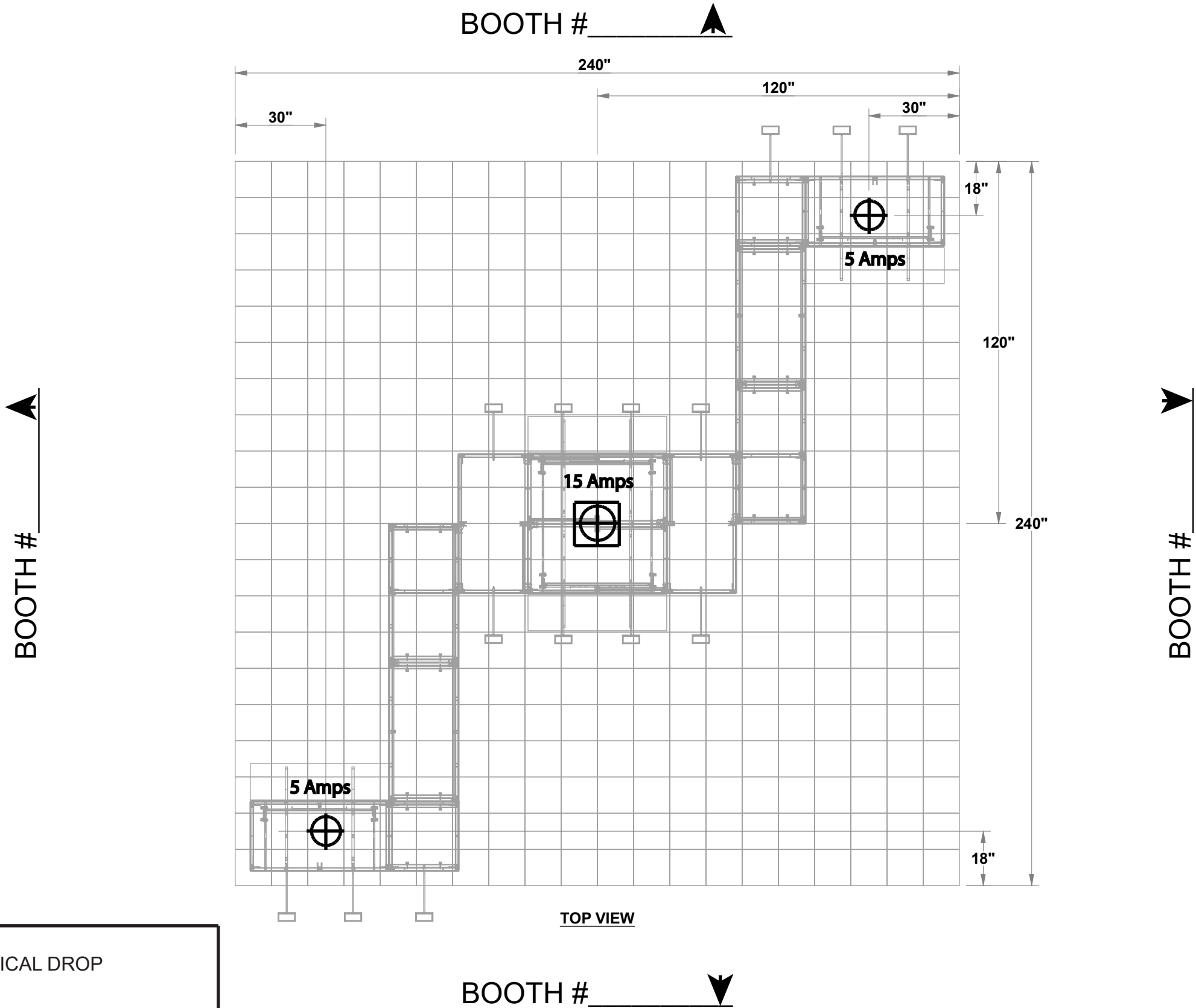




# ASSEMBLY INSTRUCTIONS:

■ *Electrical Plan*





MAIN ELECTRICAL DROP



ADDITIONAL ELECTRICAL OUTLET



**MultiQuad®**  
The Last Exhibit You'll Ever Buy

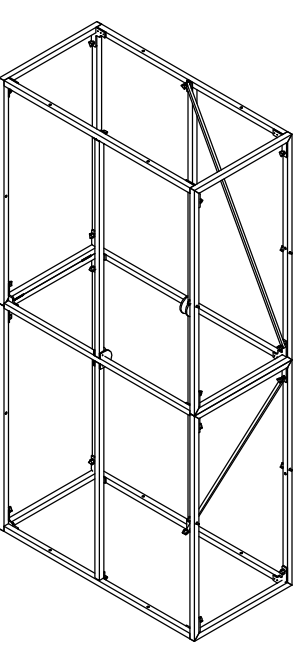
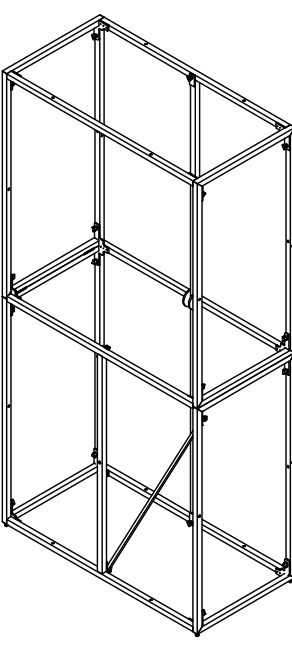
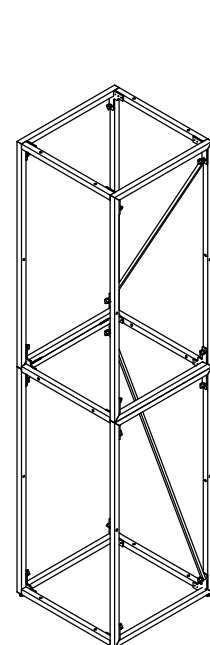
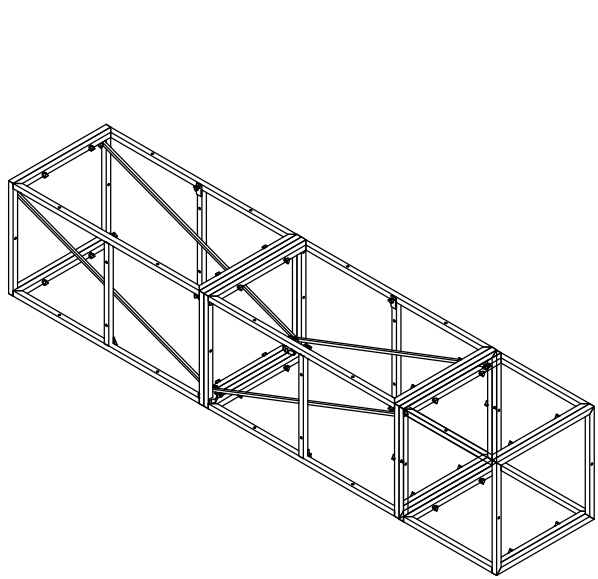
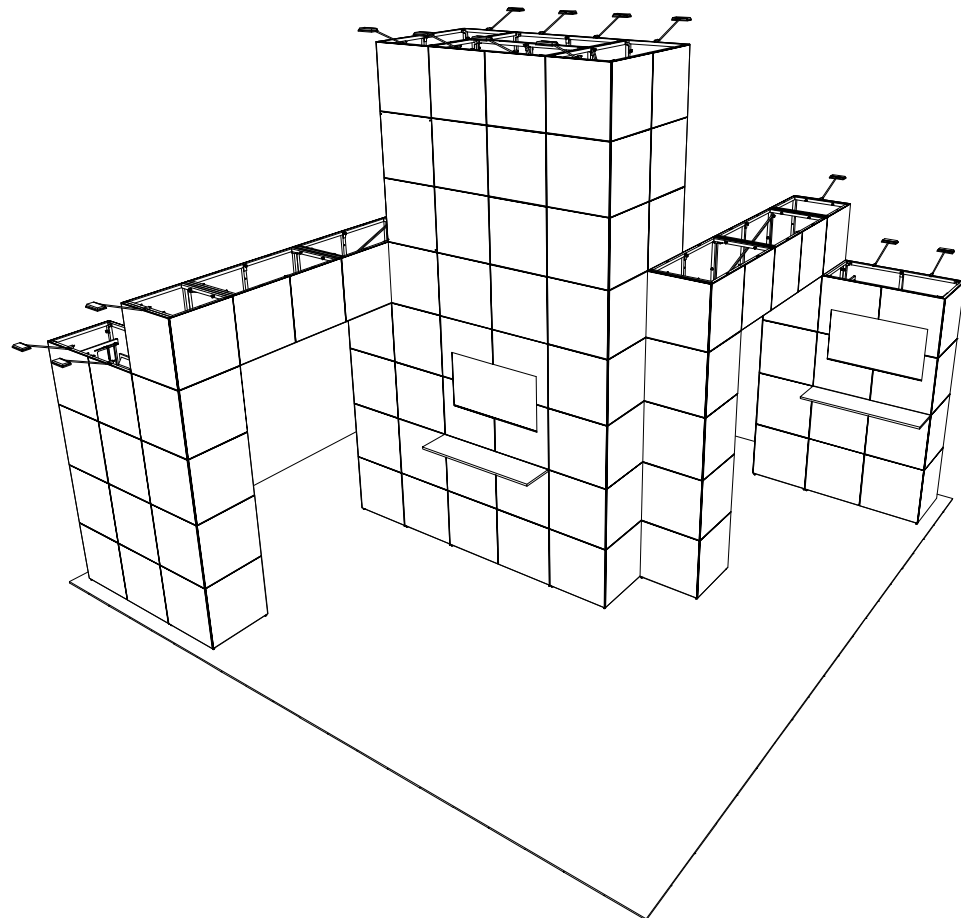



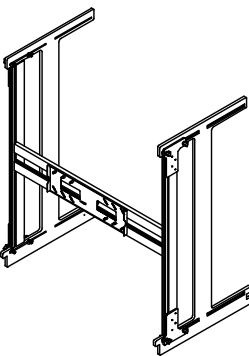
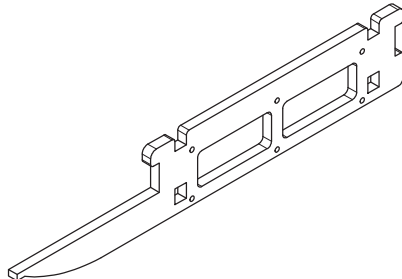
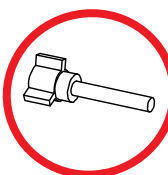
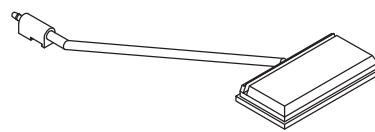
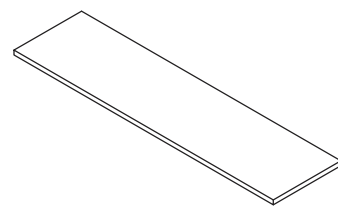
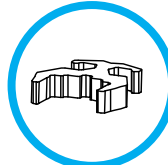
3401 Mary Taylor Road  
Birmingham, Alabama 35235  
(205) 439-8200

**KIT #07**

20 x 20 Custom MultiQuad®

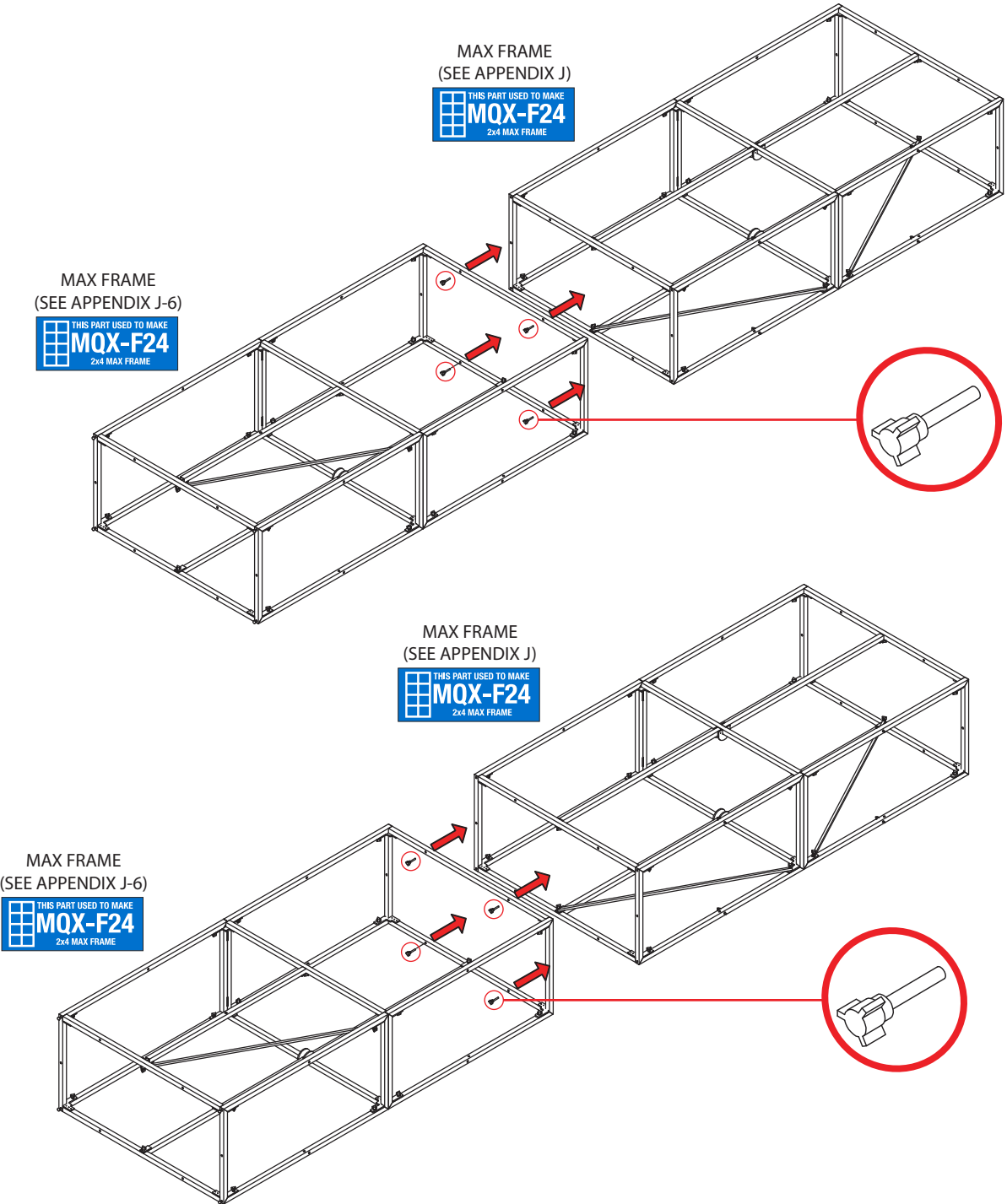
# ASSEMBLY INSTRUCTIONS:

- \* NO TOOLS REQUIRED TO ASSEMBLE
- \* ASSEMBLE EACH BOXED FRAME INDIVIDUALLY THEN JOIN AS SHOWN IN THE FOLLOWING PAGES:

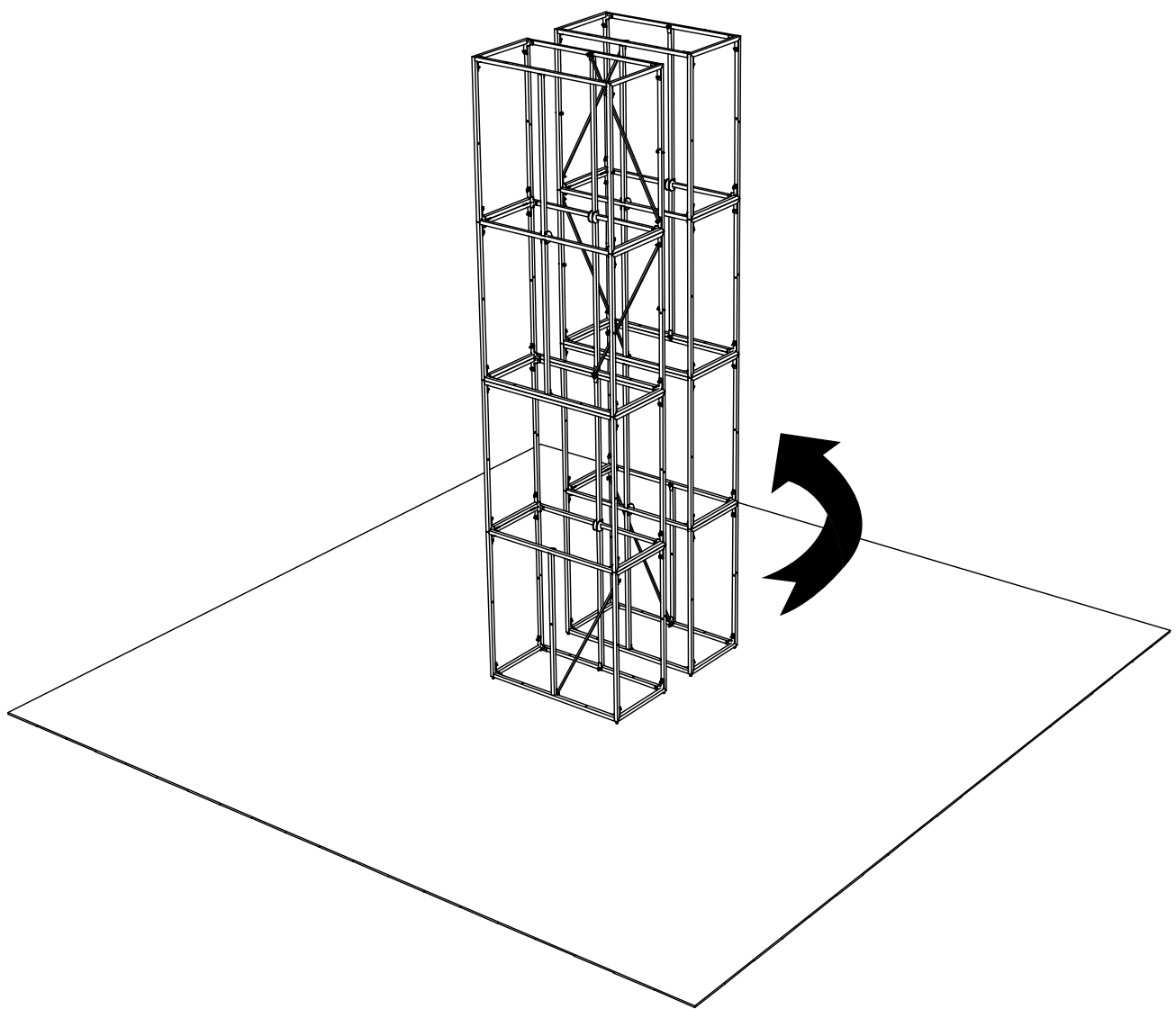
				
<div>MAX FRAME (SEE APPENDIX J)</div> <div> <b>X 6</b></div>	<div>MAX FRAME (SEE APPENDIX J-6)</div> <div> <b>X 4</b></div>	<div>MAX FRAME (SEE APPENDIX N)</div> <div> <b>X 4</b></div>	<div><b>5 X 1 BRIDGE KIT</b></div> <div><b>X 2</b></div>	
 <div><b>STANDARD MEDIA MOUNT</b></div> <div><b>X 4</b></div>	 <div><b>FULL SHELF BRACKET</b></div> <div><b>X 8</b></div>	<div></div> <div><b>RED THUMBSCREWS</b></div>		
 <div><b>STEMLIGHT</b></div> <div><b>X 14</b></div>	 <div><b>12 X 46 SHELF</b></div> <div><b>X 4</b></div>	<div></div> <div><b>PRESSURE CLAMPS</b></div>		

