

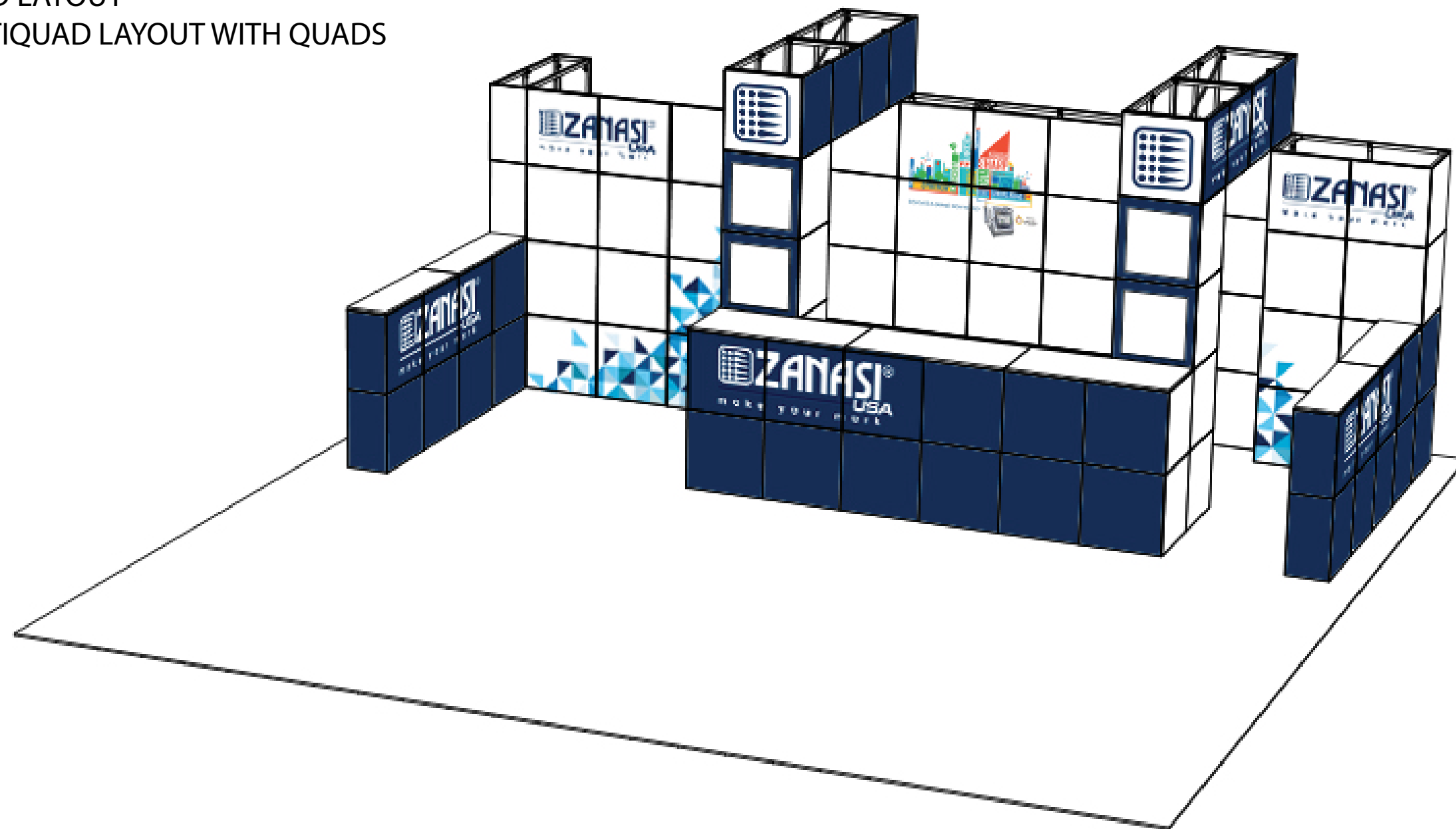
WHEN ASSEMBLING **EX PO MultiQuad**[®]

REMEMBER YOUR **ABC**'s...

ASSEMBLE EACH COMPONENT SEPARATELY

BUILD THE DESIRED LAYOUT

COVER YOUR MULTIQUAD LAYOUT WITH QUADS



EX PO MultiQuad[®]
An **ExpoDisplays** Product

25 x 25 Custom MultiQuad[®]



Expo EX PO Displays[®]
A Division of Diamond Displays International

3401 Mary Taylor Road
Birmingham, Alabama 35235
(205) 439-8200

Job #: 69598

Date: 9.23.16

Project Title

25x25 MULTIQUAD[®]

Sheet Title

ASSEMBLY
INSTRUCTIONS
COVER SHEET



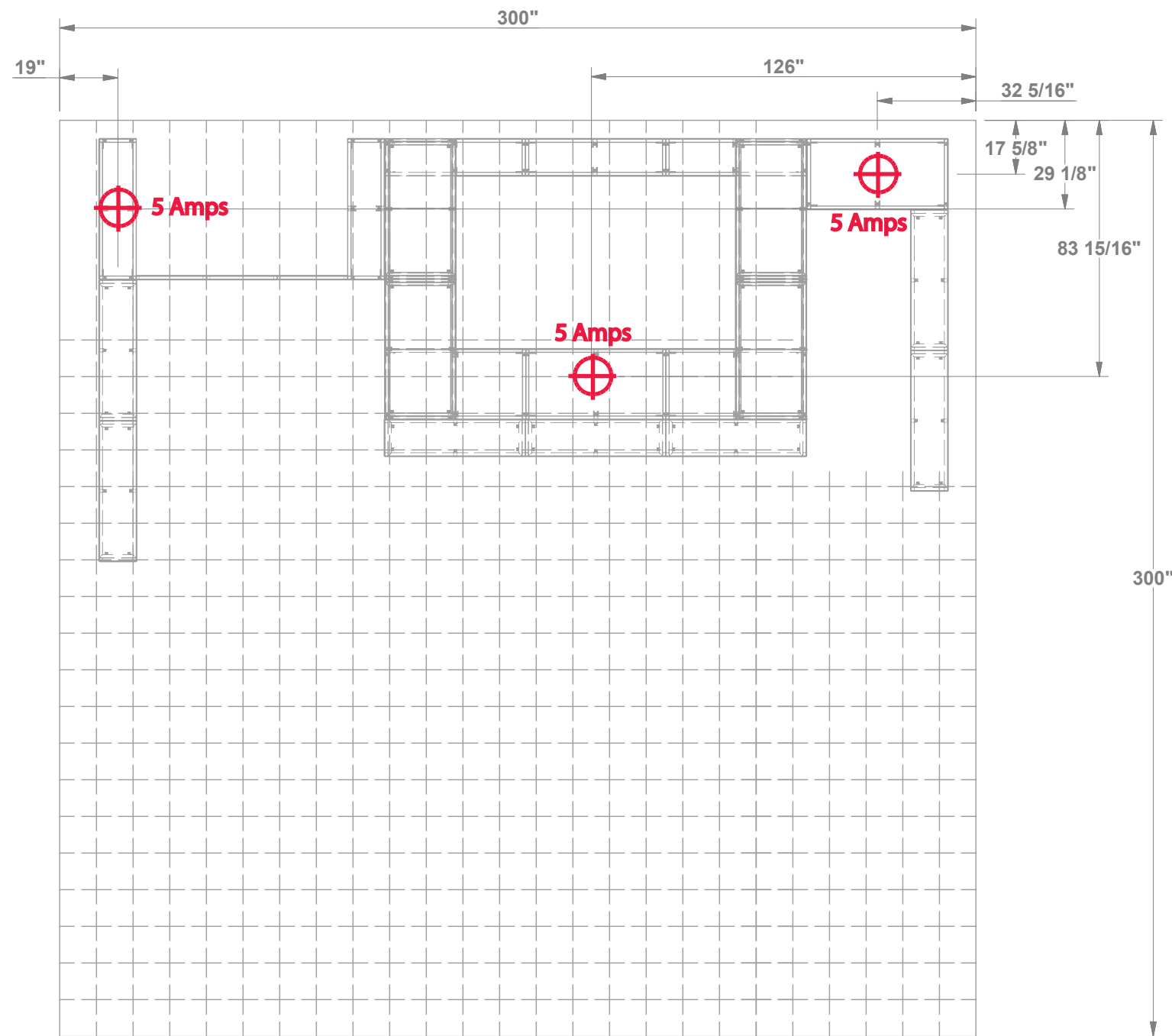
Project Title

25x25 MULTIQUAD®

Sheet Title

**ASSEMBLY INSTRUCTIONS
ELECTRICAL PLAN**

BOOTH # _____



TOP VIEW

BOOTH # _____

BOOTH # _____

BOOTH # _____

FRONT OF DISPLAY

1 Square = 1'- 0"

SHOW: _____

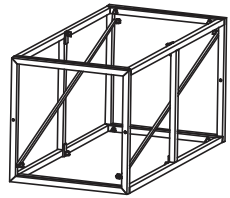
BOOTH: _____

	MAIN ELECTRICAL DROP
	ELECTRICAL OUTLET
	POWER CORDS RUN UNDER CARPET

* ASSEMBLE ALL LISTED FRAMES SEPARATELY USING APPENDIX PAGES

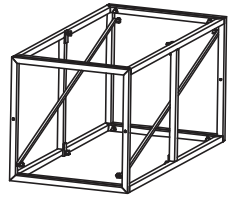
MAX FRAME (SEE APPENDIX ?)

THIS PART USED TO MAKE
MQX-F21
2x1 MAX FRAME



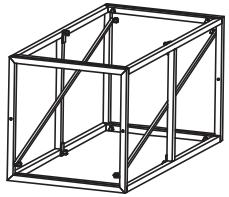
MAX FRAME (SEE APPENDIX ?)

THIS PART USED TO MAKE
MQX-F21
2x1 MAX FRAME



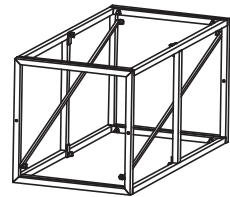
MAX FRAME (SEE APPENDIX ?)

THIS PART USED TO MAKE
MQX-F21
2x1 MAX FRAME

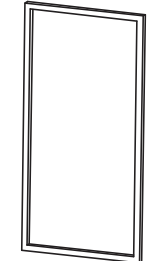


MAX FRAME (SEE APPENDIX ?)

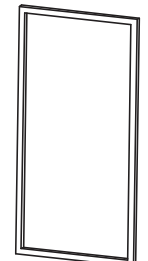
THIS PART USED TO MAKE
MQX-F21
2x1 MAX FRAME



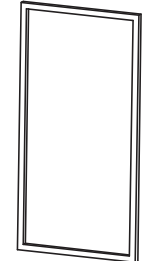
THIS PART USED TO MAKE
MQ-1WS
MULTIQUAD - ONE INCH SECTION



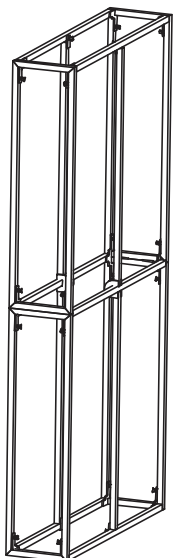
THIS PART USED TO MAKE
MQ-1WS
MULTIQUAD - ONE INCH SECTION



THIS PART USED TO MAKE
MQ-1WS
MULTIQUAD - ONE INCH SECTION

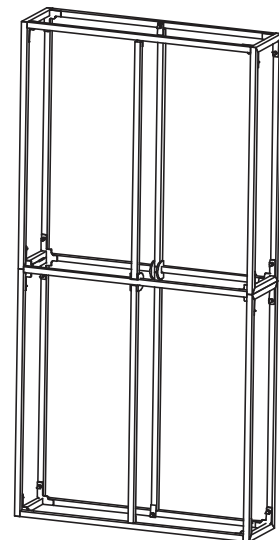


THIS PART USED TO MAKE
STOP CUSTOM STOP
CUSTOM COMPONENT



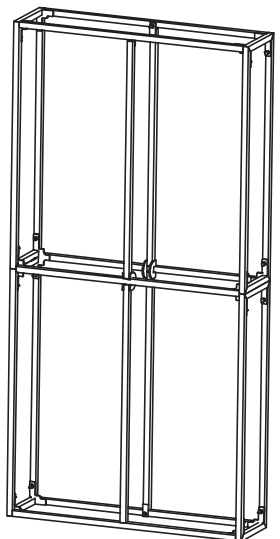
STANDARD FRAME (SEE APPENDIX B)

THIS PART USED TO MAKE
MQ-F24
2x4 STANDARD FRAME



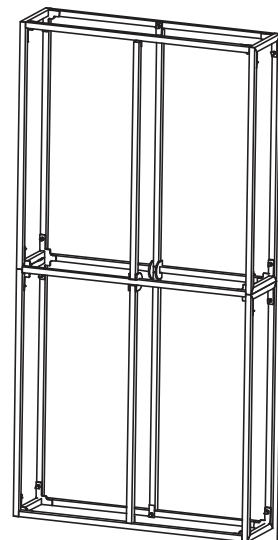
STANDARD FRAME (SEE APPENDIX B)

THIS PART USED TO MAKE
MQ-F24
2x4 STANDARD FRAME



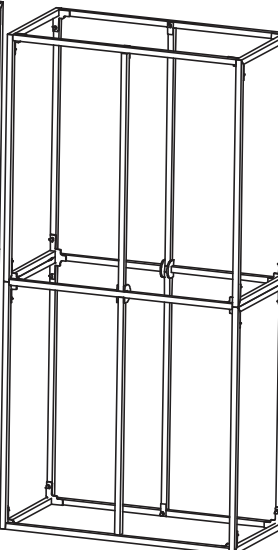
STANDARD FRAME (SEE APPENDIX B)

THIS PART USED TO MAKE
MQ-F24
2x4 STANDARD FRAME



MAX FRAME (SEE APPENDIX J)

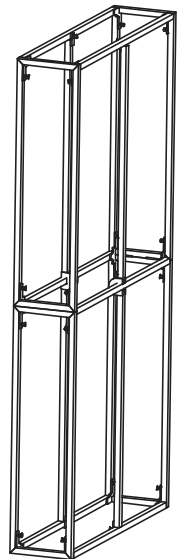
THIS PART USED TO MAKE
MQX-F24
2x4 MAX FRAME



STANDARD FRAME (SEE APPENDIX B)

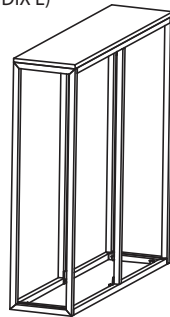
THIS PART USED TO MAKE
MQ-F24
2x4 STANDARD FRAME

THIS PART USED TO MAKE
STOP CUSTOM STOP
CUSTOM COMPONENT

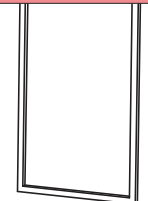


THIS PART USED TO MAKE
MQ-F22
2x2 STANDARD FRAME

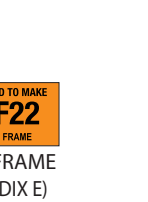
STANDARD FRAME (SEE APPENDIX E)



THIS PART USED TO MAKE
MQ-1WS
MULTIQUAD - ONE INCH SECTION



THIS PART USED TO MAKE
MQ-1WS
MULTIQUAD - ONE INCH SECTION

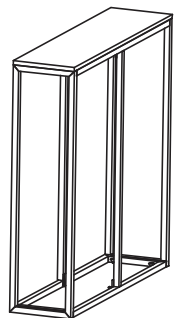


THIS PART USED TO MAKE
MQ-1WS
MULTIQUAD - ONE INCH SECTION



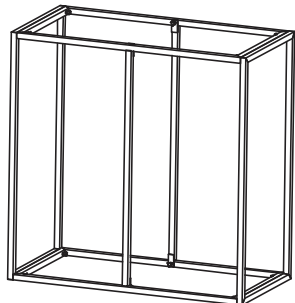
THIS PART USED TO MAKE
MQ-F22
2x2 STANDARD FRAME

STANDARD FRAME (SEE APPENDIX E)



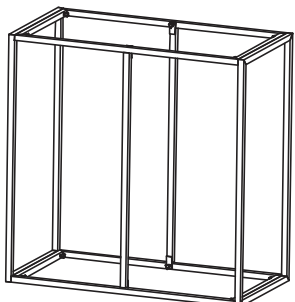
THIS PART USED TO MAKE
MQX-F22
2x2 MAX FRAME

MAX FRAME (SEE APPENDIX L)



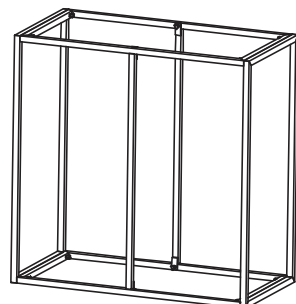
THIS PART USED TO MAKE
MQX-F22
2x2 MAX FRAME

MAX FRAME (SEE APPENDIX L)



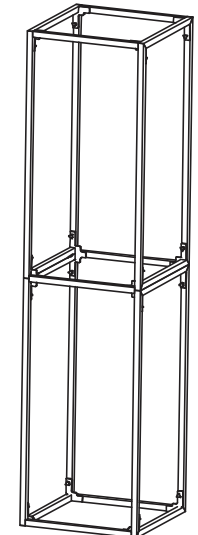
THIS PART USED TO MAKE
MQX-F22
2x2 MAX FRAME

MAX FRAME (SEE APPENDIX L)



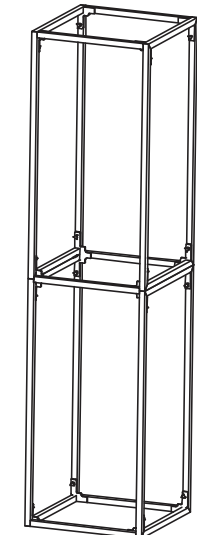
THIS PART USED TO MAKE
MQX-F14
1x4 MAX FRAME

MAX FRAME (SEE APPENDIX N)



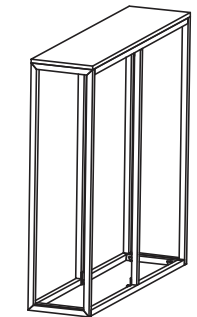
THIS PART USED TO MAKE
MQX-F14
1x4 MAX FRAME

MAX FRAME (SEE APPENDIX N)



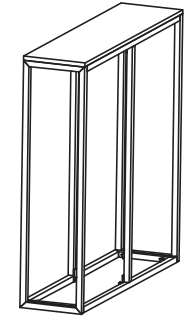
THIS PART USED TO MAKE
MQ-F22
2x2 STANDARD FRAME

STANDARD FRAME (SEE APPENDIX E)



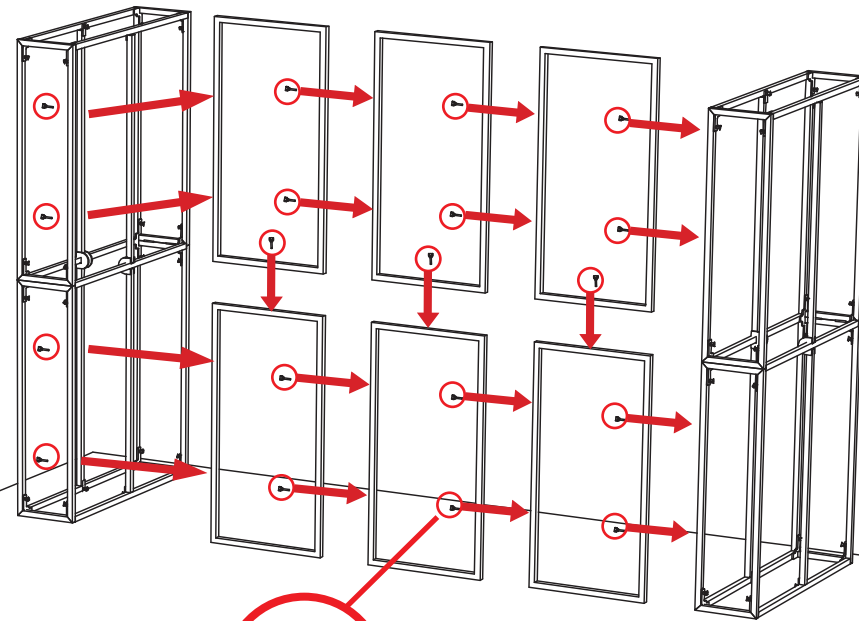
THIS PART USED TO MAKE
MQ-F22
2x2 STANDARD FRAME

STANDARD FRAME (SEE APPENDIX E)

