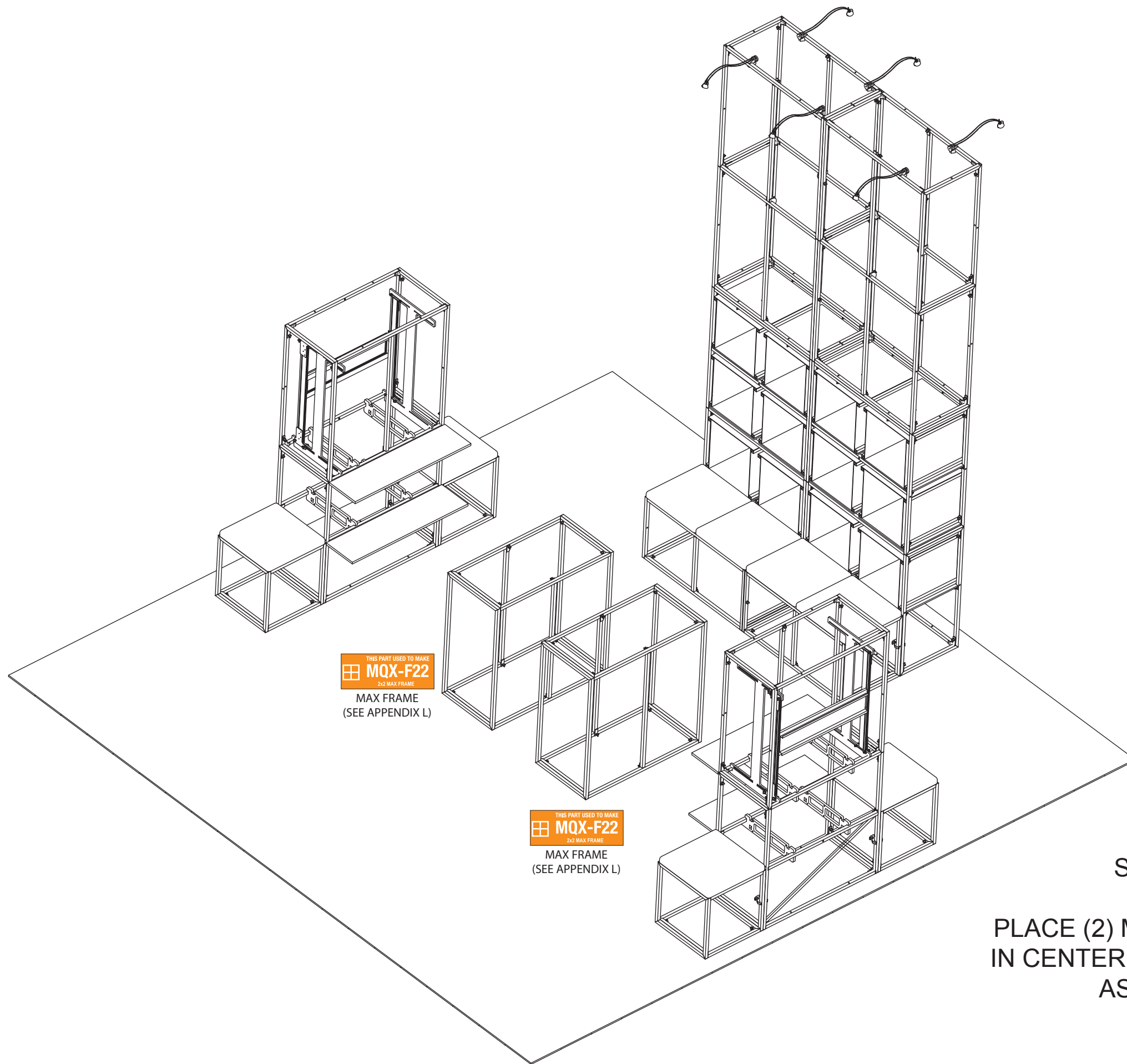


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**ASSEMBLY
INSTRUCTIONS**

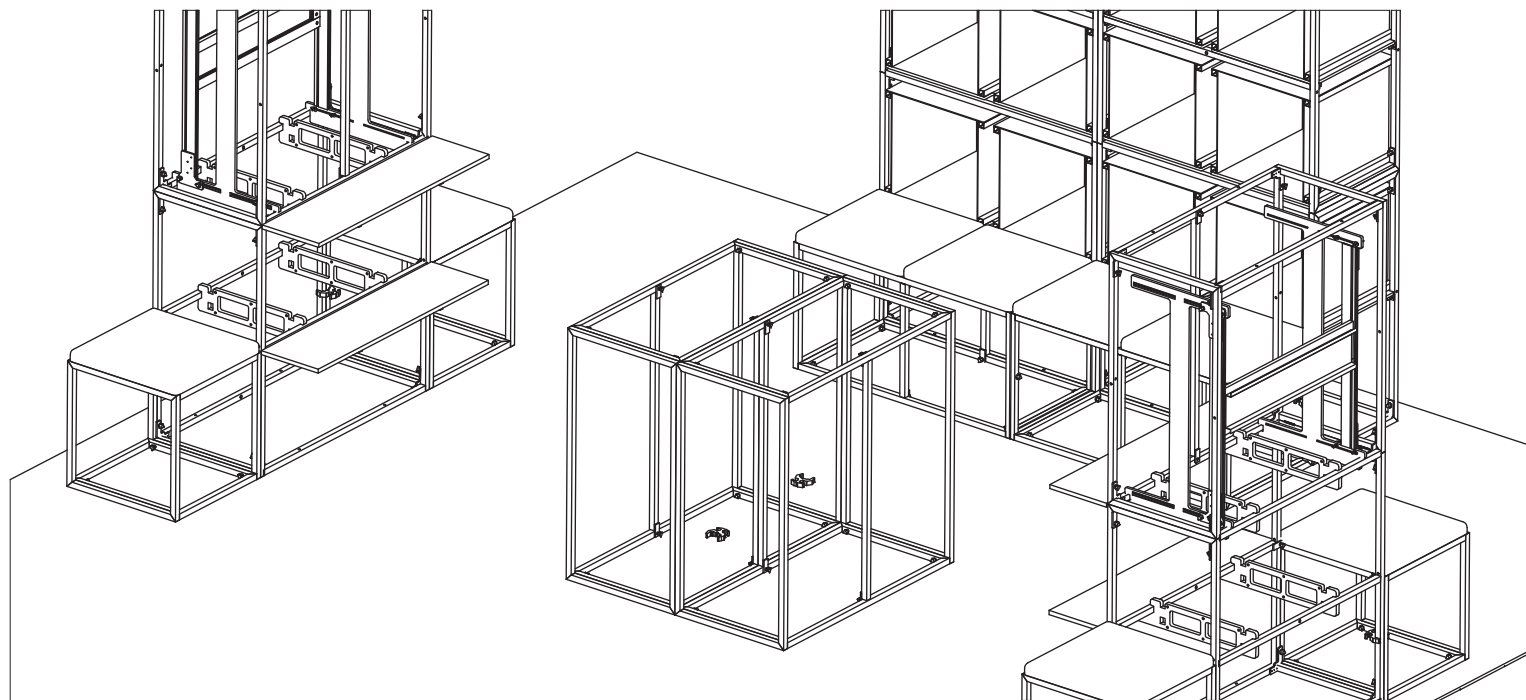


THIS PART USED TO MAKE
MQX-F22
2x2 MAX FRAME
MAX FRAME
(SEE APPENDIX L)

THIS PART USED TO MAKE
MQX-F22
2x2 MAX FRAME
MAX FRAME
(SEE APPENDIX L)

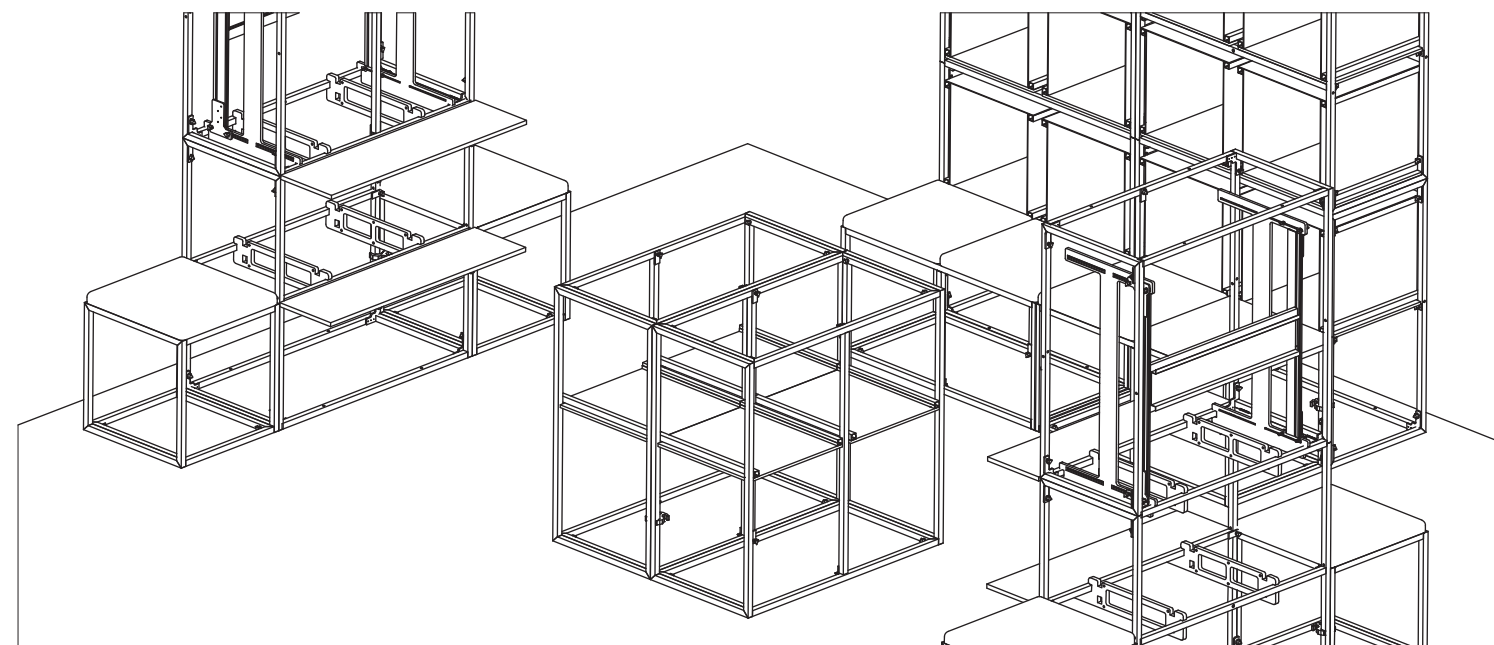
STEP 12:

**PLACE (2) MQX-F22 FRAMES
IN CENTER OF FLOORSPACE
AS SHOWN**



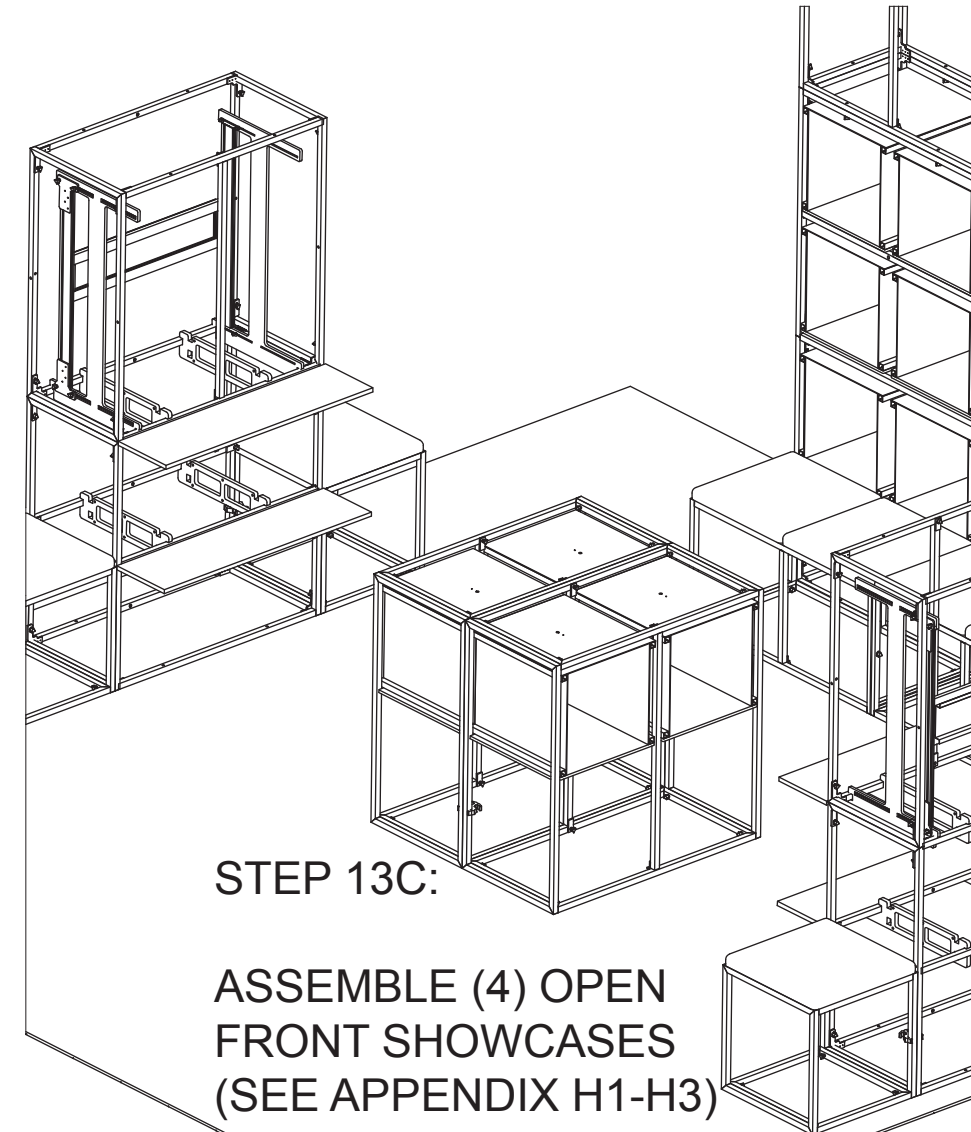
STEP 13A:

**SECURE FRAMES WITH
PRESSURE CLAMPS
(SEE APPENDIX A)**



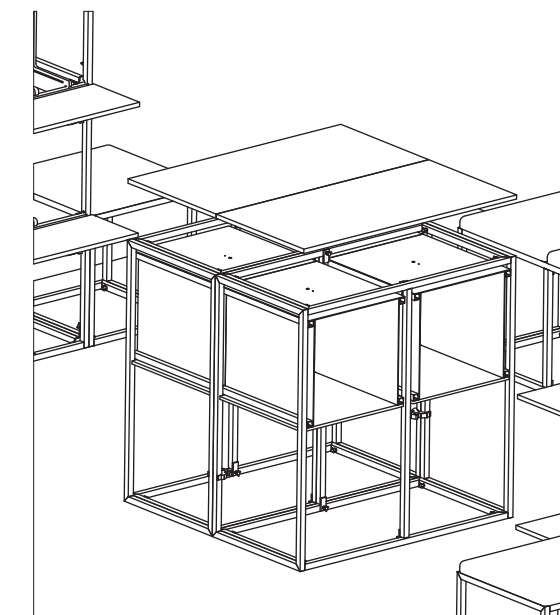
STEP 13B:

**INSTALL SHELVES AS SHOWN
(SEE STEP 7)**



STEP 13C:

**ASSEMBLE (4) OPEN
FRONT SHOWCASES
(SEE APPENDIX H1-H3)**



STEP 13D:

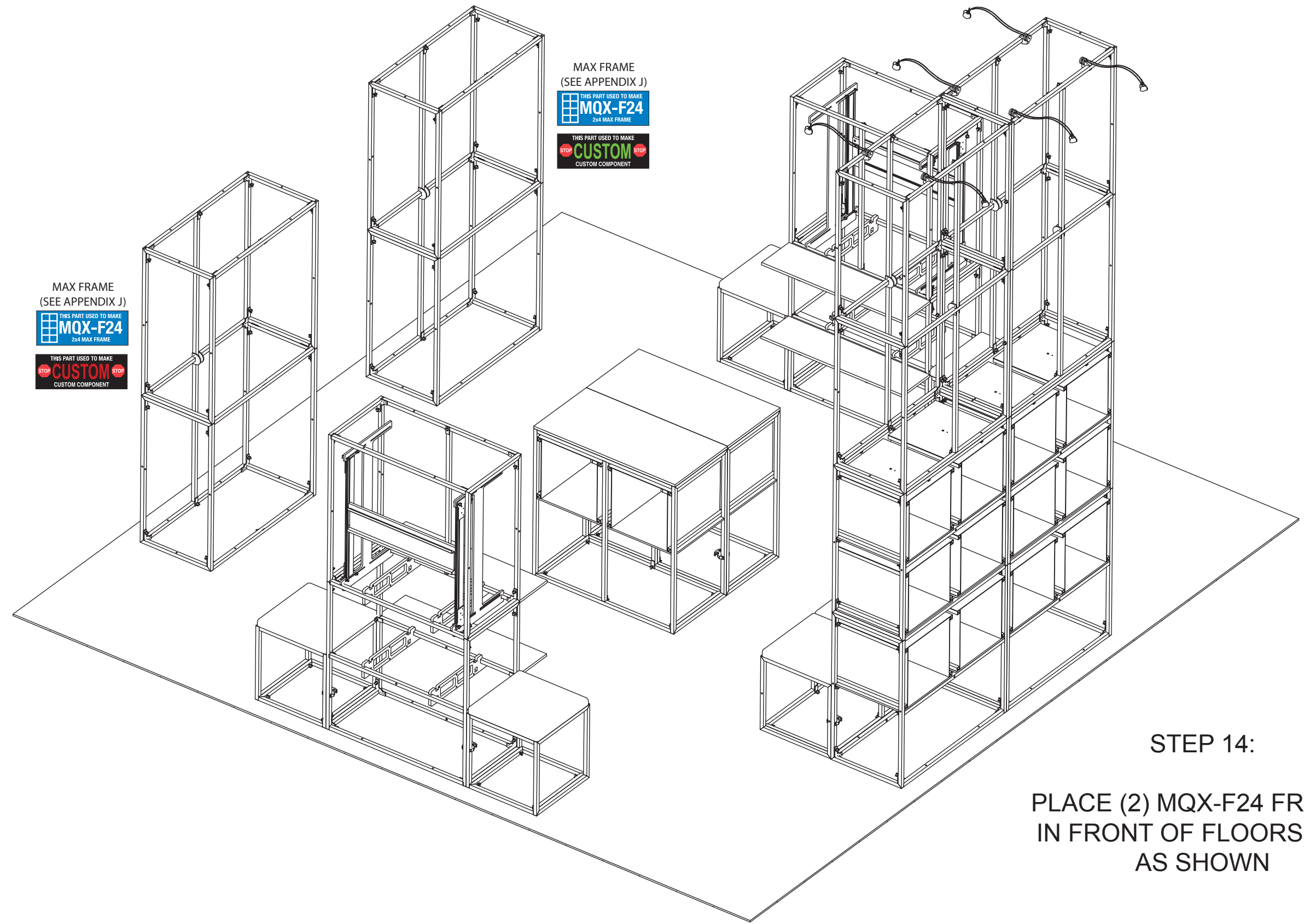
**PLACE COUNTERTOPS
ON FRAMES AS SHOWN**

Project Title

20x20 MULTIQJAD

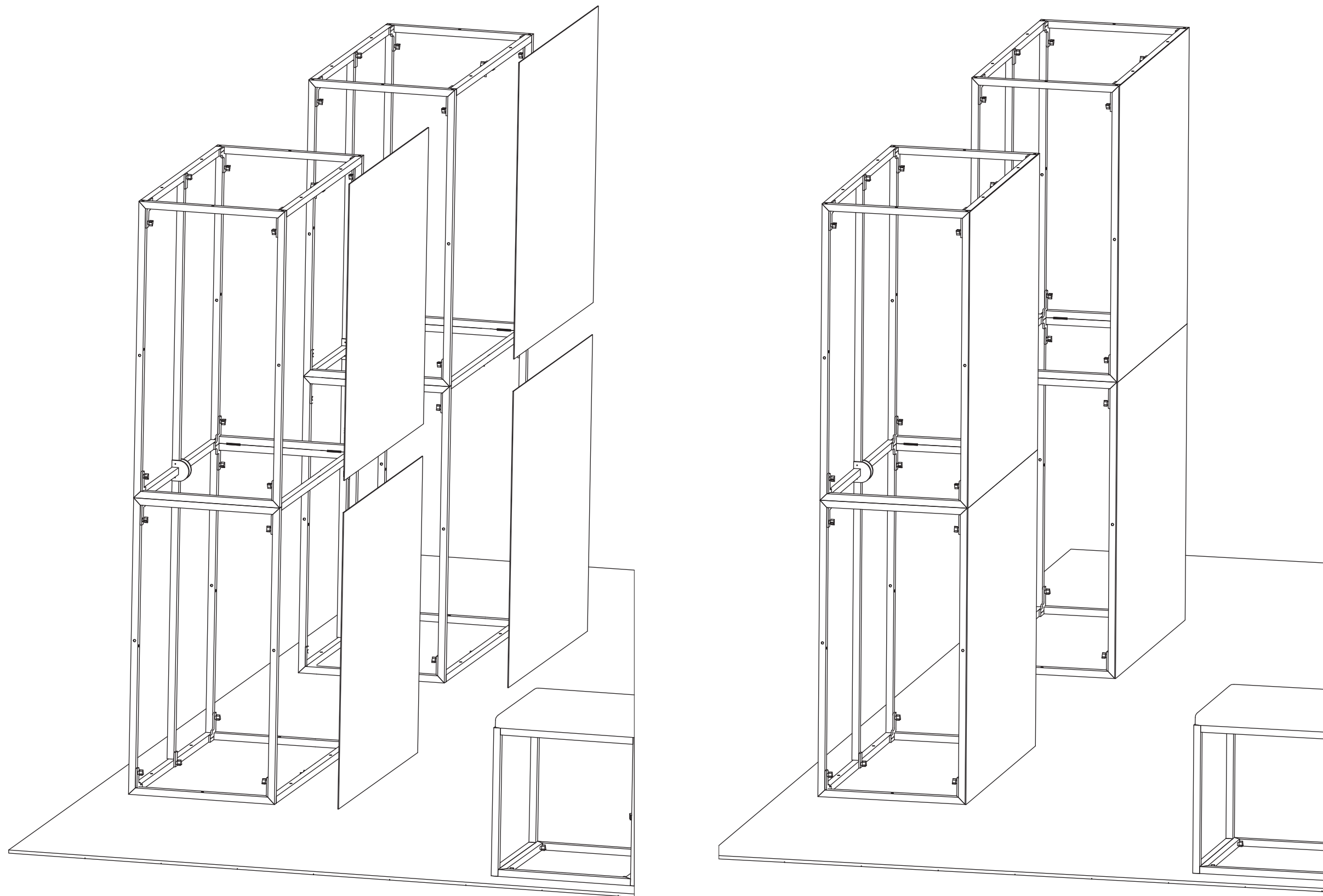
Sheet Title

ASSEMBLY
INSTRUCTIONS



STEP 14:

PLACE (2) MQX-F24 FRAMES
IN FRONT OF FLOORSPACE
AS SHOWN



STEP 15:

PLACE CUSTOM PEGBOARD WALL ARMOR
ON FRAMES USING PREINSTALLED VELCRO



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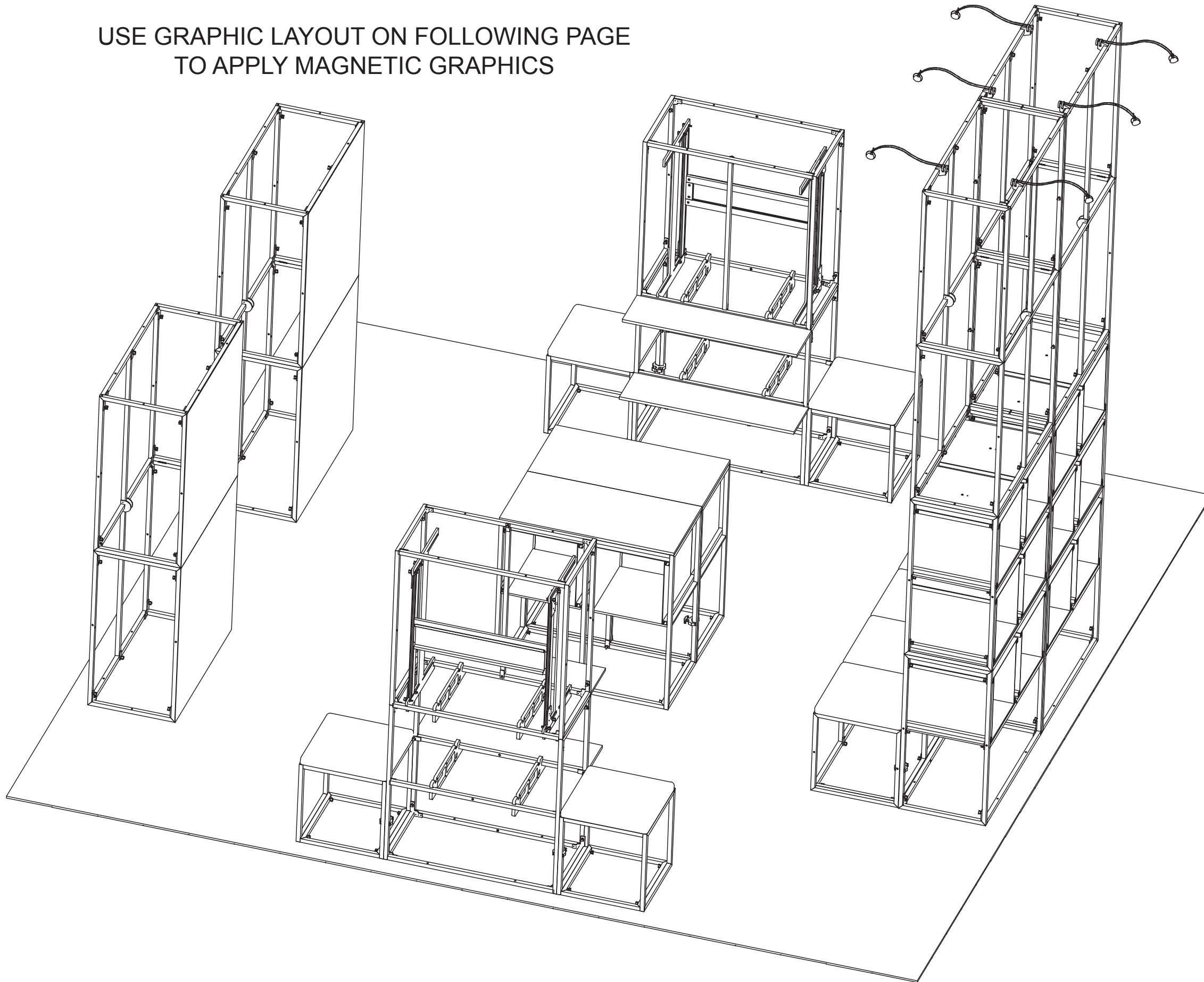
20x20 MULTIQJAD