# ASSEMBLY INSTRUCTIONS:

JOIN ( **2** ) **PAIRS** OF **LABELED FRAMES** WITH  
( **4** ) **RED THUMBSCREWS** EACH IN DIRECTION SHOWN

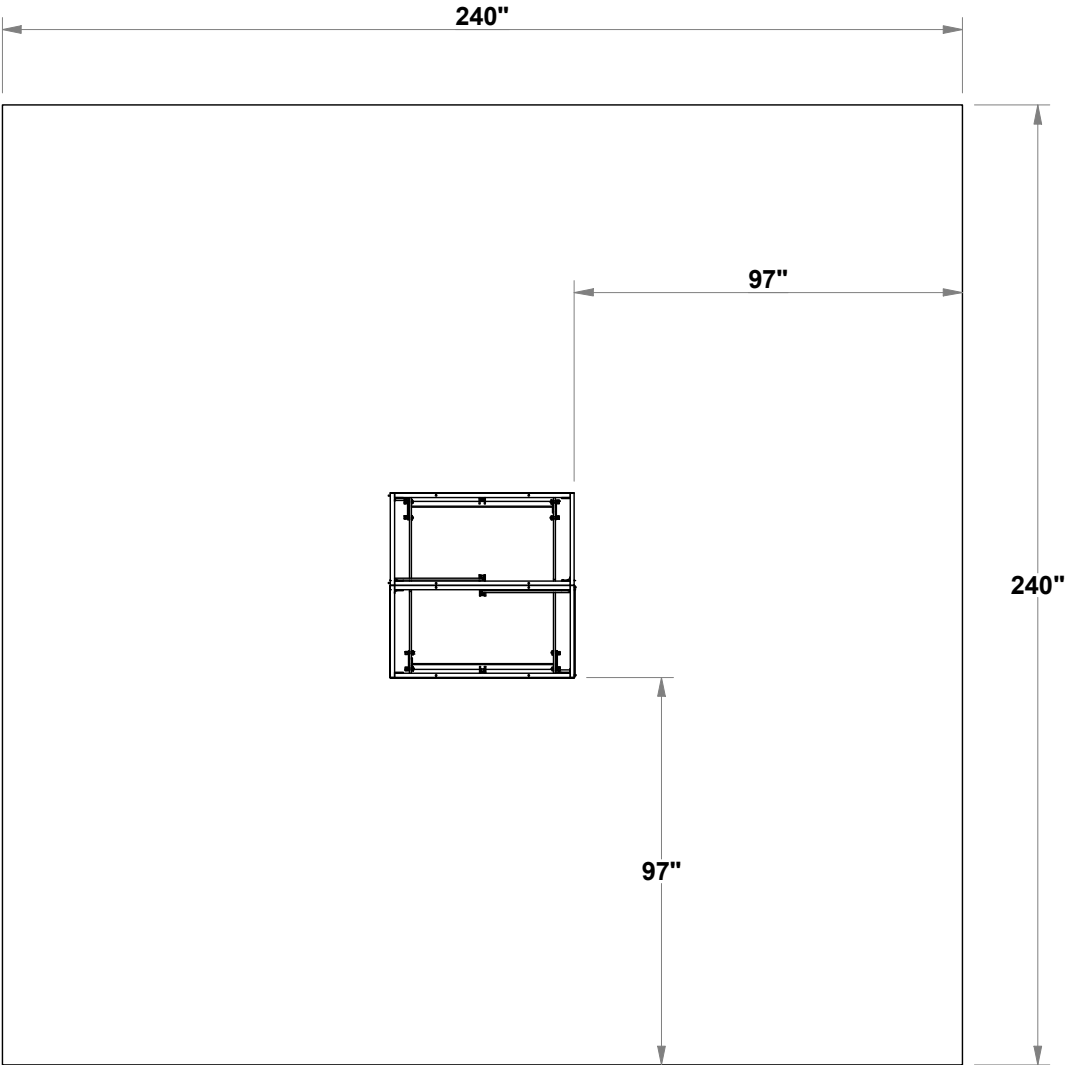


SET **BOTH STACKED FRAMES** UPRIGHT THEN  
PLACE IN CENTER OF FLOORSPACE AS SHOWN



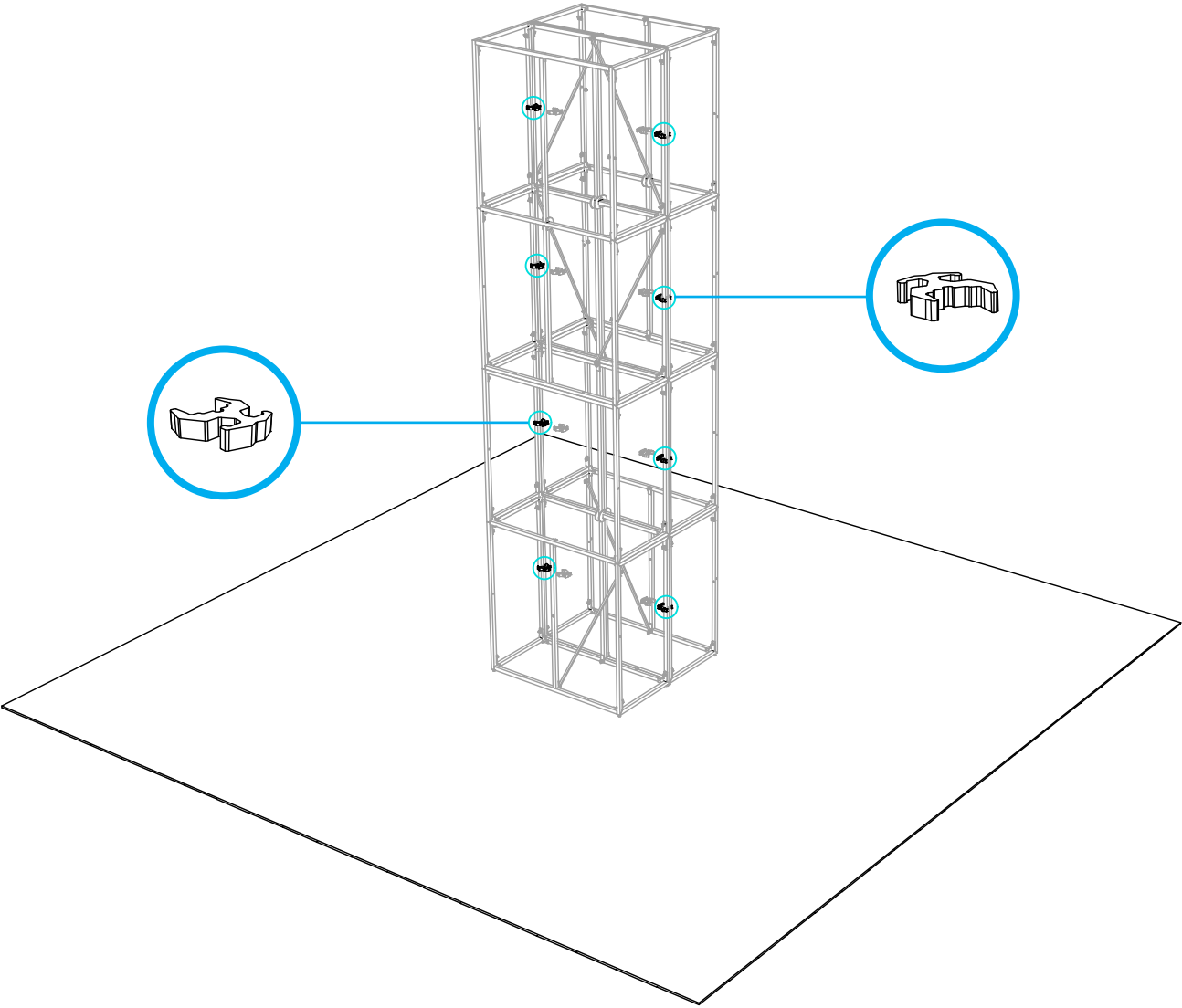
# ASSEMBLY INSTRUCTIONS:

ADJUST **MAIN TOWER FRAME PLACEMENT** USING MEASUREMENTS ON **20 X 20 FLOORPLAN** AS SHOWN



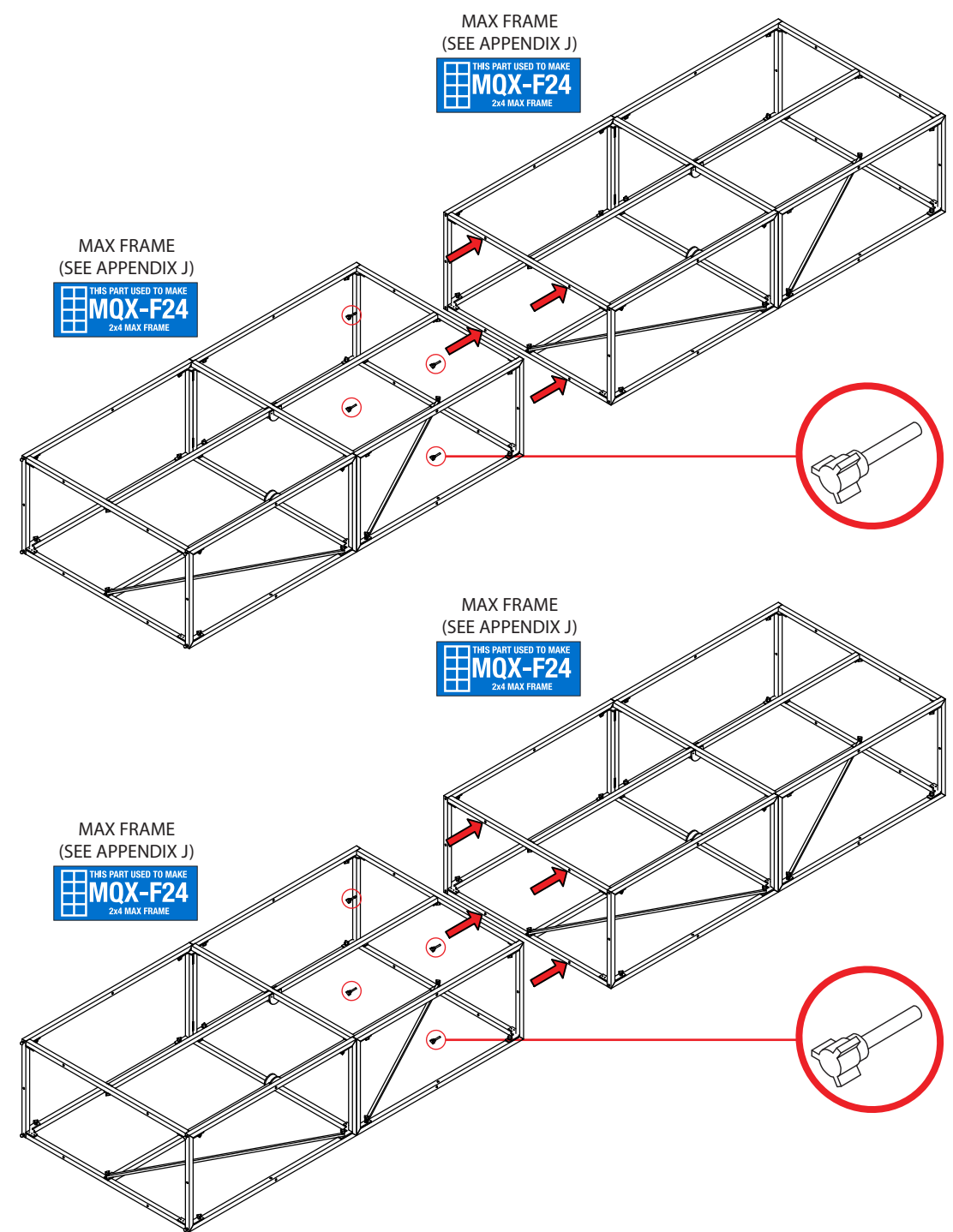
TOP VIEW

ATTACH ( 8 ) **PRESSURE CLAMPS** WHERE **LABELED FRAMES** MEET ON SIDES AS SHOWN

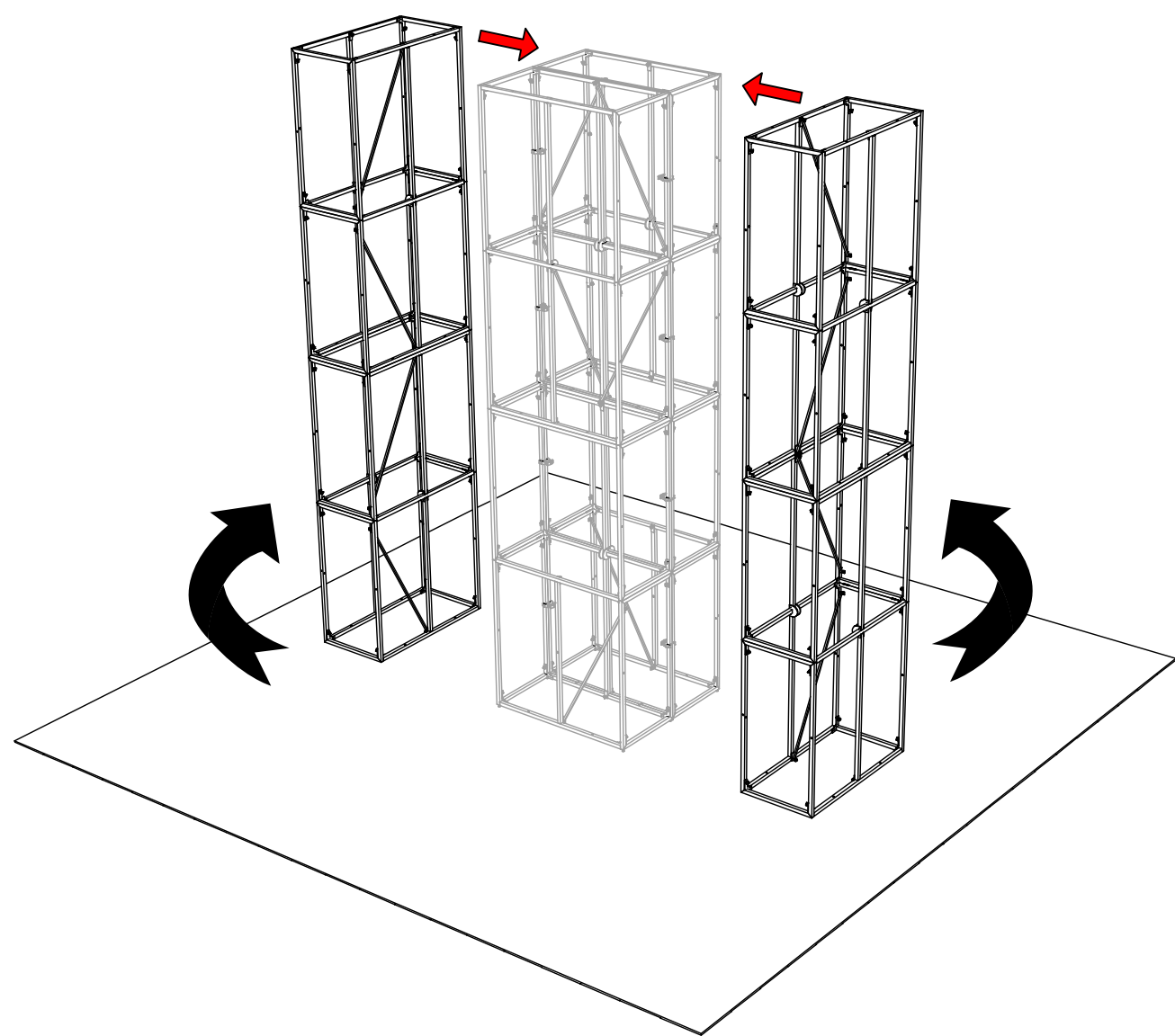


# ASSEMBLY INSTRUCTIONS:

JOIN ( **2** ) **PAIRS** OF **LABELED FRAMES** WITH  
( **4** ) **RED THUMBSCREWS** EACH IN DIRECTION SHOWN



SET **BOTH STACKED FRAMES** UPRIGHT THEN  
PLACE ON SIDES OF **MAIN TOWER** AS SHOWN



**MultiQuad®**  
The Last Exhibit You'll Ever Buy

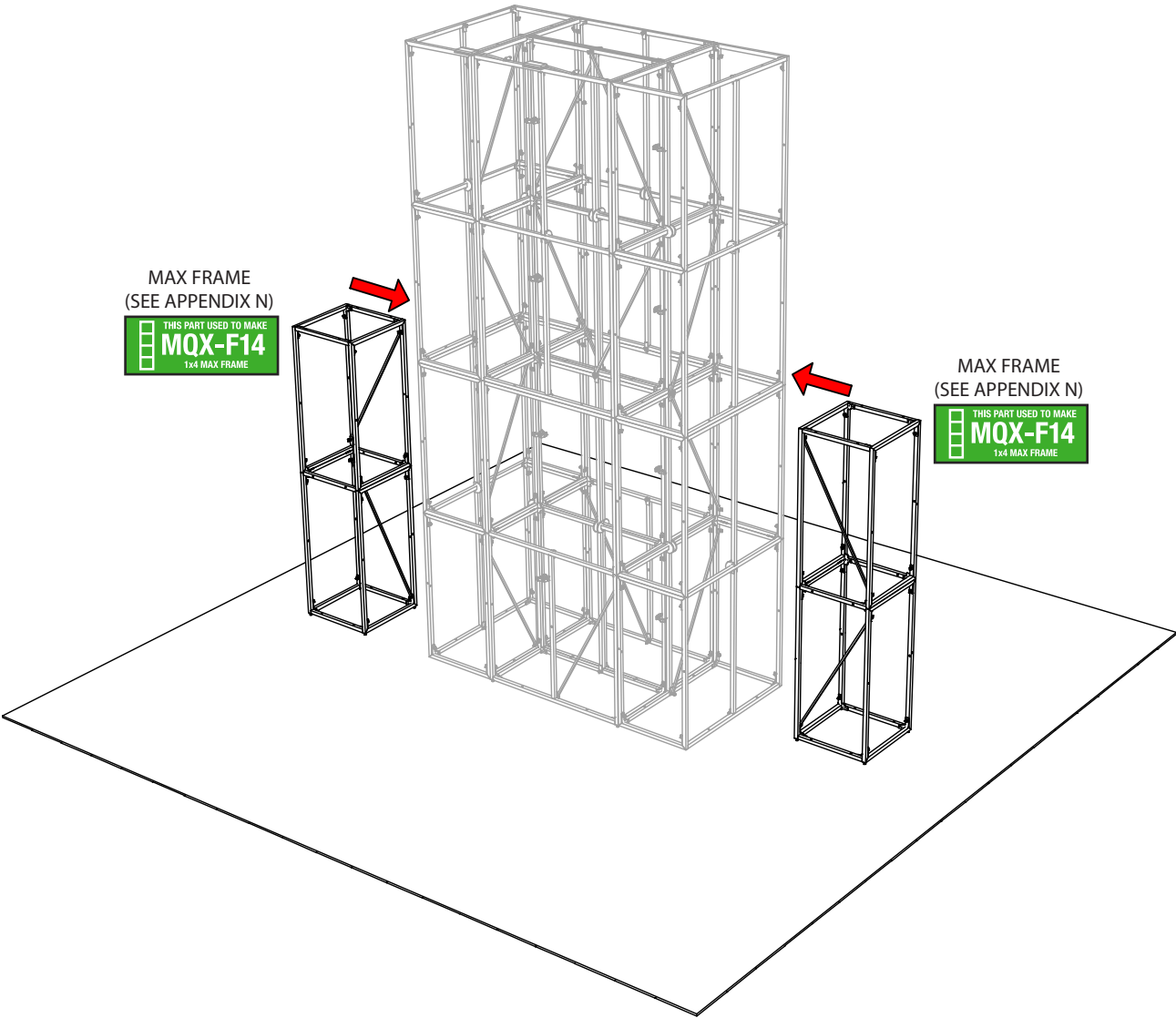
3401 Mary Taylor Road  
Birmingham, Alabama 35235  
(205) 439-8200