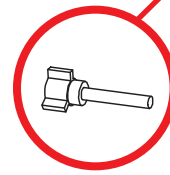


* JOIN LISTED FRAMES WITH
RED THUMBSCREWS
IN THREADED HOLES
(SEE APPENDIX A)

THIS PART USED TO MAKE
STOP CUSTOM STOP
CUSTOM COMPONENT



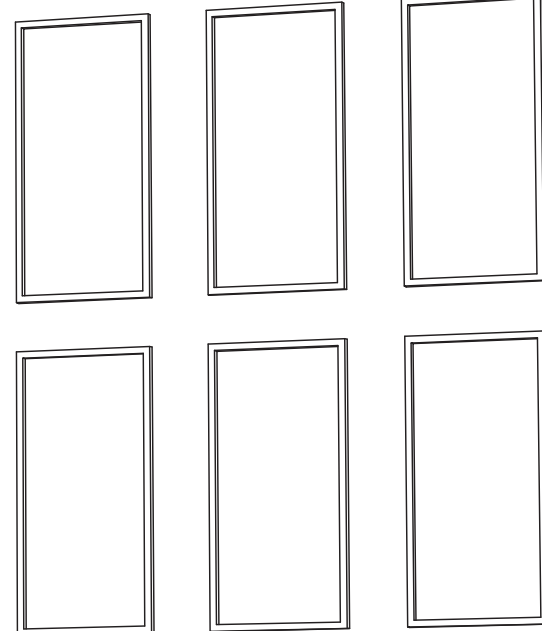
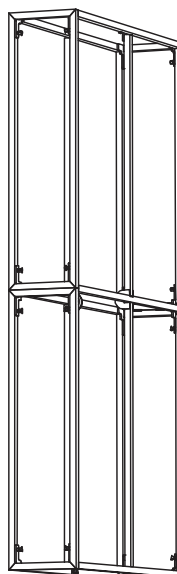
THIS PART USED TO MAKE
STOP CUSTOM STOP
CUSTOM COMPONENT



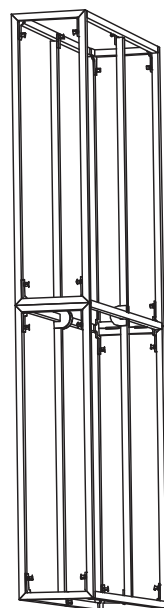
THIS PART USED TO MAKE
MQ-1WS
MULTIQUAD - ONE HIGH SECTION

(X 6)

THIS PART USED TO MAKE
STOP CUSTOM STOP
CUSTOM COMPONENT



THIS PART USED TO MAKE
STOP CUSTOM STOP
CUSTOM COMPONENT



* FRAMES LABELED CUSTOM
SHOULD BE PLACED IN LEFT
AND RIGHT AREAS AS SHOWN



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Project Title

25x25 MULTIQUAD®

Sheet Title

**ASSEMBLY
INSTRUCTIONS
EXPLODED LAYOUT**



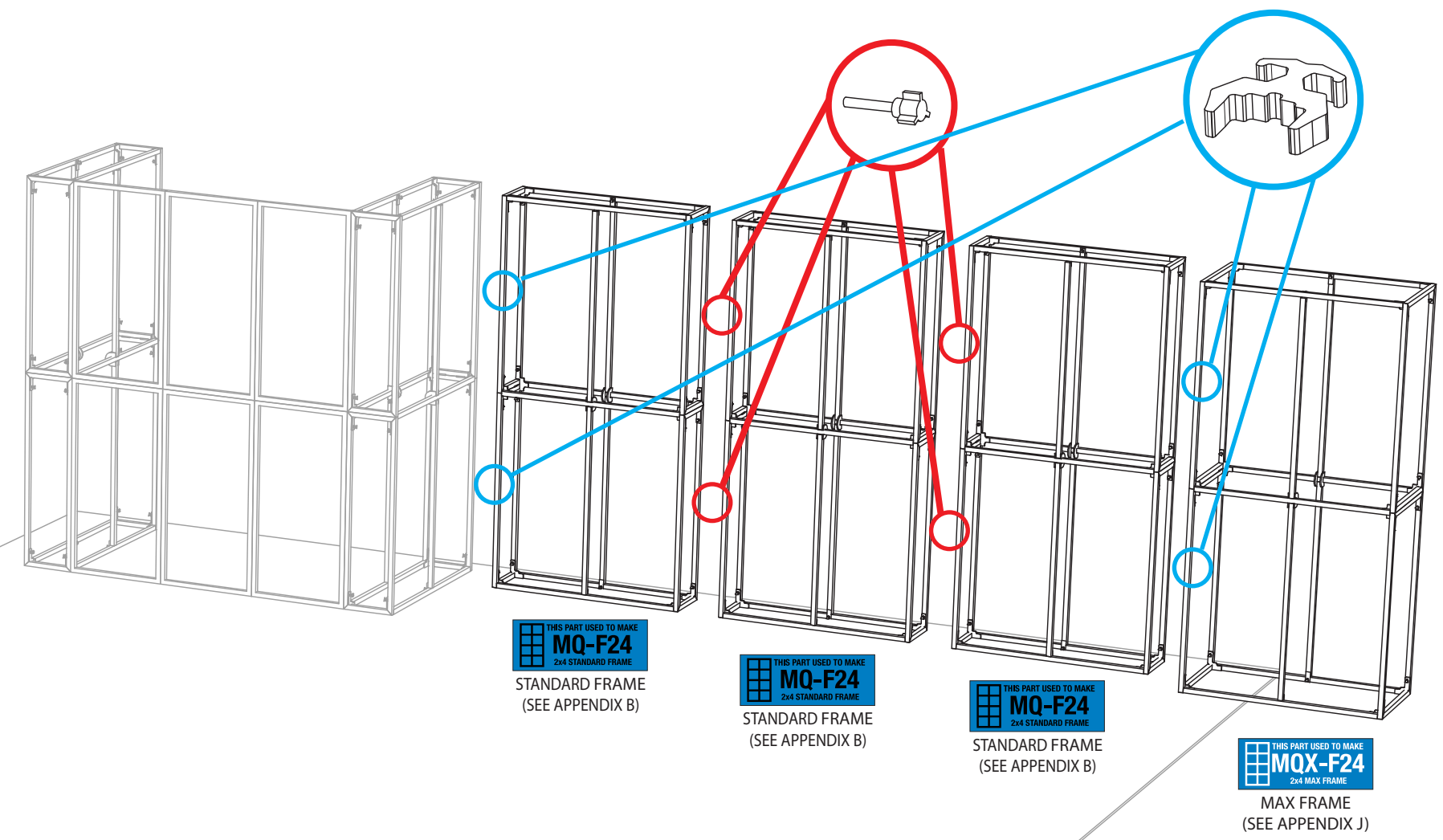
Project Title

25x25 MULTIQUAD®

Sheet Title

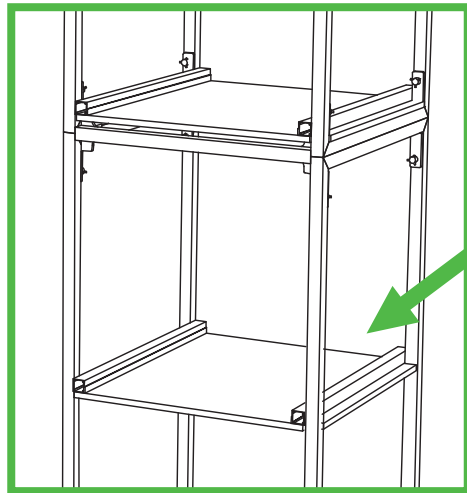
**ASSEMBLY
INSTRUCTIONS
EXPLODED LAYOUT**

* JOIN LISTED FRAMES WITH
RED THUMBSCREWS
IN THREADED HOLES
(SEE APPENDIX A)

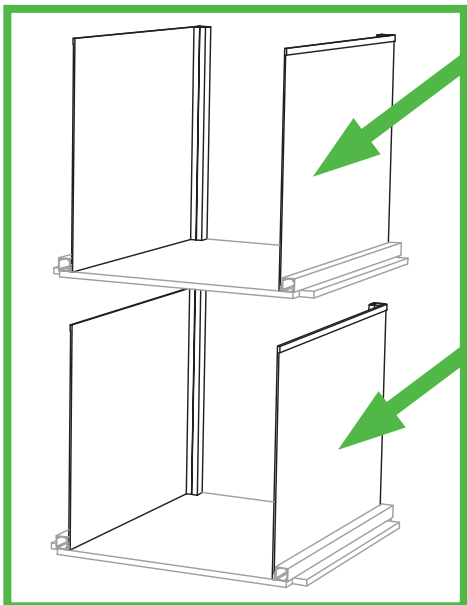


* JOIN END LISTED FRAMES WITH
PRESSURE CLAMPS OVER BARS
(SEE APPENDIX A)

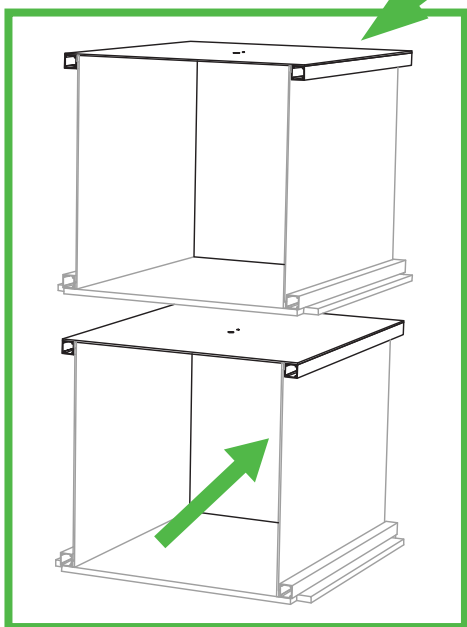
* JOIN LISTED FRAMES WITH
RED THUMBSCREWS
IN THREADED HOLES
(SEE APPENDIX A)



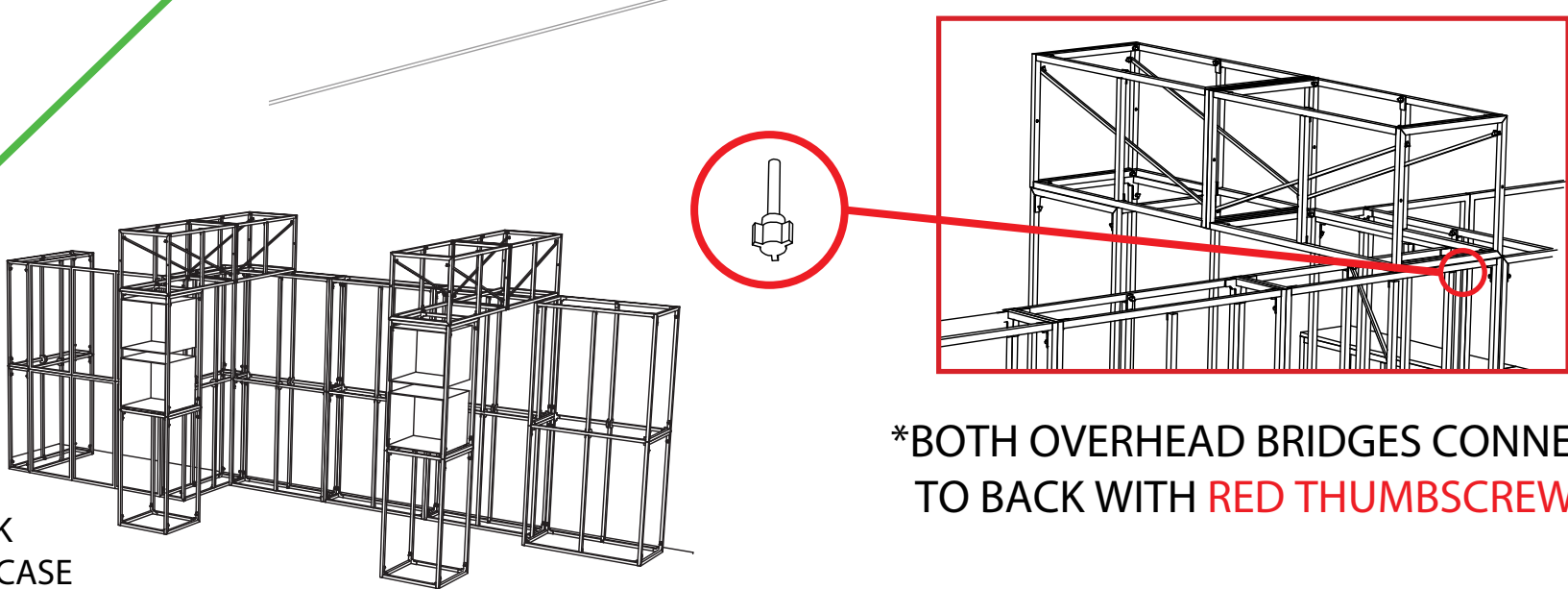
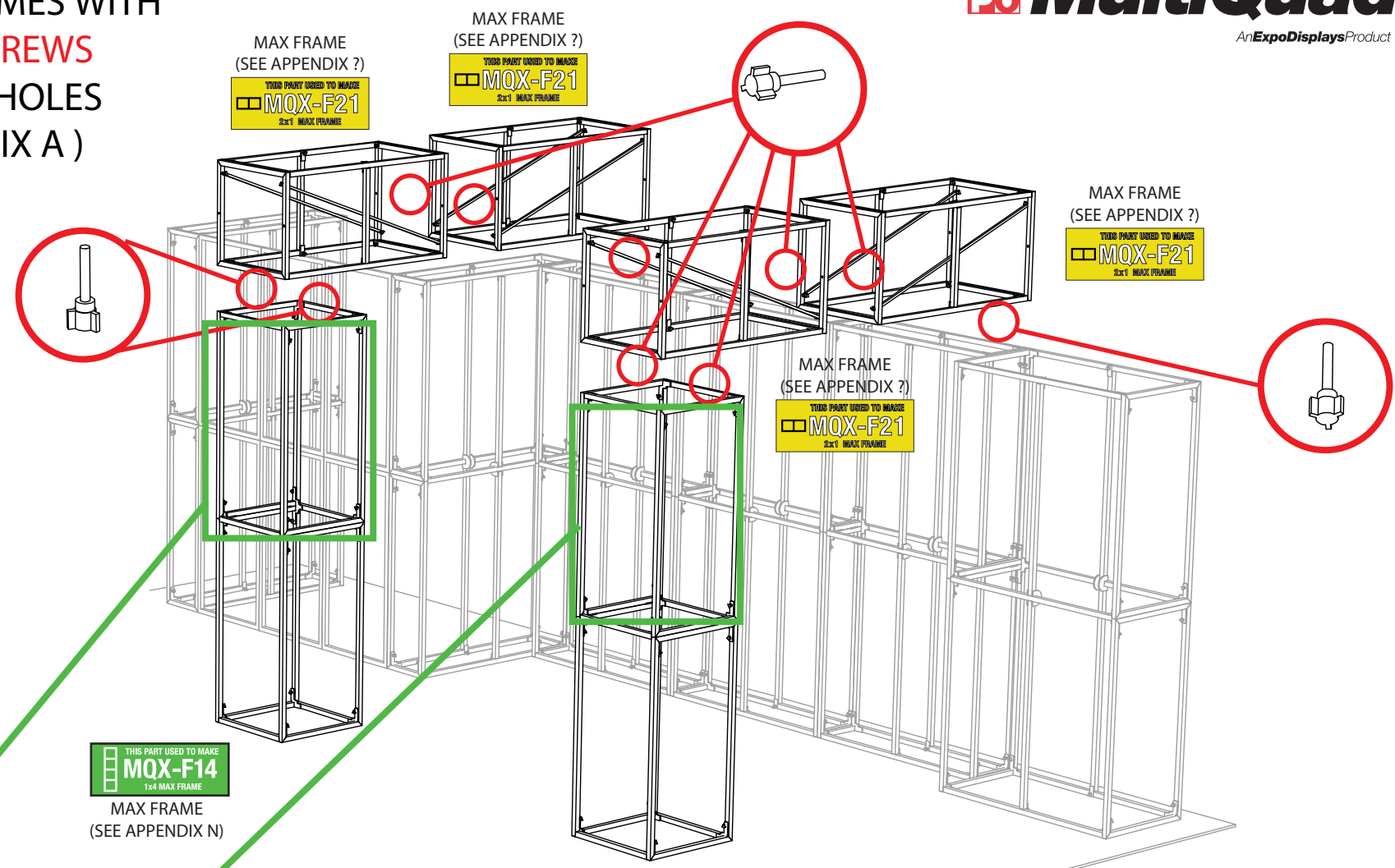
* ADD SHOWCASE SHELF ON
PEGS INSIDE FRAME



* ADD MAGNETIC SIDES



* ADD TOP AND BACK
TO CLOSE OFF LIT SHOWCASE
(ADDITIONAL DETAILS ON
APPENDIX H-1)



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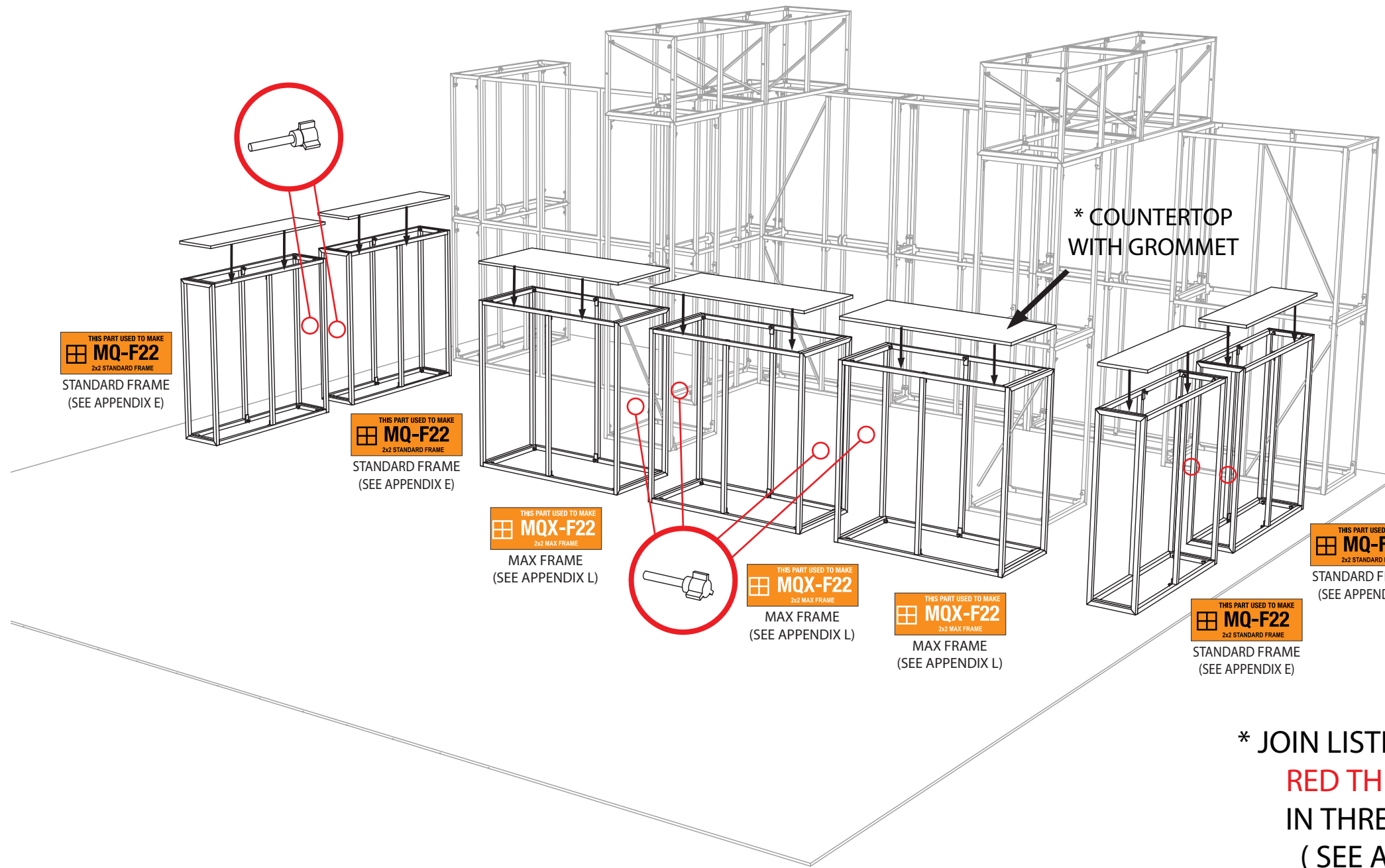
Job #: 69598