Sheet Title

ASSEMBLY
INSTRUCTIONS

STEP 16:

USE GRAPHIC LAYOUT ON FOLLOWING PAGE
TO APPLY MAGNETIC GRAPHICS



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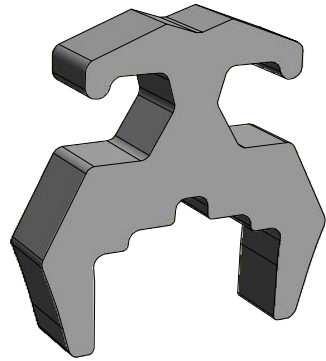
20x20 MULTIQJAD

Sheet Title

ASSEMBLY
INSTRUCTIONS

**FRAME CLAMP INSTRUCTION
MQ-CLMP**

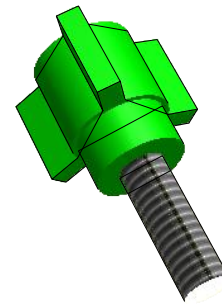
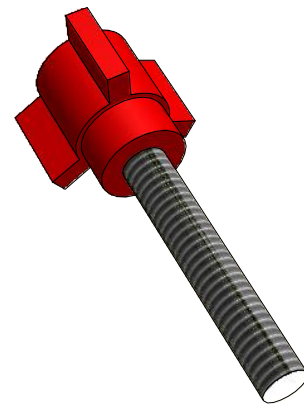
(NOT REQUIRED IN EVERY CONFIGURATION)



THE MQ-CLMP IS A FRICTION-FIT CONNECTOR / ALIGNMENT TOOL THAT DOES NOT REQUIRE TOOLS. THEY ARE TO BE USED IN ABNORMAL MULTIQUAD FRAME CONFIGURATIONS OR AS ADDITIONAL FRAME SECURITY IN SPECIAL SITUATIONS



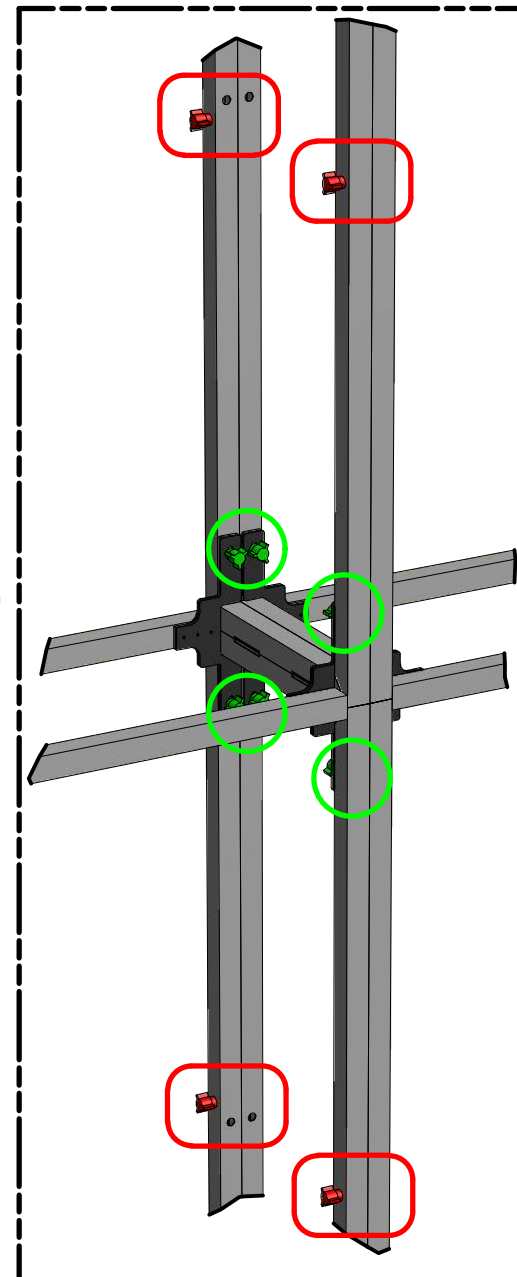
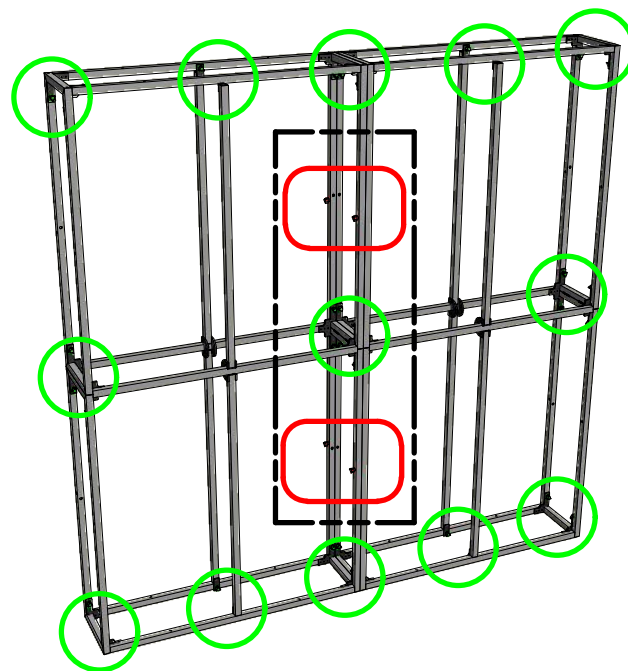
**THUMB SCREW INSTRUCTION
MQ-TSR2 / MQ-TSG1**



THE 2" RED THUMB SCREW IS USED TO CONNECT MULTIQUAD FRAMES TO OTHER MULTIQUAD FRAMES. EACH FRAME HAS RIVET NUT ON ONE SIDE AND A HOLE ON THE OTHER TO ALLOW FRAME TO FRAME CONNECTION

THE 1" GREEN THUMB SCREWS ARE USED WHEN ASSEMBLING 1x4 AND 2x4 FRAMES. SEE APPENDIX PAGES

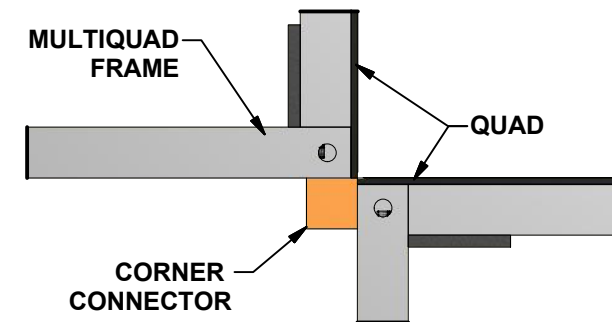
DUE TO THE RIVET NUTS, ALL FRAMES HAVE A LEFT AND RIGHT SIDE. VERIFY FRAME ORIENTATION TO ALLOW FRAME TO FRAME CONNECTION



**CORNER CONNECTOR INSTRUCTION
MQ-BTW**

(NOT REQUIRED IN EVERY CONFIGURATION)

THE MQ-BTW CORNER ALIGNMENT TOOL IS DESIGNED TO AID IN THE ALIGNMENT OF FRAMES AS NEEDED IN SOME MULTIQUAD CONFIGURATIONS.



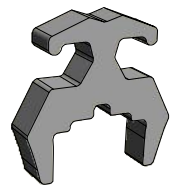
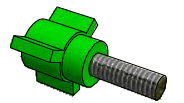
AFTER TWO MULTIQUAD FRAMES ARE SET "CORNER-TO-CORNER" THE MQ-BTW SIMPLY ATTACHES TO THE EXISTING MAGNETS ON THE FRAME



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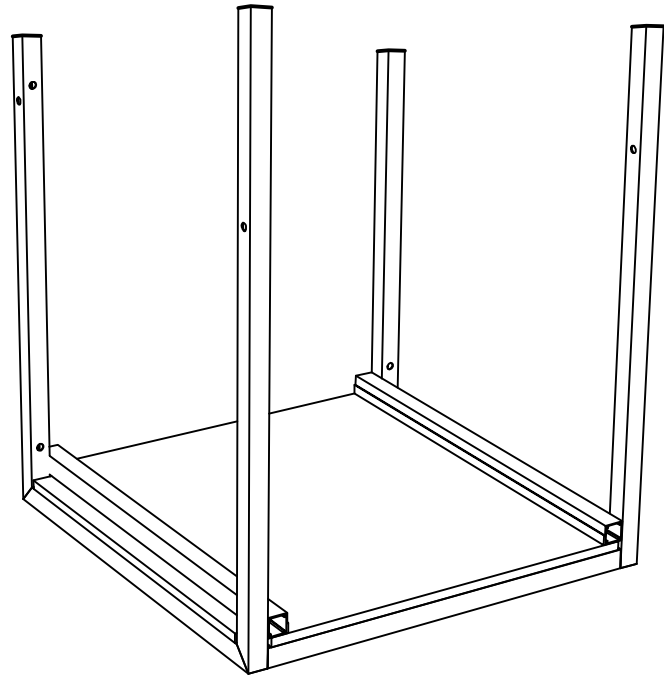
**ASSEMBLY
INSTRUCTIONS**

CONNECTORS & ALIGNMENT TOOLS

APPENDIX A

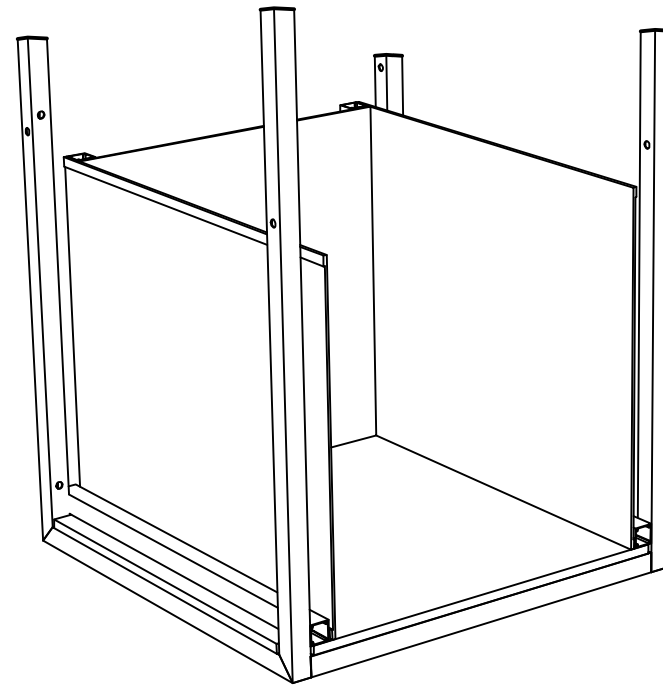
1st Step)

START WITH PLACING SHELF IN PROPER LOCATION OF MULTIQUAD FRAMING.



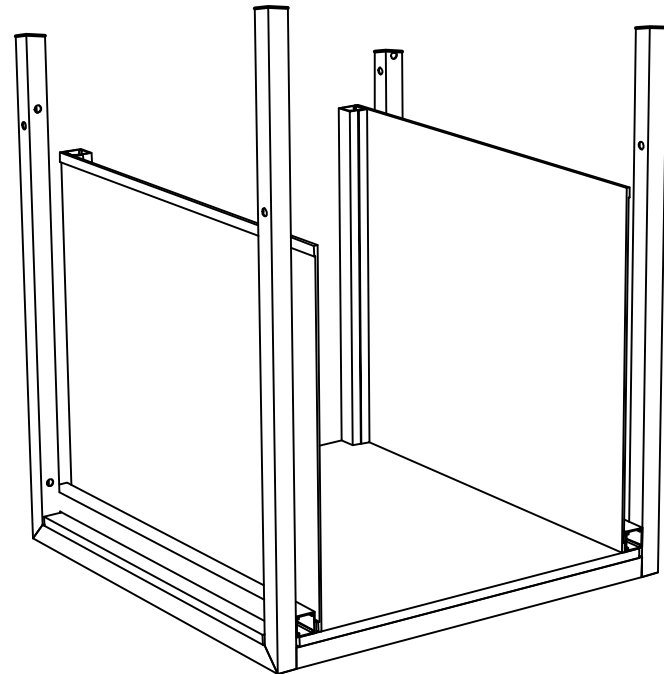
3rd Step)

CONNECT BACK PANEL (PDK-BACK) TO BARS ON SIDE PANELS APPLIED IN STEP 2. BACK PANEL ATTACHES WITH MAGNET.