**KIT #07**

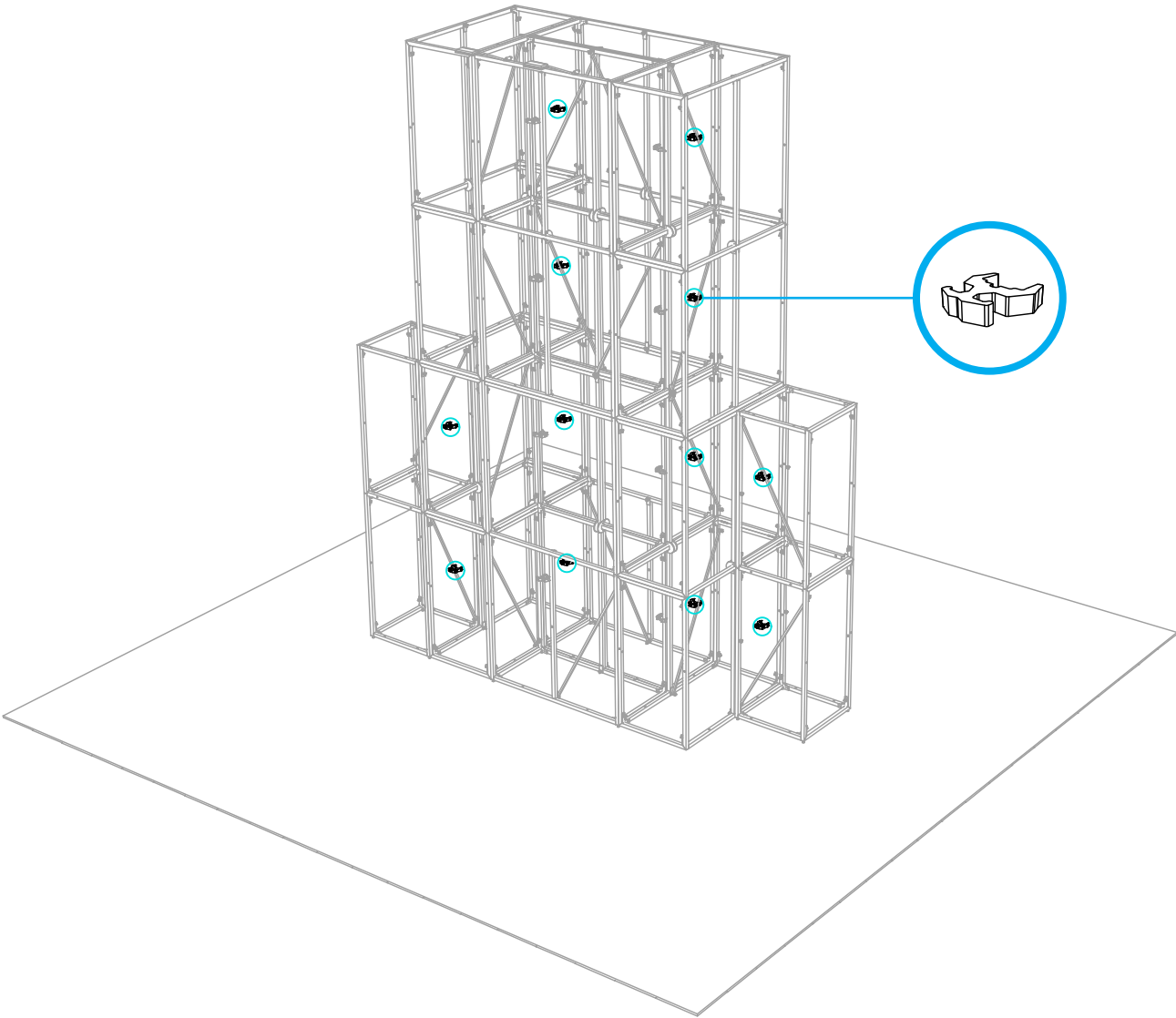
20 x 20 Custom MultiQuad®

# ASSEMBLY INSTRUCTIONS:

PLACE ( **2** ) **LABELED FRAMES** ON BOTH SIDES OF **MAIN TOWER** AS SHOWN

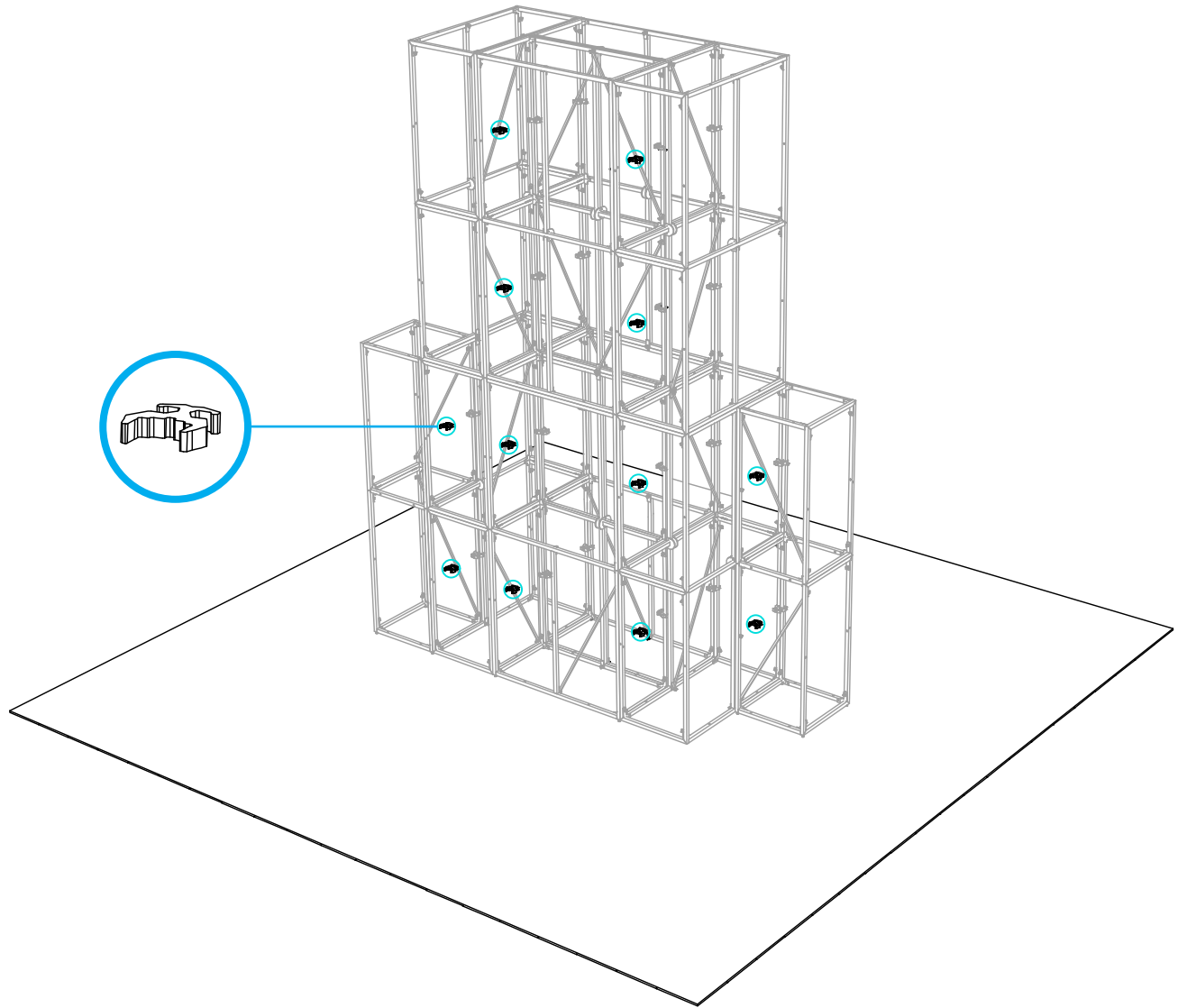


ATTACH ( **12** ) **PRESSURE CLAMPS** WHERE **LABELED FRAMES** MEET IN BACK AS SHOWN

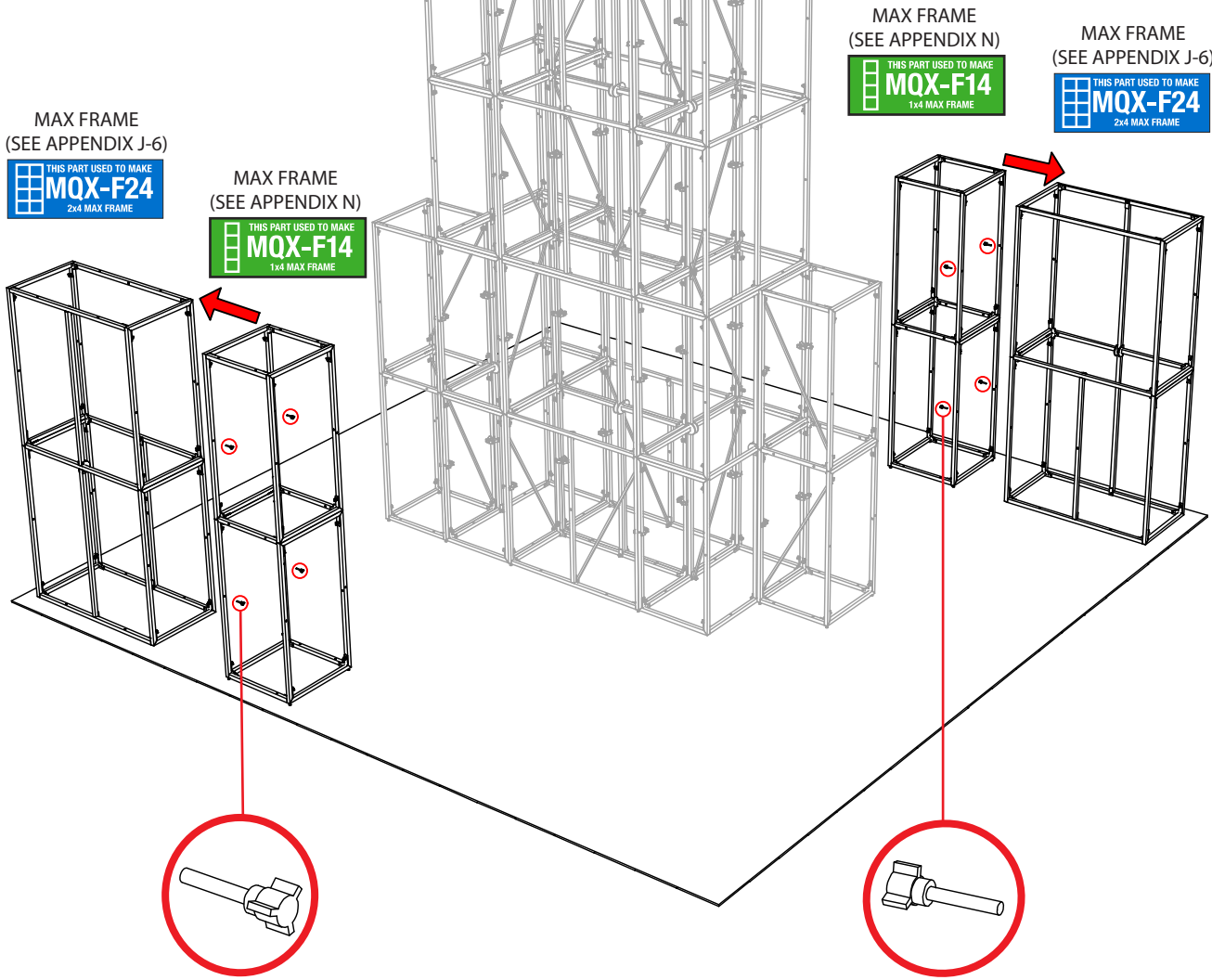


# ASSEMBLY INSTRUCTIONS:

ATTACH ( **12** ) **PRESSURE CLAMPS** WHERE  
**LABELED FRAMES** MEET IN FRONT AS SHOWN



JOIN ( **2** ) **PAIRS OF LABELED FRAMES** WITH  
( **2** ) **RED THUMBSCREWS** EACH IN DIRECTION SHOWN



**MultiQuad®**  
The Last Exhibit You'll Ever Buy

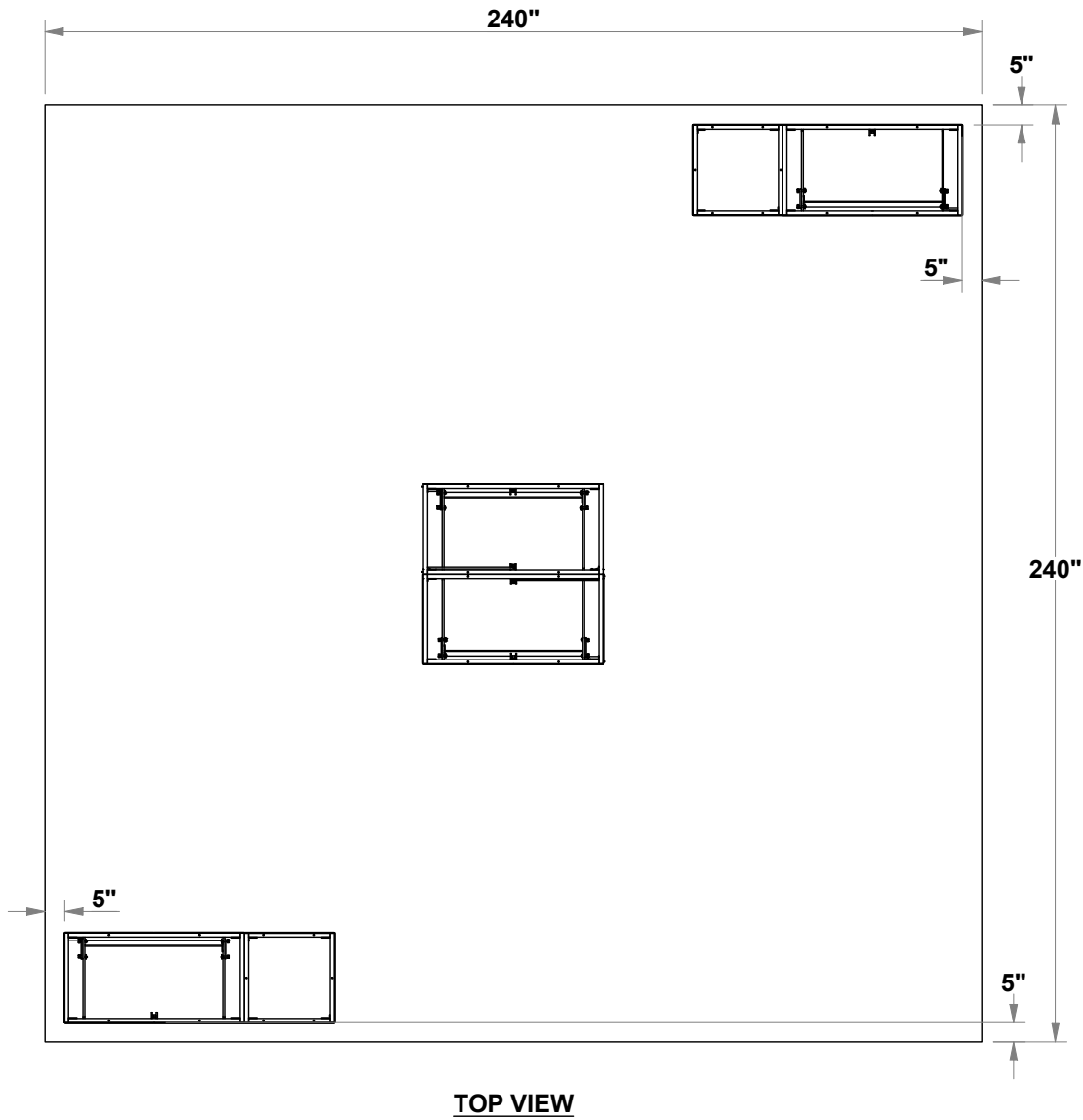
3401 Mary Taylor Road  
Birmingham, Alabama 35235  
(205) 439-8200

**KIT #07**

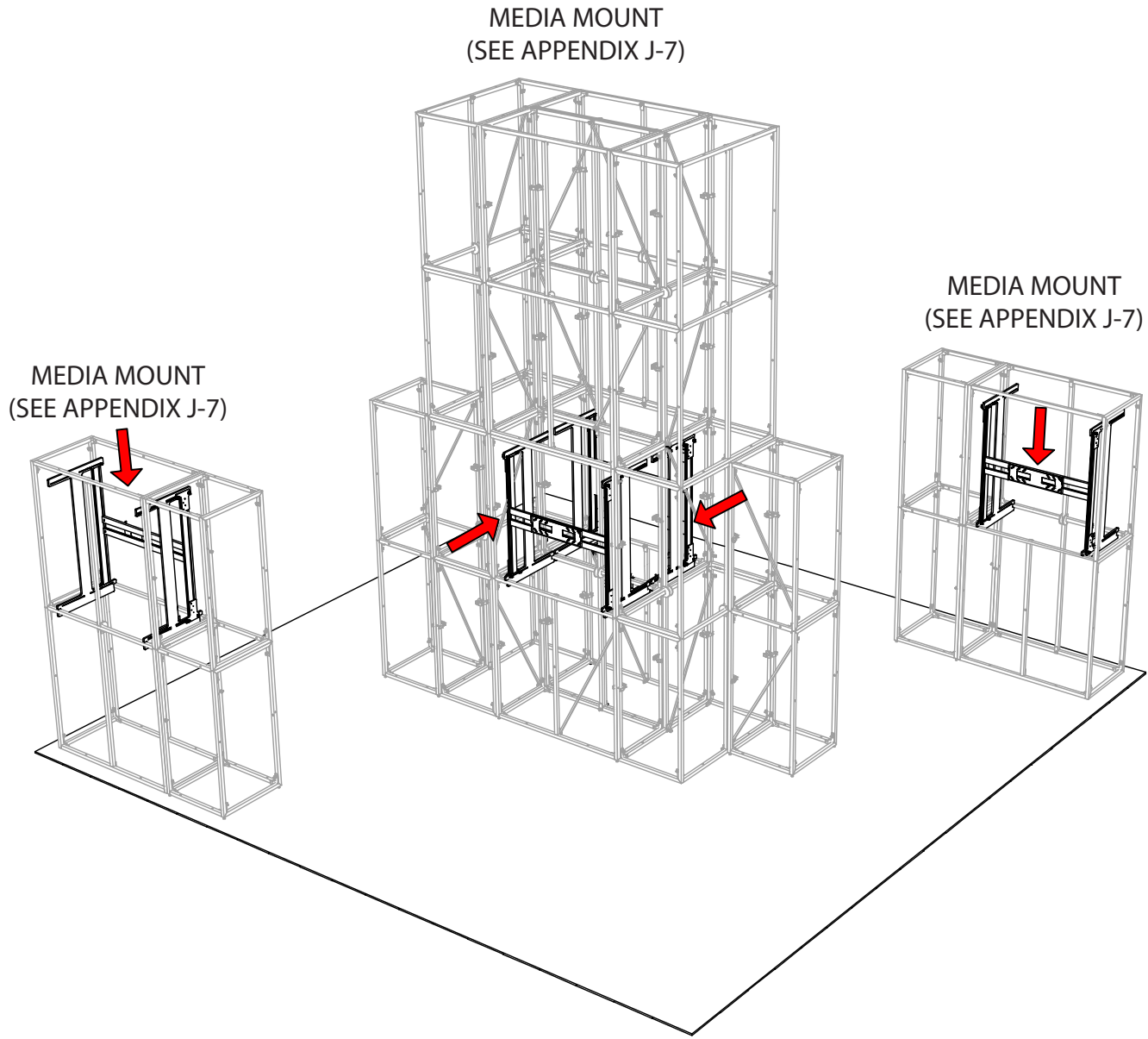
20 x 20 Custom MultiQuad®

# ASSEMBLY INSTRUCTIONS:

ADJUST **END TOWER FRAME PLACEMENT**  
USING MEASUREMENTS ON **20 X 20 FLOORPLAN** AS SHOWN

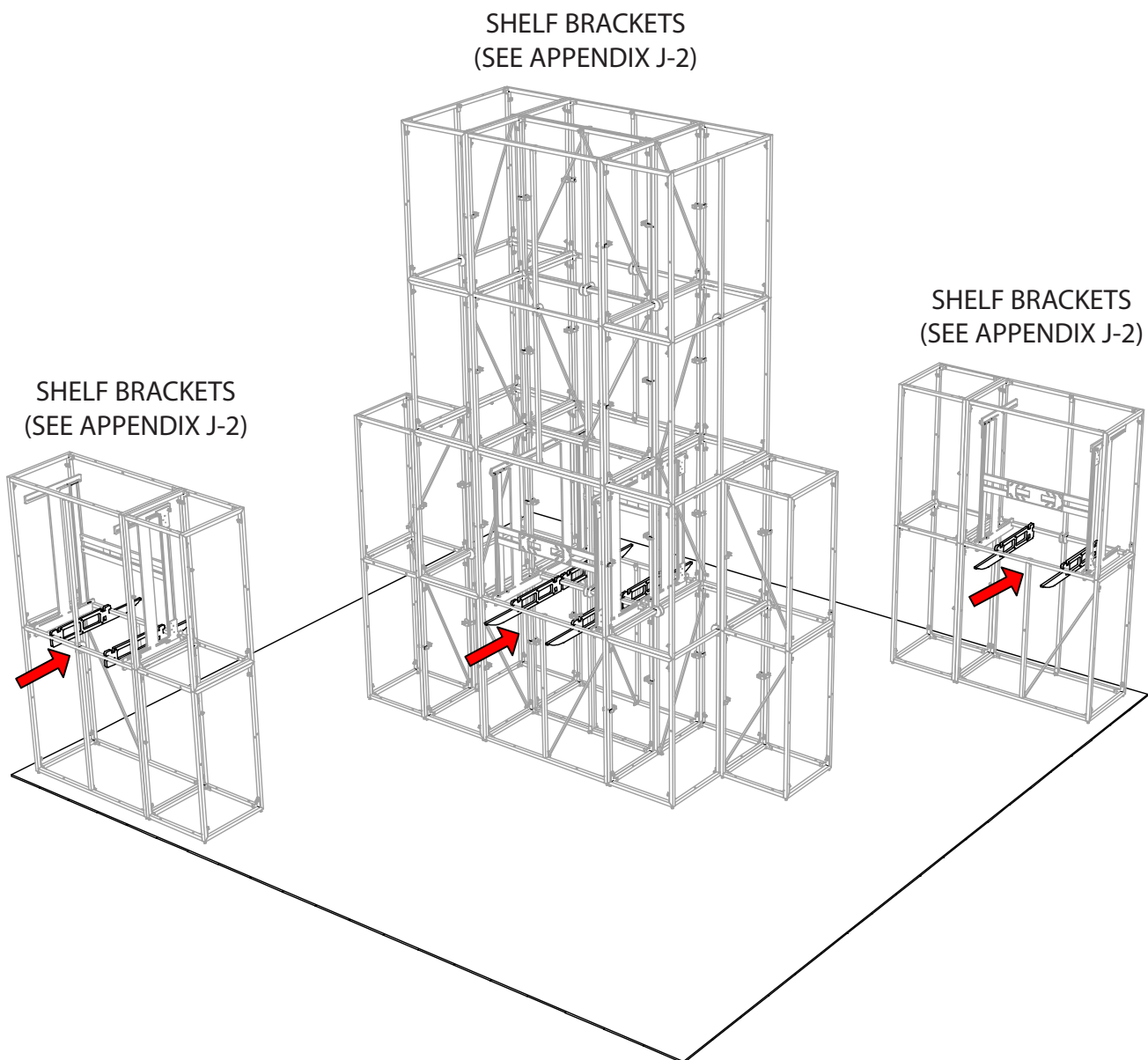


INSERT ( 4 ) **ASSEMBLED MEDIA MOUNTS** IN  
**MAIN TOWER** THEN IN BOTH **CORNER TOWERS** AS SHOWN

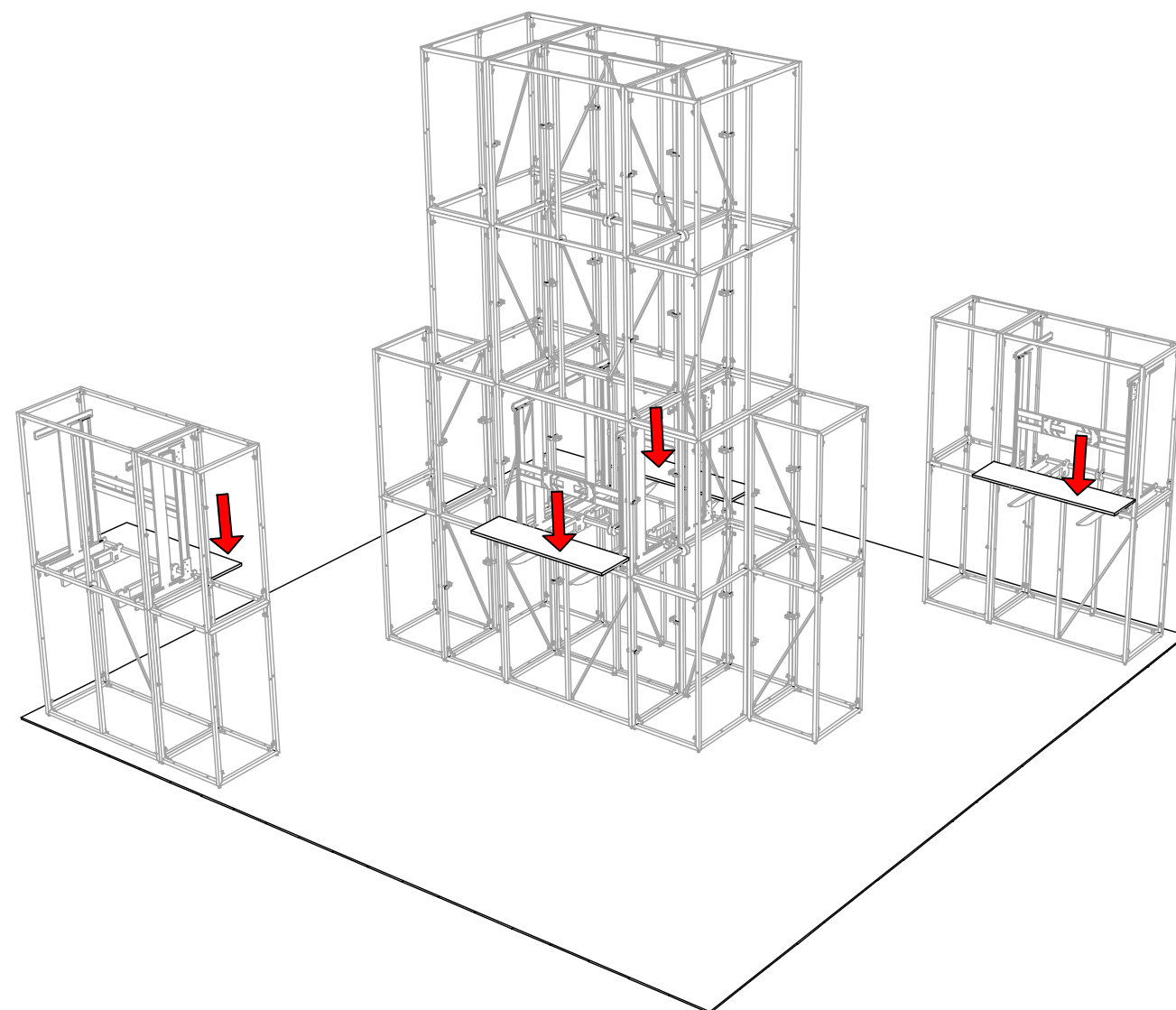


# ASSEMBLY INSTRUCTIONS:

INSERT ( 8 ) **FULL SHELF BRACKETS** IN **MAIN TOWER**  
THEN IN BOTH **CORNER TOWERS** AS SHOWN



ATTACH ( 4 ) **12 X 46 SHELVES** TO **SHELF BRACKETS** IN  
**MAIN TOWER** AND **CORNER TOWERS** AS SHOWN



**MultiQuad®**  
The Last Exhibit You'll Ever Buy

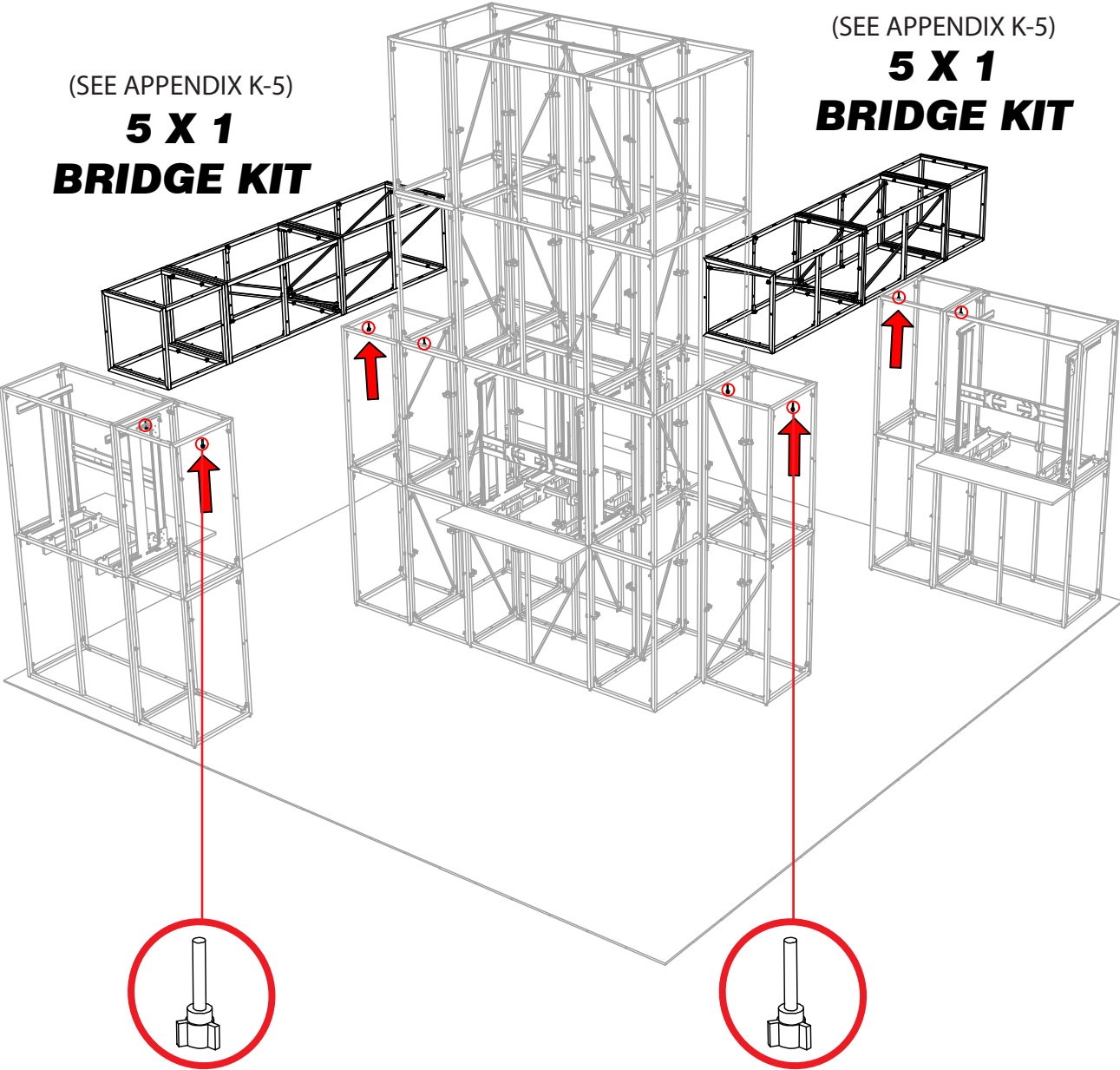
3401 Mary Taylor Road  
Birmingham, Alabama 35235  
(205) 439-8200