Project Title

25x25 MULTIQUAD®

Sheet Title

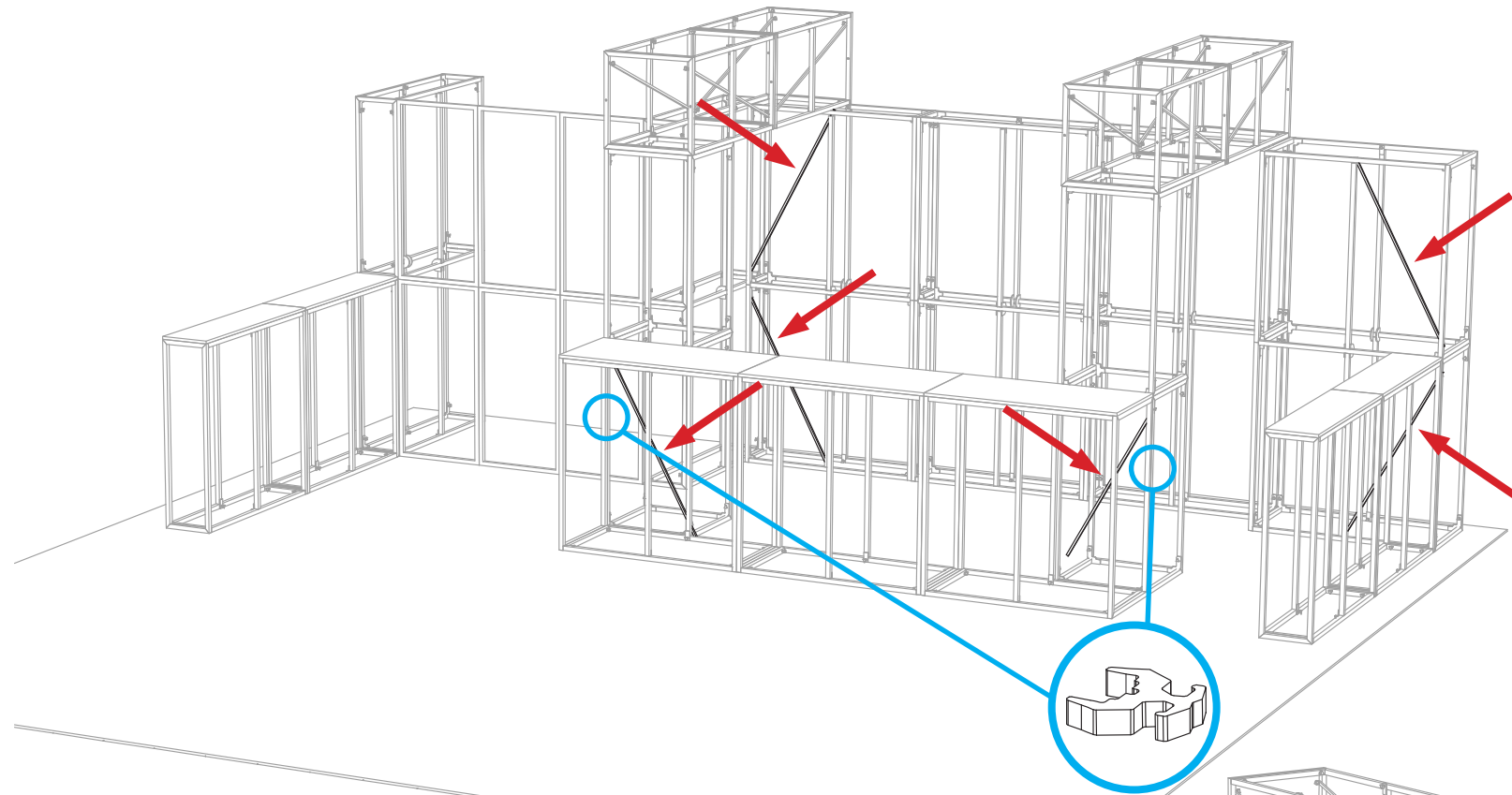
**ASSEMBLY
INSTRUCTIONS
BRIDGE & FRONT
TOWER ASSEMBLY**



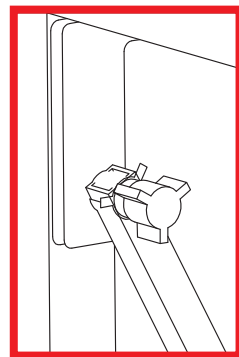
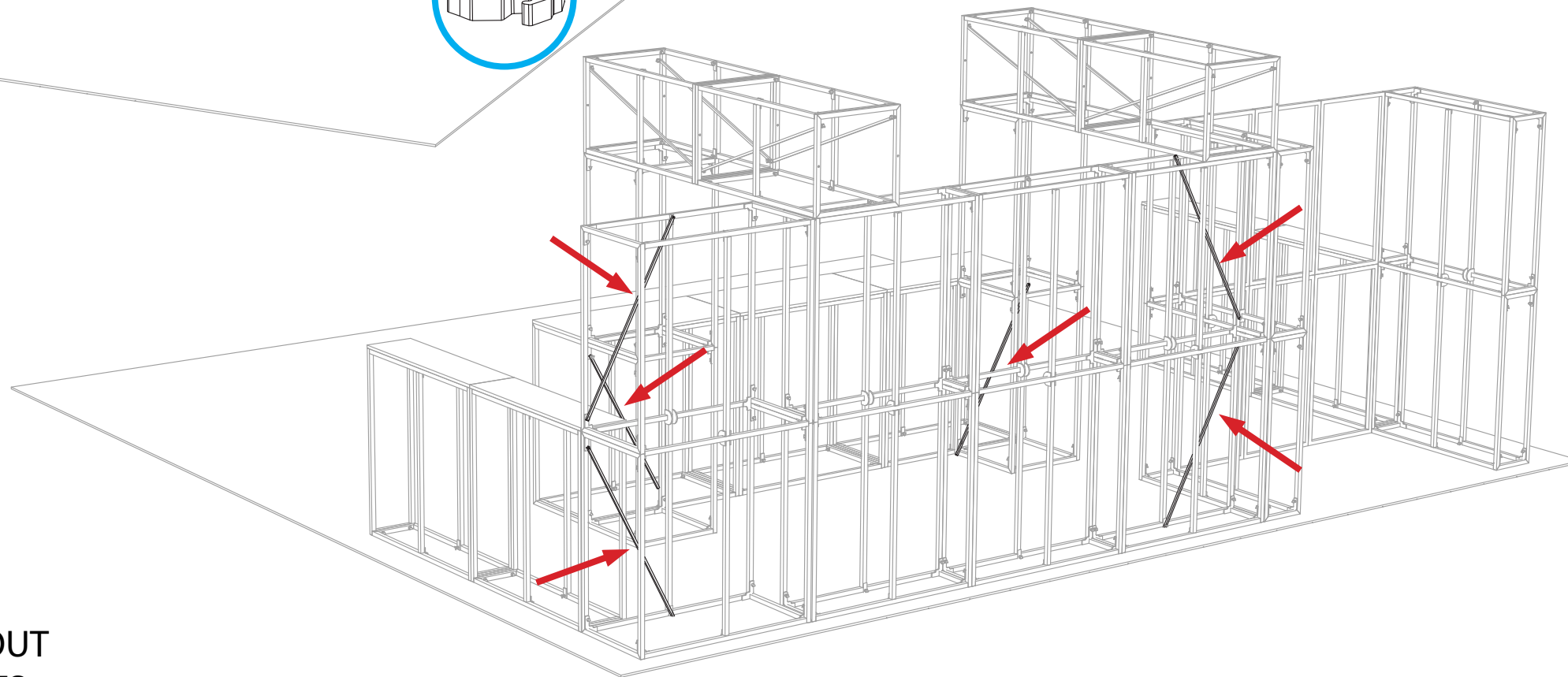
* PLACE (3) 23"X46" COUNTERTOPS
ON TOP OF LISTED FRAMES

* PLACE (4) 12"X46" COUNTERTOPS
ON TOP OF LISTED FRAMES

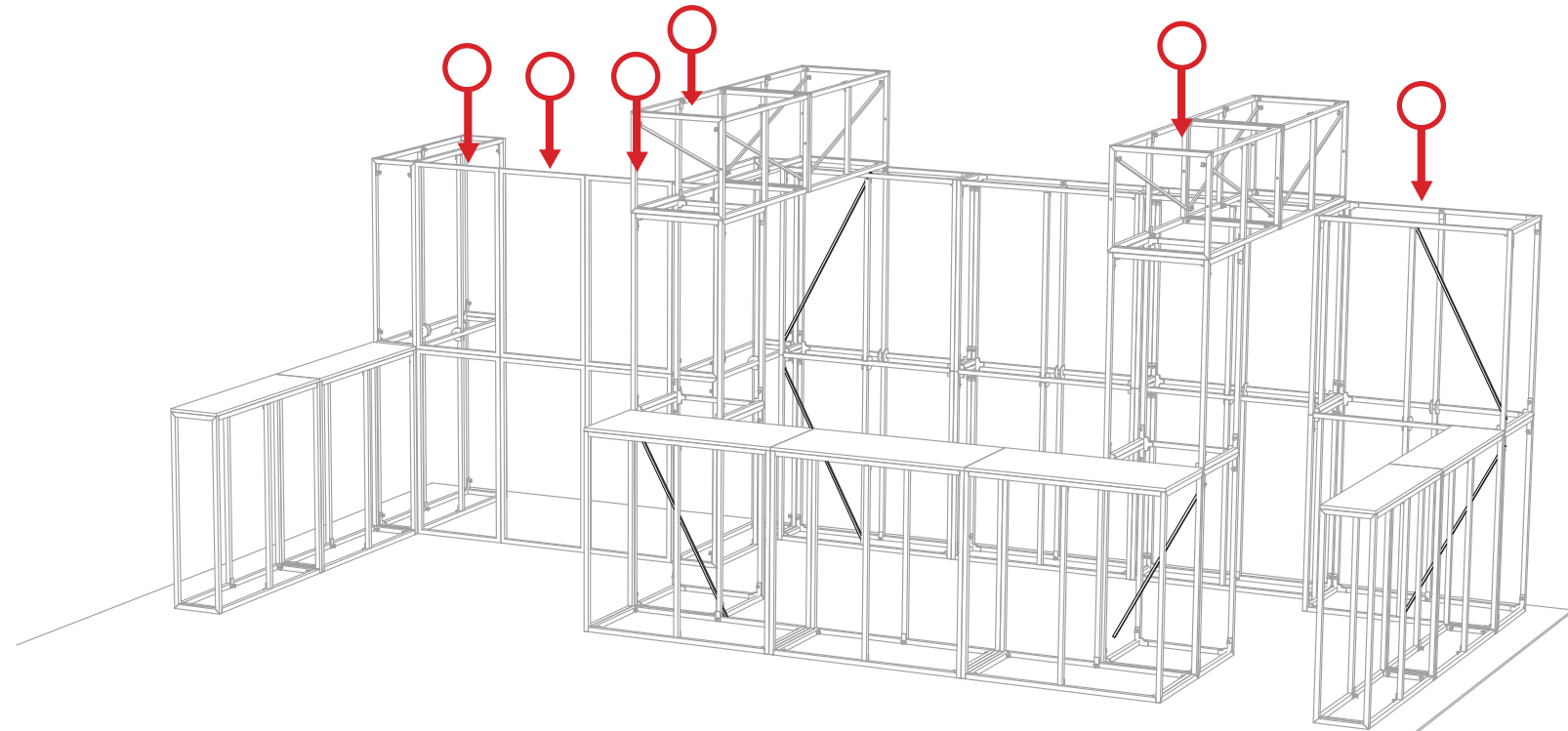
* JOIN LISTED FRAMES WITH
RED THUMBSCREWS
IN THREADED HOLES
(SEE APPENDIX A)



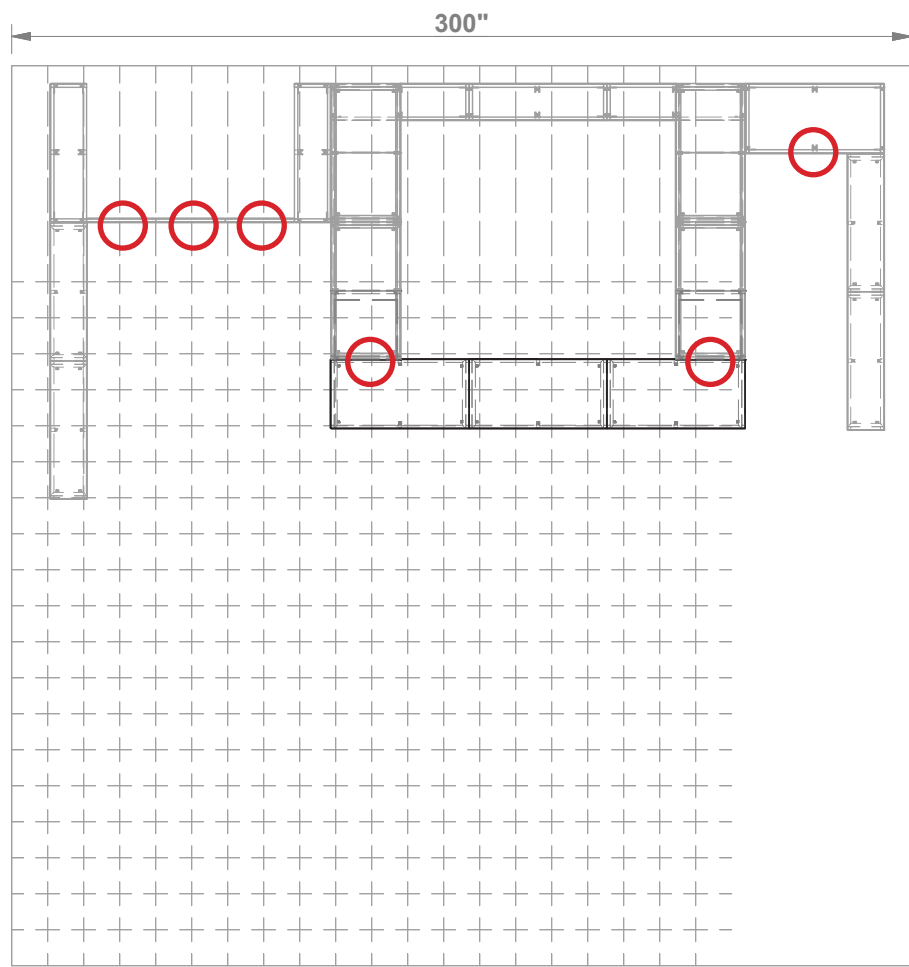
* JOIN END FRAMES WITH
PRESSURE CLAMPS OVER BARS
(SEE APPENDIX A)



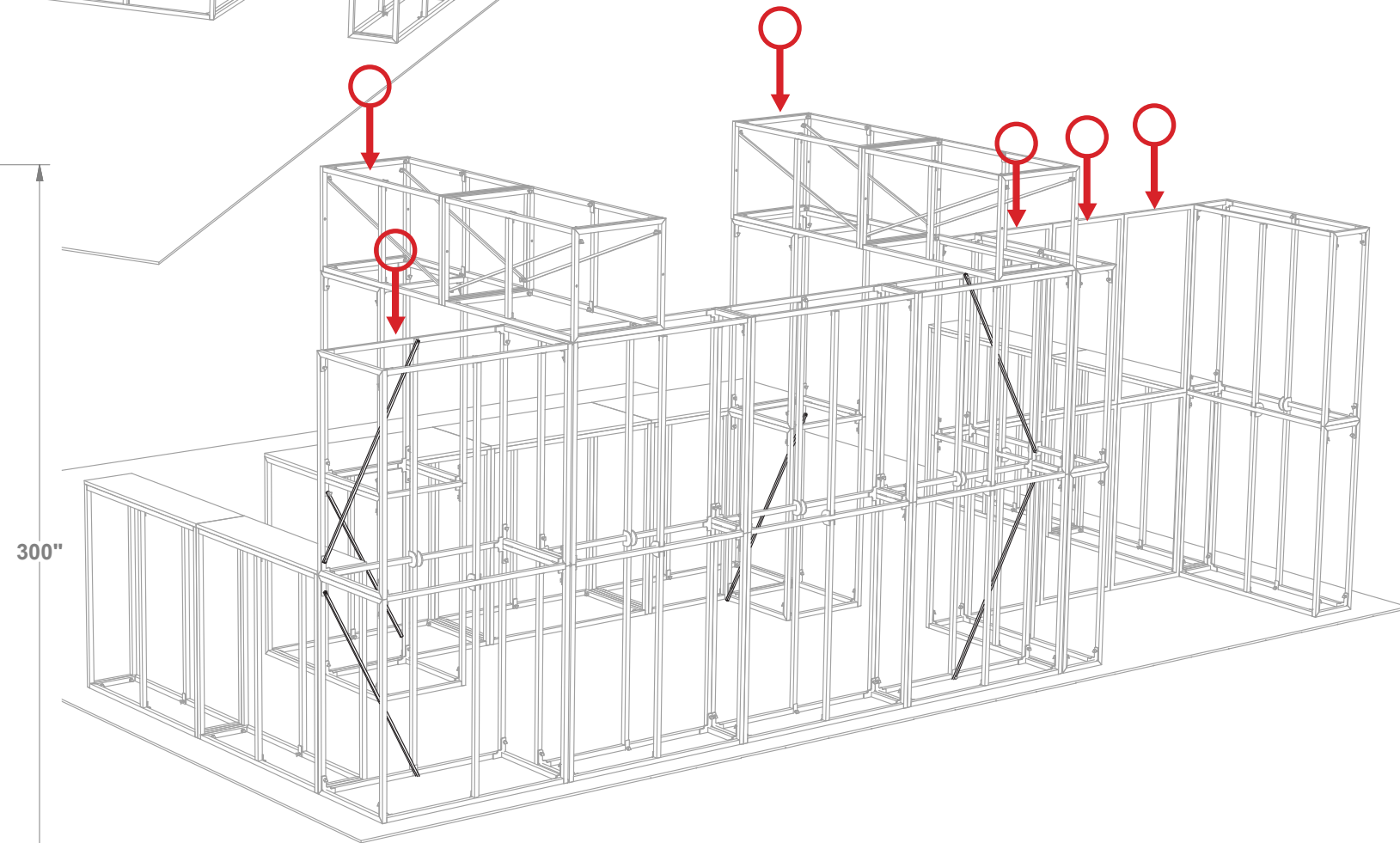
* RED ARROWS CALL OUT
DIAGONAL SUPPORTS
(JOIN CORNERS OF FRAME
WITH **RED THUMBSCREWS**)
(SEE APPENDIX J-5)



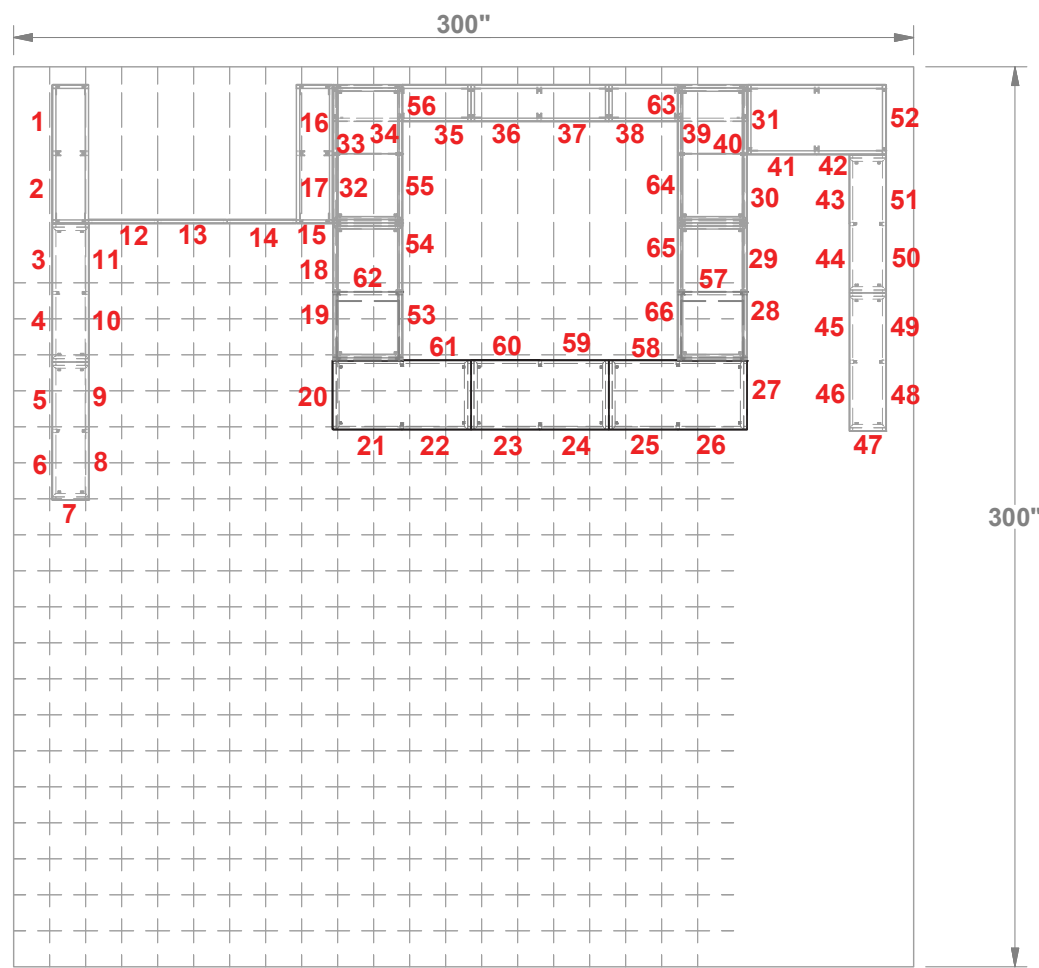
* PLACE (6) STEMLIGHTS WITH CLAMPS ON FRAMES IN AREAS SHOWN (SEE APPENDIX P2)