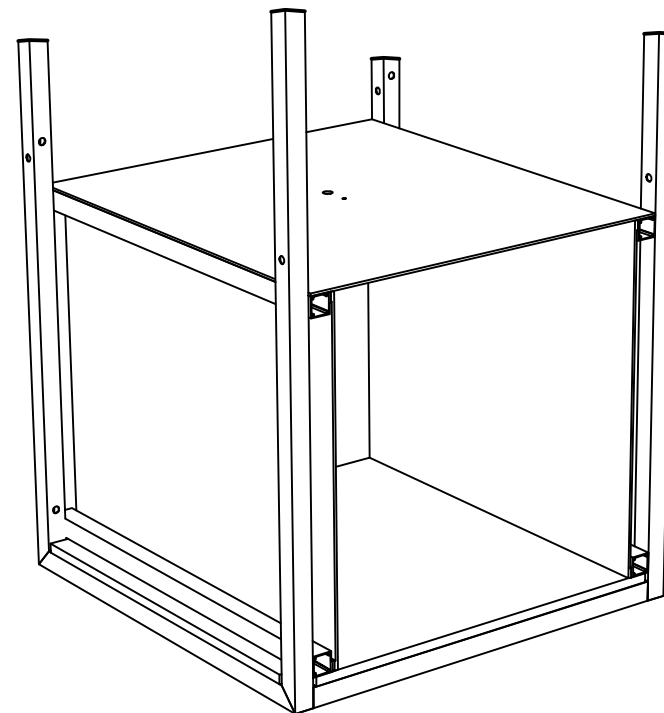
2nd Step)

ATTACH 2 SIDE PANELS (PDK1-SIDE) TO SHELF BARS. PANELS ATTACH USING MAGNETS.



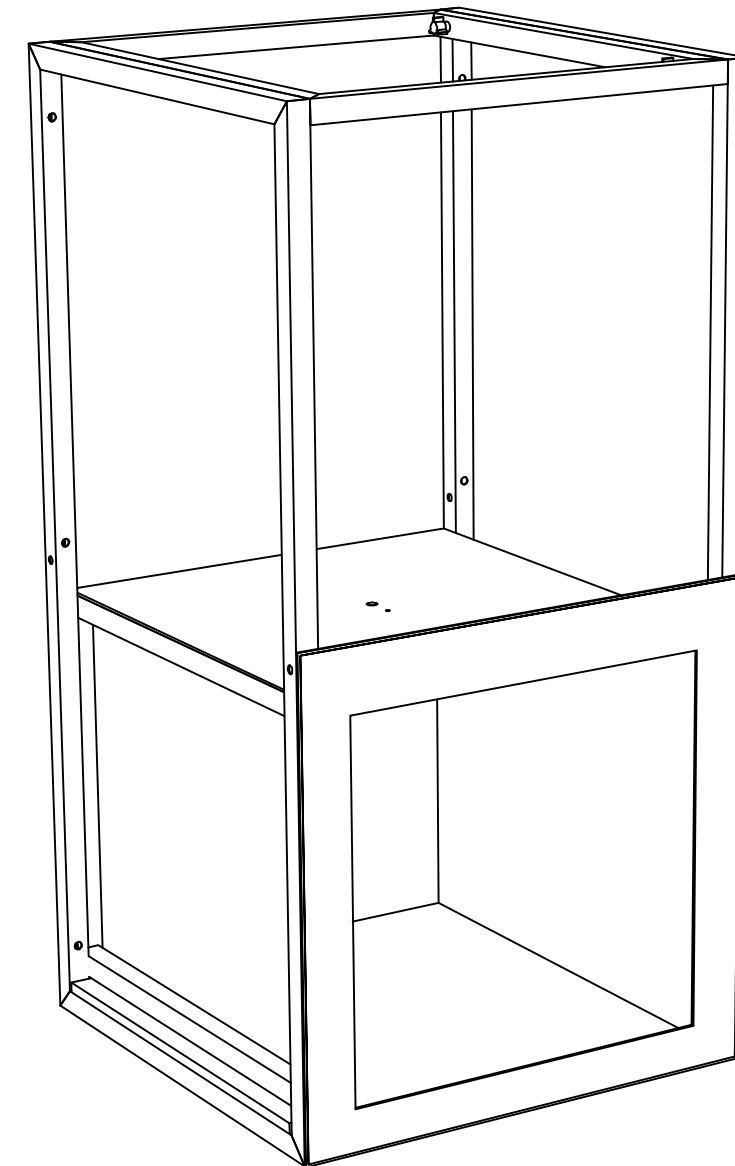
4th Step)

ATTACH TOP PANEL WITH LIGHT TO SIDE PANELS. TOP PANEL ATTACHES WITH MAGNET. RUN ELECTRICAL WIRING DOWN THROUGH SHELF.



5th Step)

BE SURE TO CONSTRUCT ALL DISPLAY CASES PRIOR TO APPLYING GRAPHIC QUADS. ONCE ALL DISPLAY CASES ARE ASSEMBLED IN PROPER LOCATION, REFER TO GRAPHIC LAYOUT AND APPLY GRAPHIC QUADS.



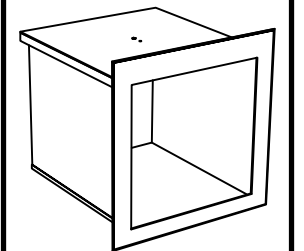
PARTS LIST - PDK1		
QNTY	LABEL	NAME
1	SHELF	LAMINATED SHELF
2	PDK1-SIDE	SIDE PANEL
1	PDK1-BACK	BACK PANEL
1	PDK-1 TOP	TOP PANEL WITH LIGHT



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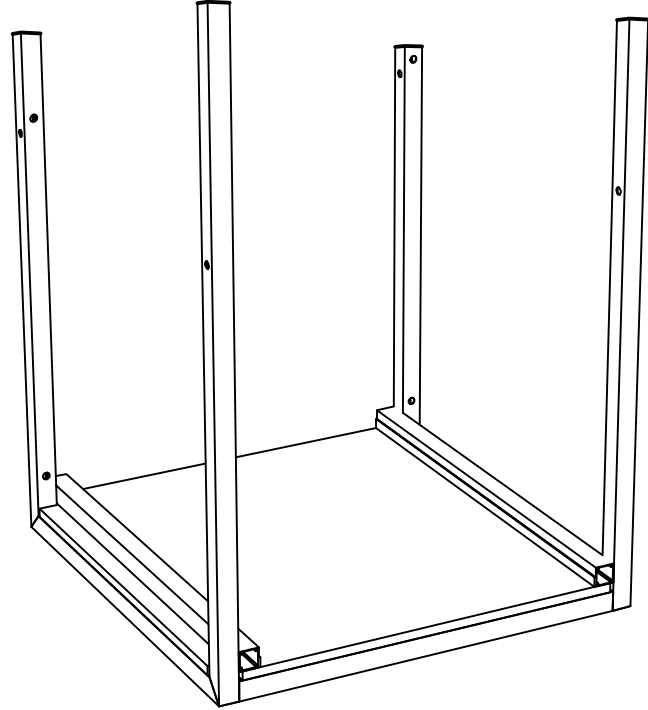
ASSEMBLY INSTRUCTIONS

PDK1
1-OPEN SIDE PRODUCT DISPLAY CASE

APPENDIX H1

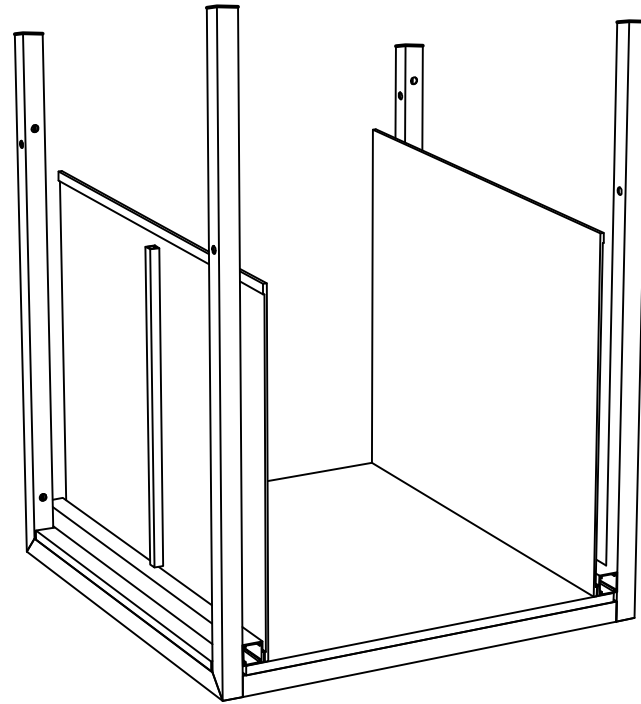
1st Step)

START WITH PLACING SHELF IN PROPER LOCATION OF MULTIQUAD FRAMING.



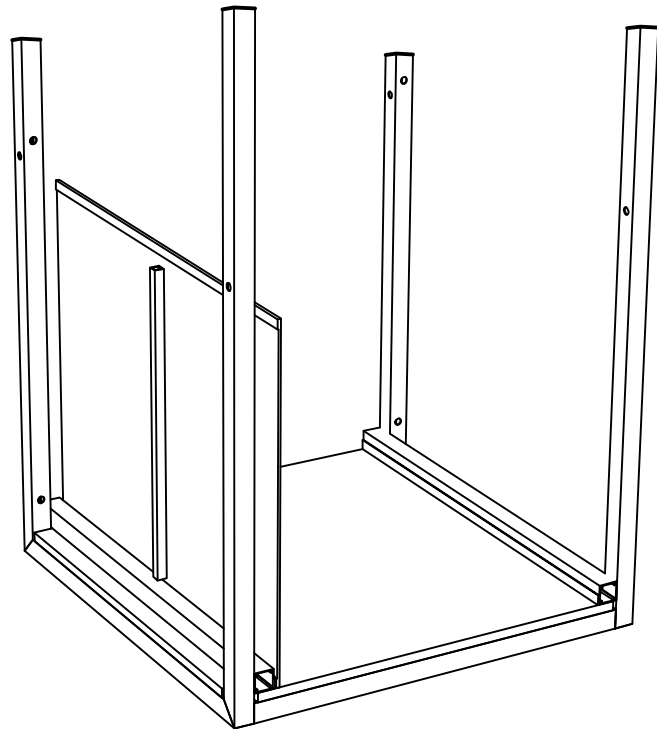
3rd Step)

ATTACH ANOTHER SIDE PANEL (PDK2B-SIDE) TO OTHER SIDE OF SHELF BAR. PANEL ATTACHES USING MAGNETS.



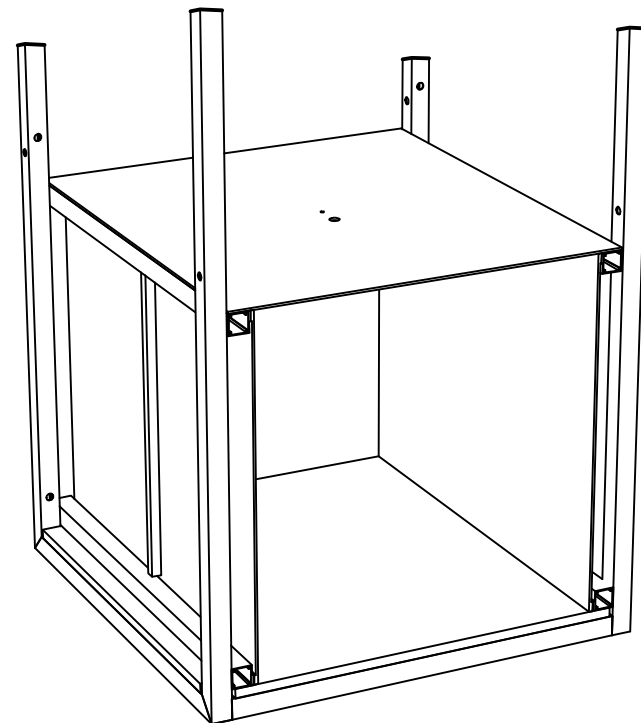
2nd Step)

ATTACH 1 SIDE PANEL (PDK2B-SIDE) TO SHELF BARS. PANEL ATTACHES USING MAGNETS.