**KIT #07**

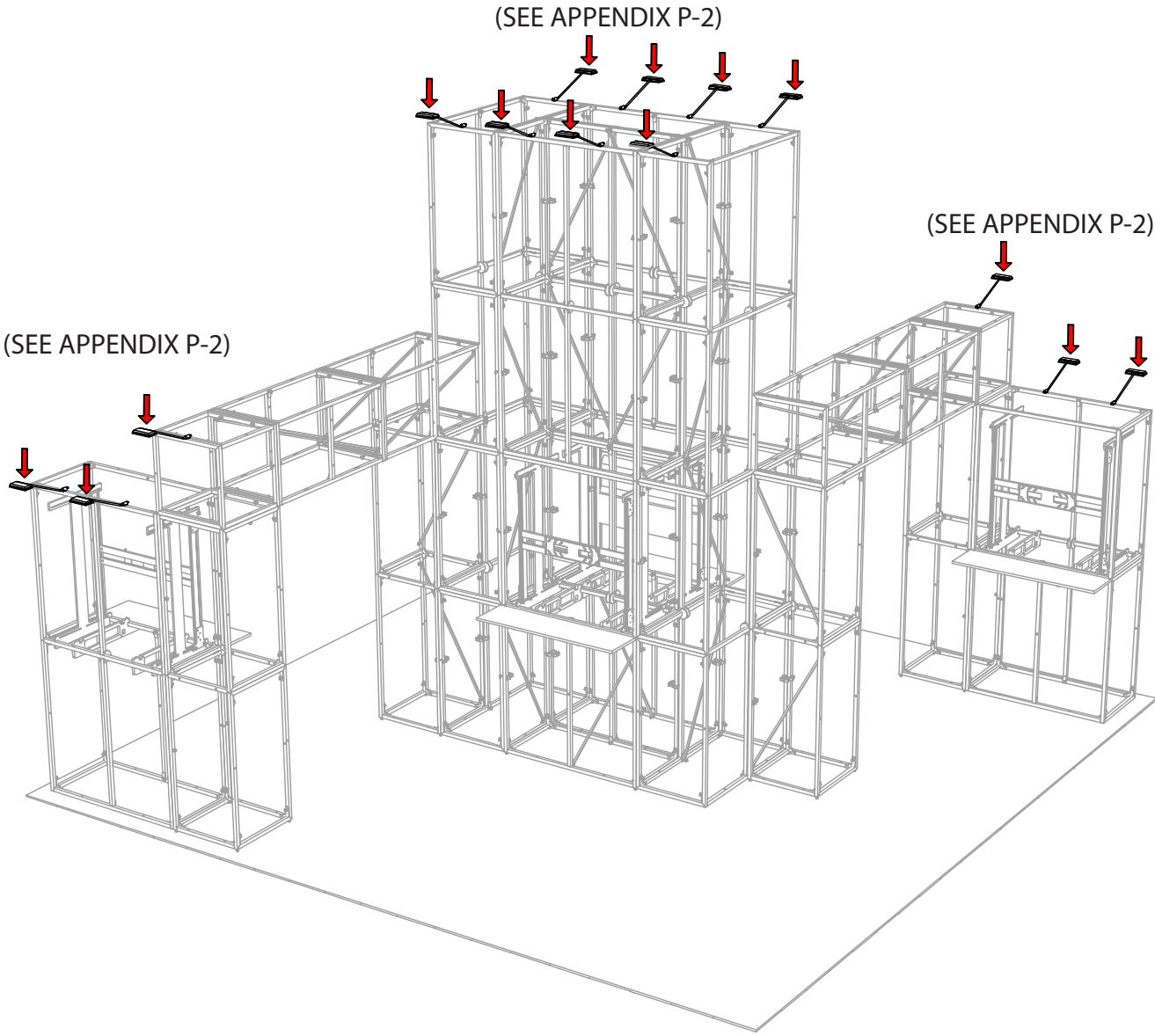
20 x 20 Custom MultiQuad®

# ASSEMBLY INSTRUCTIONS:

SET ( 2 ) **5 X 1 BRIDGE KITS** ON TOP OF **MAIN TOWER** AND **CORNER TOWERS** THEN JOIN WITH ( 8 ) **RED THUMBSCREWS** IN DIRECTION SHOWN








ATTACH ( 14 ) **STEMLIGHTS** TO **MAIN TOWER, CORNER TOWERS, & BRIDGEKITS** AS SHOWN



# ASSEMBLY INSTRUCTIONS:

## ■ Electrical Requirements

	POWER ADAPTER CORD
	EXTENSION CORD
	TV POWER CORD
	POWER "SQUID"
	POWER DROP

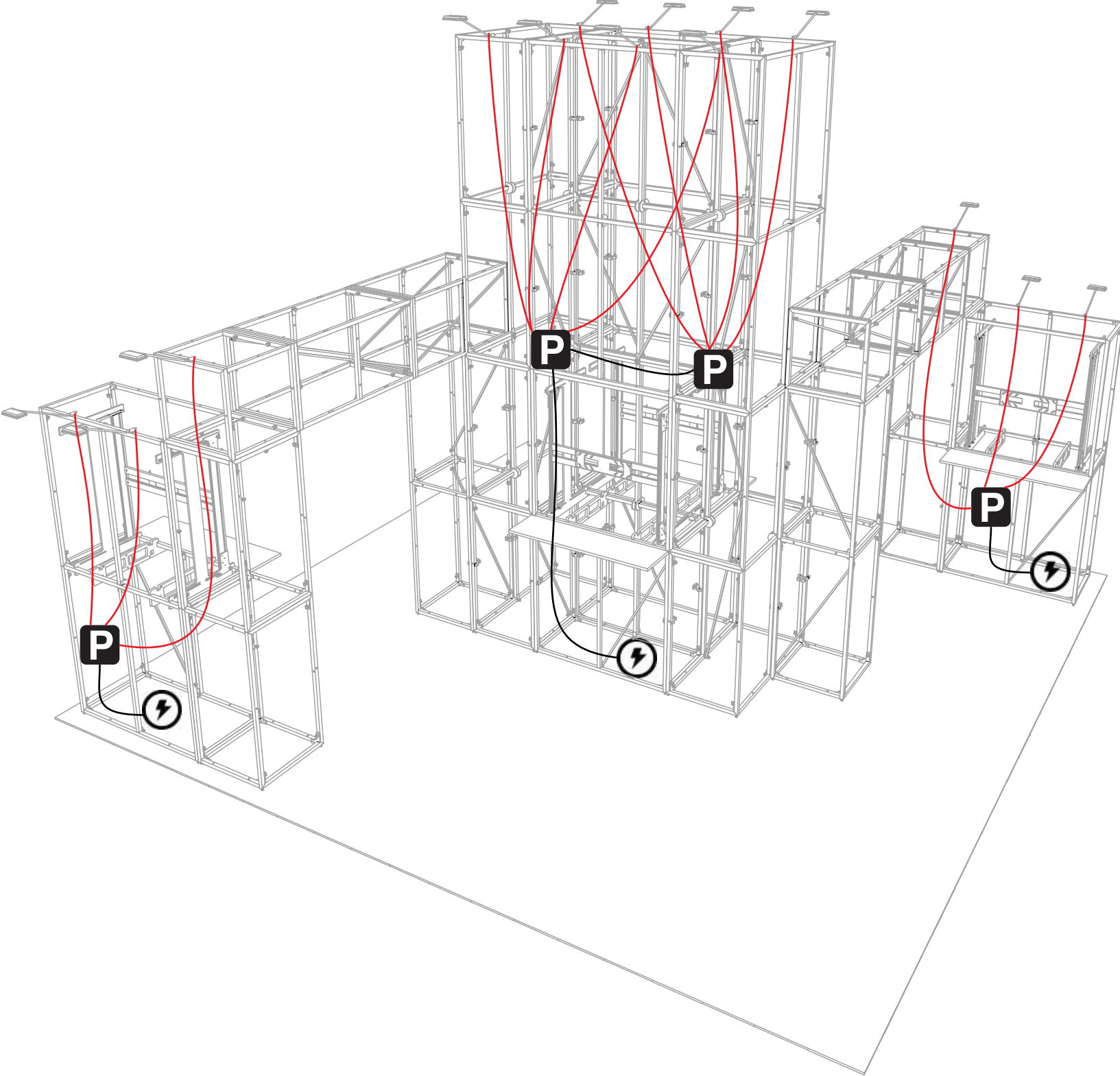


POWER ADAPTER  
( PROVIDED )

**CONNECT ALL POWER PLUGS  
TO MULTIPLE ENDS OF POWER "SQUID"**



POWER "SQUID"  
( PROVIDED )



**MultiQuad®**  
The Last Exhibit You'll Ever Buy

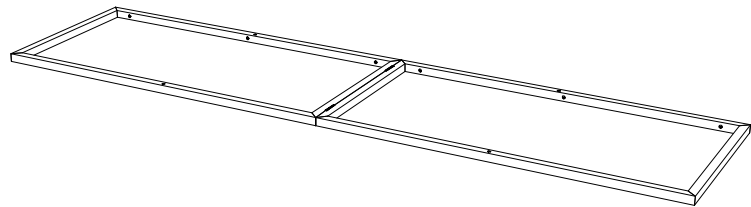
3401 Mary Taylor Road  
Birmingham, Alabama 35235  
(205) 439-8200

**KIT #07**

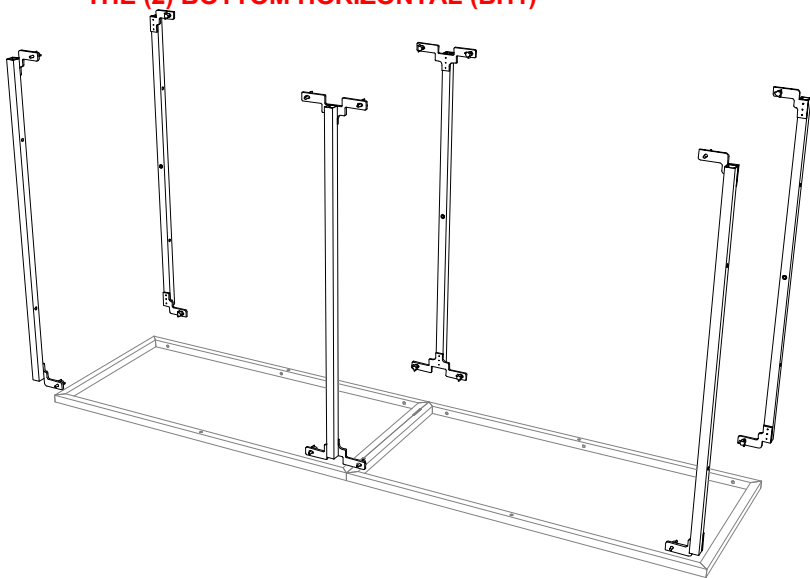
20 x 20 Custom MultiQuad®

PARTS LIST		
QNTY	LABEL	NAME
1	LVHX	LEFT VERTICAL HINGED
1	RVHX	RIGHT VERTICAL HINGED
2	BH1	BOTTOM HORIZONTAL
2	MH1	MIDDLE HORIZONTAL
2	TH1	TOP HORIZONTAL
2	CVH1	CENTER VERTICAL HINGED
20	GRN	1" GREEN THUMB SCREW
4	RED	2" RED THUMB SCREW

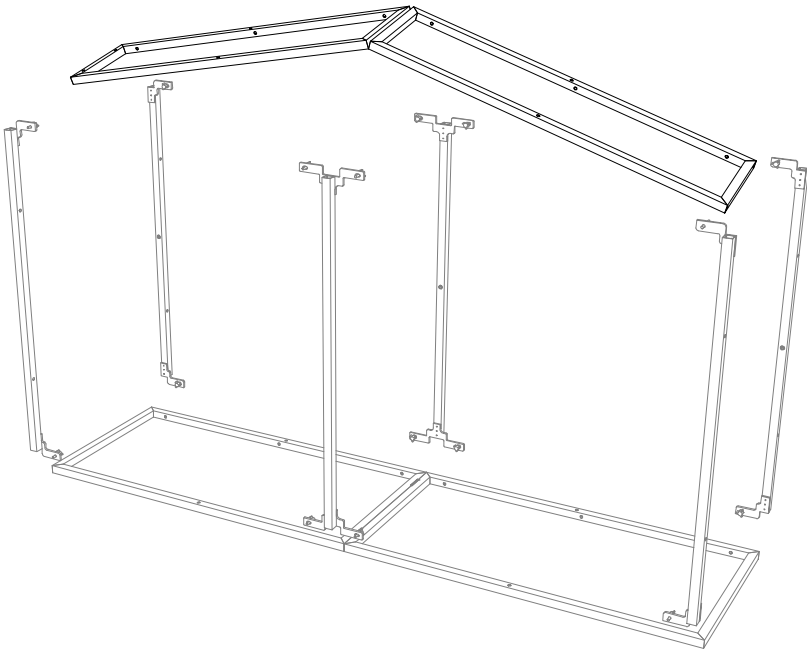
1st Step)  
 START WITH THE LEFT VERTICAL (LVHX) ON THE GROUND



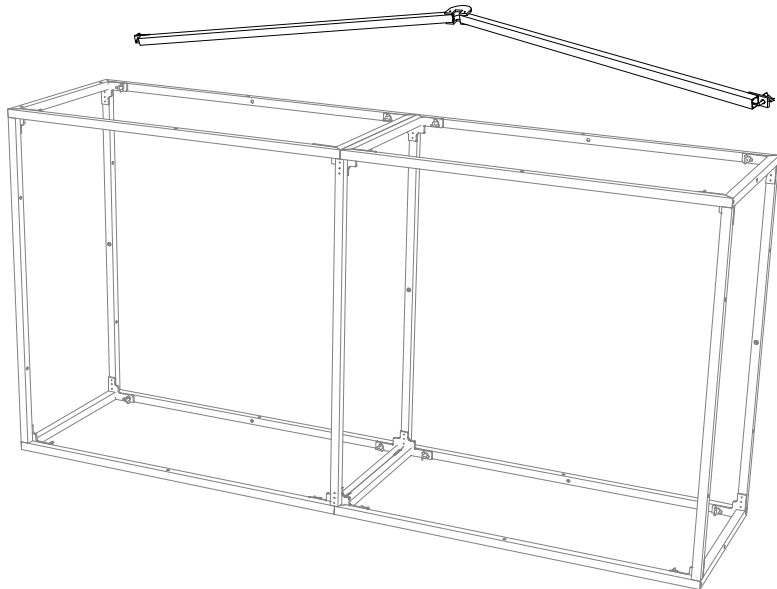
2nd Step)  
 ATTACH THE (2) TOP HORIZONTAL (TH1), THE (2) MIDDLE HORIZONTAL (MH1), AND THE (2) BOTTOM HORIZONTAL (BH1)



3rd Step)  
 ATTACH THE RIGHT HINGED SIDE (RVH1)



4th Step)  
 ATTACH THE (2) CENTER VERTICAL HINGED (CVH1) AND STAND UP-RIGHT



\*MATCH NUMBERS TO CONSTRUCT



THIS PART USED TO MAKE

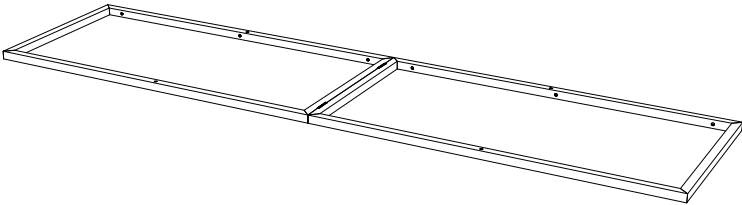
MQX-F24

2x4 MAX FRAME

PARTS LIST		
QNTY	LABEL	NAME
1	LVHX	LEFT VERTICAL HINGED MAX
1	RVHX	RIGHT VERTICAL HINGED MAX
2	BH1	BOTTOM HORIZONTAL BAR
2	TH1	TOP HORIZONTAL BAR
2	MH1	MIDDLE HORIZONTAL BAR
1	CVH1	CENTER VERTICAL HINGED BAR
1	CVH2	CENTER VERTICAL HALF
20	GRN	1" GREEN THUMB SCREW
1	MQX-MM1	MAX MEDIA MOUNT
1	DIAGONAL	DIAGONAL CROSS BEAM