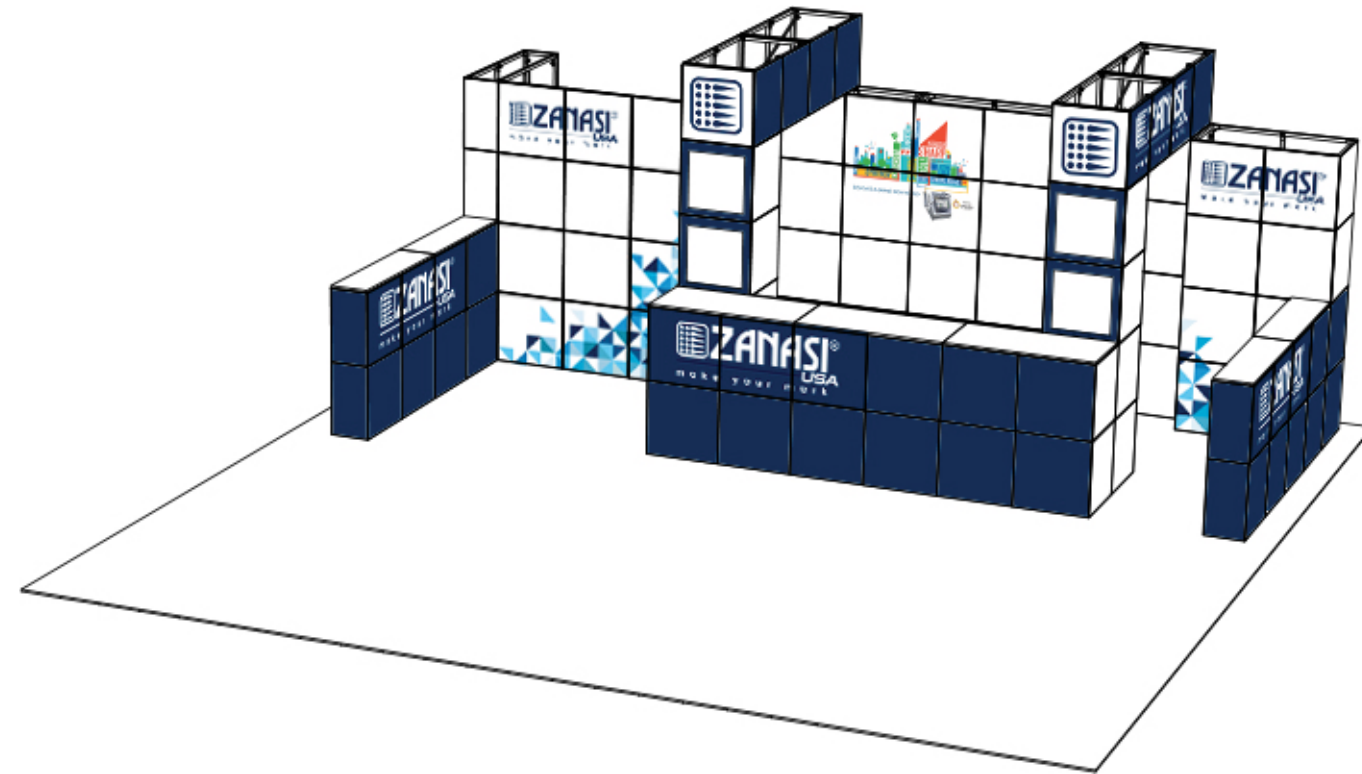
TOP VIEW



300"

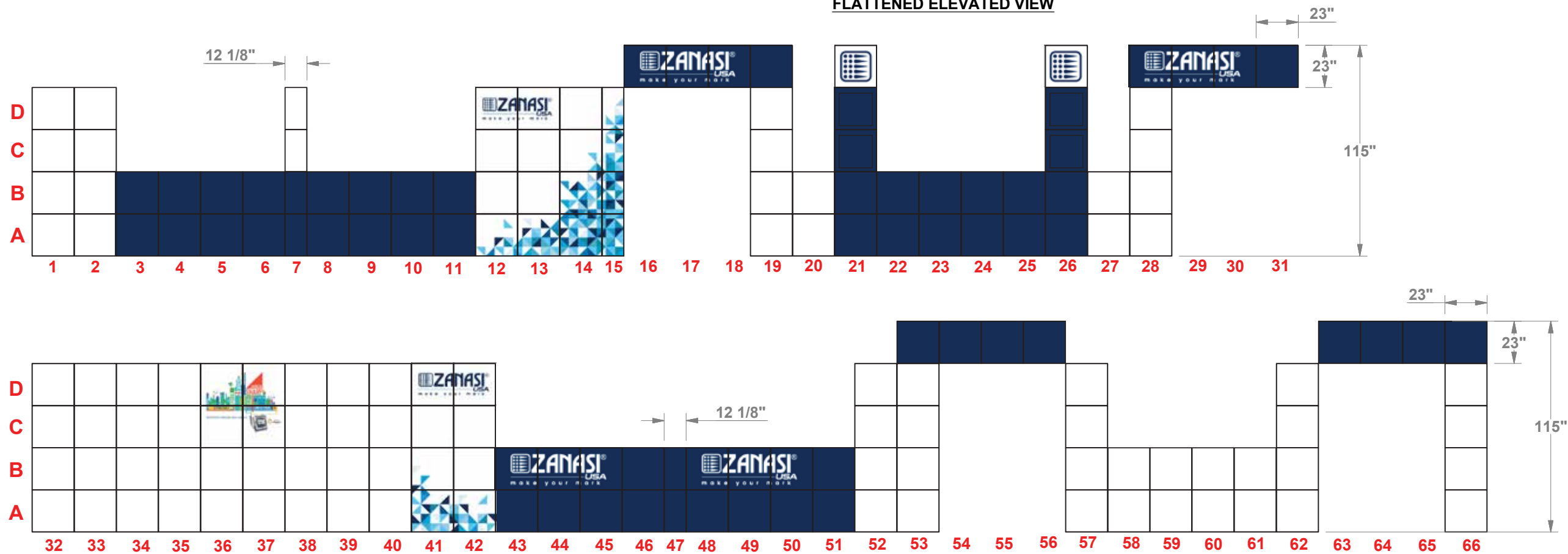


TOP VIEW



PERSPECTIVE VIEW

FLATTENED ELEVATED VIEW



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Project Title

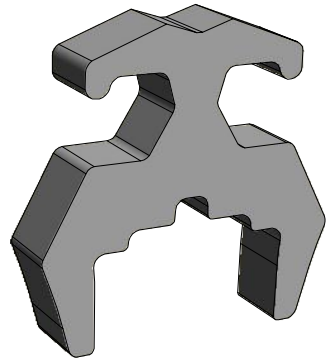
25x25 MULTIQUAD

Sheet Title

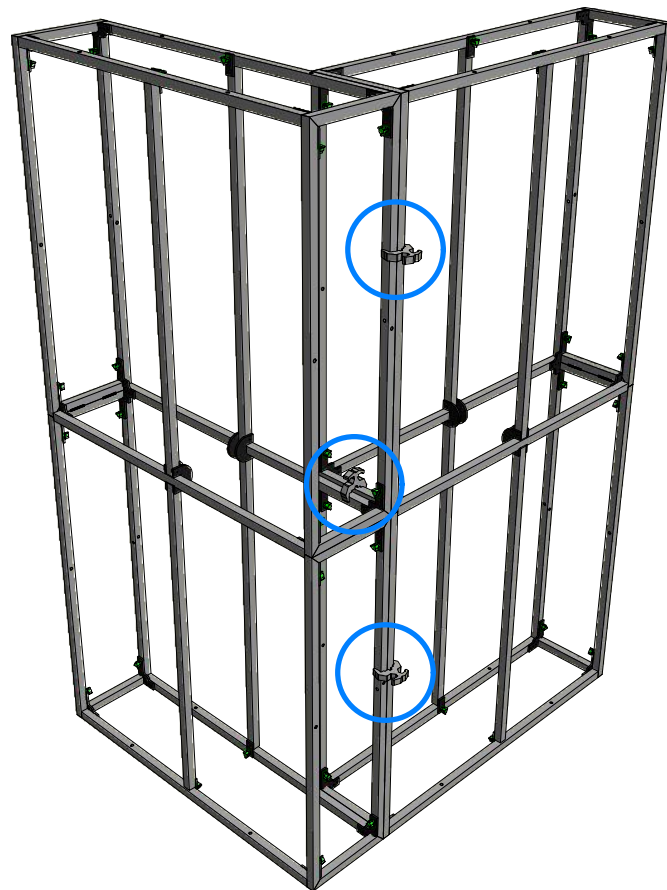
ASSEMBLY INSTRUCTIONS
GRAPHIC LAYOUT

**FRAME CLAMP INSTRUCTION
MQ-CLMP**

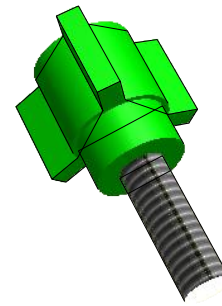
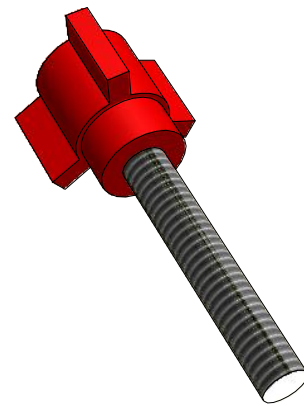
(NOT REQUIRED IN EVERY CONFIGURATION)



THE MQ-CLMP IS A FRICTION-FIT CONNECTOR / ALIGNMENT TOOL THAT DOES NOT REQUIRE TOOLS. THEY ARE TO BE USED IN ABNORMAL MULTIQUAD FRAME CONFIGURATIONS OR AS ADDITIONAL FRAME SECURITY IN SPECIAL SITUATIONS



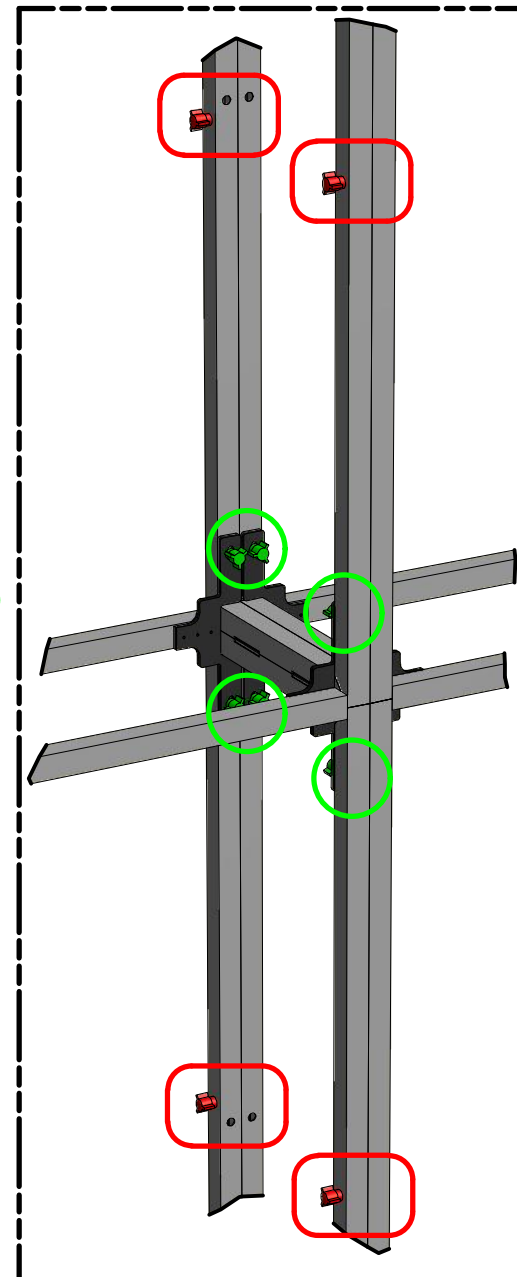
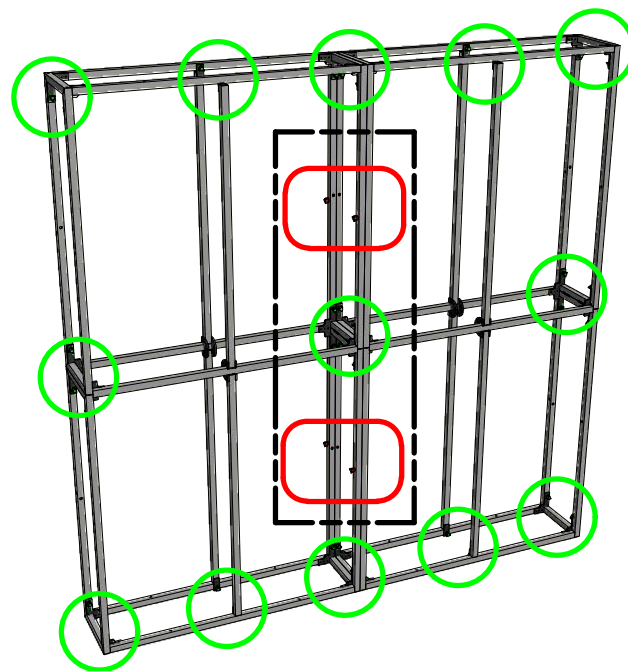
**THUMB SCREW INSTRUCTION
MQ-TSR2 / MQ-TSG1**



THE 2" RED THUMB SCREW IS USED TO CONNECT MULTIQUAD FRAMES TO OTHER MULTIQUAD FRAMES. EACH FRAME HAS RIVET NUT ON ONE SIDE AND A HOLE ON THE OTHER TO ALLOW FRAME TO FRAME CONNECTION

THE 1" GREEN THUMB SCREWS ARE USED WHEN ASSEMBLING 1x4 AND 2x4 FRAMES. SEE APPENDIX PAGES

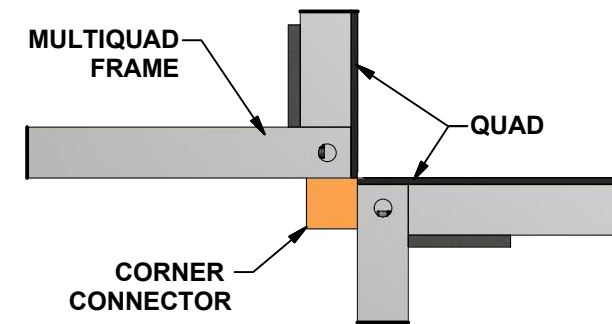
DUE TO THE RIVET NUTS, ALL FRAMES HAVE A LEFT AND RIGHT SIDE. VERIFY FRAME ORIENTATION TO ALLOW FRAME TO FRAME CONNECTION



**CORNER CONNECTOR INSTRUCTION
MQ-BTW**

(NOT REQUIRED IN EVERY CONFIGURATION)

THE MQ-BTW CORNER ALIGNMENT TOOL IS DESIGNED TO AID IN THE ALIGNMENT OF FRAMES AS NEEDED IN SOME MULTIQUAD CONFIGURATIONS.



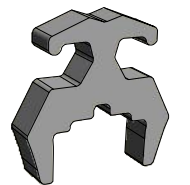
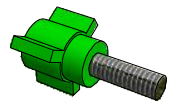
AFTER TWO MULTIQUAD FRAMES ARE SET "CORNER-TO-CORNER" THE MQ-BTW SIMPLY ATTACHES TO THE EXISTING MAGNETS ON THE FRAME



Expo Displays

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Drawn By: AKHIII



**ASSEMBLY
INSTRUCTIONS**

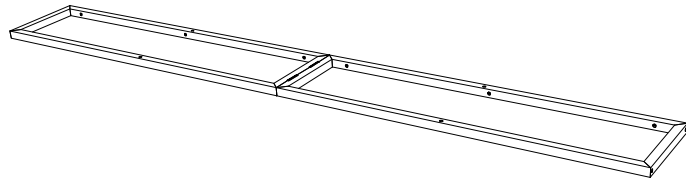
CONNECTORS & ALIGNMENT TOOLS

APPENDIX A

PARTS LIST		
QNTY	LABEL	NAME
1	LVH1	LEFT VERTICAL HINGED
1	RVH1	RIGHT VERTICAL HINGED
2	BH1	BOTTOM HORIZONTAL
2	MH1	MIDDLE HORIZONTAL
2	TH1	TOP HORIZONTAL
2	CVH1	CENTER VERTICAL HINGED
2	GRN	1" GREEN THUMB SCREW
4	RED	2" RED THUMB SCREW

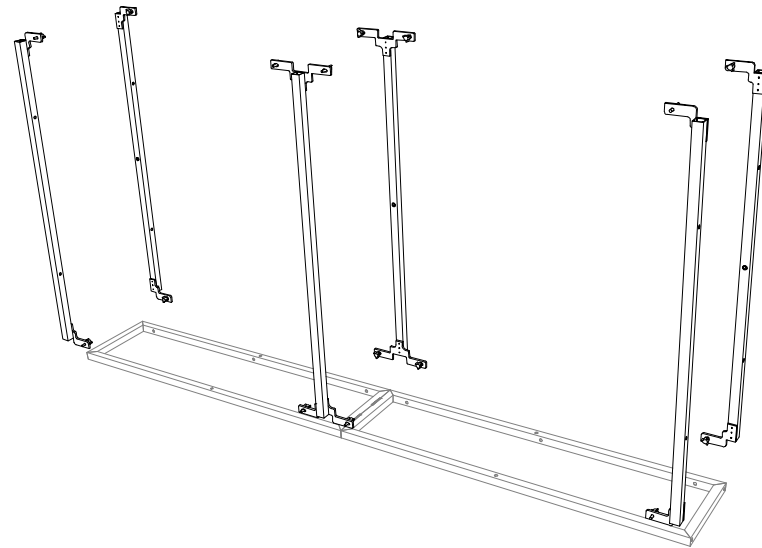
1st Step

START WITH THE LEFT VERTICAL HINGED (LVH1) ON THE GROUND



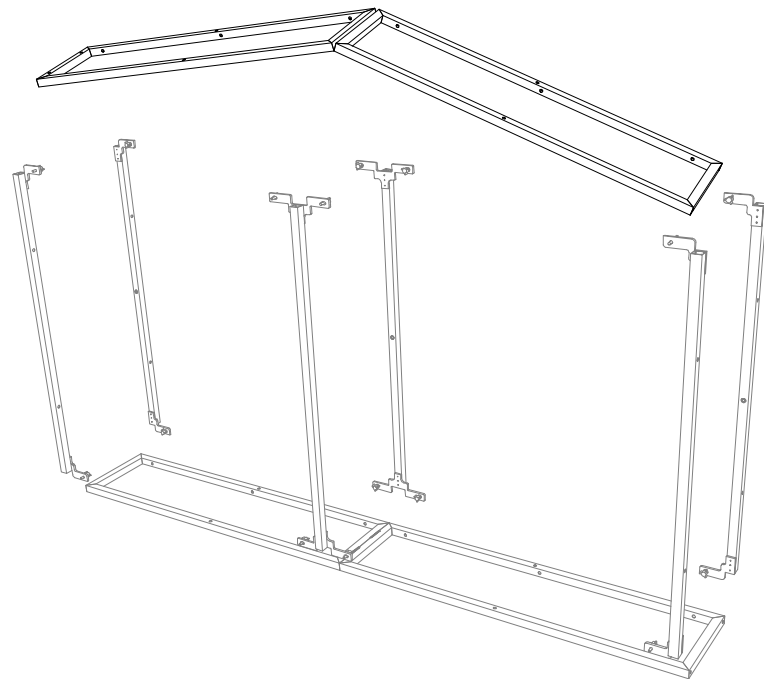
2nd Step

ATTACH THE (2) TOP HORIZONTAL (TH1), THE (2) MIDDLE HORIZONTAL (MH1), AND THE (2) BOTTOM HORIZONTAL (BH1)