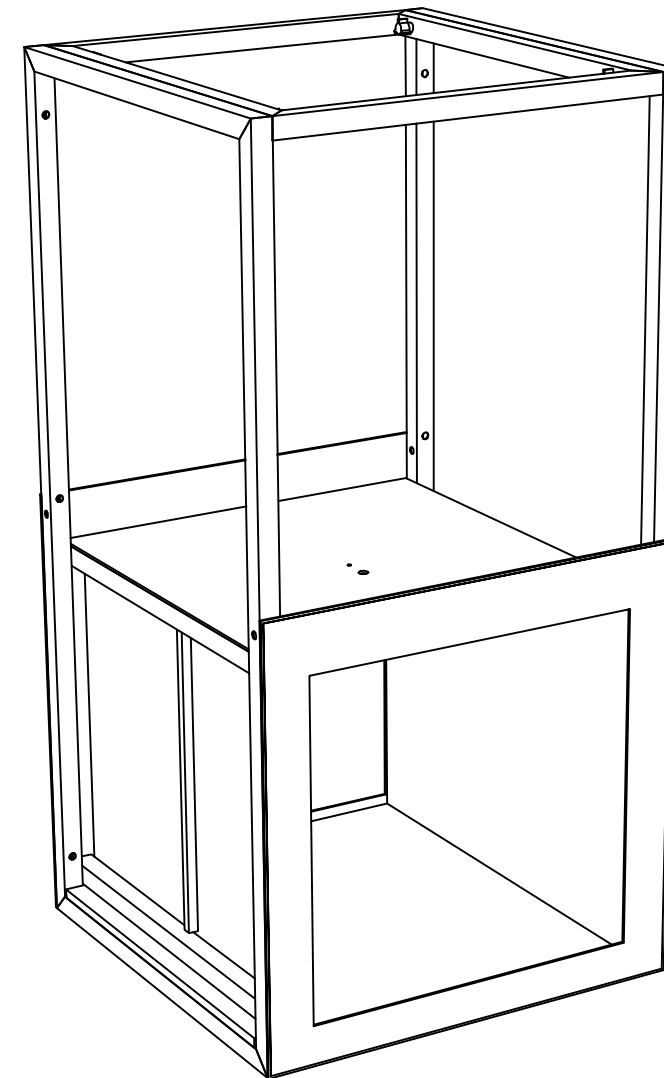
4th Step)

ATTACH TOP PANEL WITH LIGHT TO SIDE PANELS. TOP PANEL ATTACHES WITH MAGNET. RUN ELECTRICAL WIRING DOWN THROUGH SHELF.



5th Step)

BE SURE TO CONSTRUCT ALL DISPLAY CASES PRIOR TO APPLYING GRAPHIC QUADS. ONCE ALL DISPLAY CASES ARE ASSEMBLED IN PROPER LOCATION, REFER TO GRAPHIC LAYOUT AND APPLY GRAPHIC QUADS.



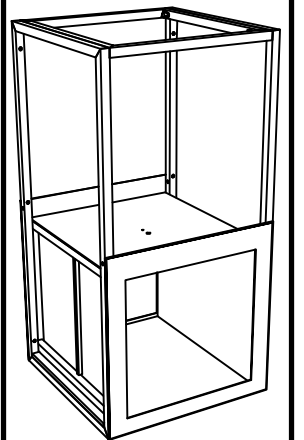
PARTS LIST - PDK2B		
QNTY	LABEL	NAME
1	SHELF	LAMINATED SHELF
2	PDK2B-SIDE	SIDE PANEL
1	PDK2B-TOP	TOP PANEL WITH LIGHT



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ASSEMBLY INSTRUCTIONS

PDK2B
2-OPEN FRONT & BACK DISPLAY CASE

APPENDIX H3

1st Step)

START WITH ASSEMBLY OF CUSTOM MQX-F22 FRAME (SEE APPENDIX L FOR INSTRUCTIONS). PLACE (1) CT2346 SHELF ON TOP OF PEGS LOCATED ON CENTER OF FRAME.



3rd Step)

INSTALL SIDE PANELS TO CENTER-VERTICAL BARS OF MQX-F22 FRAME. PANELS ATTACH TO MAGNET, AND HAVE A SMALL METAL BAR FACING IN TOWARDS CENTER OF CASE. **NOTE: SIDE PANELS ARE LABELED FOR A SPECIFIC LOCATION. USE COLOR CODE FOR PACEMENT**



2nd Step)

INSTALL CUSTOM 46" WIDE TOP PANEL WITH VELCRO AND PUCK LIGHTS TO BOTTOM OF TOP HORIZONTAL MQX-F22 FRAME (SEE PG 4, 7 & 10 FOR EXACT LOCATION OF VELCRO). **NOTE: TOP PANEL IS LABELED FOR A SPECIFIC LOCATION. USE COLOR CODE FOR PLACEMENT**

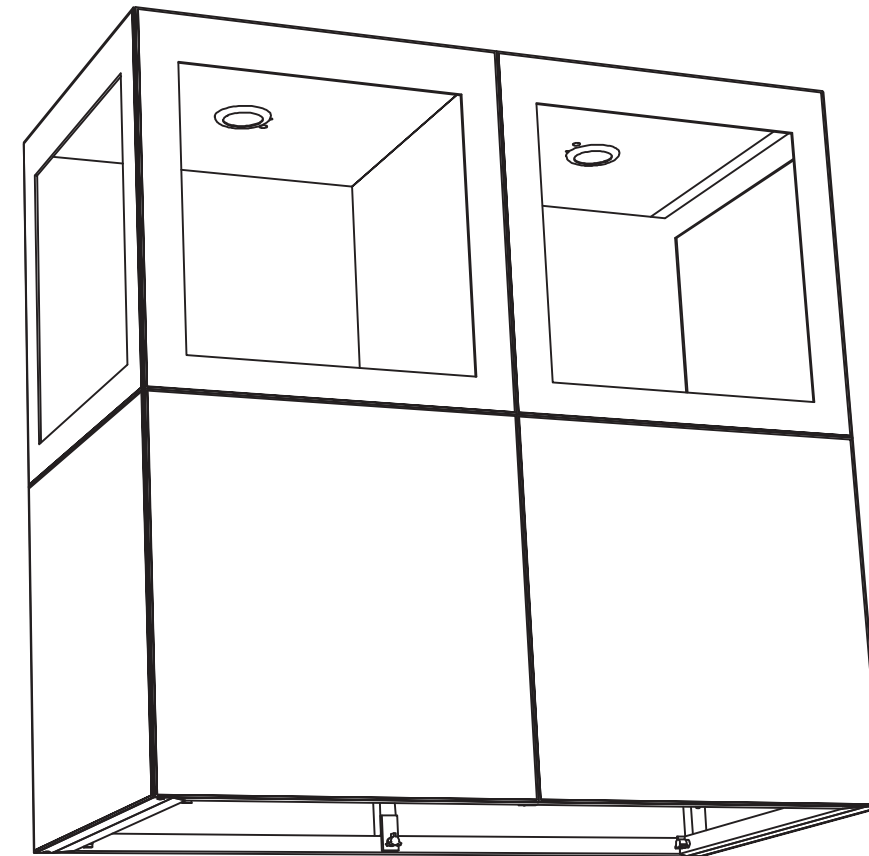


4rd Step)

INSTALL BACK PANELS CONTAINING MAGNET STRIPS (FACING VERTICAL) TO BACK OF CASE OPENING. PANEL ATTACHES TO BOTH INSIDE OF MQX-F22 FRAME & SMALL METAL BAR ON SIDE PANEL INSTALLED IN STEP 3. **NOTE: BACK PANELS ARE LABELED FOR A SPECIFIC LOCATION. USE COLOR CODE FOR PACEMENT**



BOTTOM MQX-F22 DISPLAY CASE



ONCE DISPLAY CASES ARE ASSEMBLED, APPLY GRAPHIC QUADS TO OUTSIDE OF FRAMES. **NOTE: ALL GRAPHIC QUADS ARE LABELED FOR A SPECIFIC LOCATION. USE COLOR CODE FOR PACEMENT**

PARTS LIST - PER CASE		
QNTY	LABEL	NAME
1	CUSTOM	TOP PANEL w/ VELCRO AND PUCK LIGHT
1	CUSTOM	SIDE PANEL
1	CUSTOM	BACK PANEL
1	CT2346	COUNTER TOP



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ASSEMBLY INSTRUCTIONS

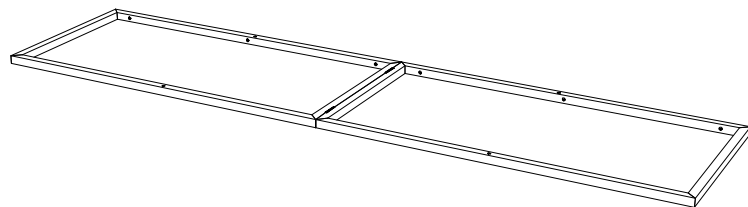
2x2 MAX 2-SIDED PRODUCT DISPLAY CASE
PDK2

APPENDIX H3

PARTS LIST		
QNTY	LABEL	NAME
1	LVHX	LEFT VERTICAL HINGED
1	RVHX	RIGHT VERTICAL HINGED
2	BH1	BOTTOM HORIZONTAL
2	MH1	MIDDLE HORIZONTAL
2	TH1	TOP HORIZONTAL
2	CVH1	CENTER VERTICAL HINGED
2	GRN	1" GREEN THUMB SCREW
4	RED	2" RED THUMB SCREW

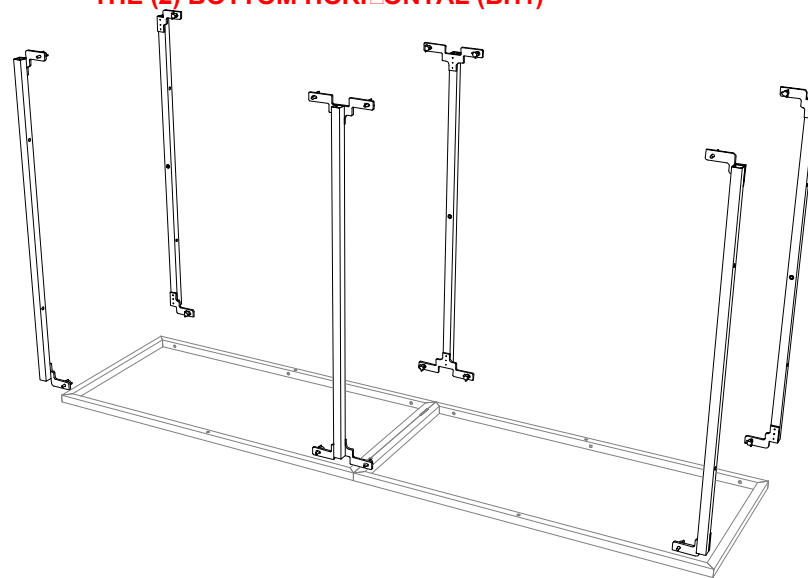
1st S ()

START WITH THE LEFT VERTICAL (LVHX) ON THE GROUND



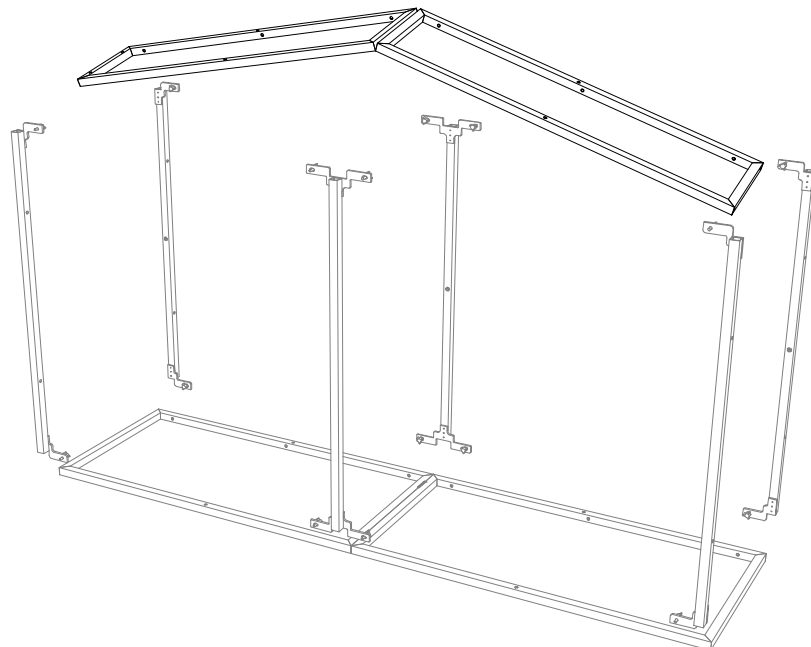
2nd S ()

ATTACH THE (2) TOP HORIZONTAL (TH1), THE (2) MIDDLE HORIZONTAL (MH1), AND THE (2) BOTTOM HORIZONTAL (BH1)



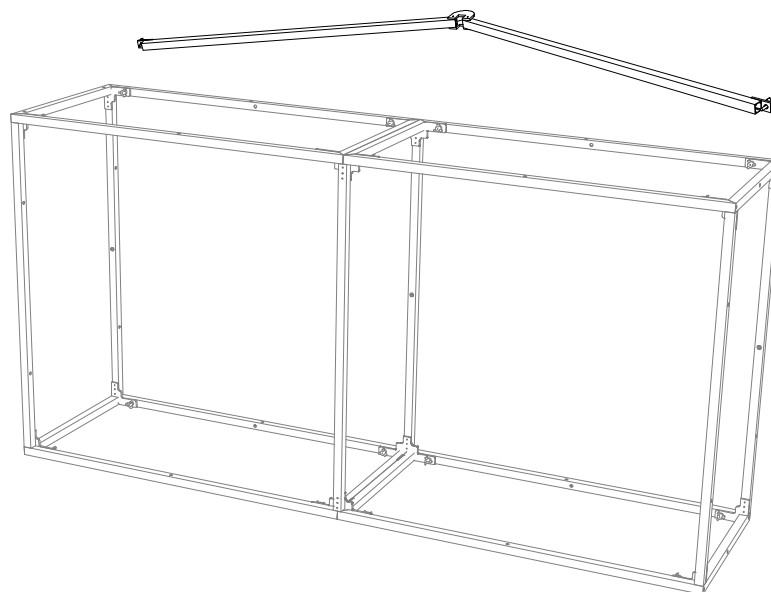
3rd S ()