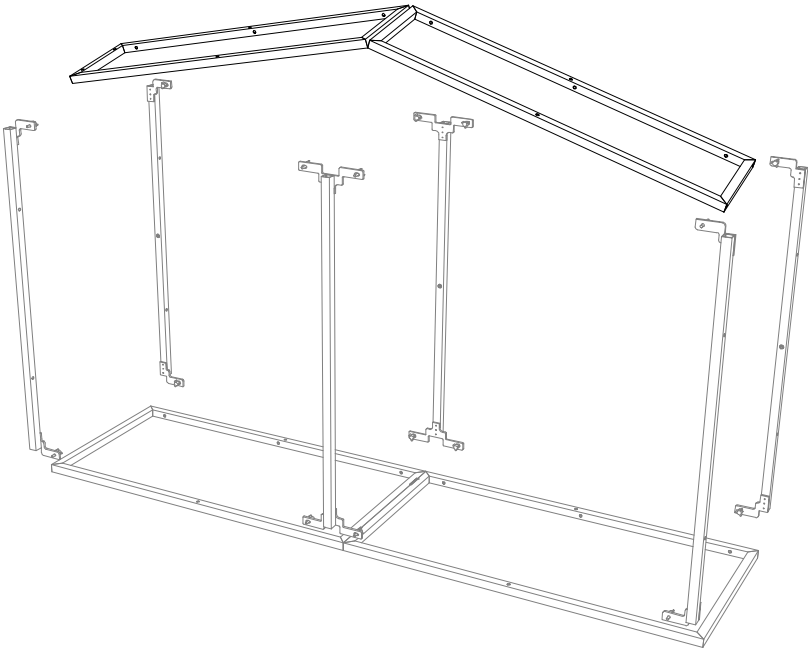
1st Step)

START WITH THE LEFT VERTICAL (LVHX) ON THE GROUND



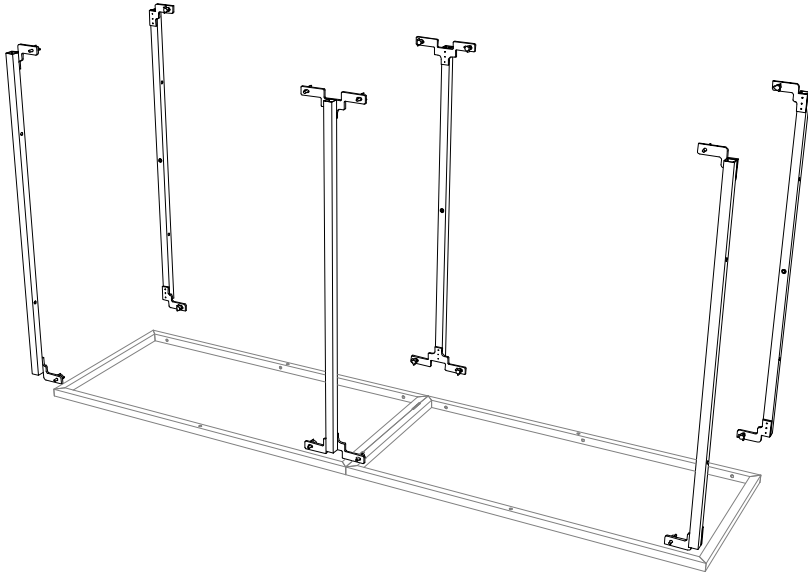
3rd Step)

ATTACH THE RIGHT HINGED SIDE (RVH1)



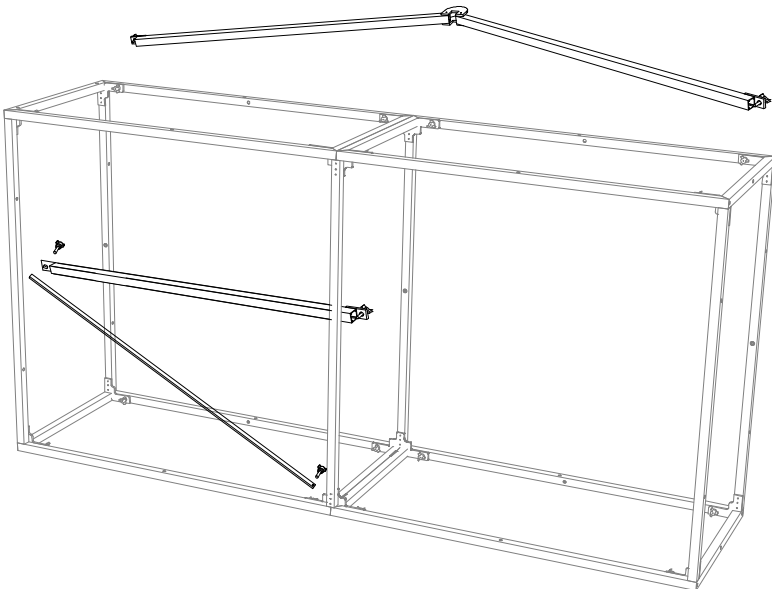
2nd Step)

ATTACH THE (2) TOP HORIZONTAL (TH1), THE (2) MIDDLE HORIZONTAL (MH1), AND THE (2) BOTTOM HORIZONTAL (BH1)



4th Step)

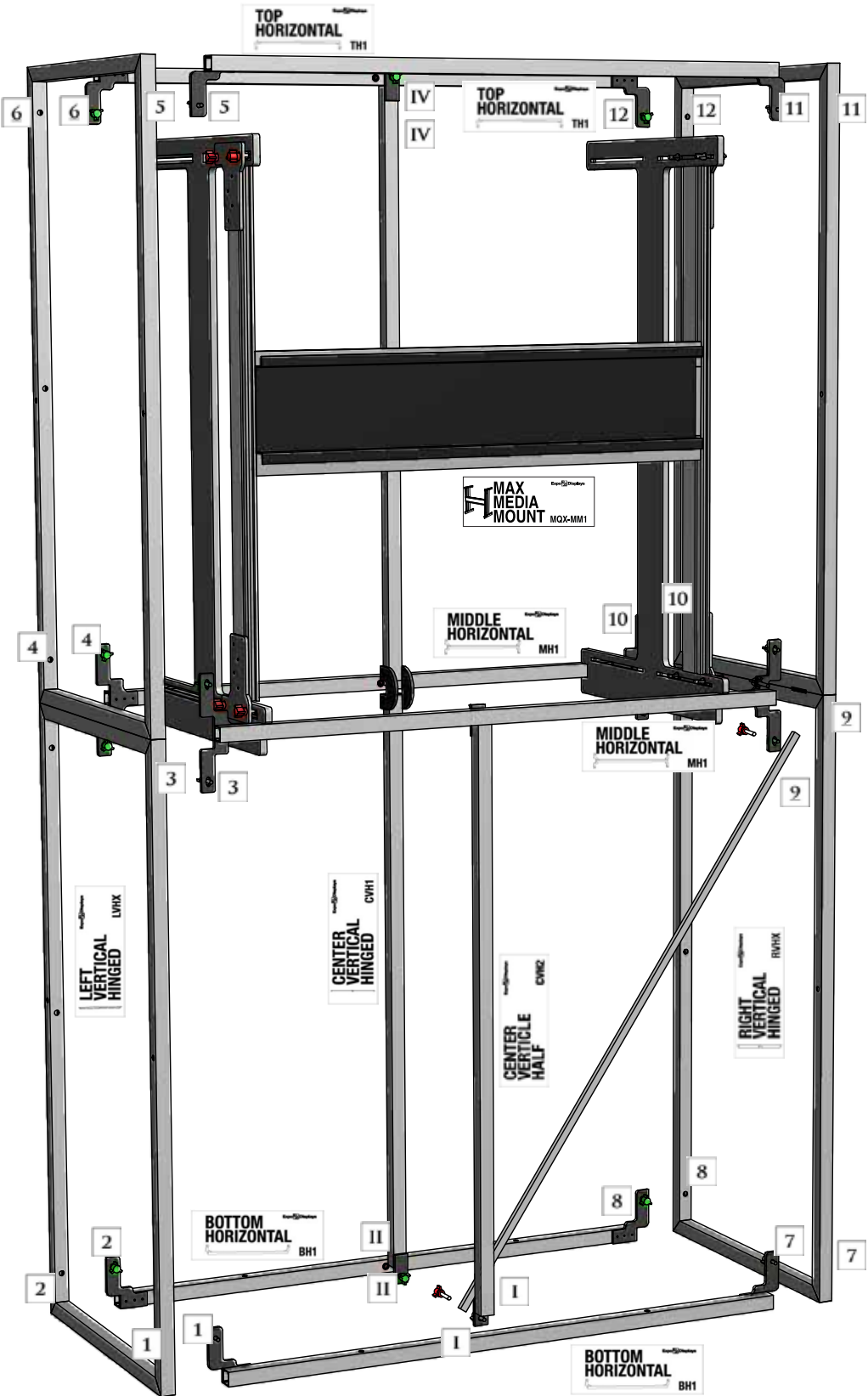
ATTACH THE (1) CENTER VERTICAL HINGED (CVH1) TO BACK OF FRAME, AND (1) CENTER VERTICAL (CVH2) AND ( 1 ) 48.5" DIAGONAL CROSS BEAM TO BOTTOM-FRONT OF FRAME, AND STAND UPRIGHT



NOTE:

REFER TO APPENDIX J FOR BASIC MQX-F24 FRAME ASSEMBLY AND APPENDIX J7 FOR MAX MEDIA MOUNT ASSEMBLY

\*MATCH NUMBERS TO CONSTRUCT



**MultiQuad®**  
The Last Exhibit You'll Ever Buy

3401 Mary Taylor Road  
Birmingham, Alabama 35235  
(205) 439-8200

Drawn By: JW

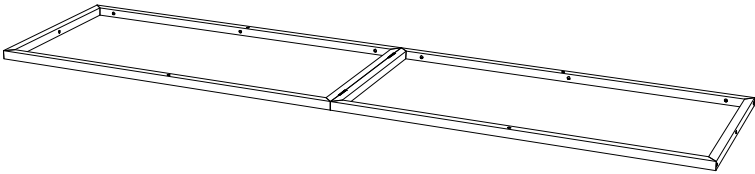


ASSEMBLY  
INSTRUCTIONS

MQX-F24 WITH MAX MEDIA MOUNT

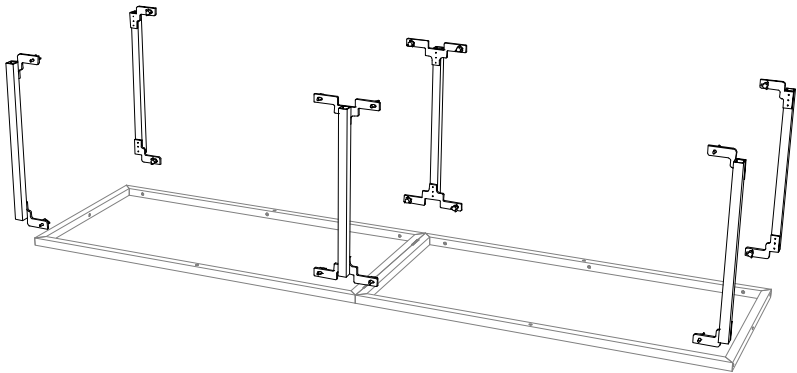
1st Step)

START WITH THE LEFT VERTICAL HINGED (LVHX) ON THE GROUND



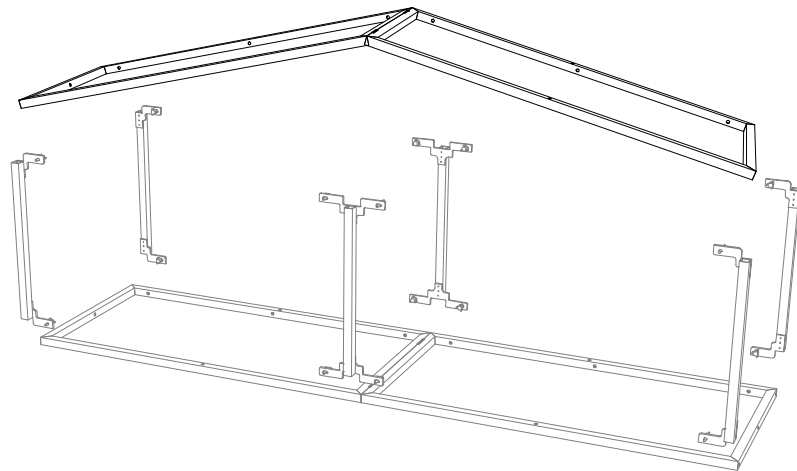
2nd Step)

ATTACH THE (2) TOP HORIZONTAL (TH2), THE (2) MIDDLE HORIZONTAL (MH2), AND THE (2) BOTTOM HORIZONTAL (BH2)



3rd Step)

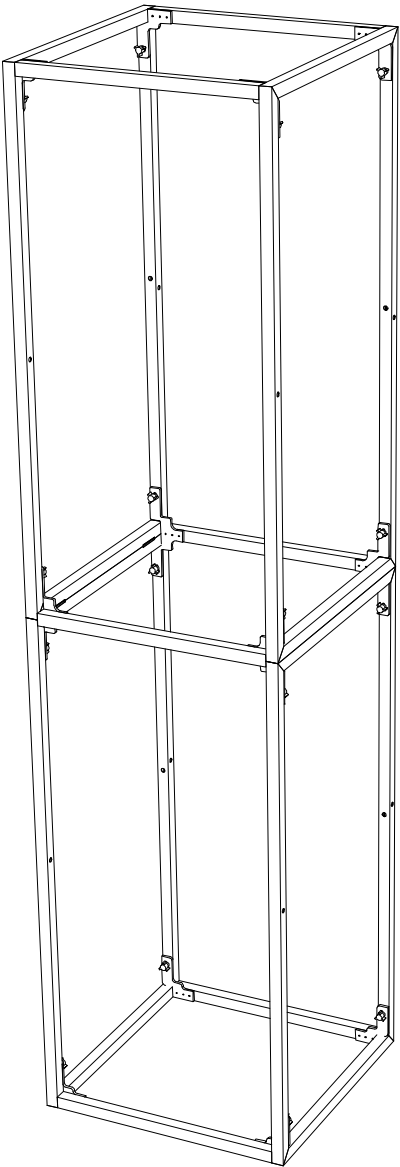
ATTACH THE RIGHT HINGED SIDE (RVHX)



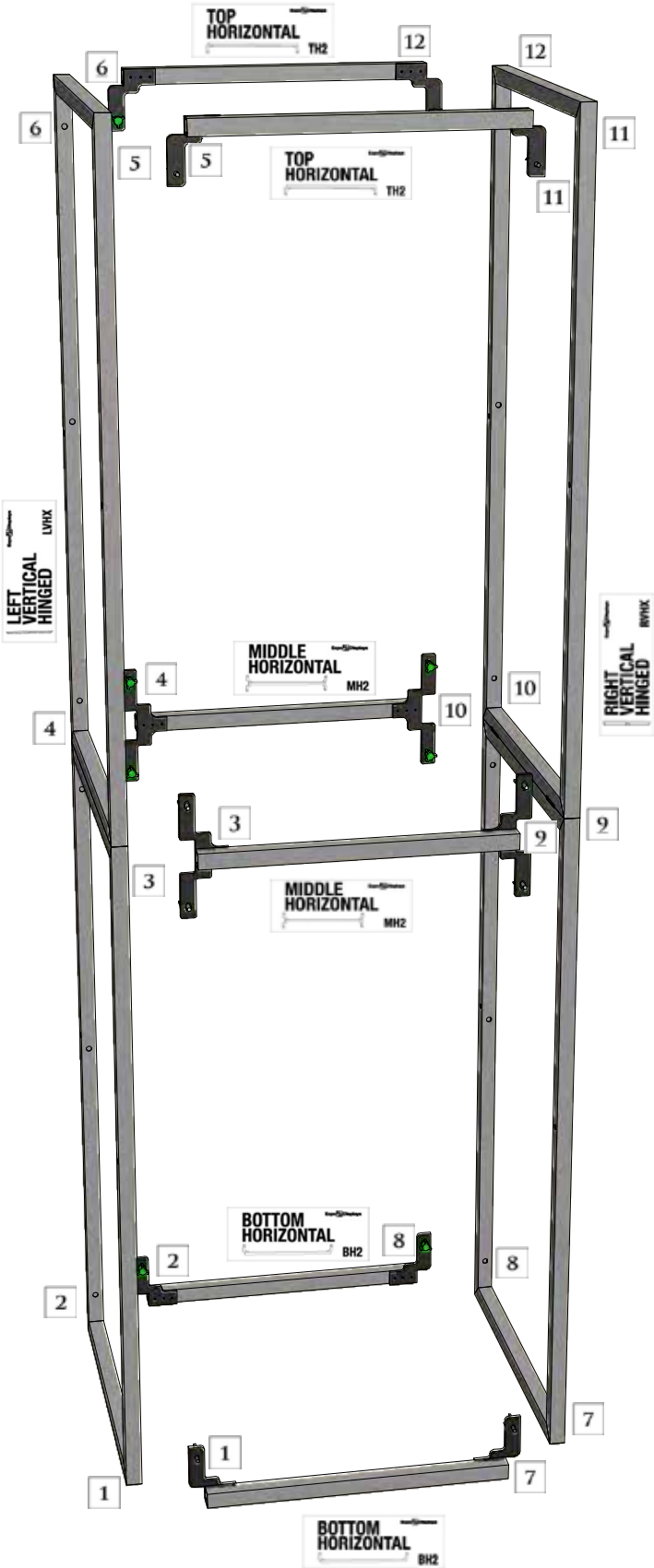
PARTS LIST		
QNTY	LABEL	NAME
1	LVHX	LEFT VERTICAL HINGED
1	RVHX	RIGHT VERTICAL HINGED
2	BH2	BOTTOM HORIZONTAL
2	MH2	MIDDLE HORIZONTAL
2	TH2	TOP HORIZONTAL
16	GRN	1" GREEN THUMB SCREW
4	RED	2" RED THUMB SCREW