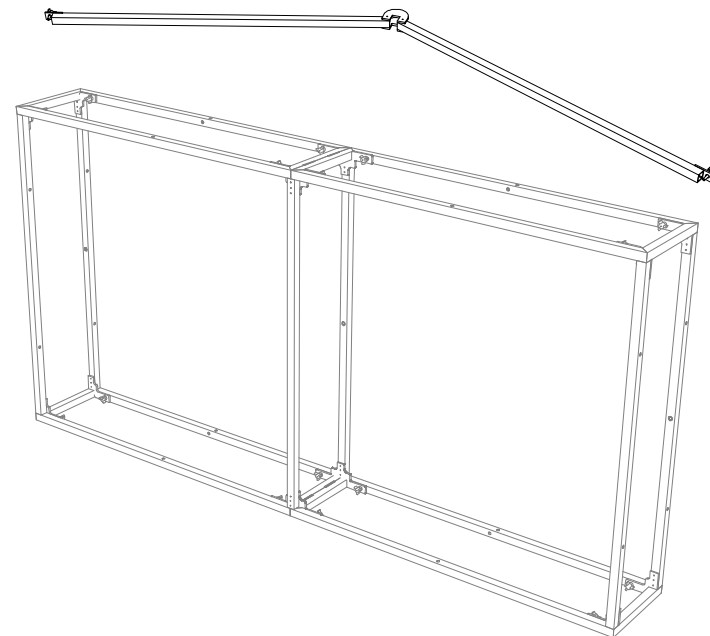
3rd Step

ATTACH THE RIGHT HINGED SIDE (RVH1)

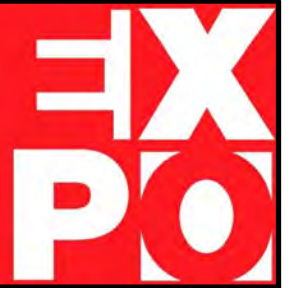
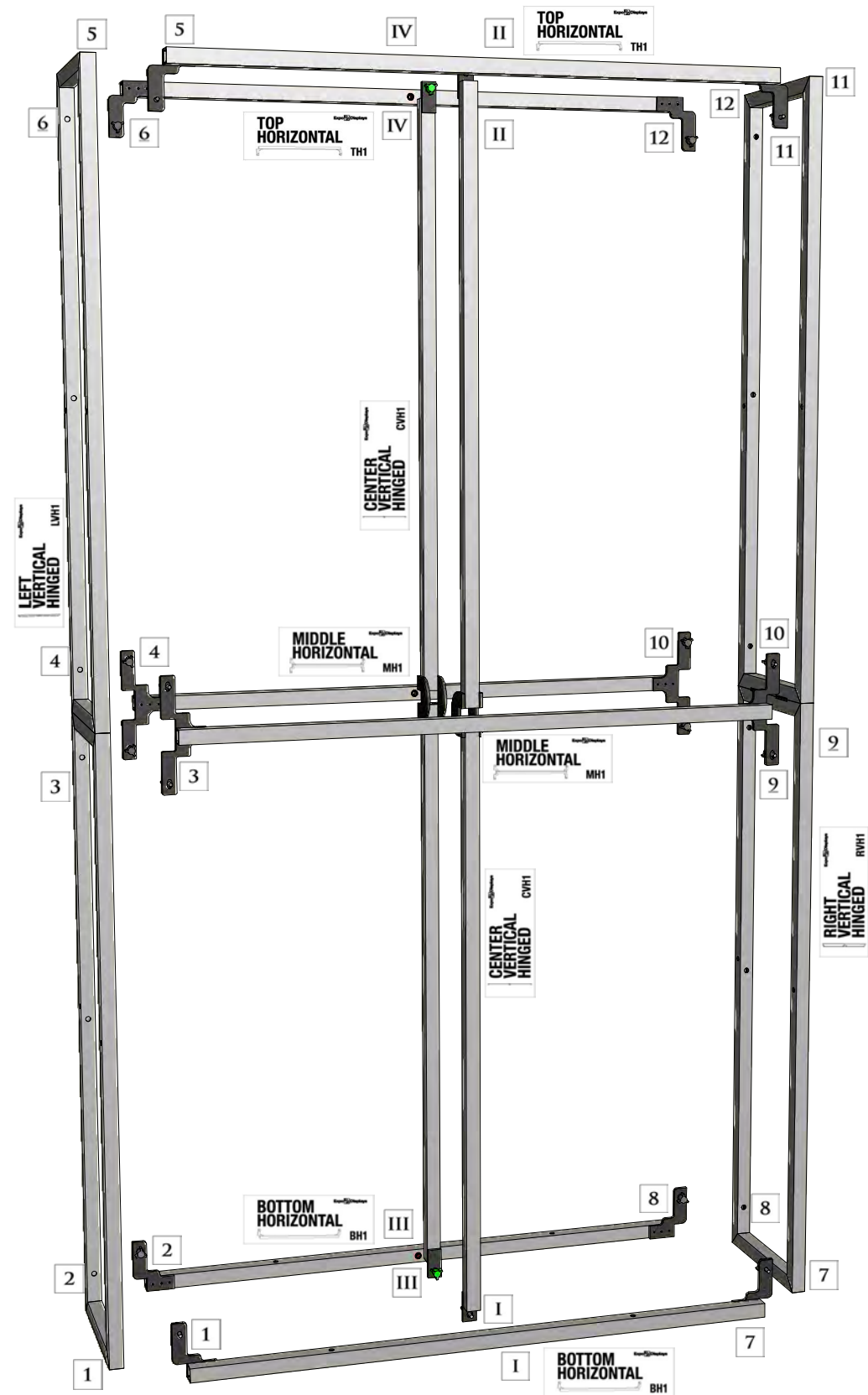


4th Step

ATTACH THE (2) CENTER VERTICAL HINGED (CVH1) AND STAND UP-RIGHT



MATCH NUMBERS TO CONSTRUCT



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Drawn By: AKHIII

THIS PART USED TO MAKE
MQ-F24
2x4 STANDARD FRAME

ASSEMBLY
INSTRUCTIONS

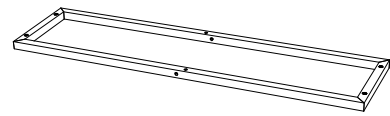
2x4 STAN-AR FRAME
MQ-F24

APPENDIX B

PARTS LIST		
QNTY	LABEL	NAME
1	LVR1	LEFT VERTICAL RECTANGLE
1	RVR1	RIGHT VERTICAL RECTANGLE
1	BHR1	BOTTOM HORIZONTAL RECT.
1	THR1	TOP HORIZONTAL RECT.
2	CVH2	CENTER VERTICAL HALF
2	GRN	1" GREEN THUMB SCREW
4	RED	2" RED THUMB SCREW
1	CT124	MQ-F22C COUNTERTOP

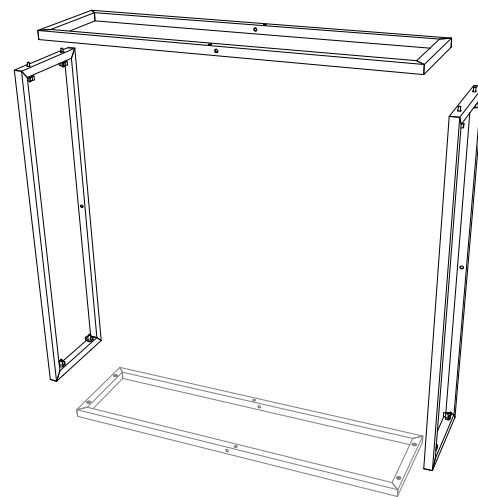
1st Step)

START WITH THE LEFT VERTICAL (LVR1) ON THE GROUND



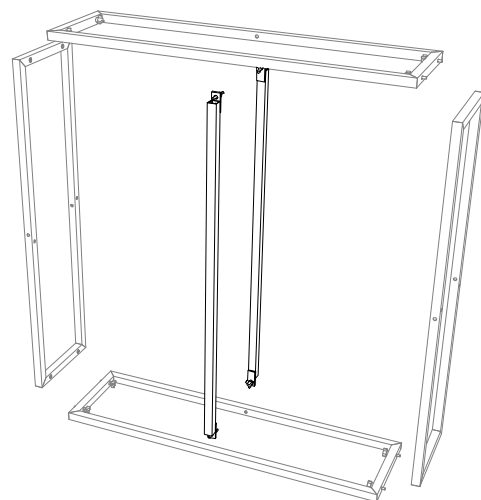
2nd Step)

ATTACH THE TOP HORIZONTAL (THR1), THE BOTTOM HORIZONTAL (BHR1), AND THE RIGHT VERTICAL (RVR1)



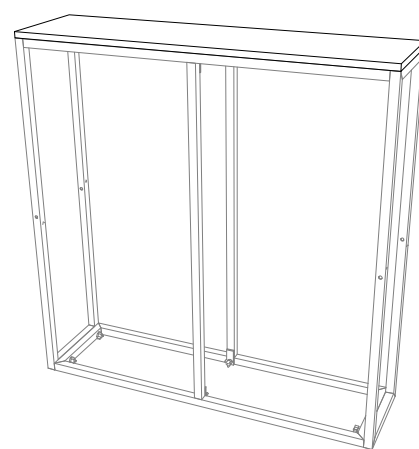
3rd Step)

ATTACH THE (2) CENTER VERTICAL (CVH2)

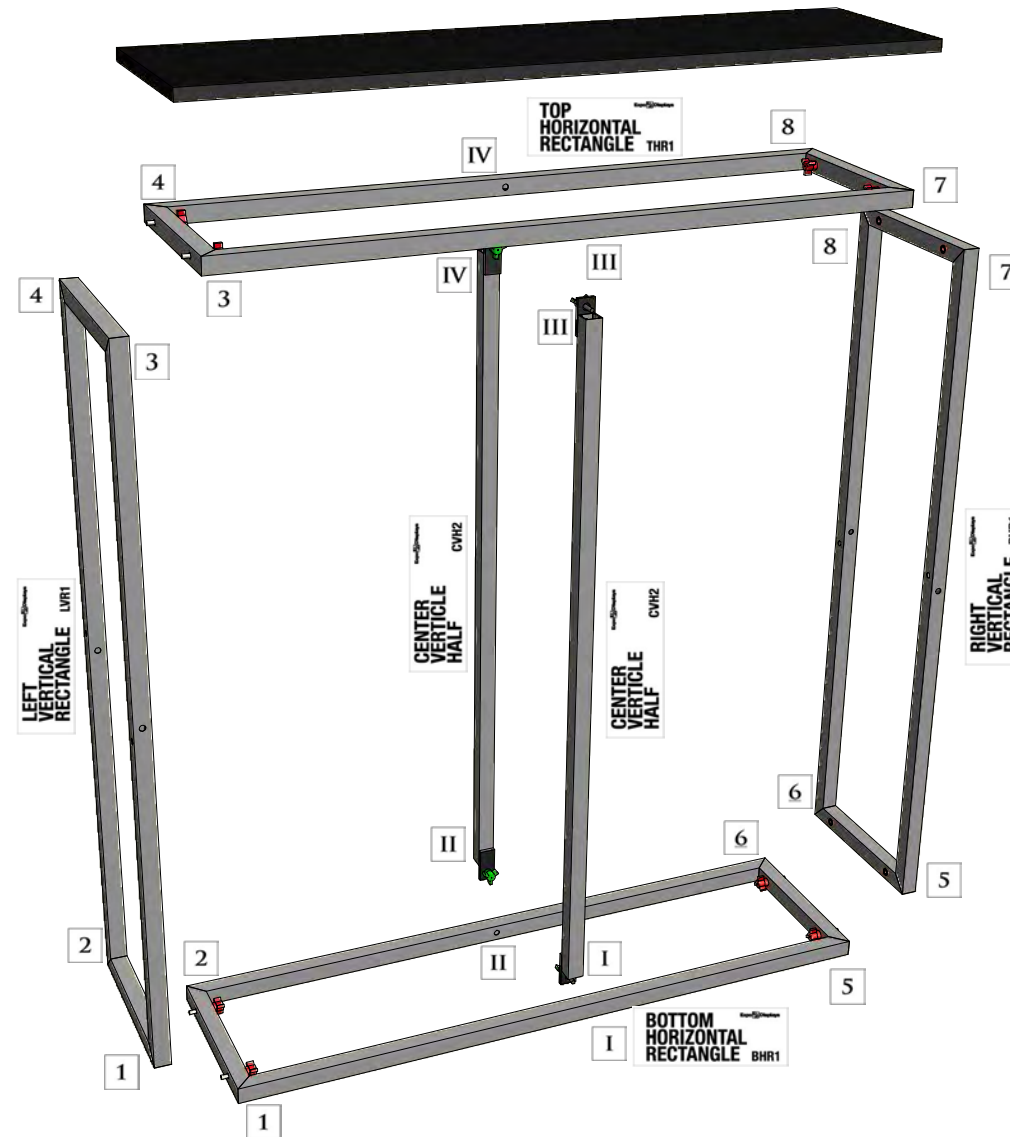


4th Step)

ATTACH THE COUNTERTOP



MATCH NUMBERS TO CONSTRUCT

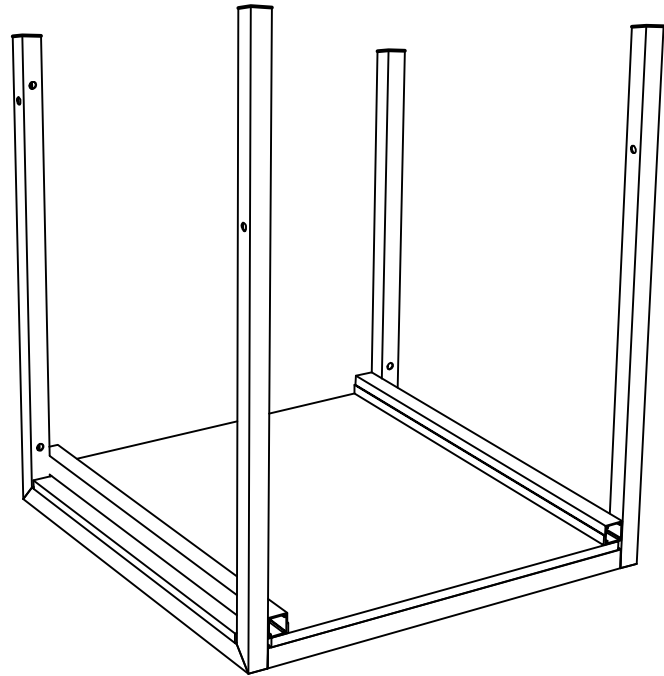


THIS PART USED TO MAKE
MQ-F22C
2x2 STANDARD COUNTER

ASSEMBLY
INSTRUCTIONS
2x2 STANDARD COUNTER
MQ-F22C

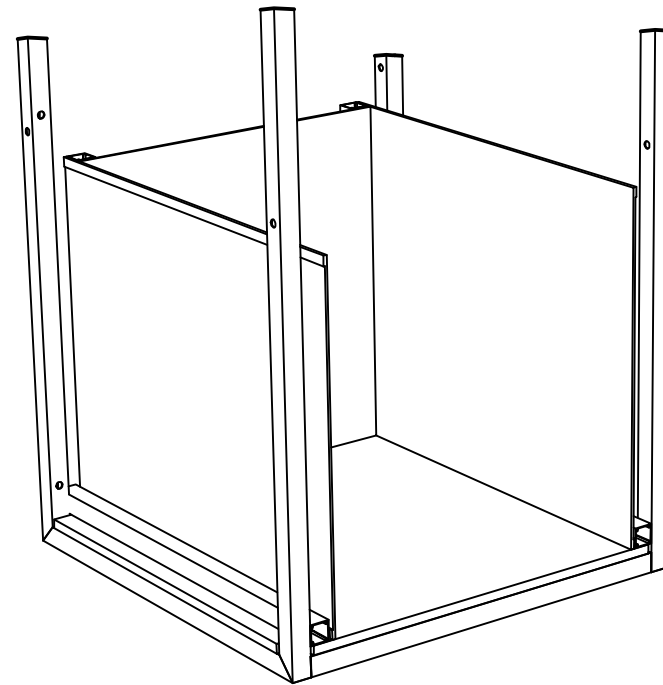
1st Step)

START WITH PLACING SHELF IN PROPER LOCATION OF MULTIQUAD FRAMING.



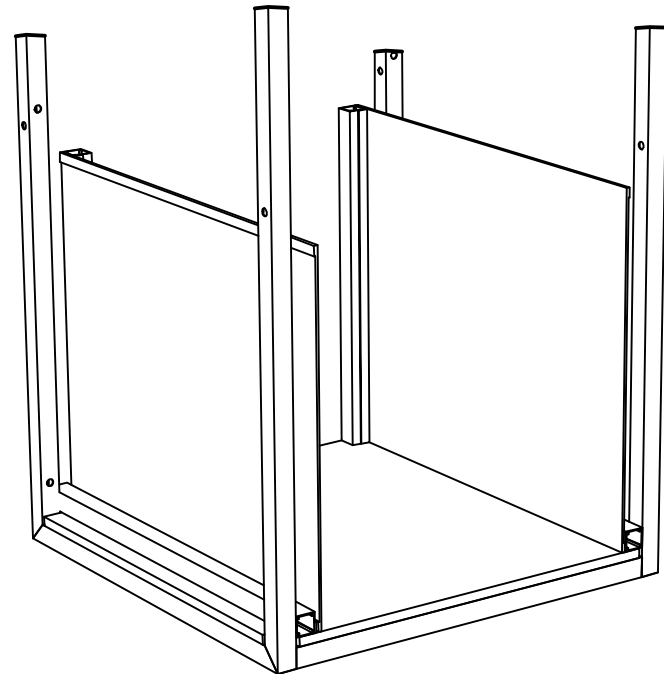
3rd Step)

CONNECT BACK PANEL (PDK-BACK) TO BARS ON SIDE PANELS APPLIED IN STEP 2. BACK PANEL ATTACHES WITH MAGNET.



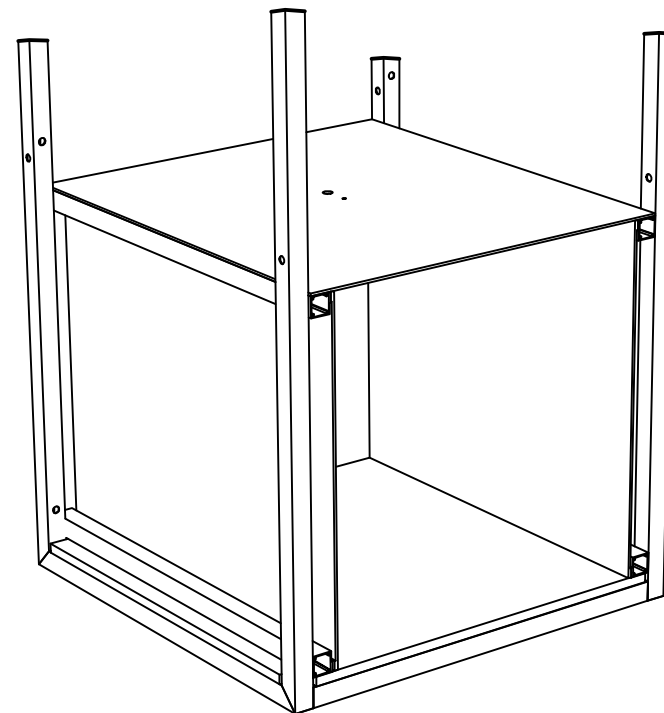
2nd Step)

ATTACH 2 SIDE PANELS (PDK1-SIDE) TO SHELF BARS. PANELS ATTACH USING MAGNETS.