ATTACH THE RIGHT HINGED SIDE (RVH1)



4th S ()

ATTACH THE (2) CENTER VERTICAL HINGED (CVH1) AND STAND UP-RIGHT



MATCH NUMBERS TO CONSTRUCT



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Drawn By: AKHIII

THIS PART USED TO MAKE
MOX-F24
2x4 MAX FRAME

ASSEMBLY
INSTRUCTIONS

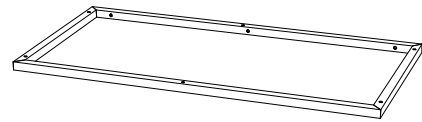
2x4 MAX FRAME
MOX-F24

APPENDIX

PARTS LIST		
QNTY	LABEL	NAME
1	LVRX1	LEFT VERTICAL RECTANGLE
1	RVRX1	RIGHT VERTICAL RECTANGLE
1	BHRX1	BOTTOM HORIZONTAL RECT.
1	THRX1	TOP HORIZONTAL RECT.
2	CVH2	CENTER VERTICAL HALF
4	GRN	1" GREEN THUMB SCREW
□	RED	2" RED THUMB SCREW
1	CT2□4□	COUNTERTOP FOR MQX-F22C

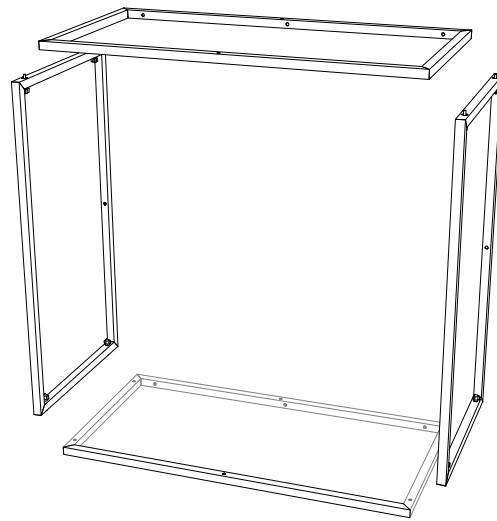
1st Step)

START WITH THE LEFT VERTICAL (LVRX1) ON THE GROUND



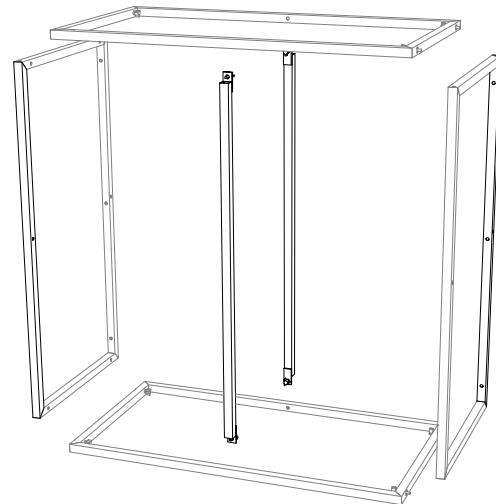
2nd Step)

ATTACH THE TOP HORIZONTAL (THRX1), THE BOTTOM HORIZONTAL (BHRX1), AND THE OTHER RIGHT VERTICAL (RVRX1)



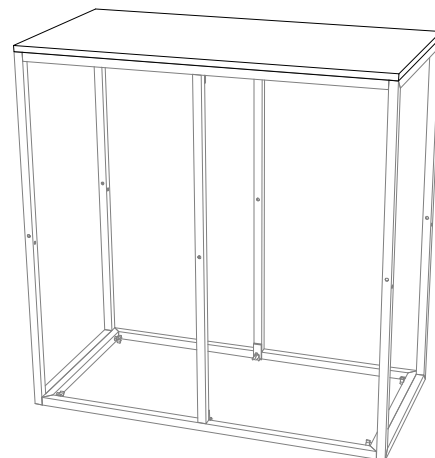
3rd Step)

ROTATE AND ATTACH THE (2) CENTER VERTICAL (CVH2)

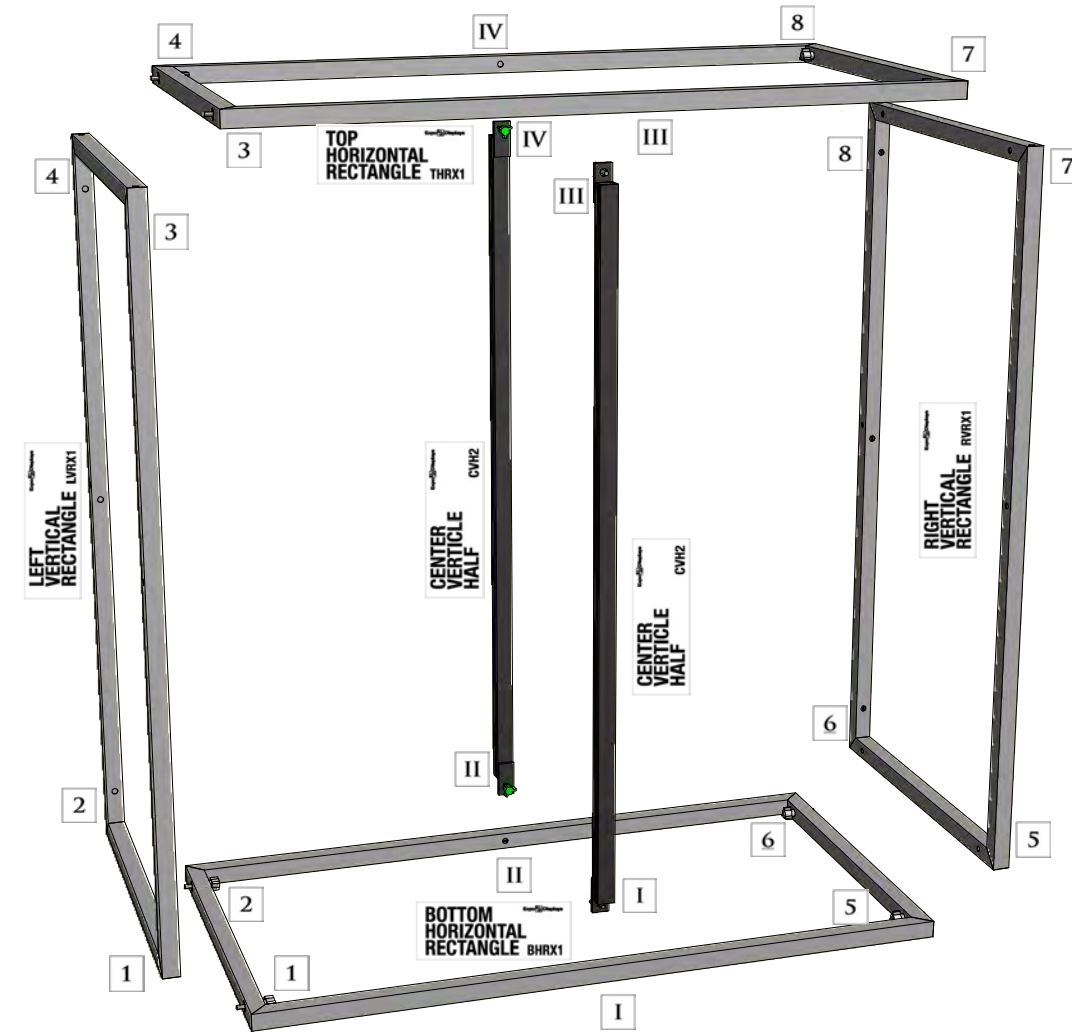


4th Step)

ATTACH THE COUNTERTOP IF NEEDED



MATCH NUMBERS TO CONSTRUCT



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EXPO

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Drawn By: AKHIII

THIS PART USED TO MAKE
MQX-F22
2x2 MAX FRAME



ASSEMBLY
INSTRUCTIONS

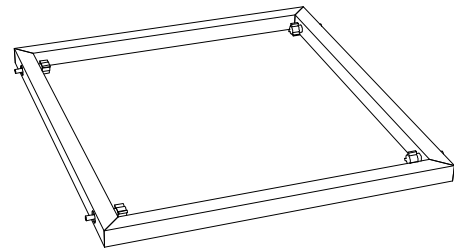
2x2 MAX FRAME
MQX-F22

APPENDIX L

PARTS LIST		
QNTY	LABEL	NAME
1	LVRX2	LEFT VERTICAL RECTANGLE
1	RVRX2	RIGHT VERTICAL RECTANGLE
1	BHRX2	BOTTOM HORIZONTAL RECT.
1	THRX2	TOP HORIZONTAL RECT.
□	RED	2" RED THUMB SCREW

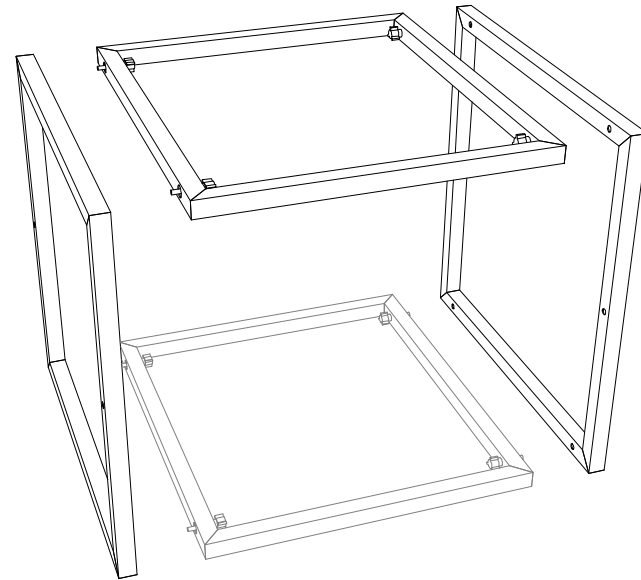
1st Step)

START WITH THE BOTTOM RECTANGLE (BHRX2) ON THE GROUND



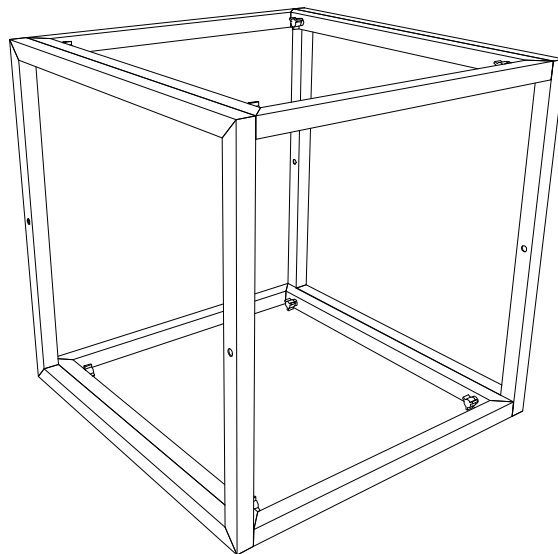
2nd Step)

ATTACH THE RIGHT & LEFT VERTICALS (RVRX2, LVRX2), AND THE TOP RECTANGLE

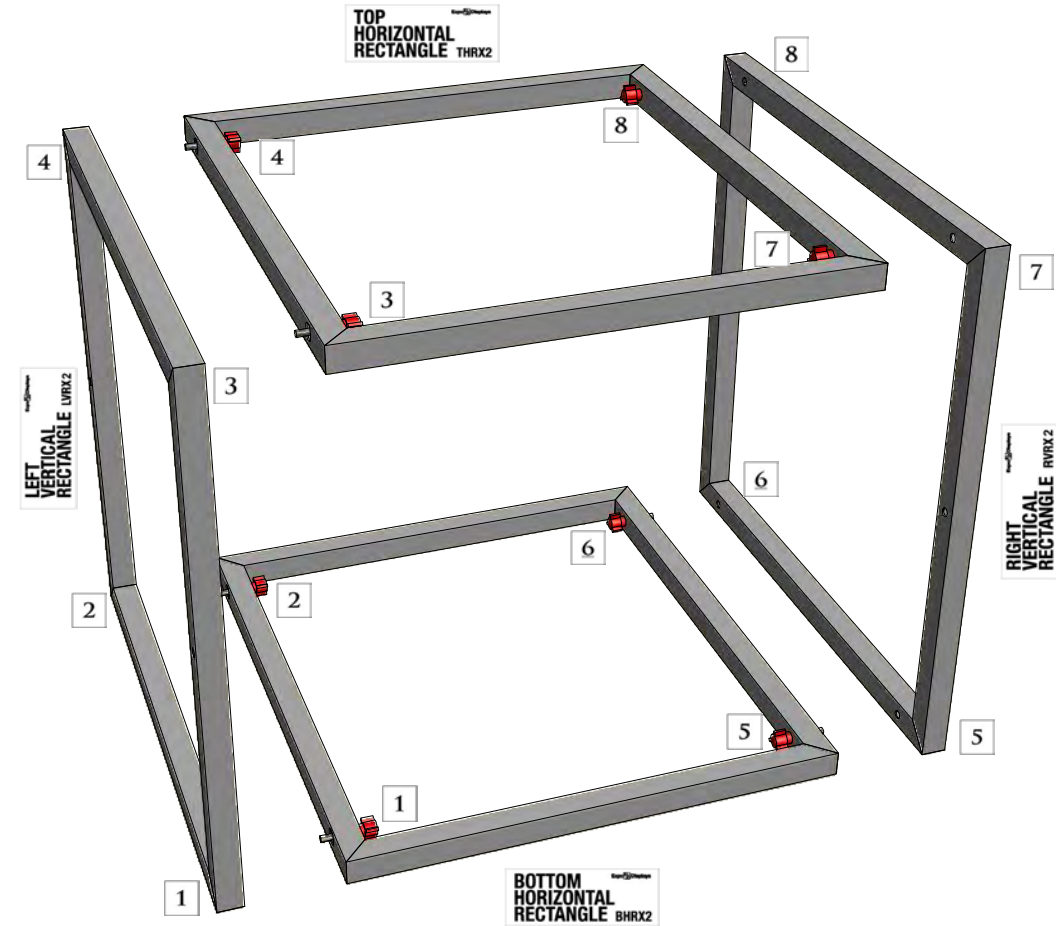


3rd Step)