4th Step)

STAND UP-RIGHT



\*MATCH NUMBERS TO CONSTRUCT



**MultiQuad®**  
The Last Exhibit You'll Ever Buy

3401 Mary Taylor Road  
Birmingham, Alabama 35235  
(205) 439-8200

Drawn By: AKHIII

THIS PART USED TO MAKE  
**MQX-F14**  
1x4 MAX FRAME

**ASSEMBLY  
INSTRUCTIONS**

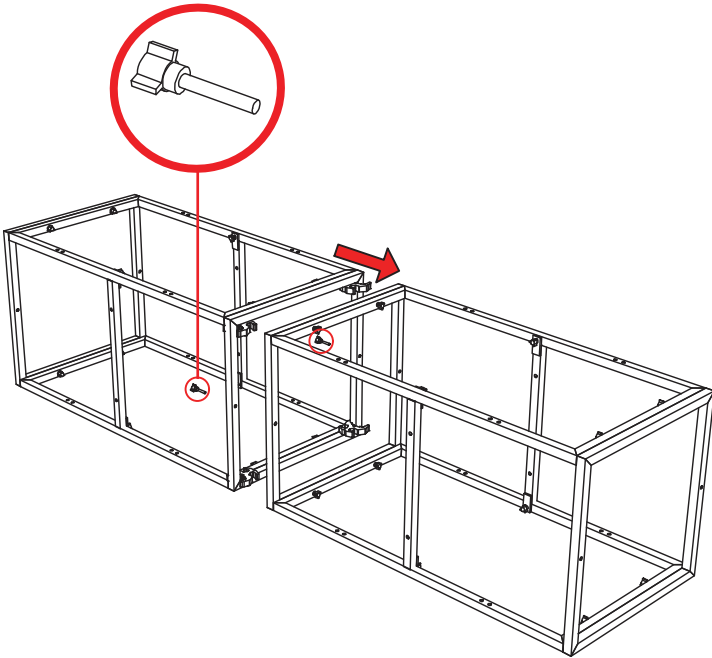
1x4 MAX FRAME  
MQX-F14

APPENDIX N

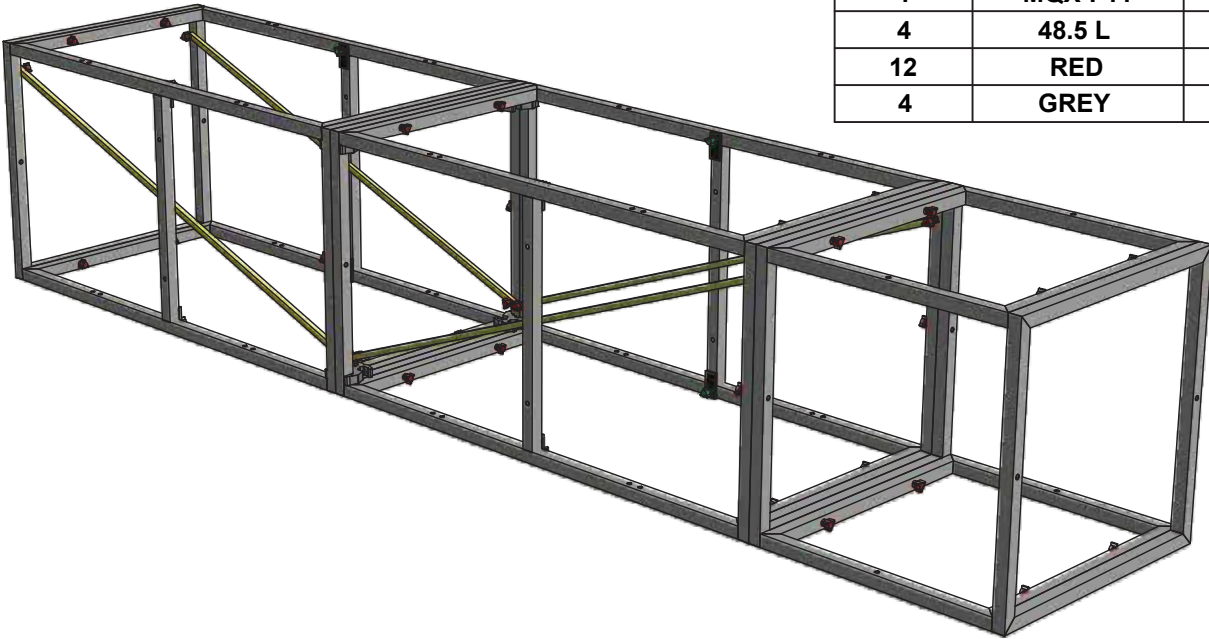
# 5 X 1 MAX BRIDGE KIT ASSEMBLY

1

START BY JOINING ( 2 ) ASSEMBLED  
MQX-F21 FRAMES WITH  
( 2 ) RED THUMBSCREWS

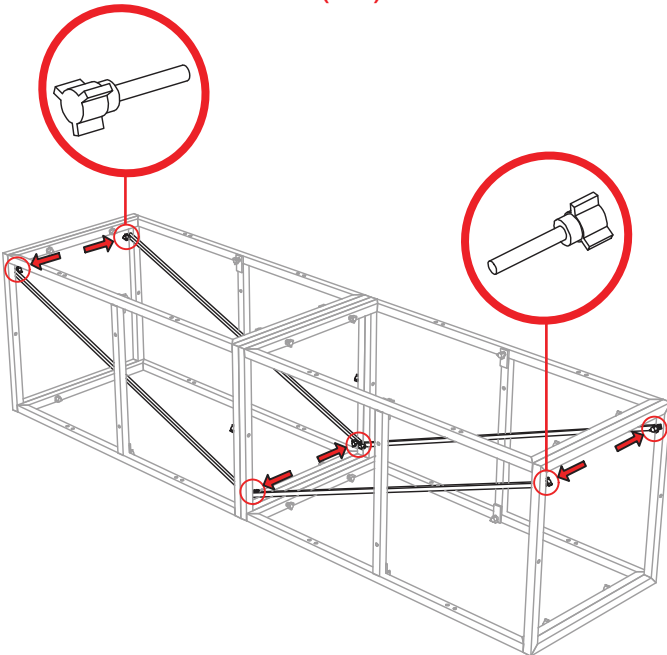


Parts List		
QTY	LABEL	NAME
2	MQX-F21	2 X 1 MAX FRAME
1	MQX-F11	1 X 1 MAX FRAME
4	48.5 L	LONG DIAGONAL
12	RED	RED THUMBSCREWS
4	GREY	PRESSURE CLAMPS



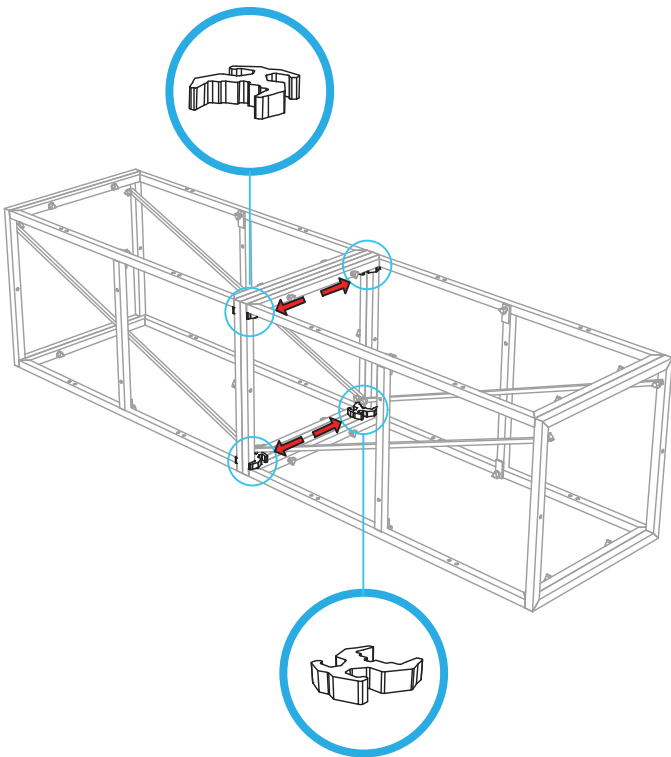
2

ATTACH ( 4 ) DIAGONAL BRACING BARS  
FOR ADDED SUPPORT WITH  
( 8 ) RED THUMBSCREWS



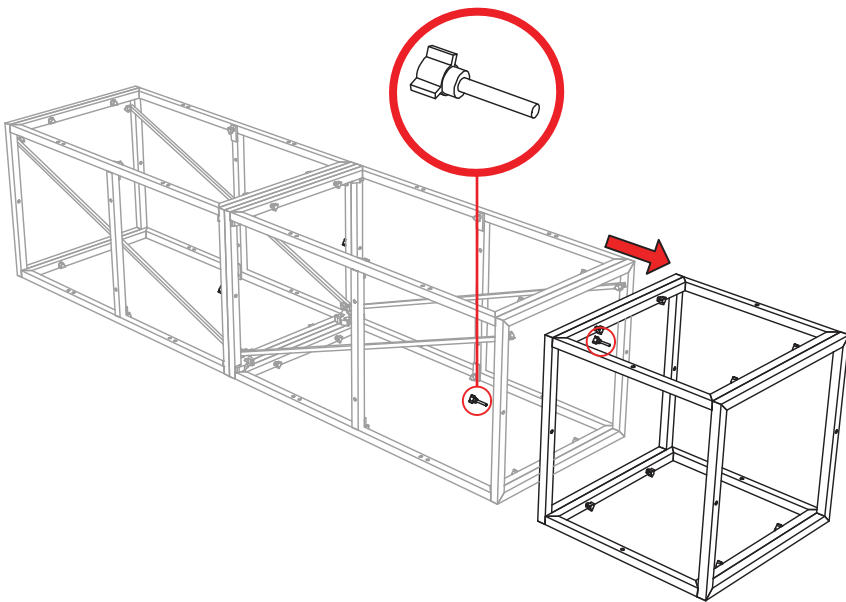
3

PLACE ( 4 ) PRESSURE CLAMPS IN  
MIDDLE OF JOINED FRAMES FOR  
ADDED SUPPORT



4

JOIN MQX-F11 FRAME TO END  
WITH ( 2 ) RED THUMBSCREWS



**MultiQuad®**  
The Last Exhibit You'll Ever Buy

3401 Mary Taylor Road  
Birmingham, Alabama 35235  
(205) 439-8200

Drawn By: CASS

5 X 1 MAX BRIDGE KIT

Sheet Title

ASSEMBLY  
INSTRUCTIONS  
5 X 1 MAX BRIDGE  
KIT ASSEMBLY

Appendix K-5

PARTS LIST:		
#	LABEL	NAME
1	MQ-LM4QD	MAX MEDIA MOUNT

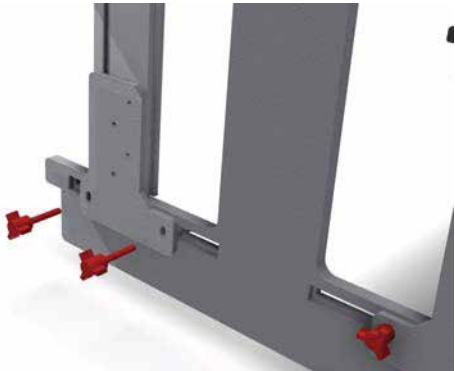
**1st Step)**  
 THIS SET OF ASSEMBLY INSTRUCTIONS FOCUSES ON THE SINGLE - SIDED MOUNT (MQ-LM4QD). THE SAME PROCEDURES APPLY WHEN SETTING UP THE DOUBLE SIDED (MQ-LM4Q) AND THE DOUBLE SIDED CONVERSION KIT (MQ-LM4QC)



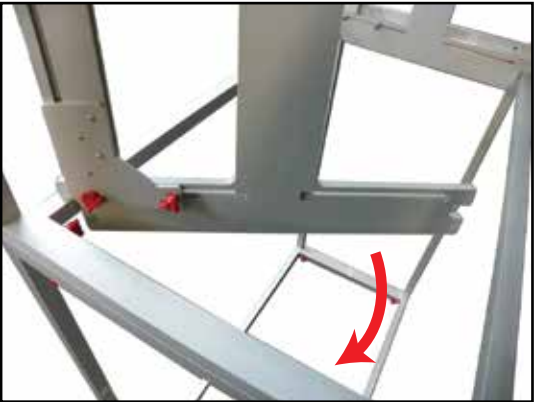
**2nd Step)**  
 AN M10 HEX KEY WILL BE INCLUDED WITH THE MOUNT THAT WILL BE USED TO FASTEN THE EXTRUSIONS TOGETHER.



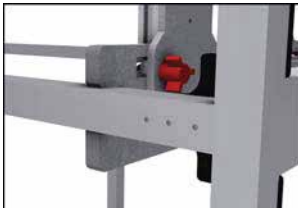
USE THE M10 HEX KEY TO TIGHTEN THE LOCKS THAT ATTACH THE VESA TV MOUNT TO THE ARMS.



ATTACH THE ASSEMBLED ARMS TO THE "I" SHAPED CENTER VERTICAL SUPPORT USING THE PROVIDED RED THUMBSCREWS AND WING NUTS.



**4th Step)**  
 LINE THE MONITOR'S CENTER WITHIN THE CENTER OF THE FRAME. THEN GENTLY HOOK THE UNIT'S BACK ONTO THE FRAME



THE "I" SHAPED CENTER HOOKS ON TO THE BACK OF THE MQXF24 F FRAME.

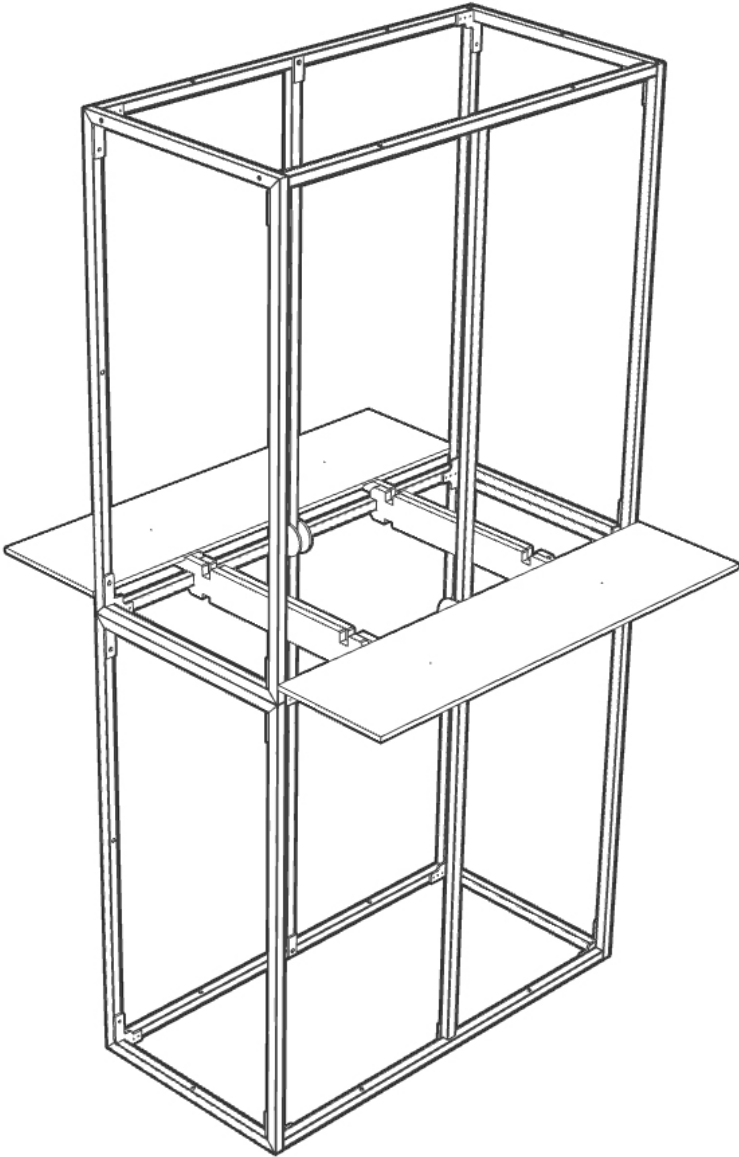
NOTE: EXPODISPLAY'S® WILL OFTEN ADD ARROWS ON THE EXTRUSIONS TO INDICATE THE IDEAL LOCATION OF THE MONITORS. SIMPLY CONNECT THE ARROWS.