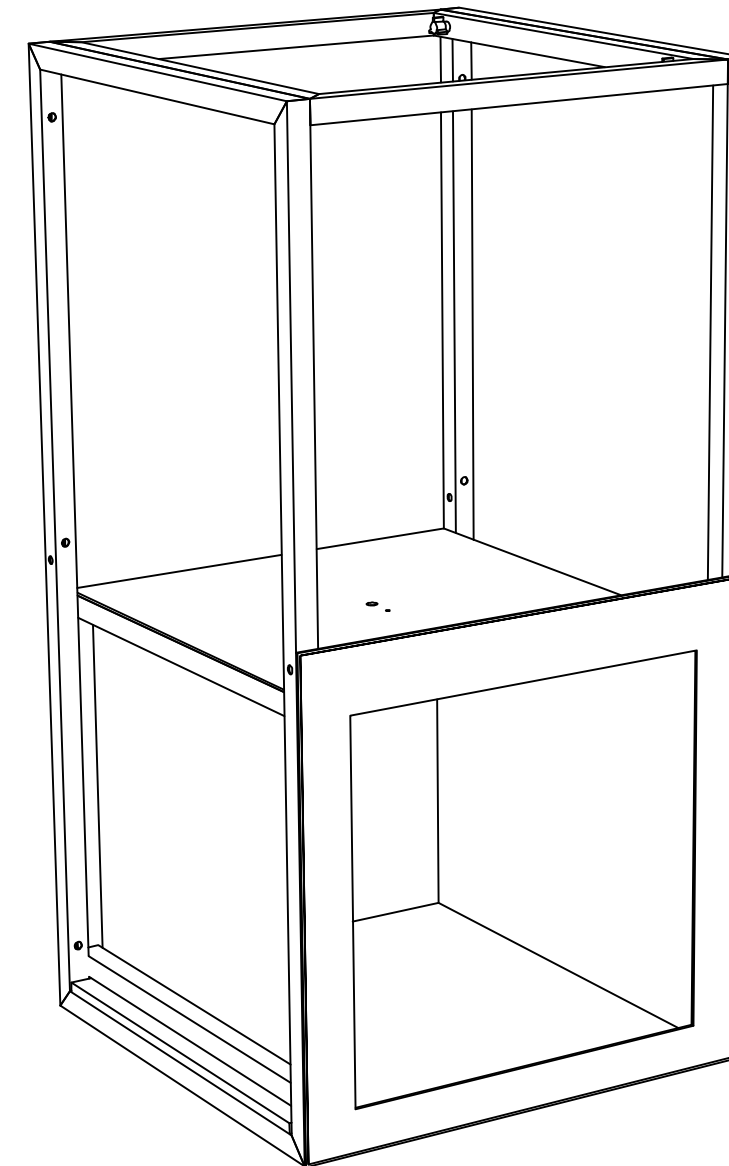
4th Step)

ATTACH TOP PANEL WITH LIGHT TO SIDE PANELS. TOP PANEL ATTACHES WITH MAGNET. RUN ELECTRICAL WIRING DOWN THROUGH SHELF.



5th Step)

BE SURE TO CONSTRUCT ALL DISPLAY CASES PRIOR TO APPLYING GRAPHIC QUADS. ONCE ALL DISPLAY CASES ARE ASSEMBLED IN PROPER LOCATION, REFER TO GRAPHIC LAYOUT AND APPLY GRAPHIC QUADS.



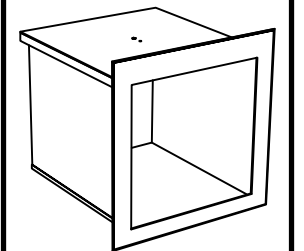
PARTS LIST - PDK1		
QNTY	LABEL	NAME
1	SHELF	LAMINATED SHELF
2	PDK1-SIDE	SIDE PANEL
1	PDK1-BACK	BACK PANEL
1	PDK-1 TOP	TOP PANEL WITH LIGHT



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ASSEMBLY INSTRUCTIONS

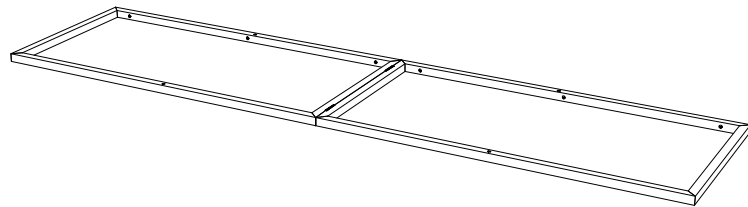
PDK1
1-OPEN SIDE PRODUCT DISPLAY CASE

APPENDIX H1

PARTS LIST		
QNTY	LABEL	NAME
1	LVHX	LEFT VERTICAL HINGED
1	RVHX	RIGHT VERTICAL HINGED
2	BH1	BOTTOM HORIZONTAL
2	MH1	MIDDLE HORIZONTAL
2	TH1	TOP HORIZONTAL
2	CVH1	CENTER VERTICAL HINGED
2	GRN	1" GREEN THUMB SCREW
4	RED	2" RED THUMB SCREW

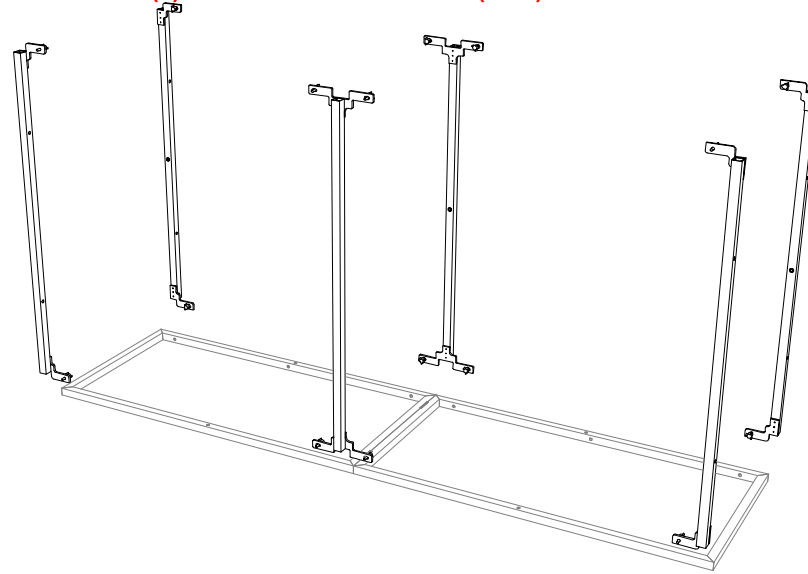
1st S ()

START WITH THE LEFT VERTICAL (LVHX) ON THE GROUND



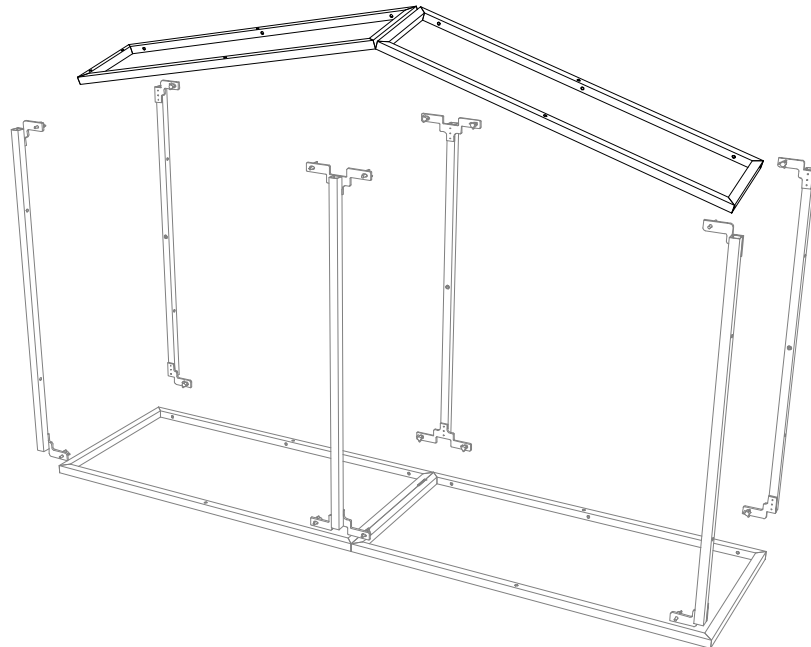
2nd S ()

ATTACH THE (2) TOP HORIZONTAL (TH1), THE (2) MIDDLE HORIZONTAL (MH1), AND THE (2) BOTTOM HORIZONTAL (BH1)



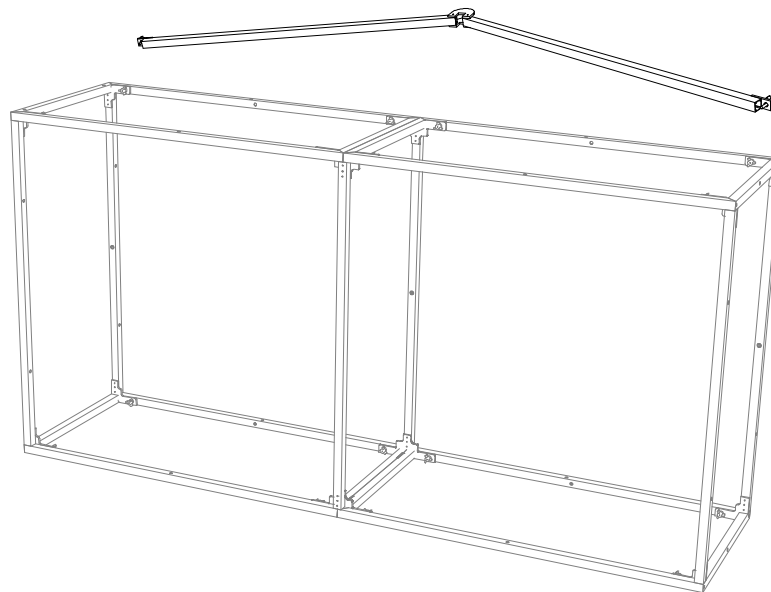
3rd S ()

ATTACH THE RIGHT HINGED SIDE (RVH1)



4th S ()

ATTACH THE (2) CENTER VERTICAL HINGED (CVH1) AND STAND UP-RIGHT



MATCH NUMBERS TO CONSTRUCT

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EXPO

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THIS PART USED TO MAKE
MOX-F24
2x4 MAX FRAME



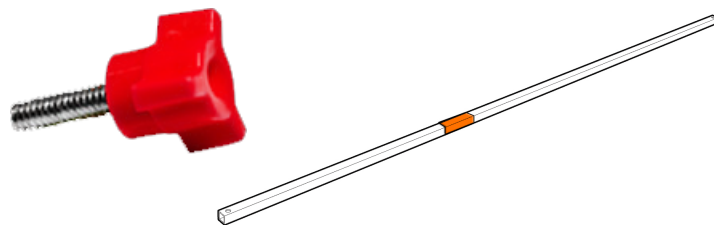
ASSEMBLY
INSTRUCTIONS

2x4 MAX FRAME
MOX-F24

APPENDIX

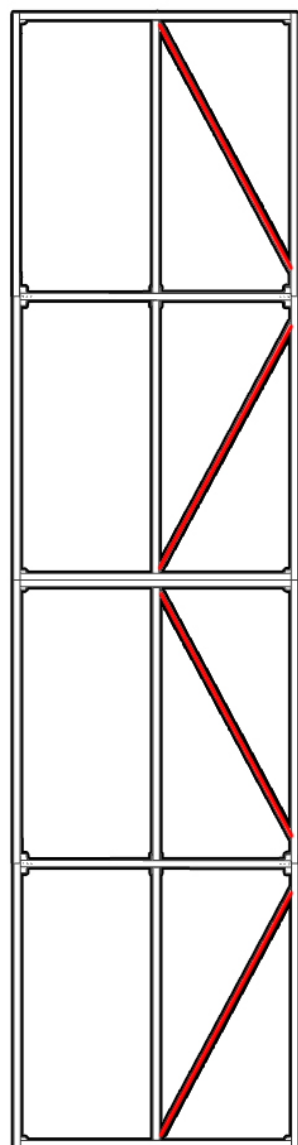
Items Required for adding 2X4 Diagonals:

- 2" RED THUMB SCREWS
- 48.5" DIAGONAL CROSS BEAM - MARKED WITH AN ORANGE DECAL



MultiQuad Diagonal Support Beams

IN SOME CIRCUMSTANCES DIAGONAL SUPPORTS WILL BE REQUIRED TO PROVIDE ADDITIONAL STABILITY : ADDING BRIDGES, ADDING MEDIA MOUNTS, LOAD BEARING SHELVES, ETC. THIS SET OF INSTRUCTIONS FOCUSES ON USING DIAGONALS FOR THE MULTIQUAD® 2X4 MAX TOWER - **MQXF24**



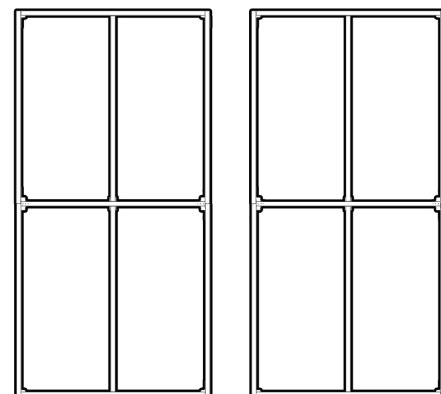
16 FT TOWER CONSISTING OF:

(2) 2X4 MAX FRAMES MQXF24

(8) 48.5 ORANGE DIAGONAL CROSS BEAMS

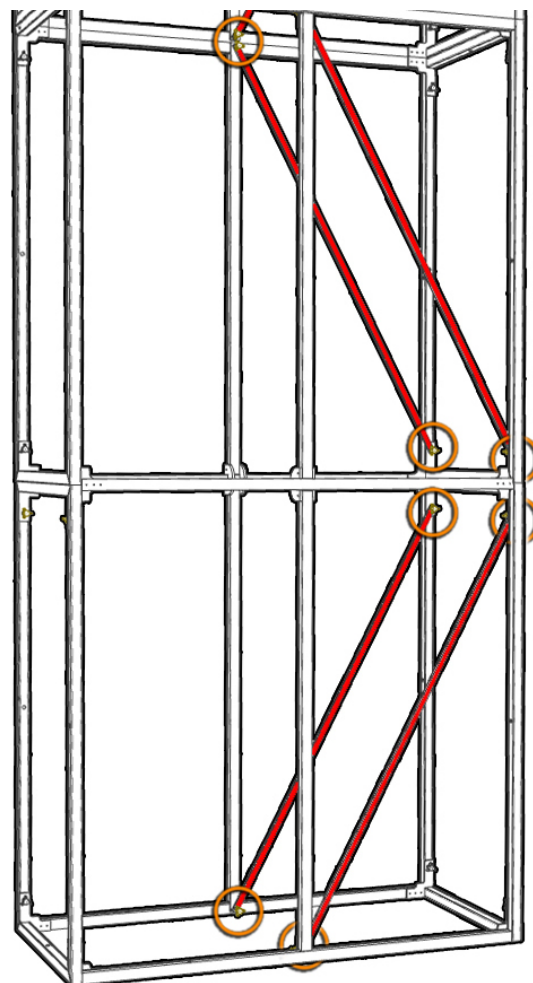
1st Step)

ASSEMBLE THE 2X4 MAX FRAMES SEPARATELY.



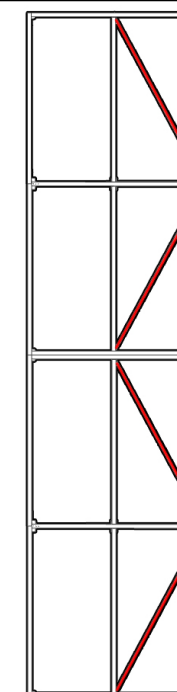
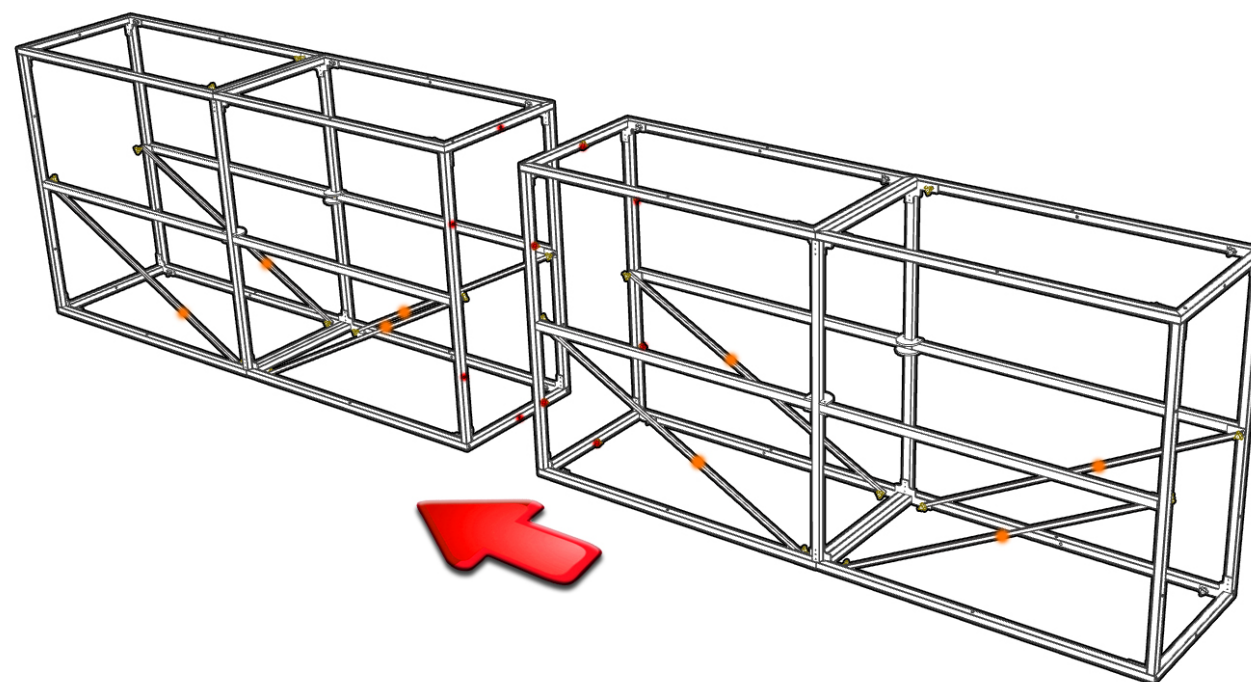
2nd Step)

FASTEN THE DIAGONALS USING THE 2" RED THUMBSCREWS IN THE LOCATIONS SHOWN BELOW.



3rd Step)

CONNECT THE TWO FRAMES USING THE 2" RED THUMBSCREWS.