ATTACH COUNTERTOP IN NEEDED



MATCH NUMBERS TO CONSTRUCT



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Drawn By: AKHIII

THIS PART USED TO MAKE
MOX-F11
1x1 MAX FRAME

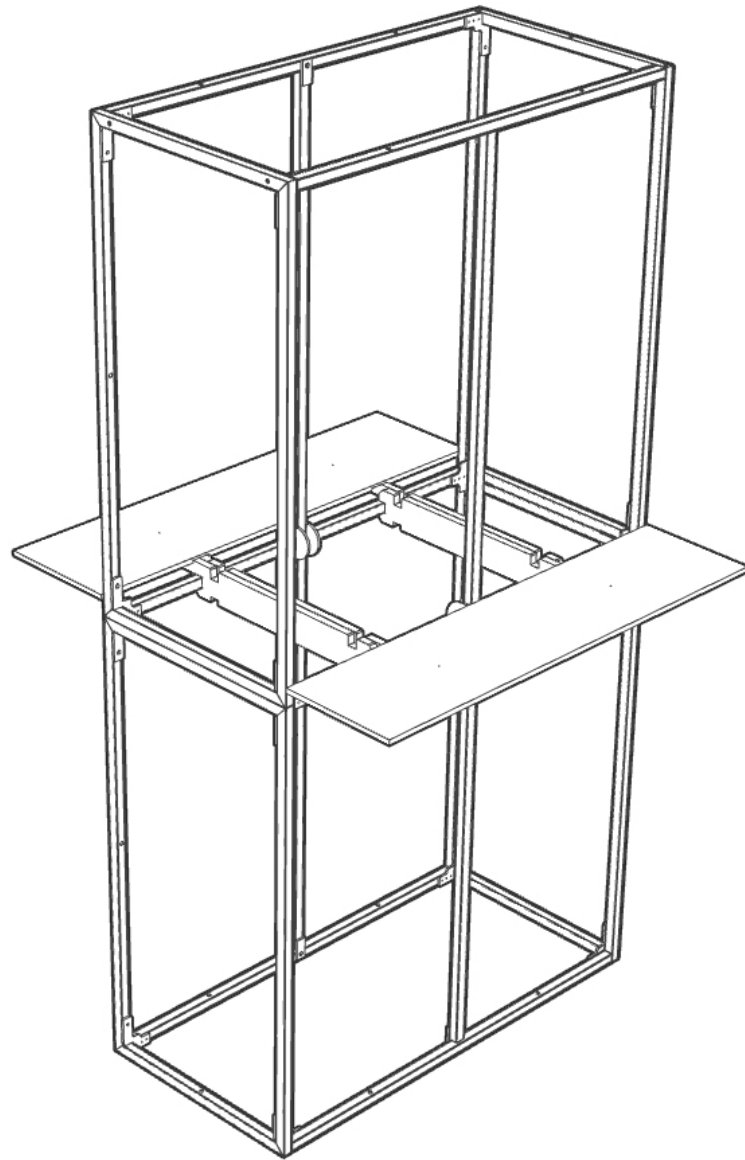
ASSEMBLY
INSTRUCTIONS

1x1 MAX FRAME
MOX-F11

APPENDIX M

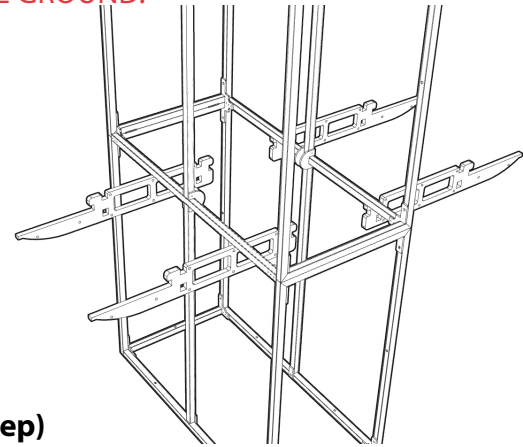
PARTS LIST:

#	LABEL	NAME
1	MQX-F24	2X4 MAX FRAME
2	MQX-SH46	46 INCH SHELF ASSEMBLY



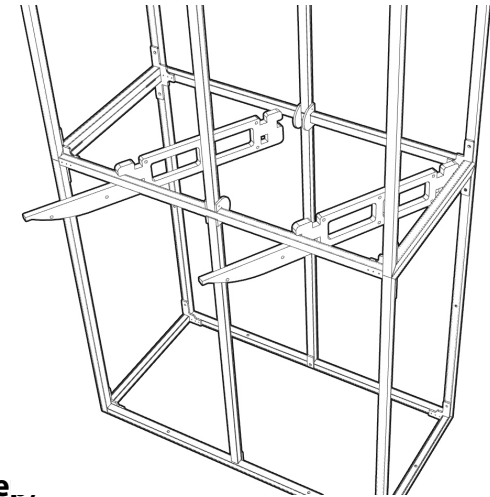
1st Step)

STARTING WITH AN ASSEMBLED 2X4 MAX FRAME (MQX-F24) ARRANGE (2 OR 4) SHELF ARMS (MQXP-SA46) TO THE MIDSECTION OF THE FRAME. ON THE GROUND.



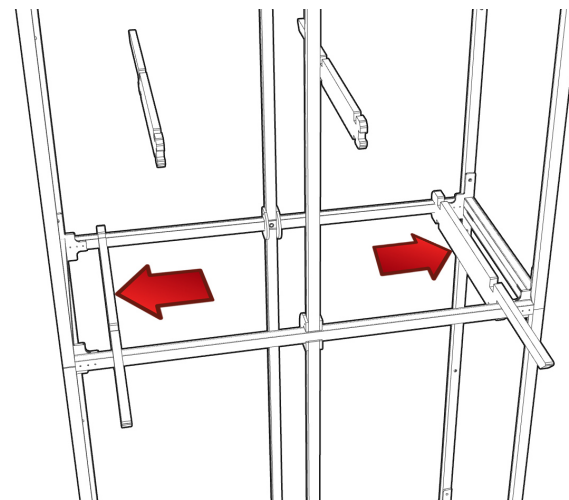
2nd Step)

PLACE THE MQ MEDIA SHELF ARMS (MQXP-SA46) ONTO THE FRAME CLAMPING DOWN ON THE FRONT AND BACK OF THE FRAME.



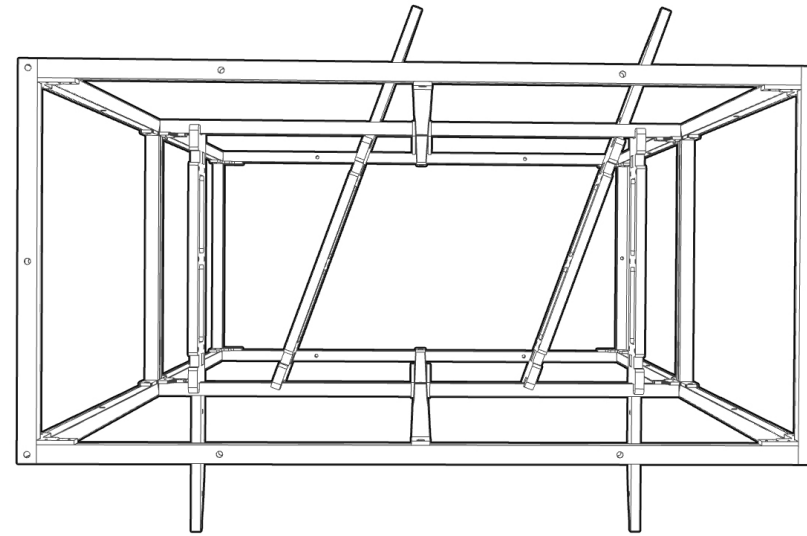
3rd Step)

IN ORDER TO MAKE ROOM FOR THE 2ND SET OF ARMS (MQXP-SA46) - PUSH THE EXISTING ARMS TO THE SIDES OF THE MQ FRAME (MQX-F24)



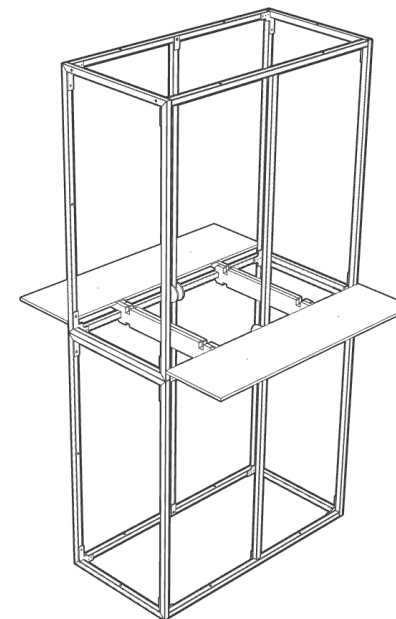
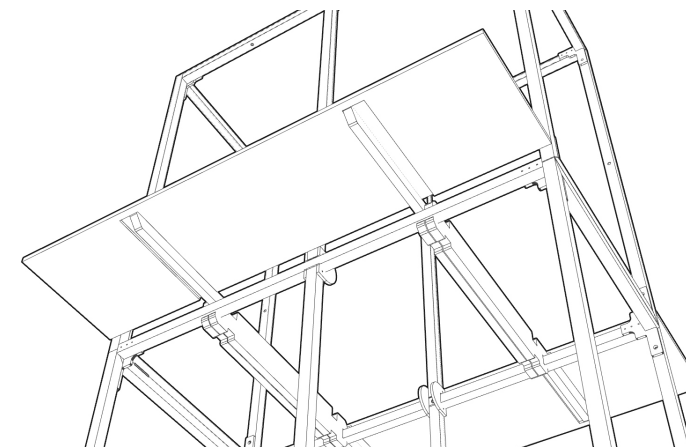
4th Step)

REPEAT THE PREVIOUS STEP SECURING THE ARMS TO THE FRAME.



5th Step)

ADD THE SHELF (MQP-SCT46) ONTO THE ARMS.



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THIS PART USED TO MAKE
MQX-SH46
MQ-MAX SHELF 46"

Sheet Title

**ASSEMBLY
INSTRUCTIONS**

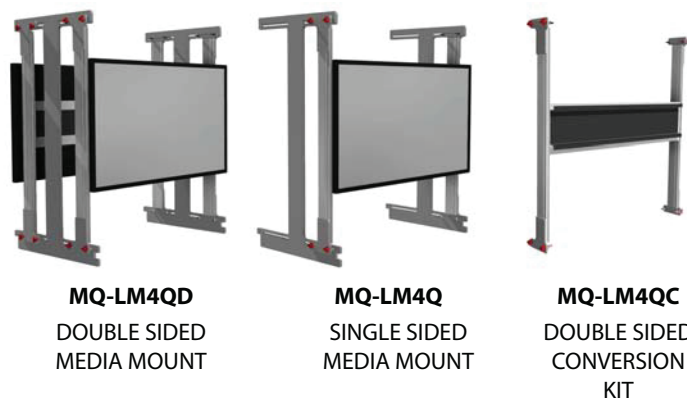
**MQX-SH46
MULTIQUAD SHELF 46IN**

PARTS LIST:

#	LABEL	NAME
1	MQ-LM4QD	MAX MEDIA MOUNT

1st Step)

THIS SET OF ASSEMBLY INSTRUCTIONS FOCUSES ON THE DOUBLE SIDED MOUNT (MQ-LM4QD). THE SAME PROCEDURES APPLY WHEN SETTING UP THE SINGLE SIDED (MQ-LM4Q) AND THE DOUBLE SIDED CONVERSION KIT (MQ-LM4QC)



THESE MOUNTS ARE COMPATIBLE WITH MQX-F24 MULTIQUAD® FRAMES.