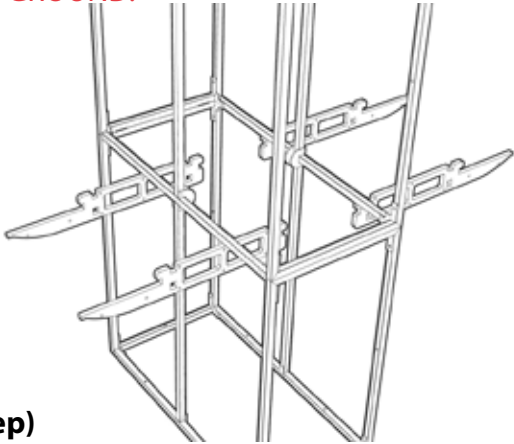
**5th Step)**  
 CHECK TO MAKE SURE MONITOR BRACKET IS LEVEL USING BUBBLE INDICATOR ON FRONT



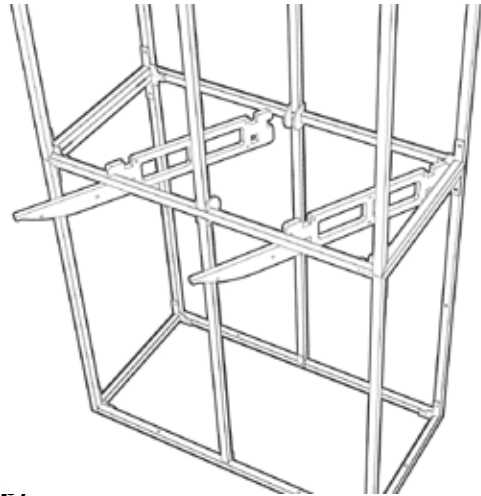
PARTS LIST:		
#	LABEL	NAME
1	MQX-F24	2X4 MAX FRAME
2	MQX-SH46	46 INCH SHELF ASSEMBLY



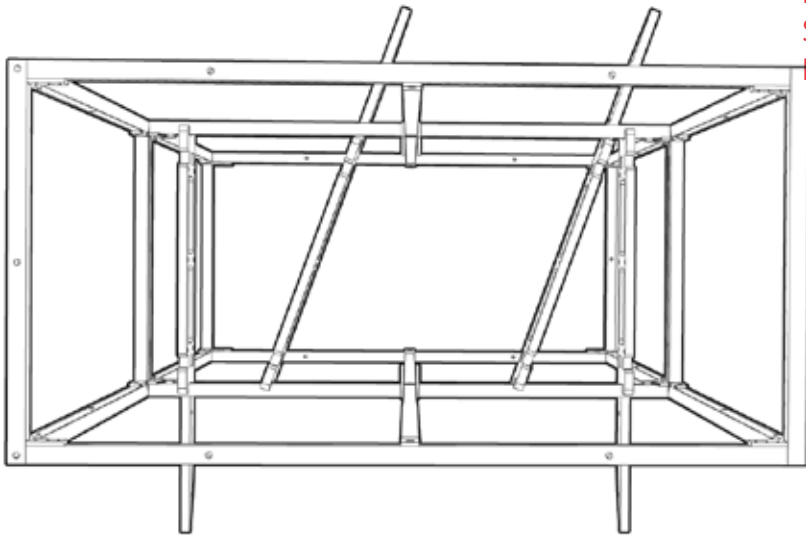
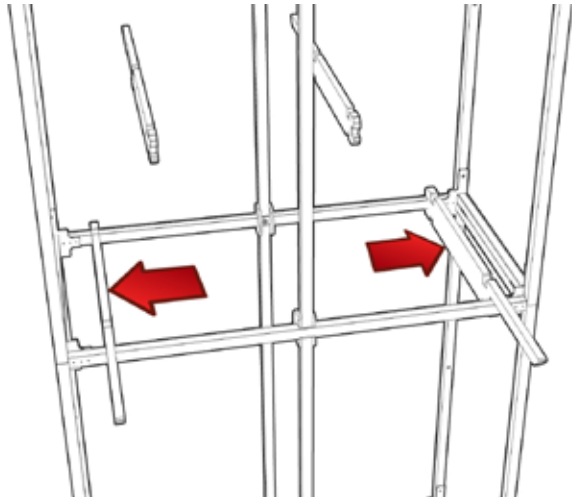
**1st Step)**  
 STARTING WITH AN ASSEMBLED 2X4 MAX FRAME (MQX-F24) ARRANGE (2 OR 4) SHELF ARMS (MQXP-SA46) TO THE MIDSECTION OF THE FRAME. ON THE GROUND.



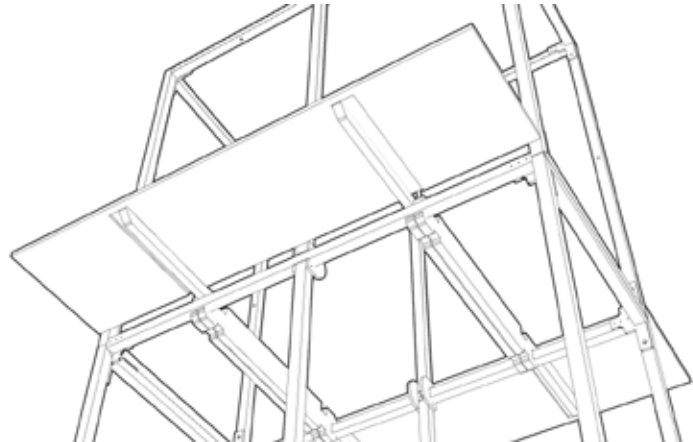
**2nd Step)**  
 PLACE THE MQ MEDIA SHELF ARMS (MQXP-SA46) ONTO THE FRAME CLAMPING DOWN ON THE FRONT AND BACK OF THE FRAME.



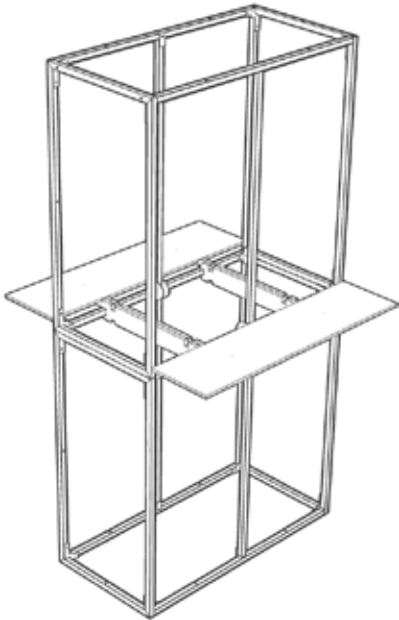
**3rd Step)**  
 IN ORDER TO MAKE ROOM FOR THE 2ND SET OF ARMS (MQXP-SA46) - PUSH THE EXISTING ARMS TO THE SIDES OF THE MQ FRAME (MQX-F24)



**4th Step)**  
 REPEAT THE PREVIOUS STEP SECURING THE ARMS TO THE FRAME.



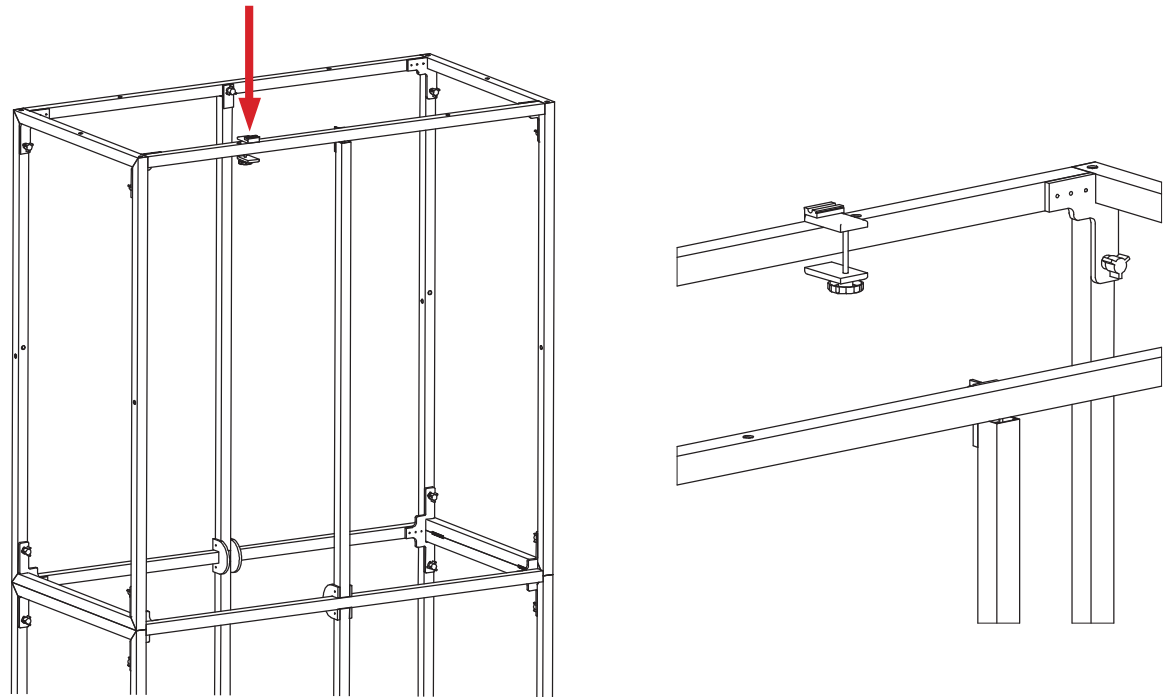
**5th Step)**  
 ADD THE SHELF (MQP-SCT46) ONTO THE ARMS.



THIS PART USED TO MAKE

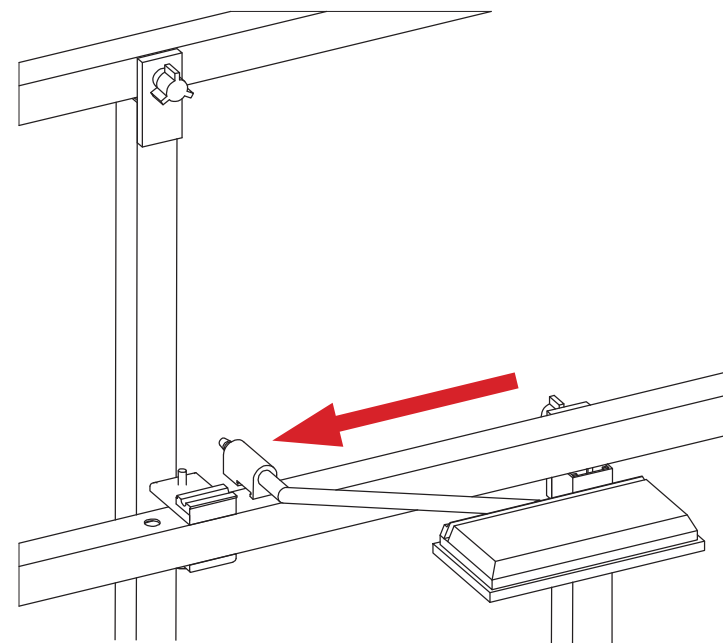
**MQX-SH46**

MQ-MAX SHELF 46"



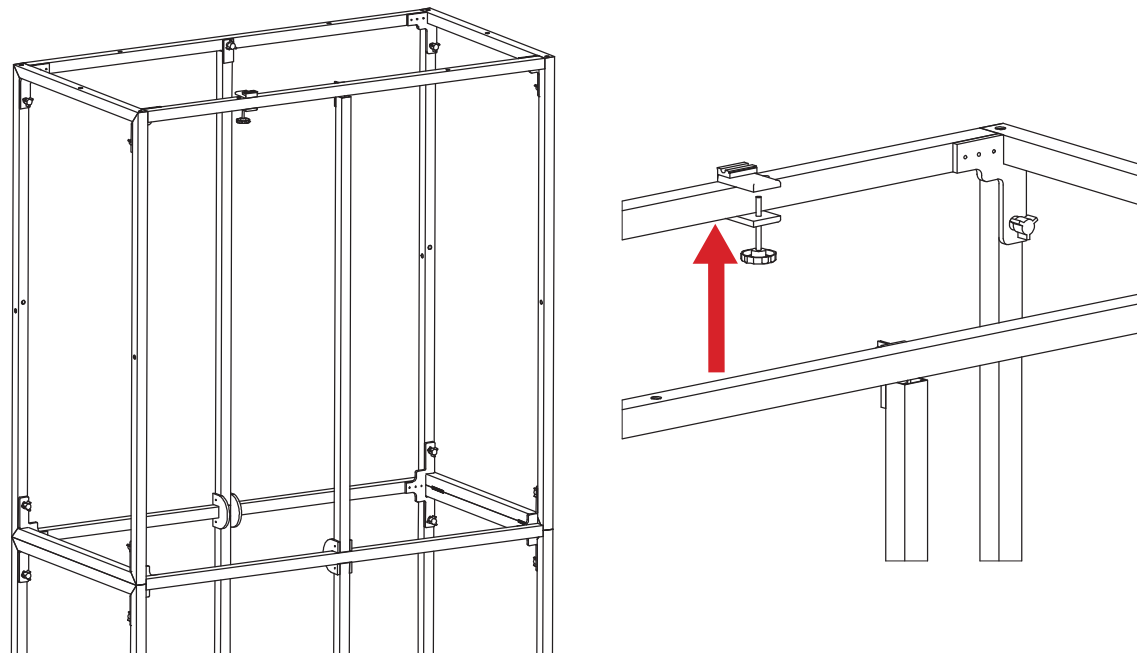
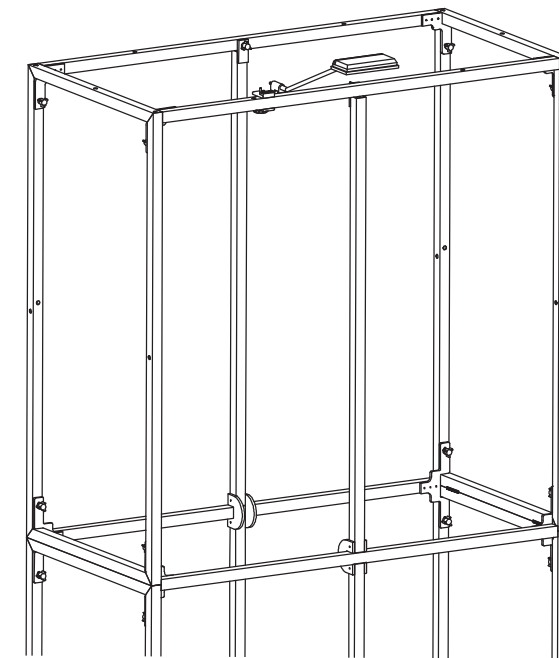
**( 1 )**

**INSTALL ( 1 ) PRESSURE CLAMP  
BRACKET ON TOP OF FRAMES  
WHERE SHOWN**



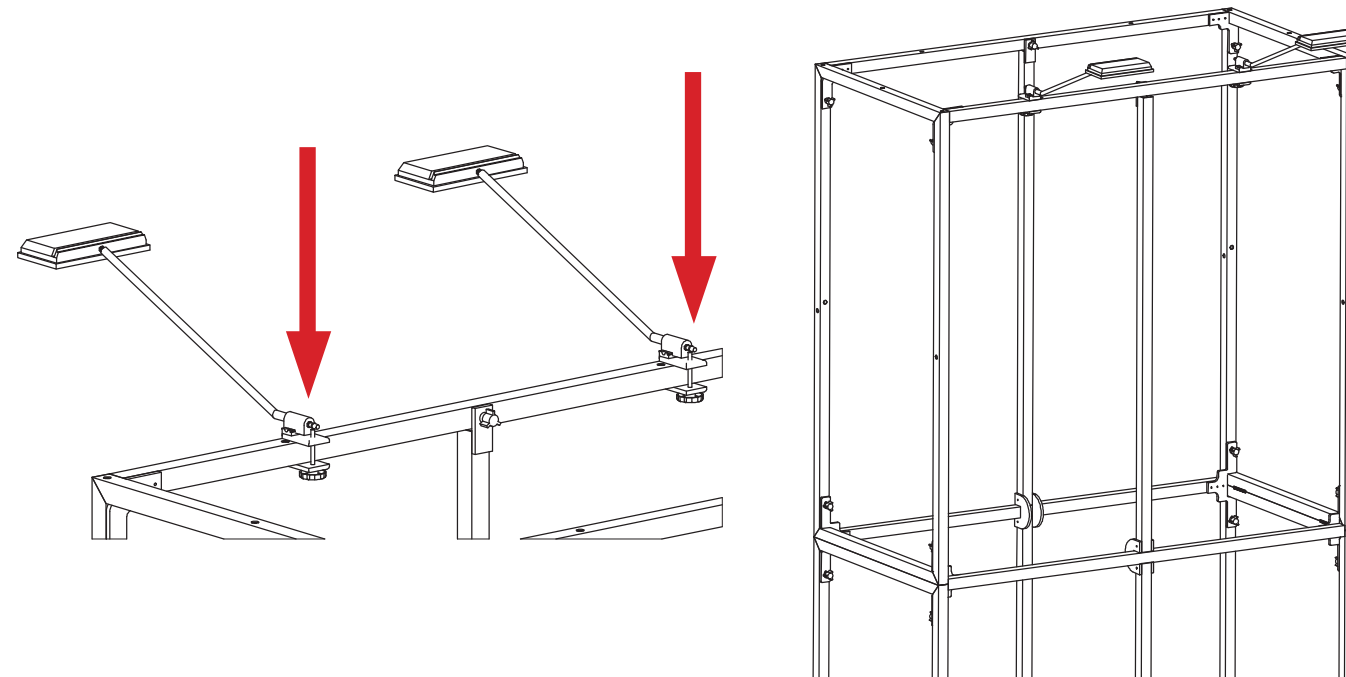
**( 3 )**

**SLIDE LONG ARM WITH LIGHT  
INTO GROOVE ATTACHED TO BRACKET**



**( 2 )**

**SCREW BOLT THROUGH TO  
TIGHTEN PRESSURE CLAMP**



**( 4 )**

**REPEAT STEPS TO INSTALL  
( 2 ) "WALL WASHERS" ON TOP OF  
FRAMES AS SHOWN IF NEEDED**



**MultiQuad®**  
The Last Exhibit You'll Ever Buy

3401 Mary Taylor Road  
Birmingham, Alabama 35235  
(205) 439-8200

Drawn By: CASS

Sheet Title

**ASSEMBLY  
INSTRUCTIONS**  
**WALL WASHER LIGHT  
INSTALLATION**

APPENDIX P-2