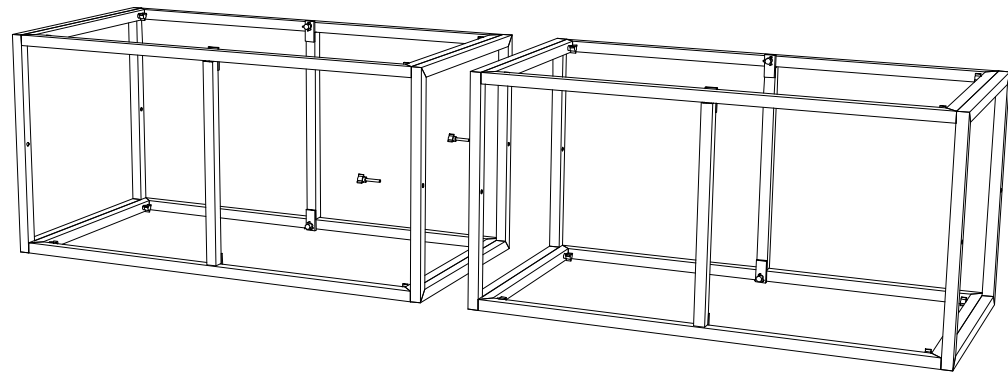
Sheet Title

**ASSEMBLY
INSTRUCTIONS
ORANGE DIAGONALS**

APPENDIX J5

1st Step)

START WITH SETTING UP THE (2) MQX-F21 FRAMES

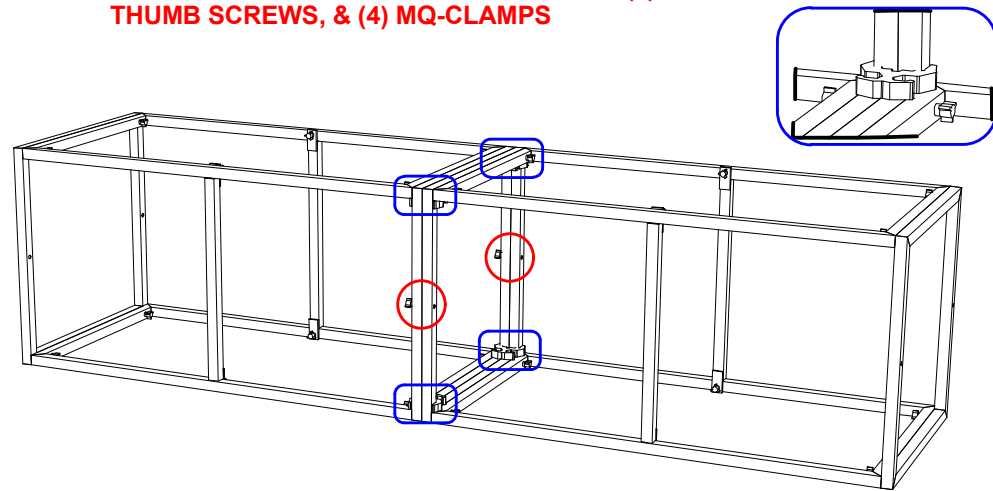


***REFER TO APPENDIX V FOR MQX-F21 ASSEMBLY INSTRUCTIONS**

PARTS LIST		
QNTY	LABEL	NAME
2	MQX-F21	2x1 MAX FRAME
4	48.5"	LONG DIAGONAL
10	RED	2" RED THUMB SCREW
8	GRN	1" GREEN THUMB SCREW
12	MQ-CLMP1	MQ CLAMP1

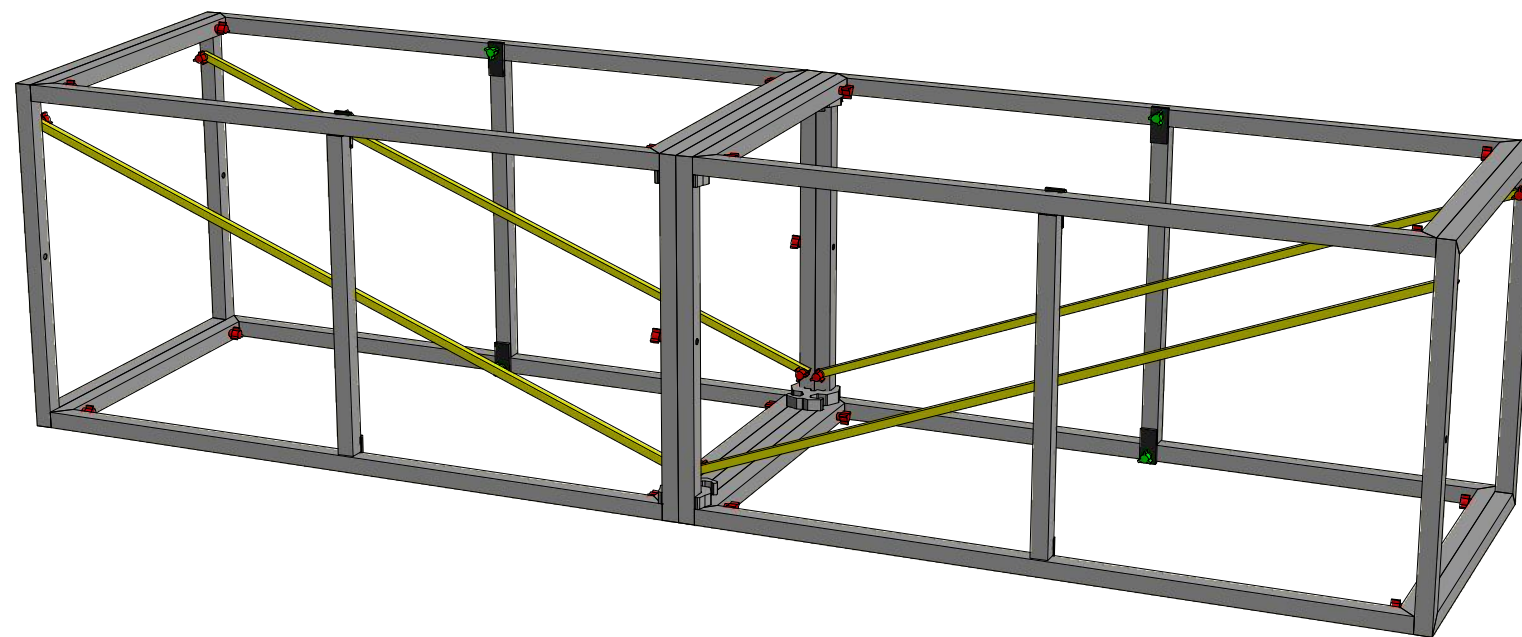
2nd Step)

ATTACH THE FRAMES TOGETHER USING (2) 2" RED THUMB SCREWS, & (4) MQ-CLAMPS



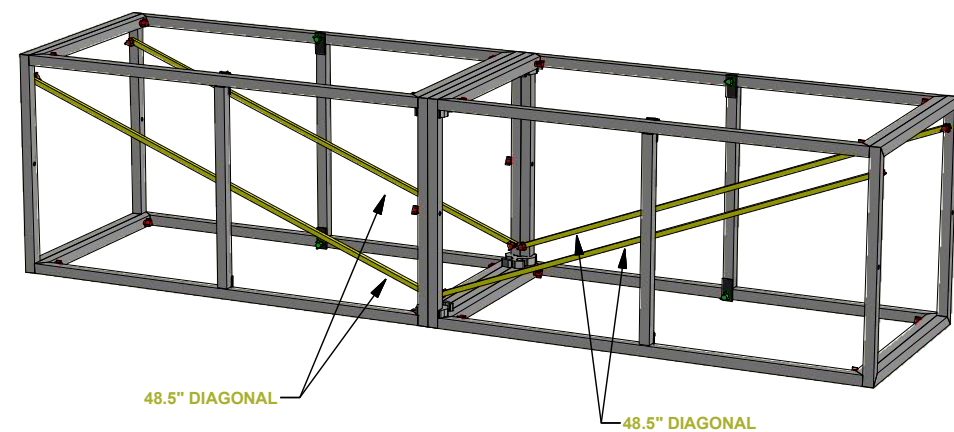
4th Step)

RAISE UP AND ATTACH TO THE ADJACENT FRAMEWORK WITH MQ-BRIDGE CLIPS



3rd Step)

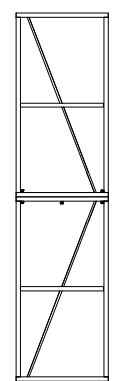
ATTACH ALL DIAGONAL CROSS BRACING WITH 2" RED THUMB SCREWS



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4x1 MAX BRIDGE KIT

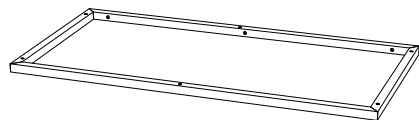
ASSEMBLY INSTRUCTIONS
4x1 MAX BRIDGE KIT
MQX-B41

APPENDIX K-4

PARTS LIST		
QNTY	LABEL	NAME
1	LVRX1	LEFT VERTICAL RECTANGLE
1	RVRX1	RIGHT VERTICAL RECTANGLE
1	BHRX1	BOTTOM HORIZONTAL RECT.
1	THRX1	TOP HORIZONTAL RECT.
2	CVH2	CENTER VERTICAL HALF
4	GRN	1" GREEN THUMB SCREW
□	RED	2" RED THUMB SCREW
1	CT2□4□	COUNTERTOP FOR MQX-F22C

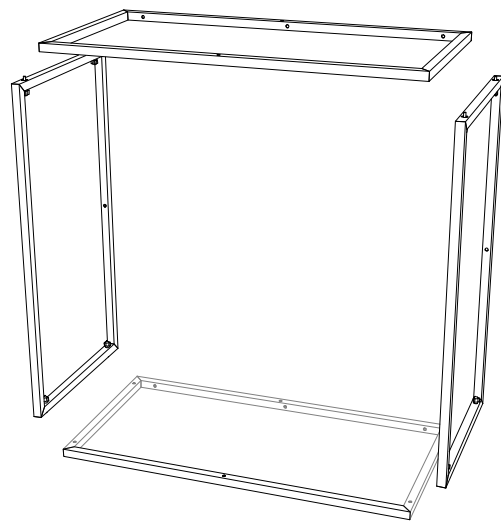
1st Step)

START WITH THE LEFT VERTICAL (LVRX1) ON THE GROUND



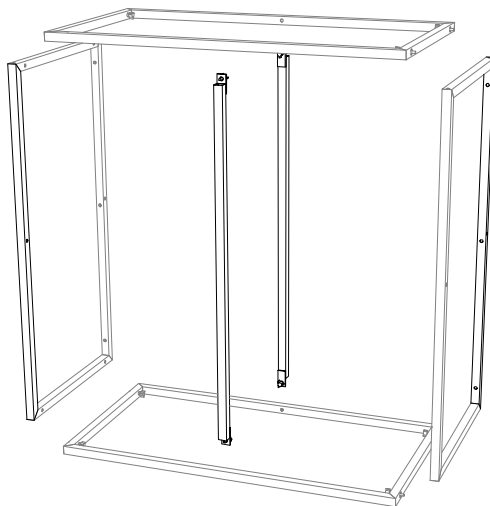
2nd Step)

ATTACH THE TOP HORIZONTAL (THRX1), THE BOTTOM HORIZONTAL (BHRX1), AND THE OTHER RIGHT VERTICAL (RVRX1)



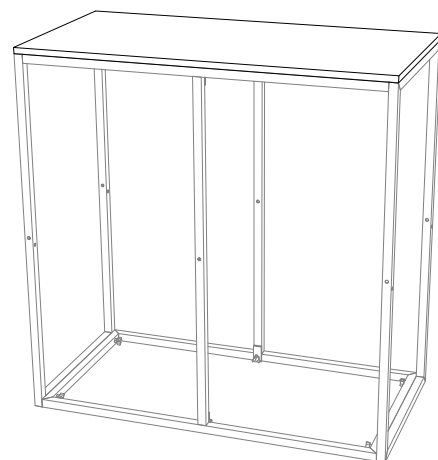
3rd Step)

ROTATE AND ATTACH THE (2) CENTER VERTICAL (CVH2)

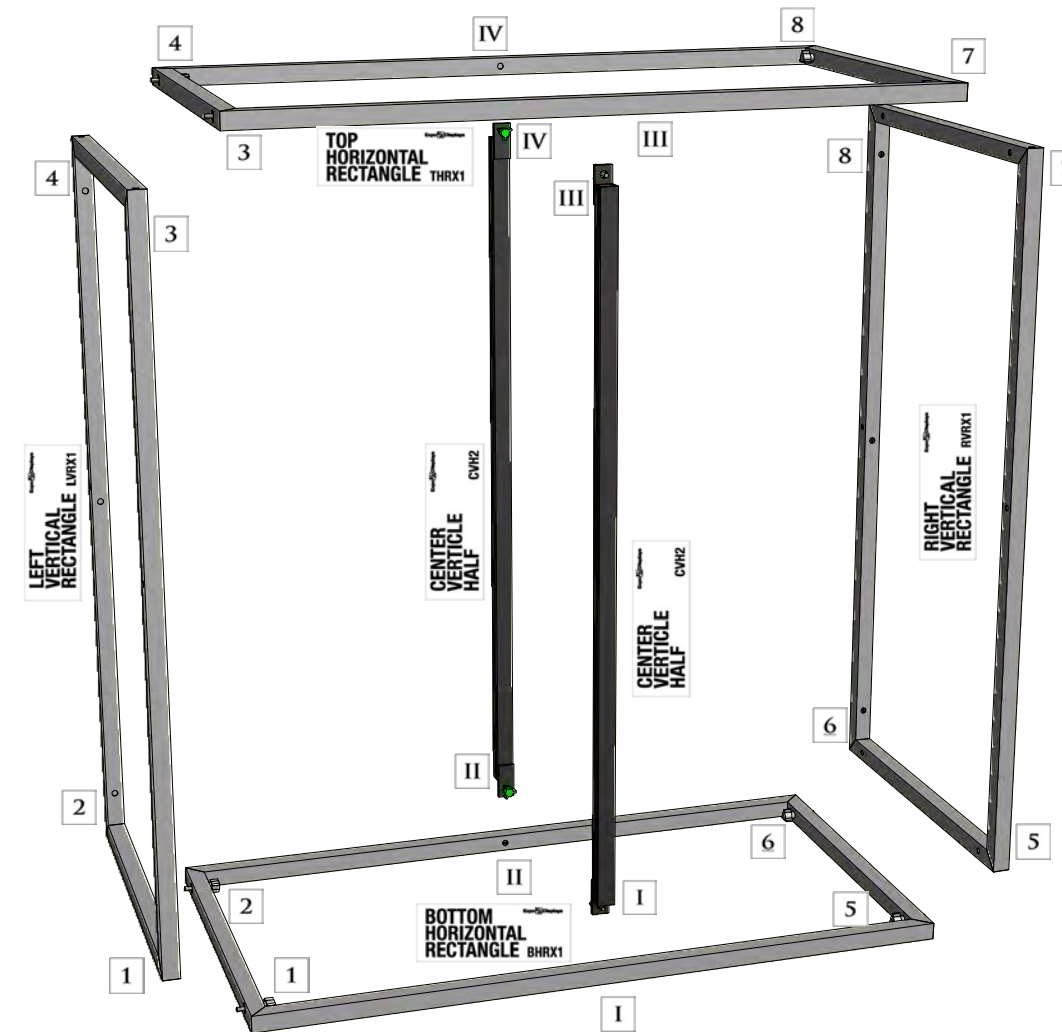


4th Step)

ATTACH THE COUNTERTOP IF NEEDED



MATCH NUMBERS TO CONSTRUCT



THIS PART USED TO MAKE
MQX-F22
2x2 MAX FRAME

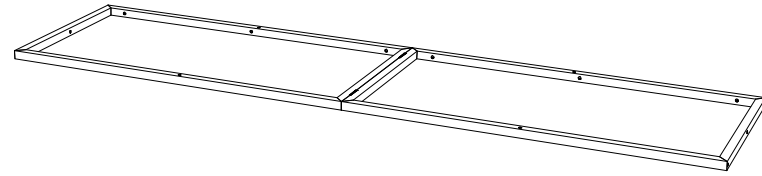
ASSEMBLY
INSTRUCTIONS

2x2 MAX FRAME
MQX-F22

APPENDIX L

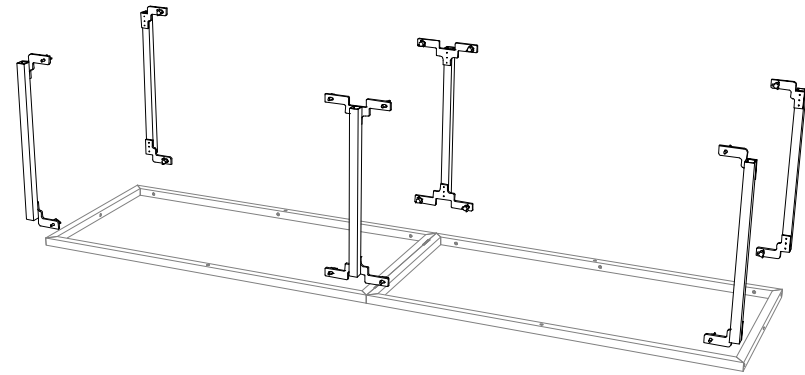
1st Step

START WITH THE LEFT VERTICAL HINGED (LVHX) ON THE GROUND



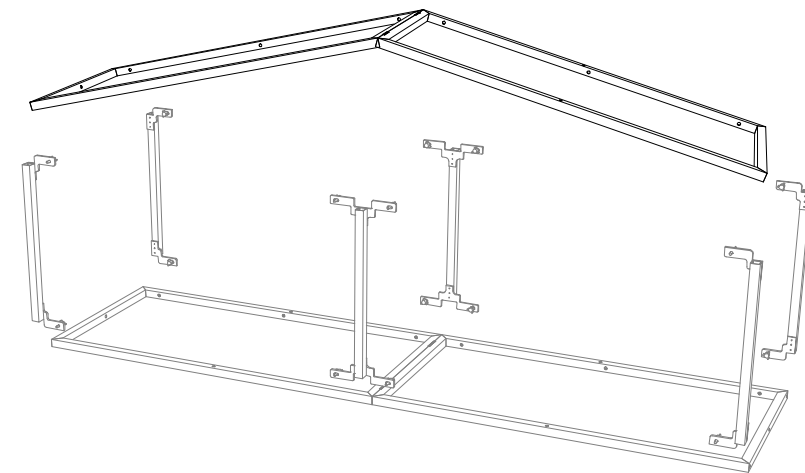
2nd Step

ATTACH THE (2) TOP HORIZONTAL (TH2), THE (2) MIDDLE HORIZONTAL (MH2), AND THE (2) BOTTOM HORIZONTAL (BH2)



3rd Step

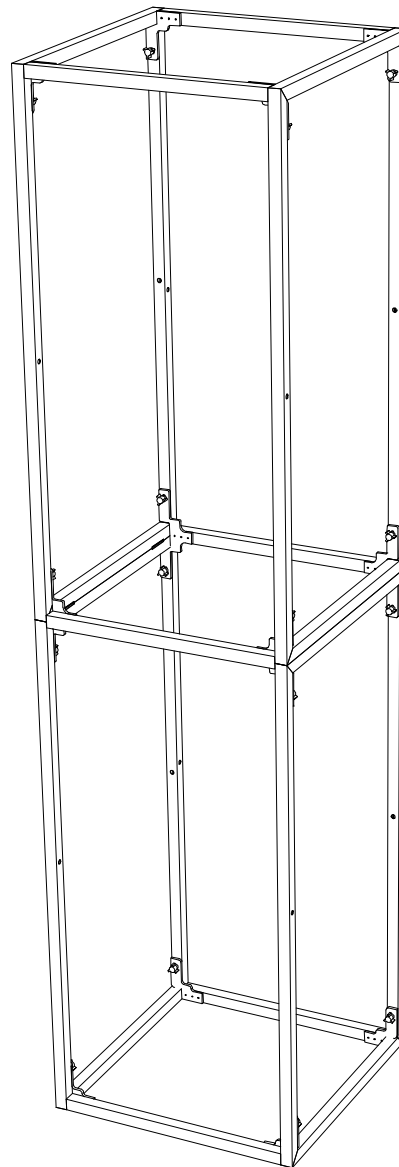
ATTACH THE RIGHT HINGED SIDE (RVHX)



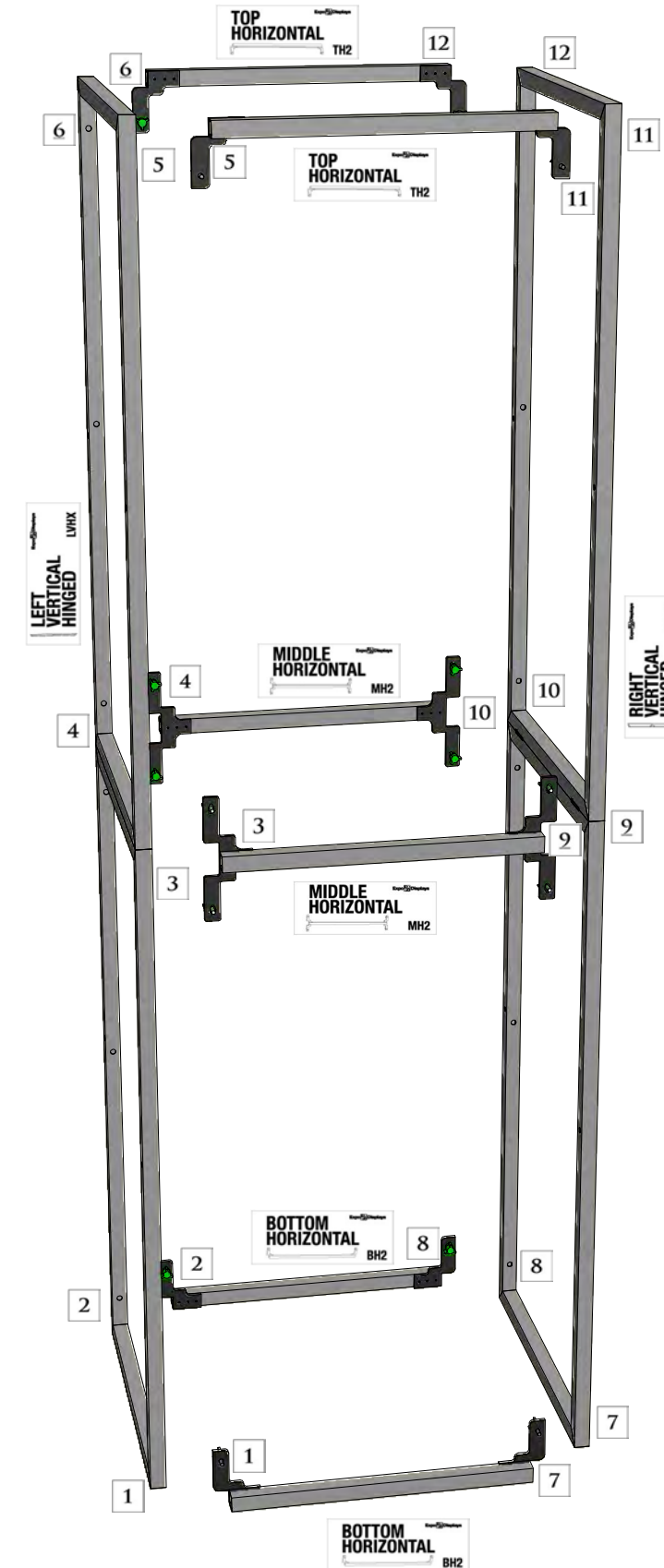
PARTS LIST		
QNTY	LABEL	NAME
1	LVHX	LEFT VERTICAL HINGED
1	RVHX	RIGHT VERTICAL HINGED
2	BH2	BOTTOM HORIZONTAL
2	MH2	MIDDLE HORIZONTAL
2	TH2	TOP HORIZONTAL
1	GRN	1" GREEN THUMB SCREW
4	RED	2" RED THUMB SCREW