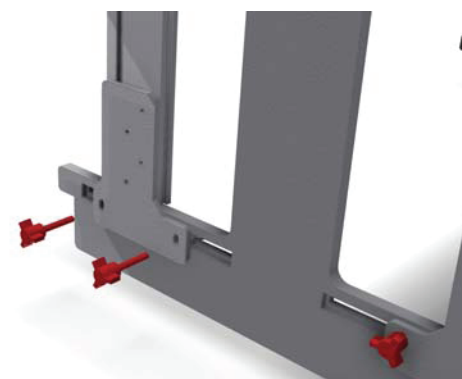


2nd Step)

AN M10 HEX KEY WILL BE INCLUDED WITH THE MOUNT THAT WILL BE USED TO FASTEN THE EXTRUSIONS TOGETHER.

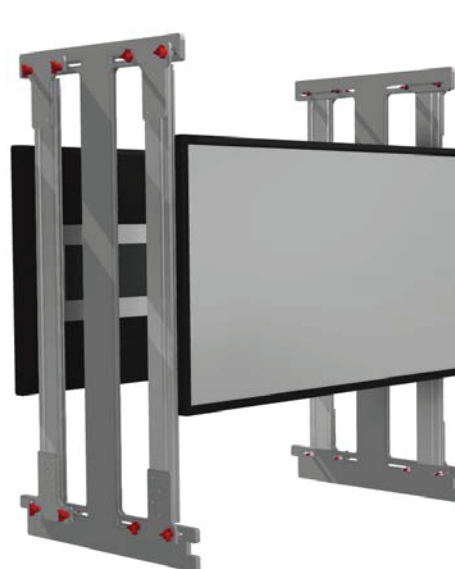


USE THE M10 HEX KEY TO TIGHTEN THE LOCKS THAT ATTACH THE VESA TV MOUNT TO THE ARMS.



ATTACH THE ASSEMBLED ARMS TO THE "I" SHAPED CENTER VERTICAL SUPPORT USING THE PROVIDED RED THUMBSCREWS AND WING NUTS.

NOTE: EXPDISPLAYS® WILL OFTEN ADD ARROWS ON THE EXTRUSIONS TO INDICATE THE IDEAL LOCATION OF THE MONITORS. SIMPLY CONNECT THE ARROWS.



5th Step)

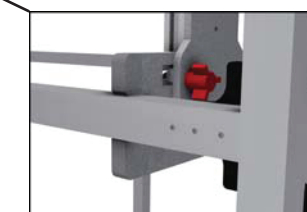
GENTLY TILT THE UNIT'S FRONT ONTO THE FRONT OF THE FRAME. THE MOUNT IS NOW SECURE INSIDE THE FRAME.



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4th Step)

LINE THE MONITOR'S CENTER WITHIN THE CENTER OF THE FRAME. THEN GENTLY HOOK THE UNIT'S BACK ONTO THE FRAME



THE "I" SHAPED CENTER HOOKS ONTO THE BACK OF THE MQXF24 FRAME.



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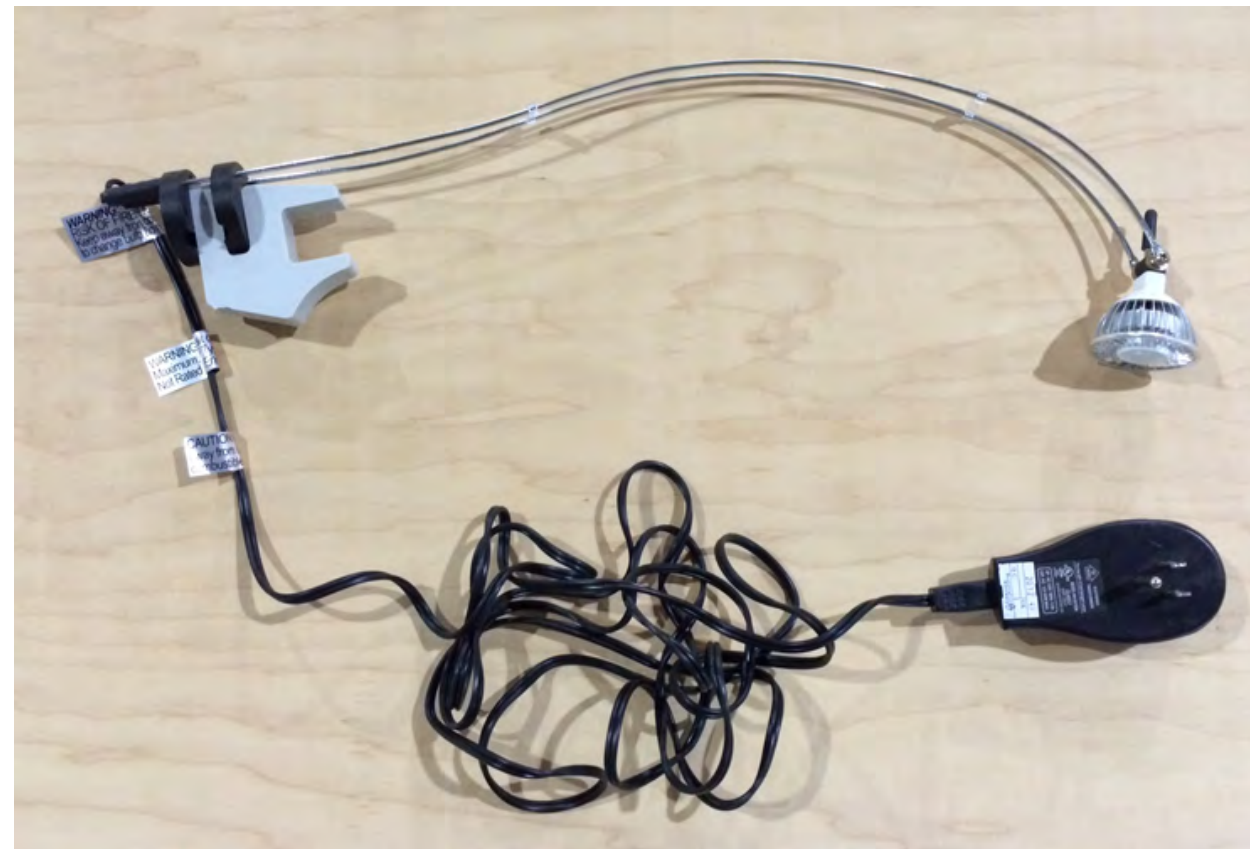


Sheet Title

**ASSEMBLY
INSTRUCTIONS
MAX MEDIA MOUNT**

APPENDIX J7

ONCE SECURE THE MEDIA MOUNT IS READY TO HOLD YOUR 42" LCD OR PLASMA DISPLAY.



WAVE STEM LIGHT (FULLY ASSEMBLED)



WAVE STEM LIGHT (INSTALLED)



WAVE STEM LIGHT (INSTALLED - CLOSE UP)

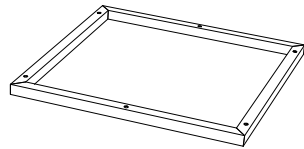
Sheet Title

**ASSEMBLY
INSTRUCTIONS**
WAVE STEM LIGHT

PARTS LIST		
QNTY	LABEL	NAME
1	LVRX2	LEFT VERTICAL RECTANGLE
1	RVRX2	RIGHT VERTICAL RECTANGLE
1	BHRX1	BOTTOM HORIZONTAL RECT.
1	THRX1	TOP HORIZONTAL RECT.
2	CVH3	CENTER VERTICAL HALF
4	GRN	1" GREEN THUMB SCREW
8	RED	2" RED THUMB SCREW

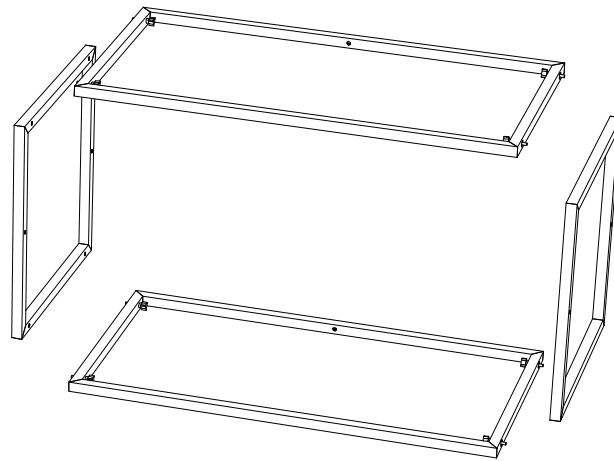
1st Step)

START WITH THE LEFT VERTICAL (LVRX2) ON THE GROUND



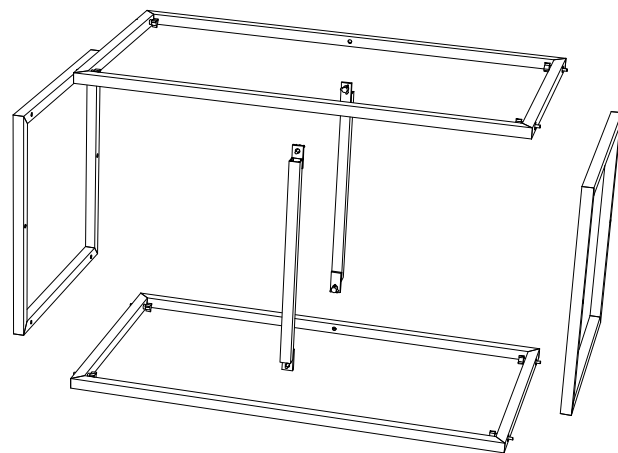
2nd Step)

ATTACH THE TOP HORIZONTAL (THRX1), THE BOTTOM HORIZONTAL (BHRX1), AND THE OTHER RIGHT VERTICAL (RVRX2)



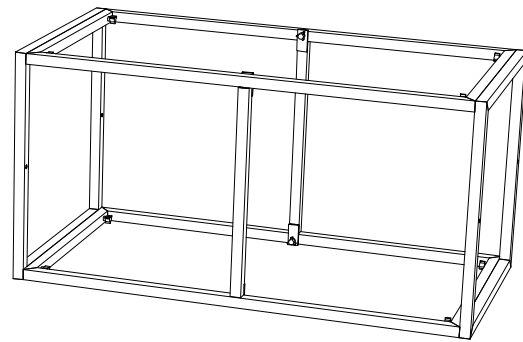
3rd Step)

ROTATE AND ATTACH THE (2) CENTER VERTICAL (CVH3)

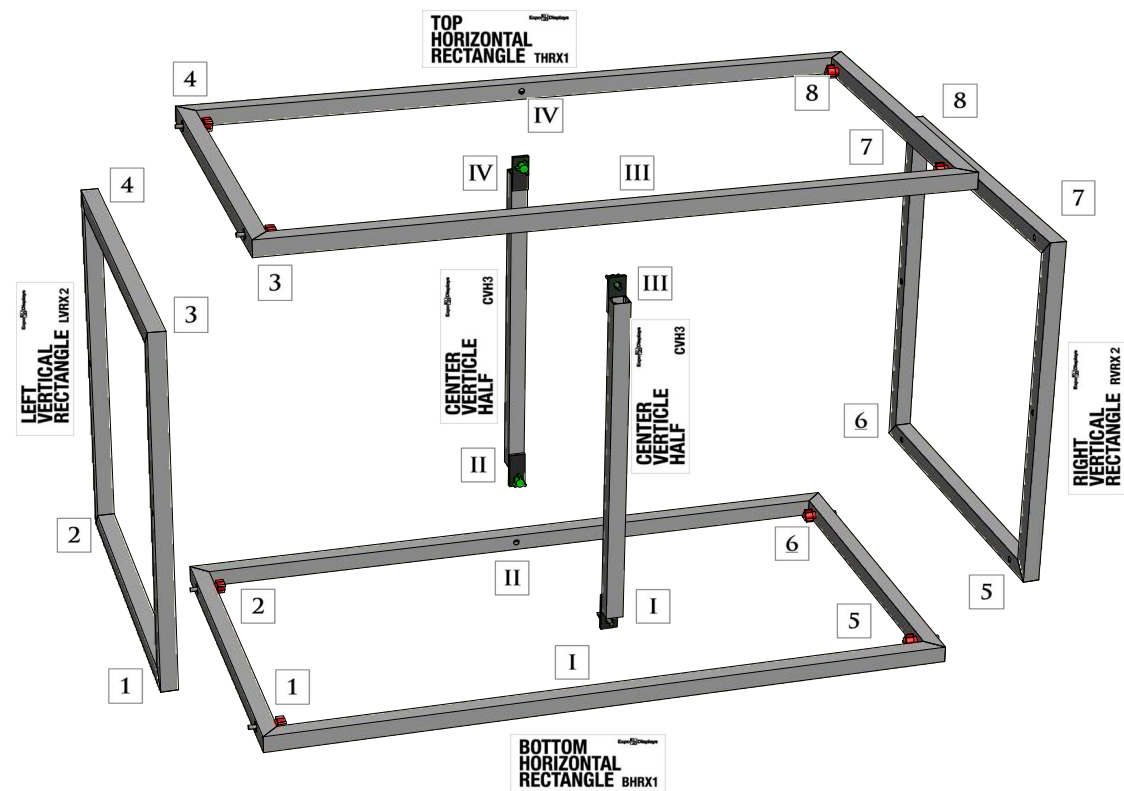


4th Step)

TIGHTEN ALL THUMB SCREWS



***MATCH NUMBERS TO CONSTRUCT**



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Drawn By: JW



ASSEMBLY INSTRUCTIONS
2x1 MAX FRAME
MQX-F21

APPENDIX S