4th Step

STAND UP-RIGHT



MATCH NUMBERS TO CONSTRUCT



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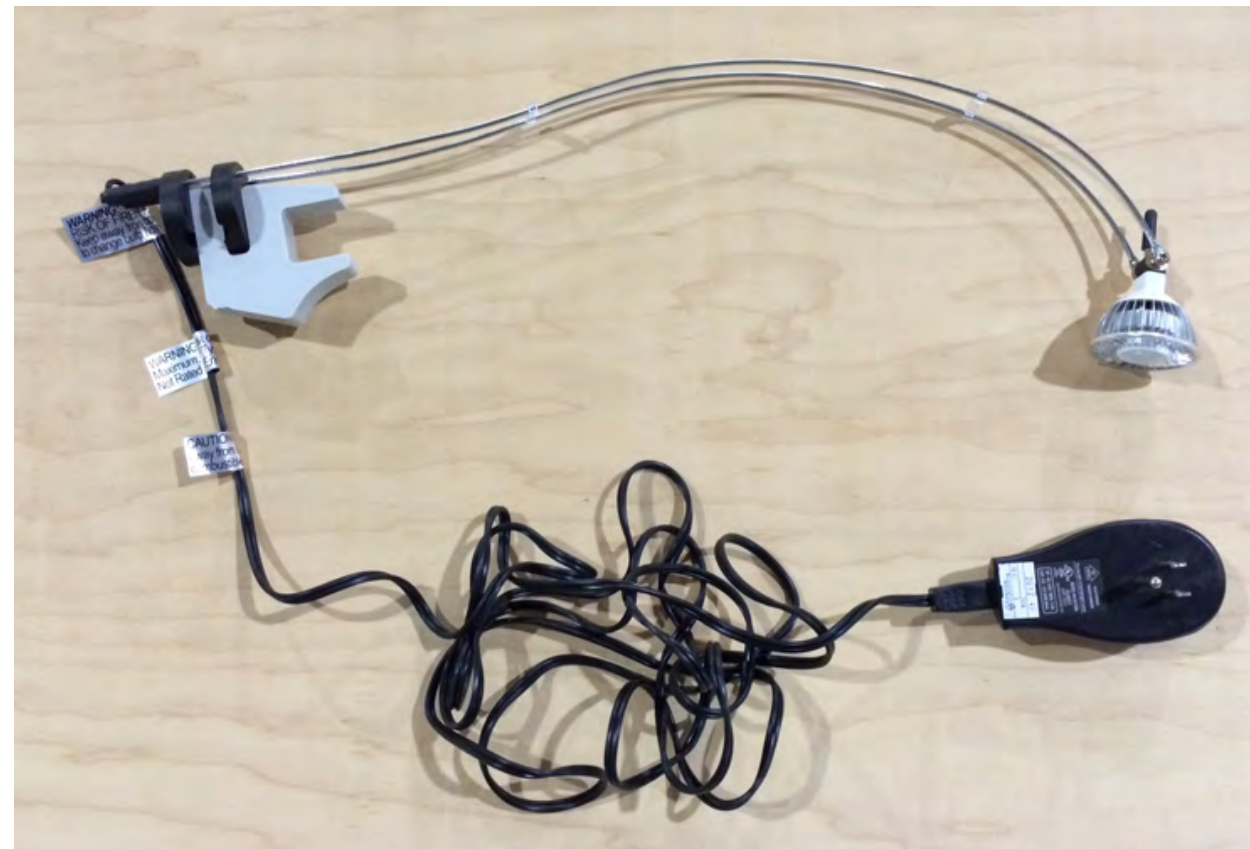
Drawn By: AKHIII

THIS PART USED TO MAKE
MOX-F14
1x4 MAX FRAME

ASSEMBLY INSTRUCTIONS

1x4 MAX FRAME
MOX-F14

APPENDIX N



WAVE STEM LIGHT (FULLY ASSEMBLED)



WAVE STEM LIGHT (INSTALLED)



WAVE STEM LIGHT (INSTALLED - CLOSE UP)

Sheet Title

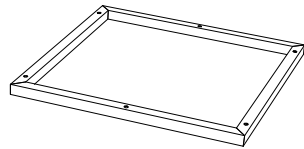
**ASSEMBLY
INSTRUCTIONS**

WAVE STEM LIGHT

PARTS LIST		
QNTY	LABEL	NAME
1	LVRX2	LEFT VERTICAL RECTANGLE
1	RVRX2	RIGHT VERTICAL RECTANGLE
1	BHRX1	BOTTOM HORIZONTAL RECT.
1	THRX1	TOP HORIZONTAL RECT.
2	CVH3	CENTER VERTICAL HALF
4	GRN	1" GREEN THUMB SCREW
8	RED	2" RED THUMB SCREW

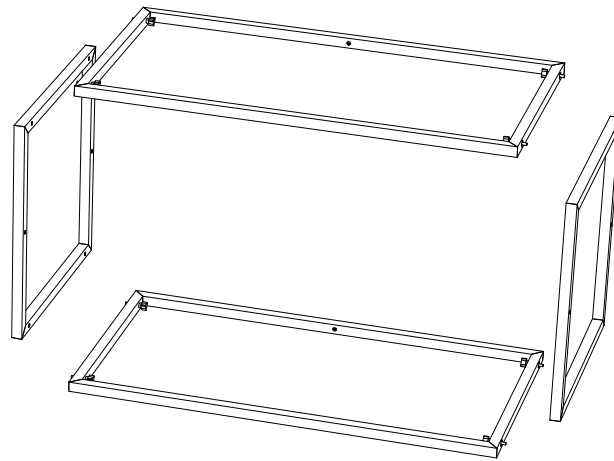
1st Step)

START WITH THE LEFT VERTICAL (LVRX2) ON THE GROUND



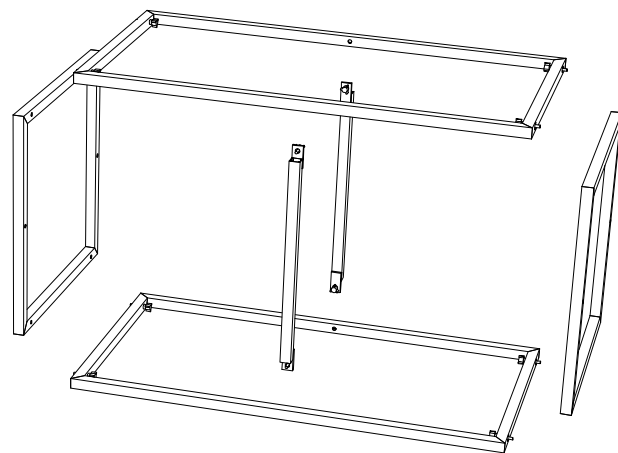
2nd Step)

ATTACH THE TOP HORIZONTAL (THRX1), THE BOTTOM HORIZONTAL (BHRX1), AND THE OTHER RIGHT VERTICAL (RVRX2)



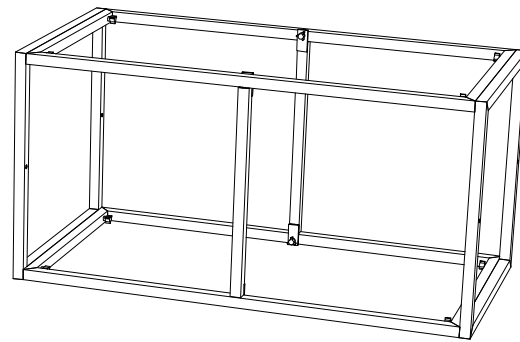
3rd Step)

ROTATE AND ATTACH THE (2) CENTER VERTICAL (CVH3)

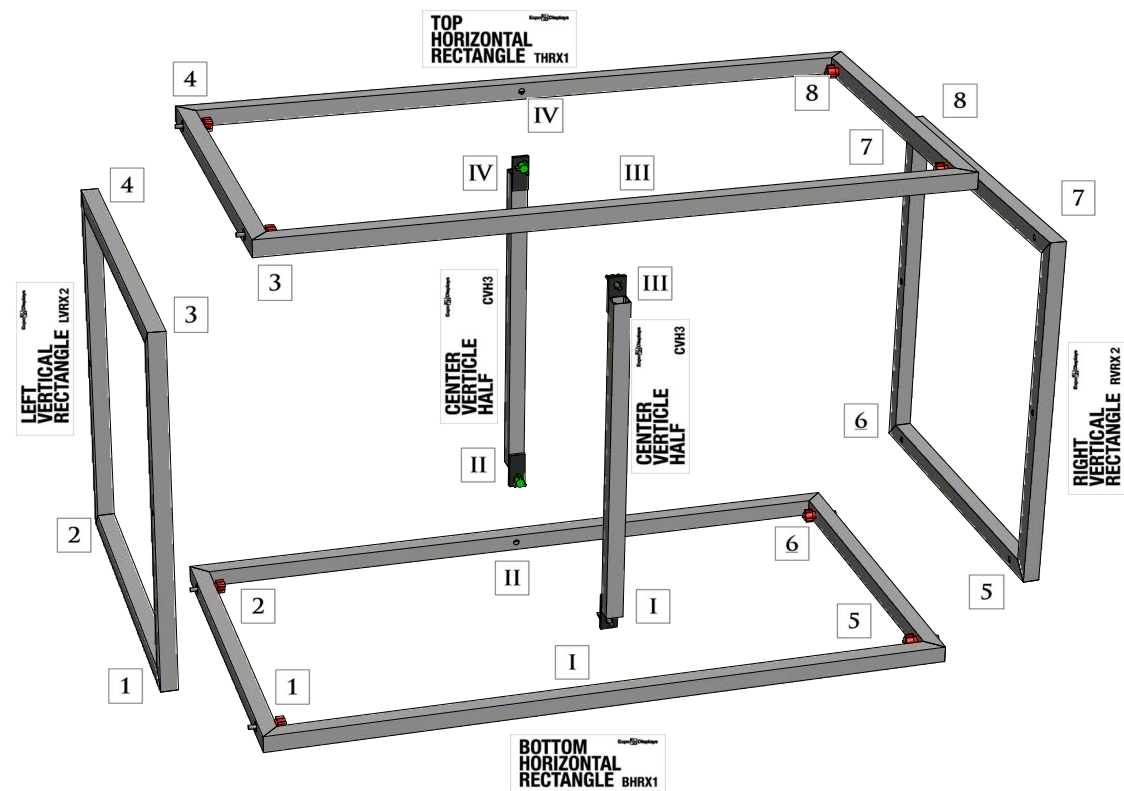


4th Step)

TIGHTEN ALL THUMB SCREWS



***MATCH NUMBERS TO CONSTRUCT**



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ASSEMBLY INSTRUCTIONS

2x1 MAX FRAME
MQX-F21

APPENDIX S

THIS PART USED TO MAKE
MQ-1WS
MULTIQUAD - ONE INCH SECTION

Sheet Title

**ASSEMBLY
INSTRUCTIONS
MULTIQUAD ONE INCH
WALL SEGMENT**

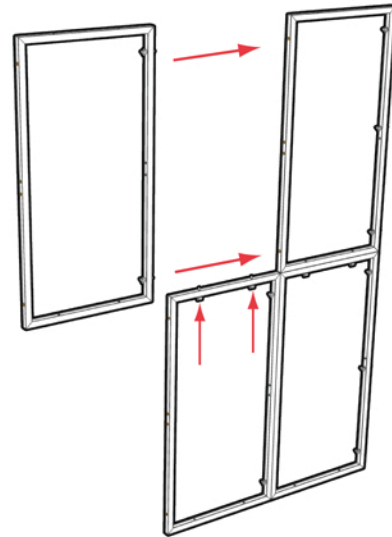
APPENDIX Z4

PARTS LIST:

#	LABEL	NAME
4	MQ-1WS	MULTIQUAD 1 INCH WALL SEGMENT
8	RED	RED THUMB SCREWS

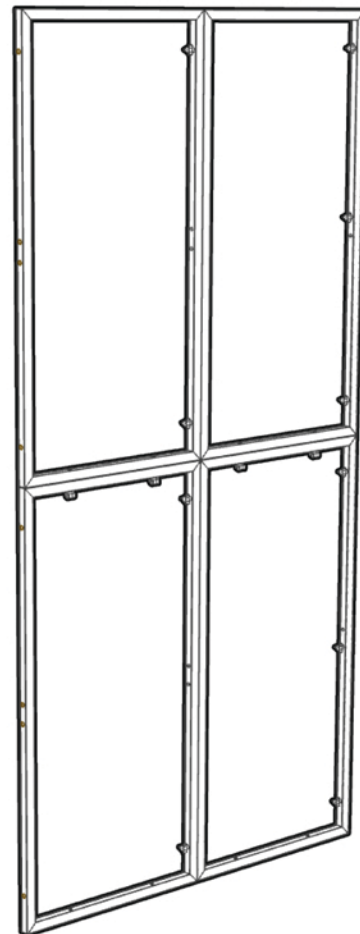
1st Step)

DEPENDING ON THE SIZE WALL YOU DESIRE TO MAKE, START BY CONNECTING THE (MQ-1WS) SEGMENTS TOGETHER BY LINING UP THE TRAPPED THUMB SCREWS TO THEIR RESPECTIVE HOLES AS SHOWN BELOW.



NOTE)

YOUR DESIGN MAY VARY IN LENGTH AND HEIGHT. HOWEVER, IT IS IMPORTANT THAT ALL SEGMENTS ARE VERTICALLY ORIENTED TO ENSURE THAT THEY ARE PROPERLY ASSEMBLED.



NOTE)

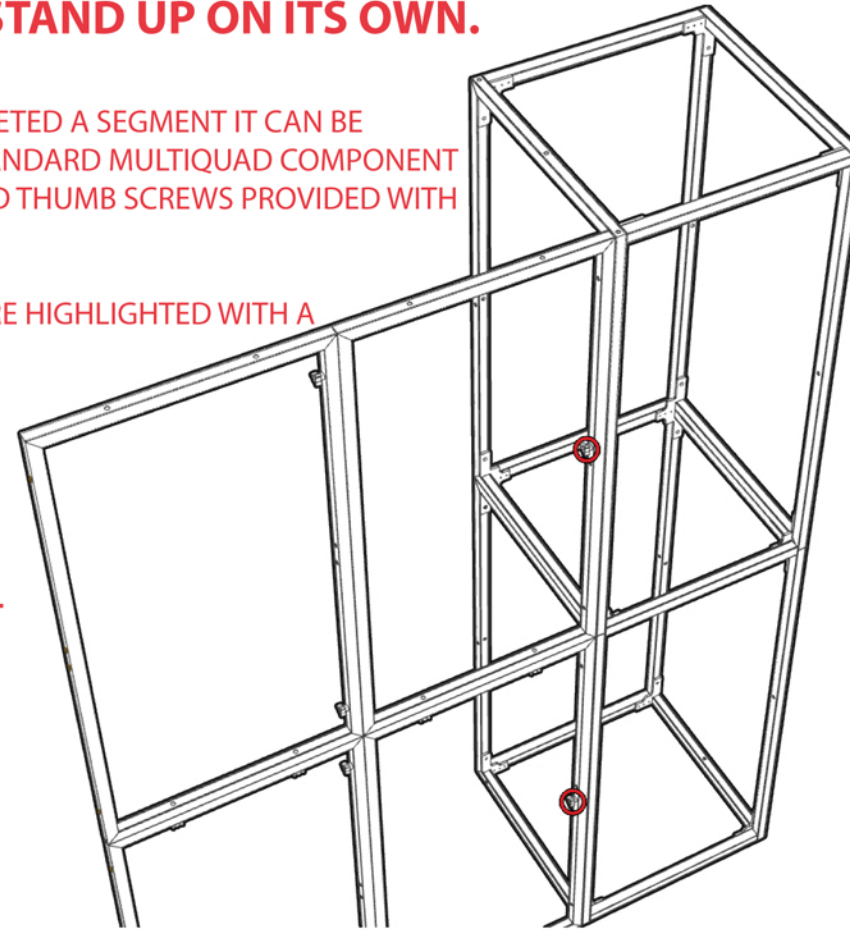
THE ONE INCH WALL SEGMENTS MUST BE CONNECTED TO A TOWER TO STAND UP ON ITS OWN.

2nd Step)

ONCE YOU HAVE COMPLETED A SEGMENT IT CAN BE CONNECTED TO ANY STANDARD MULTIQUAD COMPONENT BY USING THE LOOSE RED THUMB SCREWS PROVIDED WITH THE PRODUCT.

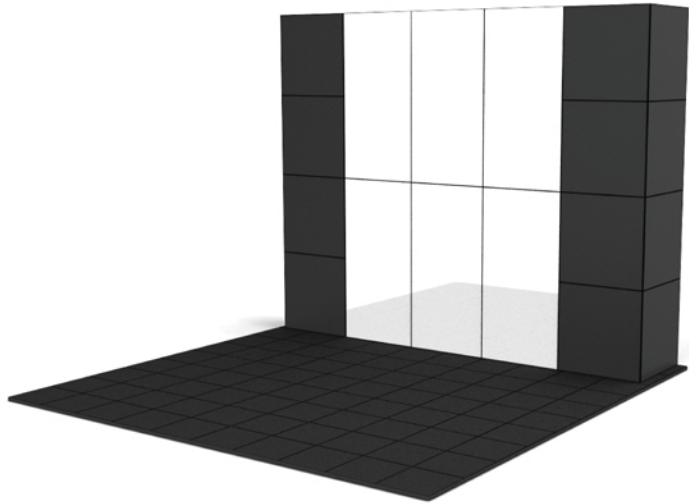
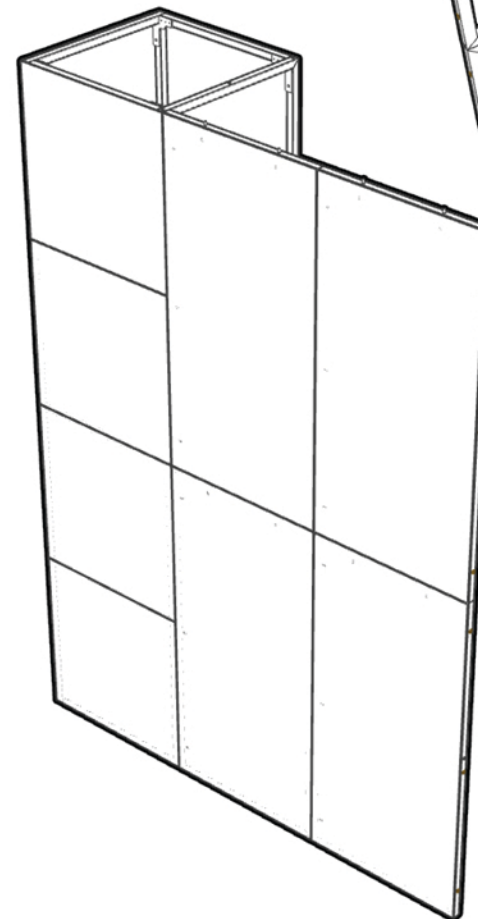
CONNECTION POINTS ARE HIGHLIGHTED WITH A RED CIRCLE.

****NOTE: IN CERTAIN APPLICATIONS, THE USE OF AN EXTRA LONG BLACK THUMB SCREW MUST BE USED IN ORDER TO CONNECT A ONE INCH WALL TO AN ADJACENT FRAME THAT CONTAINS A GRAPHIC QUAD.****



3rd Step)

MAGENETIC TRIM PIECE CAN BE ADDED TO COVER ANY EXPOSED ALUMINUM.



NOTE)

THE ONCE INCH WALL SEGMENTS ARE COMMONLY USED TO SPAN THE DISTANCE BETWEEN TWO TOWERS. HOWEVER, IT CAN ALSO WORK BEING ONLY CONNECTED TO ONE TOWER.